

## ОФЕРТА

за участие в процедура от вида  
„договаряне без предварителна покана за участие“,  
за сключване на рамково споразумение, с предмет:

**„Доставка на триполюсни товари прекъсвачи за  
монтиране на закрито“, реф. № PPD 18-118**

# ПАПКА № 3

Кандидат: **“ИНТЕРКОМПЛЕКС ООД”**





Report No.: 1143

Page No.: 1

## REPORT OF PERFORMANCE

Apparatus: High-voltage switch disconnecter

Designation: NAL 24 with type A mechanism

Client: ABB Distribusjon AS, Skien, Norway

Manufacturer: ABB Distribusjon AS, Skien, Norway

Date(s) of test: 20. and 23. of October 1995

The test has been in accordance with:

The clients instruction based on IEC Publication 265-1, Second edition 1983, § 6.101. Making and breaking tests, Test duty no. 4.

The performance of the apparatus tested and the observations made during the test have been recorded in tables with test results and hardcopies from data acquisition system. The documents of this report are:

Ratings of the test object:	Page No.:
Technical Data of Test Circuit:	Page No.: 8
Test result(s) / Conclusion:	Page No.: 3
Table(s) with test results:	Page No.: 4 to 7
Circuit diagram(s):	Page No.: 9
Drawing(s):	Page No.: 10 and 11
Photo(s):	Page No.: 12
Client's observer(s)	Page No.:
Data acquisition (Oscillograms)	Rec. No.: 18871, 34971 and 34972, 34974 to 34993, 34996 to 35007

Skien, 25. of Oct. 1995

на основании чл. 36а, ал. 3 от ЗОП

Bjørn Kamperhaug  
(Test Engineer)

на основании чл. 36а, ал. 3 от ЗОП

Tor Bratsberg  
(Technical Manager)

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NEFI Kortslutningslaboratorium (High Power Laboratory)

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## Test object

The test object was a high-voltage switch disconnector type NAL 24 with a stored energy, independent manually spring operated mechanism type A.

The test object was marked with serial no. N 27720.

## Publication

The client's instruction based on IEC Publication 265-1, Second edition 1983, § 6.101, Test duty no. 4.

## Test procedure

The purpose of the test was to verify a breaking capacity with a capacitive load of 80 A at a test voltage of 24 kV.

The test was performed with breaking operations only. The switch disconnector was operated by means of the 220 V DC trip coil.

The switch disconnector was mounted in a test rack in vertical position.

A rotating potmeter was fastened to the rotating centre of the main contact knife in phase R, in order to control the condition of the switch disconnector and to calculate the arcing times.

## Tests performed

- A No load test, closing operation, rec no. 34971
- B No load test, opening operation, rec no. 34972
- C Resistance measurement at 100 A DC, between the termination contacts of each pole
- D 20 breaking operations with capacitive load, with the supply circuit connected to the upper side of the switch disconnector, rec. no. 34974 to 34993
- E 10 breaking operations with capacitive load, with the supply circuit connected to the lower side of the switch disconnector, rec. no. 34996 to 35005

- F No load test, closing operation, rec no. 35006
- G No load test, opening operation, rec no. 35007
- H Resistance measurement at 100 A DC, between the termination contacts of each pole

### Test result

The values obtained during the test are listed in tables on page no. 4 to 7.

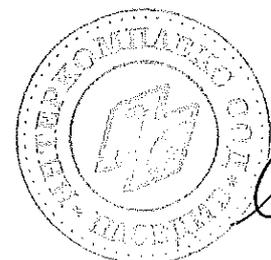
The test object fulfilled the requirement for the test. It was no sign of any burning marks on the main contacts.

No reignitions or restrikes occurred during the breaking operations.

The over-voltages during the breaking operations were far below the permitted limit.

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Performance under No-Load condition									
Values recorded									
Type of apparatus: High-voltage switch disconnecter with a two spring mechanism									
Travel recorder: Rotating potmeter linear to the rotation of the main contact knife in phase R									
Closing device: Manually by means of the handle									
Opening device: By means of the 220 V DC trip coil									
Total travel closing contacts: 334 mm (circle sector)									
Total travel opening contacts: 406 mm (circle sector)									
Test Number	A	B	C	F	G	H			
Oscillogram, Record Number	34971	34972	None	35006	35007	None			
Operation	C	O	None	C	O	None			
Time from current initiation closing coil to contact touch	-	-	-	-	-	-			
Time from current initiation opening coil to contact sep.	-	-	-	-	-	-			
Travel after contact touch (Last phase to touch)	31 mm	-	-	32,7 mm	-	-			
Travel to contact separation (First phase to separate)	-	80,4 mm	-	-	80,4 mm	-			
Closing speed	7,5 m/s	-	-	6,9 m/s	-	-			
First cursor reference (before contact touch)	10,3 mm	-	-	10,3 mm	-	-			
Last cursor reference (after first cursor ref.)	6,0 ms	-	-	6,0 ms	-	-			
Opening speed	-	6,0 m/s	-	-	5,8 m/s	-			
First cursor (after contact sep.)	-	0 ms	-	-	0 ms	-			
Last cursor reference (after first cursor ref.)	-	16,1 mm	-	-	16,3 mm	-			
Resistance measurement between termination contacts at 100 A DC. (micro ohm)									
Ambient temperature	22,5 Deg. C	22,5 Deg. C	22,5 Deg. C	21,5 Deg. C	21,5 Deg. C	21,5 Deg. C	R phase: 81 S phase: 84 T phase: 81		
Signature	BKA	BKA	BKA	BKA	BKA	BKA			
Date	19.10.95	19.10.95.	19.10.95.	23.10.95.	23.10.95	23.10.95			
Remarks									

NOLOAD

## Test D Testing of Making- and Breaking-Capacity

Values recorded

Ambient temperature: 22 Deg. C  
Test date: 20.10.95.  
Signature: BKA

Test requirement: IEC 265-1 TD 4

Type of test circuit:

Operating sequence: 20 x Open

Connections to apparatus tested:

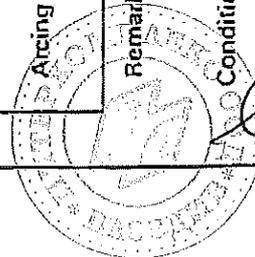
Condition of apparatus before test: New and clean

Supply from the upper side

Test-No.	TRV	1	2	3	4	5	6	7	8	9	10
Oscillogram No.	10871	34974	34975	34976	34977	34978	34979	34980	34981	34982	34983
Operation		0	0	0	0	0	0	0	0	0	0
Voltage before test											
Making current (Max. value) A											
Breaking current	B	81.5									
	A S	79.8									
	T	81.0									
Average		80.7									
Recovery voltage	R	24.2									
	KV S	24.2									
	T	24.2									
Average between phases		24.2									
Closing-/Opening time	ms										
	R	8.0					8.0				
	ms S	8.0					8.0				
T	3.0					3.0					

Remarks: Cont. next page

Condition of apparatus after Test:



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**Test D Testing of Making- and Breaking-Capacity**

Values recorded

Ambient temperature: 22 Deg. C  
Test date: 20.10.95.  
Signature: BKA

Test requirement: Cont. from previous page

Type of test circuit:

Operating sequence:

Connections to apparatus tested:

Condition of apparatus before test:

Supply from the upper side

Test-No.	11	12	13	14	15	16	17	18	19	20
Oscillogram No.	34984	34985	34986	34987	34988	34989	34990	34991	34992	34993
Operation	0	0	0	0	0	0	0	0	0	0
Voltage before test										
Making current (Max. value) A										
Breaking current	R									80,8
	A									79,4
	T									80,4
Recovery voltage	Average									80,2
	R									24,1
	KV S									24,1
Average between phases	T									24,1
	Closing-/Opening time									24,1
	ms									
Arcing time	R	8,0				7,5				7,5
	ms S	8,0				7,5				7,5
	T	3,0				3,0				2,5

Remarks: Cont. next page

Condition of apparatus after Test:

### Test E Testing of Making- and Breaking-Capacity Values recorded

Ambient temperature: 21,5 Deg. C  
Test date: 23.10.95.  
Signature: BKA

Test requirement: IEC 265-1 TD 4  
Operating sequence: 10 x Open  
Condition of apparatus before test: Pretested during test D

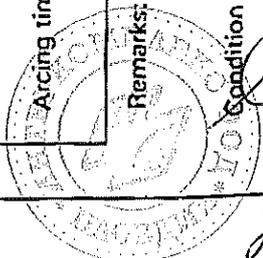
Type of test circuit:

Connections to apparatus tested:  
Supply from the lower side

Test-No.	21	22	23	24	25	26	27	28	29	30
Oscillogram No.	34996	34997	34998	34999	35000	35001	35002	35003	35004	35005
Operation	0	0	0	0	0	0	0	0	0	0
Voltage before test	kV									
Making current (Max. value) A										
Breaking current	R	81,6								
	A S	80,1								
	T	81,1								
Average	80,9									
Recovery voltage	R	24,2								
	kV S	24,3								
	T	24,3								
Average between phases	24,3									
Closing-/Opening time	ms									
	R	8,5								
	ms S	8,5								
T	3,5									
Arcing time										
	R	7,5								
	ms S	7,5								
T	3,0									

Remarks:

Condition of apparatus after Test: See page no. 3



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Report No.: 1143

Page No.: 8

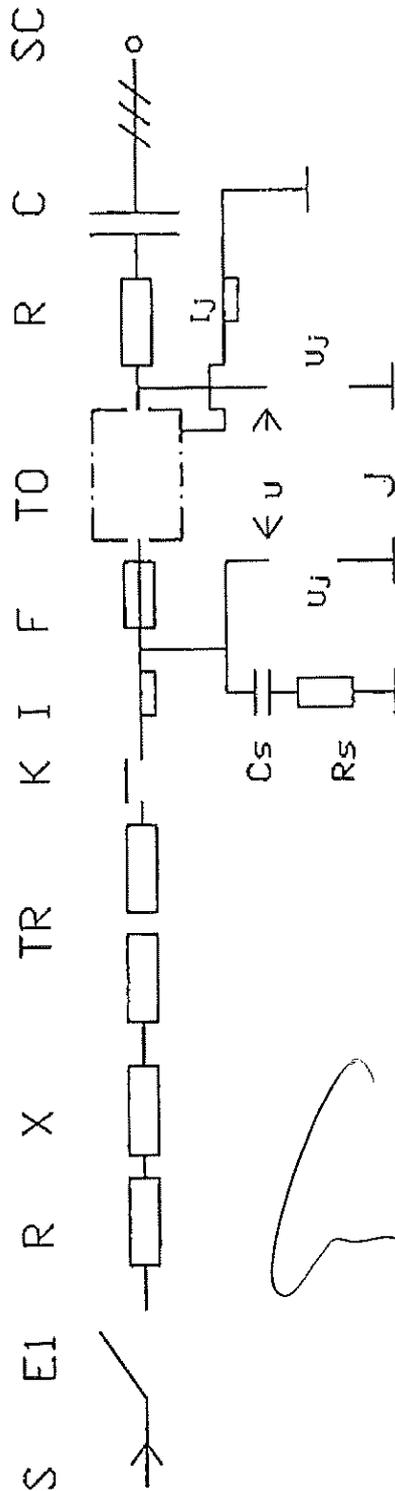
### Technical Data of Test Circuit

Test Number	1 - 20	21 - 30		
Record Number	34974-34999	34996-35005		
Number of phases (test circuit)	3	3		
Operating frequency (Hz)	50	50		
Power factor source side	0,1 1)	0,1 1)		
Power factor load side	0,088 2)	0,088 2)		
Load before test object (% of total)				
Transformer connection symbol	Dyn	Dyn		
Transformer star point	Earthed	Earthed		
Short circuit point	Isolated	Isolated		
TRV Source side $U_c/t_3$ (kV/uS)	44/86,6	44/86,6		
TRV Load side $U_c/t_3$ (kV/uS)				
Res. frequency load side (kHz)				
Damping factor (j)				
Circuit diagram (Page No.)	9	9		
Supply side	Upper	Lower		

Remarks:

- 1) The supply circuit is, according to the IEC 265-1 publication, as during a test with the mainly active load
- 2) Capacitive load

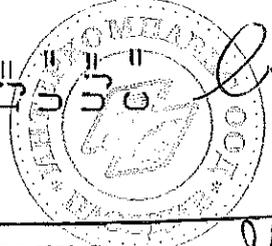
Make / Break test, IEC 265-1, Test duty 4



- K = Making switch
- TO = Test object
- SC = Short circuit point
- J = Earth connection
- F = Protection fuses
- Cs/Rs = Resonance freq. adj.

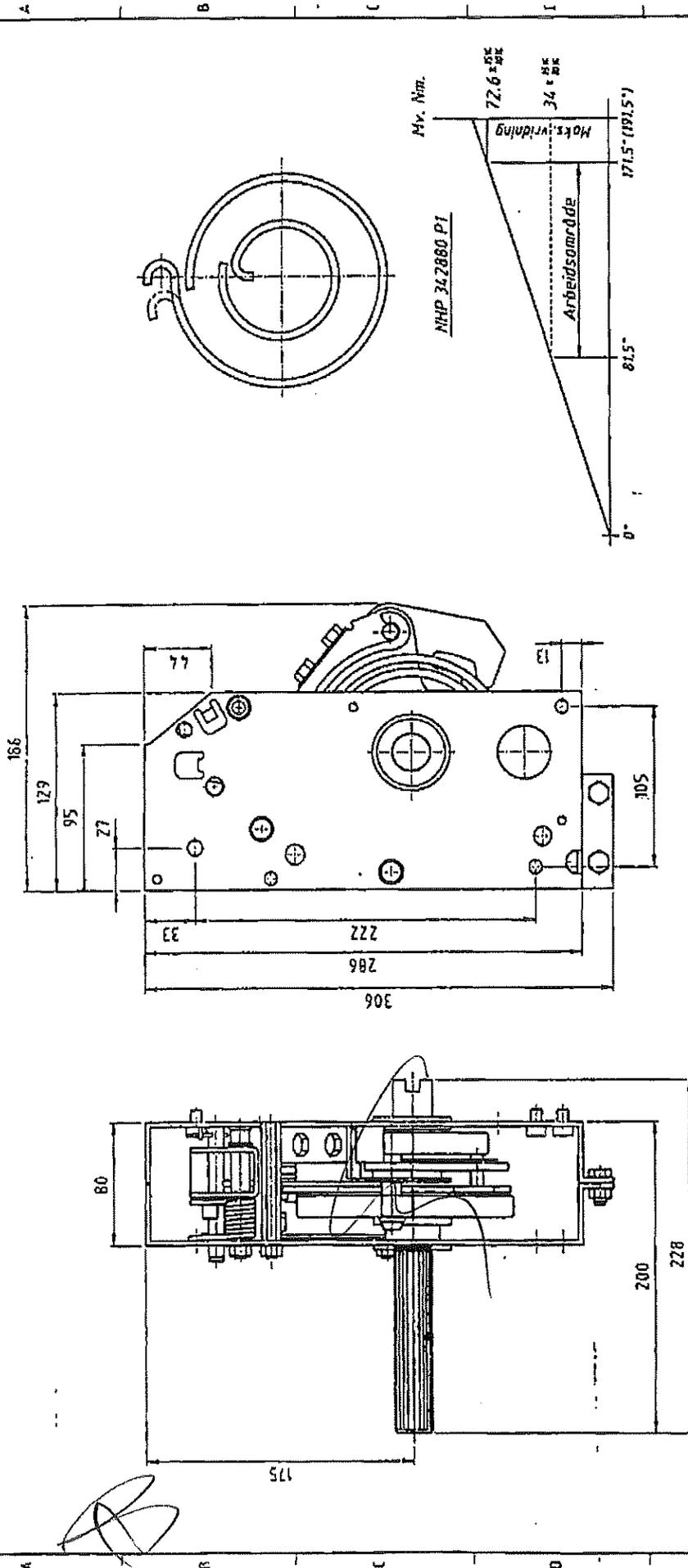
- S = 17 kV supply voltage
- E1 = Safety switch
- R = Resistance
- X = Reactance
- TR = Transformer
- I = Current measuring
- Ij = Current meas. to earth (option)
- Uj = Phase voltage
- Uj = Voltage measuring
- C = Capacitive load

FILE:CAPLOAD



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NHP 342860 P1

Mv. Nm.

72.6 x 86

34 x 86

171.5 (191.5')

81.5"

Arbeidsområde

Maks. vridning

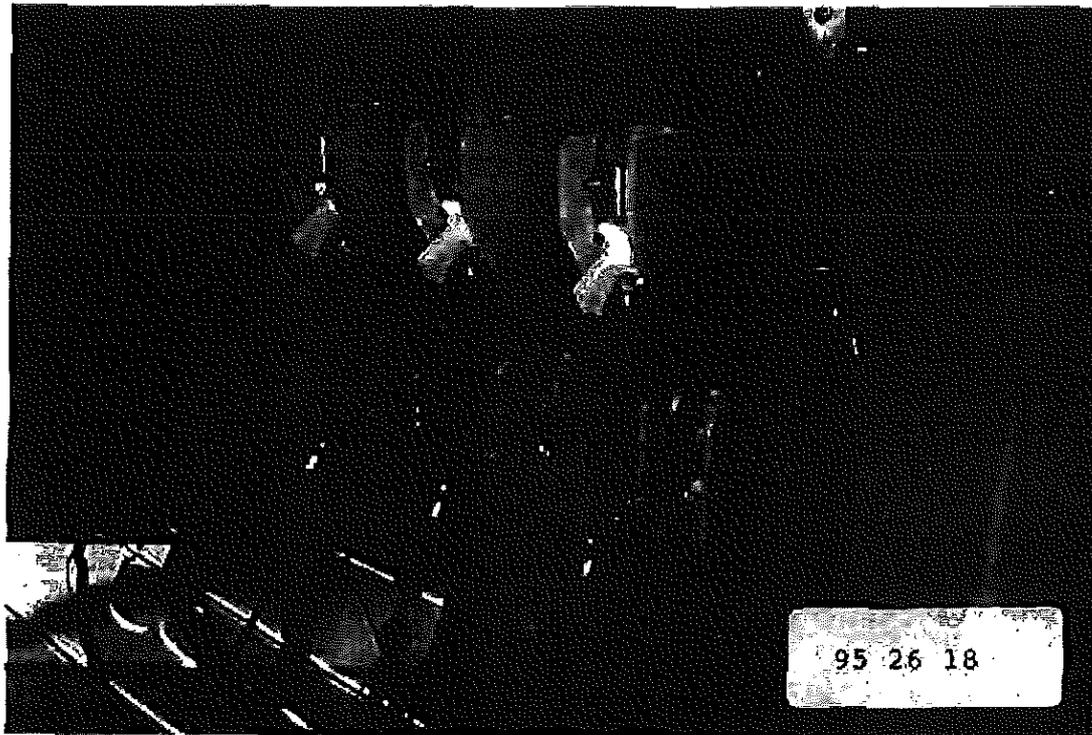
Prosjekt Navn	95.90.05 ANS	TEKNOLOGI	NAL A-MECH 24KV
Oppgave navn	Oppgave for prosjekt		MALSKISSE, DIMENSION DRAW
Prosjekt gruppe	Prosjektgruppe		MALSKISSE A3/12.5
Prosjekt nummer			NHP 303723
Prosjekt navn	ABB ABB	ABB Distribusjon AS	



Prosjekt navn	95.90.05 ANS
Oppgave navn	Oppgave for prosjekt
Prosjekt gruppe	Prosjektgruppe
Prosjekt nummer	
Prosjekt navn	ABB ABB

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Test object



# SATS

Scandinavian Association for Testing Switchgear

c/o EFI - Norwegian Electric Power Research Institute

Sem Sælandsv. 11 7034 Trondheim NORWAY

Telephone: + 47-7-597200 Telex: 55 513 eli n Telefax: + 47-7-597250

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## REPORT OF PERFORMANCE No. 96-B04

TITLE:

Dielectric tests on high-voltage  
switch disconnecter with  
integrated earthing switch  
type N·ALE 24 and  
switch-fuse combination  
type NALF 24.

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*Trondheim 1996-01-09*

на основании чл. 36а, ал. 3 от ЗОП

SATS Secretariat Approval

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# SATS Scandinavian Association for Testing Switchgear

c/o EFI - The Norwegian Research Institute of Electricity Supply  
Sem Sælandsv. 11 7034 Trondheim-NTH NORWAY  
Tel. (07)597200 Telex 55513 eli n

## REPORT OF PERFORMANCE No.

## 96-B04

APPARATUS: High-voltage switch disconnecter with integrated earthing switch and high-voltage switch-fuse combination  
DESIGNATION: NALE 24 and NALF 24  
MANUFACTURER: ABB Distribusjon AS, Skien, Norway  
DATE(S) OF TESTS: 3. to 6. of November 1992

### RATINGS ASSIGNED BY THE MANUFACTURER

Rated 1 min. power-frequency withstand voltage; (rms value):  
50 kV to earth, between poles and across open switching device  
60 kV across isolating distance

Rated lightning impulse withstand voltage; (peak value):  
125 kV to earth, between poles and across open switching device  
145 kV across isolating distance

THE TESTS HAVE BEEN MADE IN ACCORDANCE WITH  
See page no. 5.

The performance of the apparatus tested and the observations made during the tests have been recorded in the tables with test results and oscillograms.

### THE DOCUMENTS FORMING PART OF THIS REPORT ARE

Table with test results	Nos.:	Page No.:	7 to 14
Oscillogram	Nos.:	Page No.:	20

Drawing	Nos.:	Page No.:	15 to 19
Diagram	Nos.:		
Photograph	Nos.:		

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Skien, 4. of January 1996

Place and Date

на основании чл. 36а, ал. 3 от ЗОП

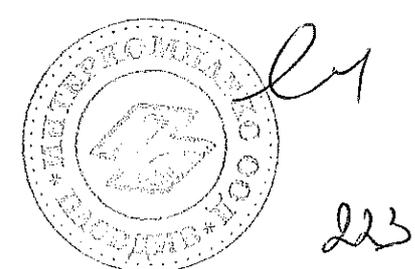
SATS Observer

на основании чл. 36а, ал. 3 от ЗОП

Laboratory manager

## Contents

- Front sheet .....	Page No.: 1
- Information sheet (SATS).....	Page No.: 2
- Contents .....	Page No.: 3 (This page)
- Preface, Chapter 1.....	Page No.: 4
- Test object, Chapter 2.....	Page No.: 4
- Conclusion, Chapter 3 .....	Page No.: 4
- Dielectric tests, Chapter 4.....	Page No.: 5
- Tables with test results .....	Page No.: 7 to 14
- Drawings.....	Page No.: 15 to 19
- Oscillograms.....	Page No.: 20



## 1. Preface

The tests were witnessed by SATS observer, Mr. Arne Nesse, EFI (Norwegian Electric Power Research Institute).

Parts of the tests were also witnessed by:

Mr. Sten Thygesen, ABB Distribusjon, Skien, Norway

The tests have been performed at ABB Distribusjon AS, Electrotechnical and Mechanical Laboratory, Skien, Norway.

## 2. Test objects

- High-voltage switch disconnecter type NAL 24.
- High-voltage earthing switch type E 24.
- High-voltage switch-fuse combination type NALF 24.

The high-voltage earthing switch type 24 was mounted on the lower side, (hinge side), of the high-voltage switch type NAL 24. The high-voltage earthing switch is then an integrated part of the high-voltage switch and in this combination called NALE 24.

The test objects were manufactured by ABB Distribusjon AS, Skien, Norway.

All fuses used during tests were manufactured by ABB Distribusjon AS, Skien, Norway.

## 3. Conclusion

The test objects passed the lightning impulse withstand voltage and the power-frequency withstand voltage tests successfully according to IEC Publication 265-1 (1983), IEC Publication 420 (1990-11), IEC Publication 60-1 (1989-11) and IEC Publication 694 (1980).

## 4. Dielectric tests

### 4.1 Test objects

- High-voltage switch disconnecter (with earthing switch) type NALE 24, with type K-mechanism, serial no. 238222.
- High-voltage switch-fuse combination type NALF 24, equipped with fuses type CEF 24 kV, 40 A, serial no. 238221.

### 4.2 Lightning impulse withstand voltage tests

#### 4.2.1 Publication

IEC Publication 265-1, Second edition 1983, IEC Publication 420, Second edition 1990-11, IEC Publication 60-1, Second edition 1989-11 and IEC Publication 694, First edition 1980, § 6.1.6. Lightning impulse voltage tests.

#### 4.2.2 Test procedure

15 consecutive lightning impulses with both polarities applied on each configuration from 1 to 9, on all phases in succession.  
Configuration no. is equal to test condition no. as given in table VIII, IEC Publication 694 (1980).

#### 4.2.3 Technical data of test equipment

Lightning impulse generator:  
Voltage range: 0 - 400 kV  
Max energy: 10 kJ

Wave form: 1,2/50  $10^{-6}$  s.

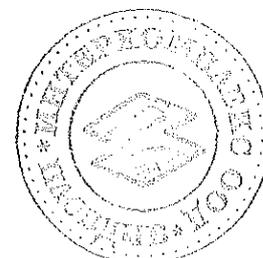


#### 4.2.4 Test result

The number of disruptive discharges on self-restoring insulation did not exceed two for each series of 15 impulses and no disruptive discharges on non-self-restoring insulation occurred.

The test voltage was 125 kV to earth, between poles and across open switching device and 145 kV across isolating distance.

For detailed test results, ref. to page no. 7, 8, 9 and 11, 12 and 13.



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### 4.3 Power frequency voltage tests

#### 4.3.1 Publication

IEC Publication 265-1, Second edition 1983, IEC Publication 420, Second edition 1990-11, IEC Publication 60-1, Second edition 1989-11 and IEC Publication 694, First edition 1980, § 6.1.7. Power frequency voltage withstand tests.

#### 4.3.2 Test procedure

Voltage applied on each configuration from 1 to 9, on all phases in succession. Configuration no. is equal to test condition no. as given in table VIII, IEC Publication 694 (1980).

Duration of each test was 1 minute.

#### 4.3.3 Technical data of test equipment

Power frequency transformer, single phase:

Voltage range: 0 - 60 kV, 50 Hz

Output short-time: 50 kVA

Short-circuit current, load side: 1A

#### 4.3.4 Test result

No disruptive discharges occurred, on the test.

The test voltage was 50 kV to earth, between poles and across open switching device, and 60 kV across the isolating distance.

For detailed test results, ref. to page no. 10 and 14.

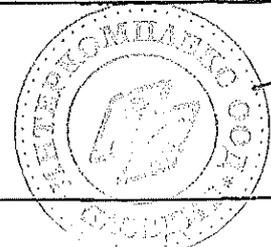
**LIGHTNING IMPULSE VOLTAGE TEST**  
**TABLE WITH TEST RESULTS**

Report no.: 96-B04		Test no.:		Sheet no.: 1 of 3				
Test object : Switch-fuse com. NALF 24				Date: 05.11.92				
Climatic conditions			Applied correction factor: 0.994					
Temperature: 22 °C			Tank filling pressure :					
Humidity: 11 g/m <sup>3</sup>								
Atmospheric pressure: 760 mm Hg								
Configuration	Phase(s)	Polarity +/-	Minimum applied Voltage U [kV]	No. of impulses		Wave-form T <sub>r</sub> /T <sub>n</sub> [µs]	Record no.	Remarks
				Total	No. of discharges			
1	L1	-	90	5	0	1.2 / 50		
1	L1	-	126	15	0	1.2 / 50		
1	L1	+	90	5	0	1.2 / 50		
1	L1	+	126.5	15	0	1.2 / 50		
2	L2	-	90	5	0	1.2 / 50		
2	L2	-	126	15	0	1.2 / 50		
2	L2	+	90	5	0	1.2 / 50		
2	L2	+	126	15	0	1.2 / 50		
3	L3	-	90	5	0	1.2 / 50		
3	L3	-	126	15	0	1.2 / 50		
3	L3	+	90	5	0	1.2 / 50		
3	L3	+	126	15	1	1.2 / 50		
4	L1	-	90	5	0	1.2 / 50		
4	L1	-	126	15	0	1.2 / 50		
4	L1	+	90	5	0	1.2 / 50		
4	L1	+	126	15	0	1.2 / 50		
5	L2	-	90	5	0	1.2 / 50		
5	L2	-	126	15	0	1.2 / 50		
5	L2	+	90	5	0	1.2 / 50		
5	L2	+	126	15	1	1.2 / 50		
6	L3	-	90	5	0	1.2 / 50		
6	L3	-	126	15	0	1.2 / 50		
8	L3	+	90	5	0	1.2 / 50		
6	L3	+	126	15	0	1.2 / 50		

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Notes:

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**LIGHTNING IMPULSE VOLTAGE TEST**  
**TABLE WITH TEST RESULTS**

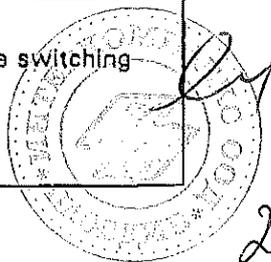
Report no.: 96-B04		Test no.:		Sheet no.: 3 of 3				
Test object : NALE 24				Date: 03.11.92				
Climatic conditions Temperature: 21 °C Humidity: 11 g/m <sup>3</sup> Atmospheric pressure: 735 mm Hg				Applied correction factor: 0.965 Tank filling pressure :				
Configuration	Phase(s)	Polarity +/-	Minimum applied Voltage U [kV]	No. of impulses		Wave-form T <sub>f</sub> /T <sub>b</sub> [μs]	Record no.	Remarks
				Total	No. of discharges			
4*	L1	-	110	5	0	1.2 / 50		
4*	L1	-	146	15	0	1.2 / 50		
4*	L1	+	110	5	0	1.2 / 50		
4*	L1	+	145.5	15	0	1.2 / 50		
5*	L2	-	110	5	0	1.2 / 50		
5*	L2	-	146	15	0	1.2 / 50		
5*	L2	+	110	5	0	1.2 / 50		
5*	L2	+	145.5	15	0	1.2 / 50		
6*	L3	-	110	5	0	1.2 / 50		
6*	L3	-	146	15	0	1.2 / 50		
6*	L3	+	110	5	0	1.2 / 50		
6*	L3	+	145.5	15	0	1.2 / 50		
7*	L1	-	110	5	0	1.2 / 50		
7*	L1	-	146	15	0	1.2 / 50		
7*	L1	+	110	5	0	1.2 / 50		
7*	L1	+	146	15	1	1.2 / 50		
8*	L2	-	110	5	0	1.2 / 50		
8*	L2	-	146	1	0	1.2 / 50		
8*	L2	+	110	5	0	1.2 / 50		
8*	L2	+	145.3	15	1	1.2 / 50		
9*	L3	-	112	5	0	1.2 / 50		
9*	L3	-	146	15	0	1.2 / 50		
9*	L3	+	110	5	0	1.2 / 50		
9*	L3	+	146	15	0	1.2 / 50		
9*	L3	+	145.2	15	0	1.2 / 50		

*M*

**Notes:**

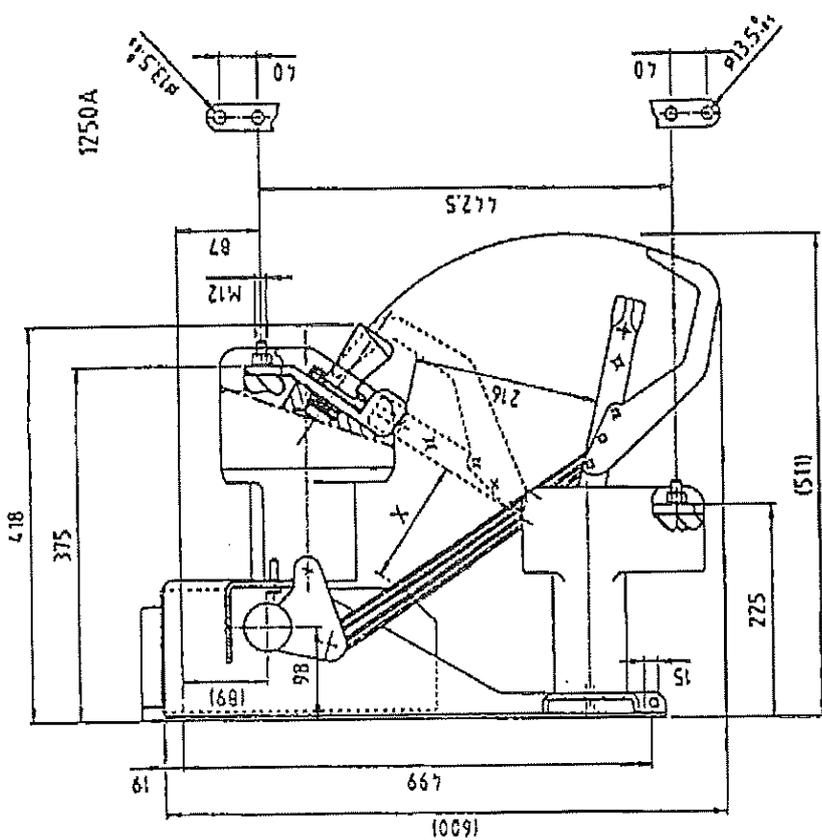
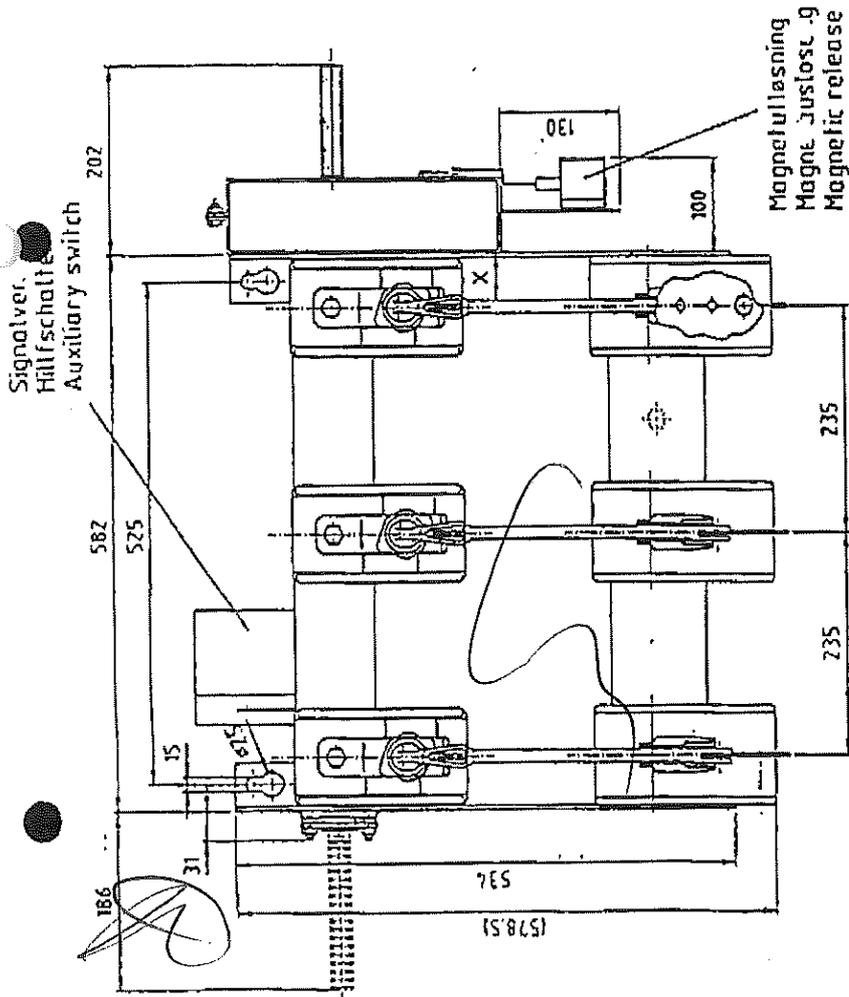
Ref. to note table VIII, IEC Publication 694 (1980). The base F and the terminals of the switching device except the terminal opposite the energized terminals were insulated from earth.

*[Signature]*



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1	2	3	4	5	6	7	8
✓	✓	✓	✓	✓	✓	✓	✓

L. kv. fabrik med X-ned  
for K-nøk og A-nøk.  
95.10.01. Ibytteten

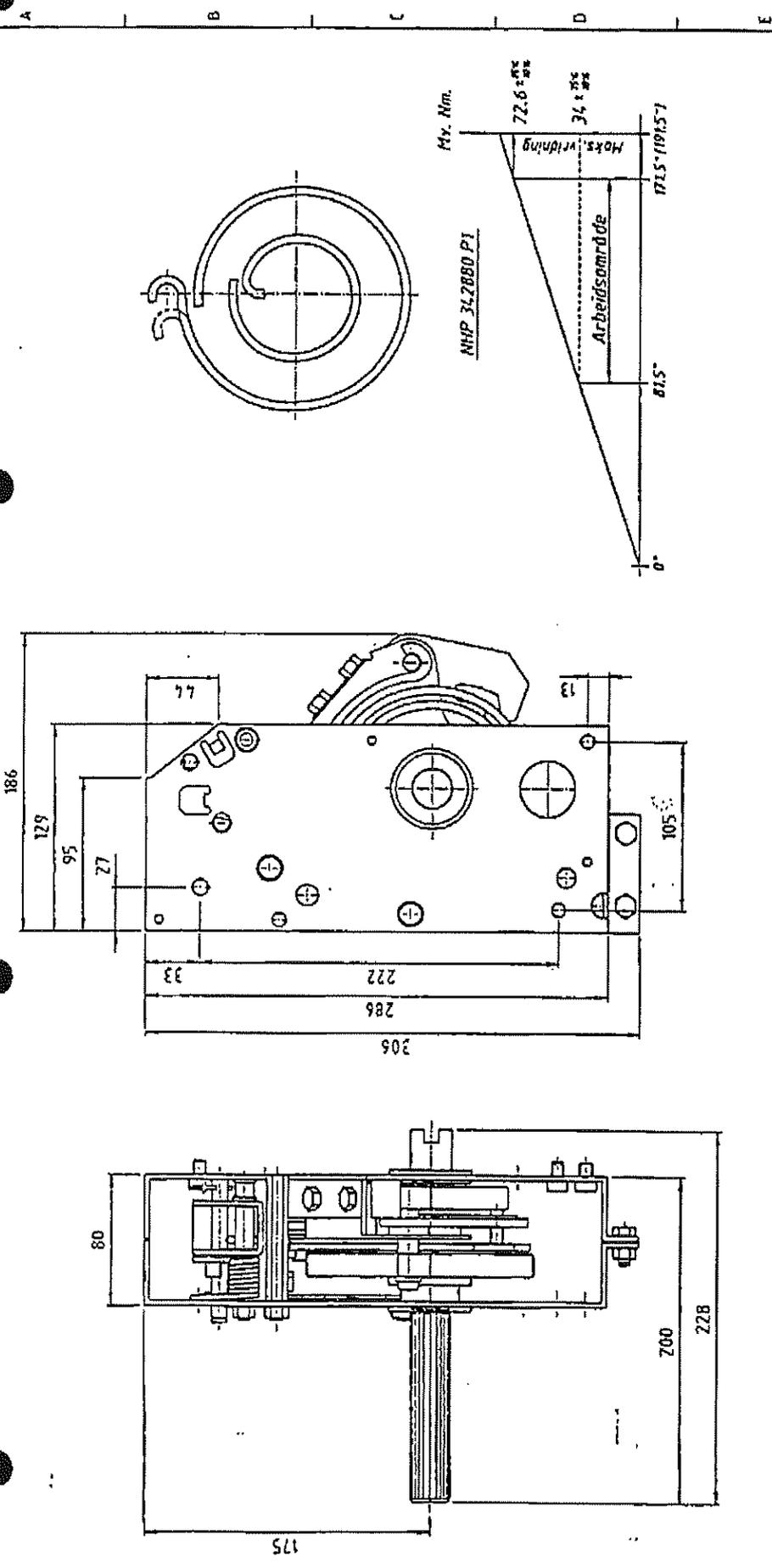
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Delivery No.	95.10.01.5TH	Delivery No.	95.10.06	Delivery No.	MALSKISSE P=235
Order No.	95.10.01. LOK	Order No.	95.10.05	Order No.	A3/15
Order No.	ABB	Order No.	ABB Distribusjon AS	Order No.	NHP 34.3378

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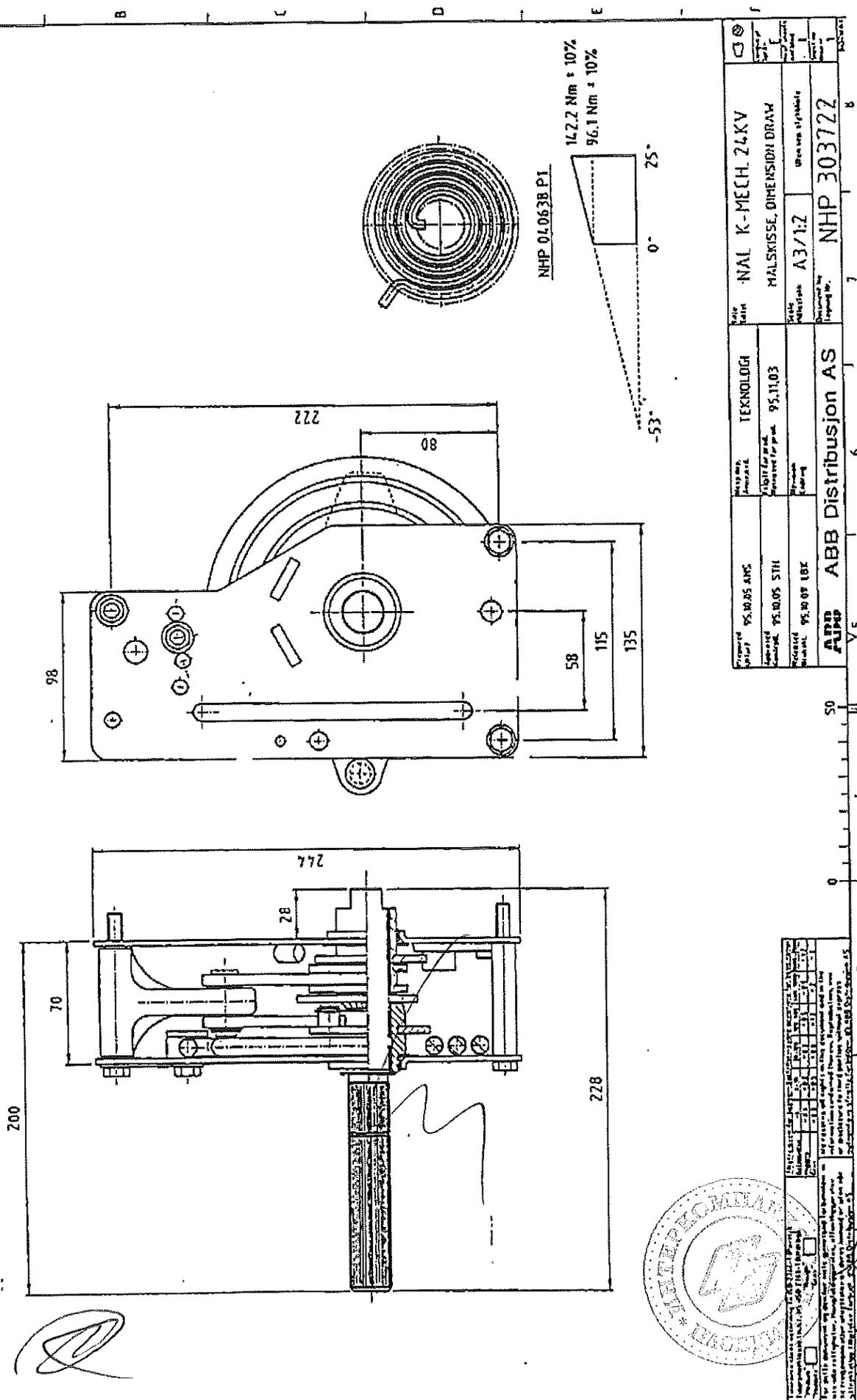






Project	95.W05 AHS	TEKNOLOGI	NAL A-MECH 24KV
Order	95.W05 STH	95.11.03	MALSKISSE, DIMENSION DRAW
Contract	95.W09 IBE	ABB Distribution AS	MALSKISSE, DIMENSION DRAW
Material			MALSKISSE, DIMENSION DRAW
Design			MALSKISSE, DIMENSION DRAW
Drawn			MALSKISSE, DIMENSION DRAW
Checked			MALSKISSE, DIMENSION DRAW
Approved			MALSKISSE, DIMENSION DRAW
Scale			MALSKISSE, DIMENSION DRAW
Sheet			MALSKISSE, DIMENSION DRAW
Part			MALSKISSE, DIMENSION DRAW
Material			MALSKISSE, DIMENSION DRAW
Quantity			MALSKISSE, DIMENSION DRAW
Unit			MALSKISSE, DIMENSION DRAW
Weight			MALSKISSE, DIMENSION DRAW
Volume			MALSKISSE, DIMENSION DRAW
Surface			MALSKISSE, DIMENSION DRAW
Notes			MALSKISSE, DIMENSION DRAW

Project	95.W05 AHS
Order	95.W05 STH
Contract	95.W09 IBE
Material	
Design	
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Approved	
Scale	
Sheet	
Part	
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Quantity	
Unit	
Weight	
Volume	
Surface	
Notes	

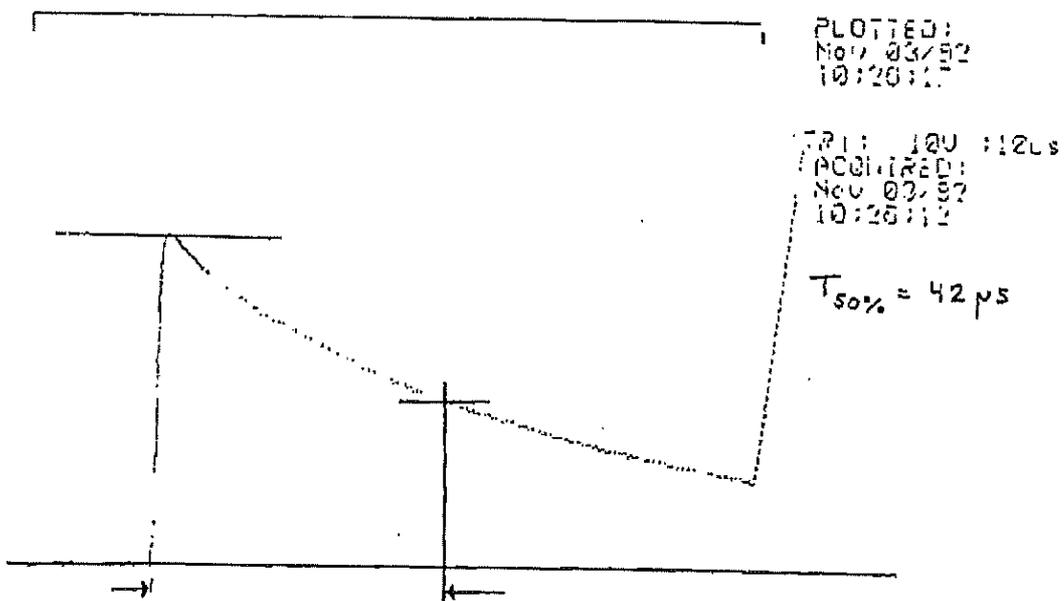
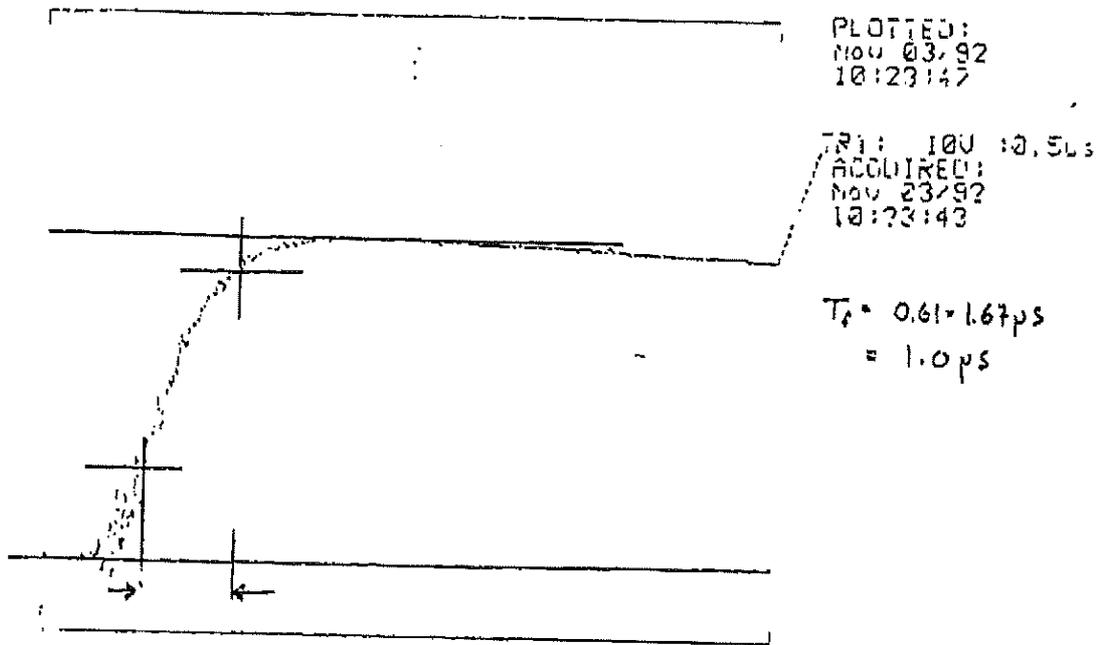


Order No.	95.10.05 ANS	Division	TEKNOLOGI
Approved	95.10.05 STH	Project No.	95.11.03
Revised	95.10.09 EBK	Revision	
Material		Drawing No.	NHP 303722
Part Name	NAL K-MECH. 24KV	Scale	1:1
Material	MALSKISSE, DIMENSJON DRAM	Material	A3/1:2
Notes		Remarks	Uten en stiftelse
Drawn		Checked	
Approved		Approved	



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# SATS Scandinavian Association for Testing Switchgear

c/o EFI - The Norwegian Research Institute of Electricity Supply  
Sem Sælandsv. 11 7034 Trondheim-NTH NORWAY  
Tel. (07)597200 Telax 65513 efi n

REPORT OF PERFORMANCE No.

96-B03

APPARATUS: High-voltage switch disconnecter and high-voltage  
switch-fuse combination  
DESIGNATION: NAL 24 and NALF 24  
MANUFACTURER: ABB Distribusjon AS, Skien, Norway  
DATE(S) OF TESTS: 24. of November to 3. of December 1992  
RATINGS ASSIGNED BY THE MANUFACTURER  
NAL 24 : rated current : 630 A  
NALF 24 : rated current with CEF 63 A  
h.v.fuse : 63 A.

THE TESTS HAVE BEEN MADE IN ACCORDANCE WITH  
See page no. 5 and 7.

The performance of the apparatus tested and the observations made during the tests have been recorded in  
the tables with test results and oscillograms.

THE DOCUMENTS FORMING PART OF THIS REPORT ARE

Table with test results Nos.: Page No.: 8 to 11  
Oscillogram Nos.:

Drawing Nos.: Page No.: 12 to 16  
Diagram Nos.: Page No.: 17 to 20  
Photograph Nos.:

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the latter, is not allowed without our written consent.

Skien, 4. of January 1996

Place and Date

на основании чл. 36а, ал. 3 от ЗОП

SATS Observer

на основании чл. 36а, ал. 3 от ЗОП

Laboratory manager

252

# SATS

Scandinavian Association for Testing Switchgear

c/o EFI - Norwegian Electric Power Research Institute

Sem Sælandsv. 11 7034 Trondheim NORWAY

Telephone: + 47-7-597200 Telex: 55 513 eli n Telefax: + 47-7-597250

## REPORT OF PERFORMANCE No. 96-B03

### TITLE:

Temperature rise test  
on high-voltage  
switch disconnecter  
type NAL 24 and  
switch-fuse combination  
type NALF 24.

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Trondheim 1996-01-09

Place and Date

на основании чл. 36а, ал. 3 от ЗОП

SATS Secretariat Approval

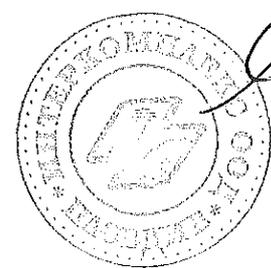
## Contents

- Front sheet ..... Page No.: 1
- Information sheet (SATS)..... Page No.: 2
- Contents ..... Page No.: 3 (This page)
- Preface, Chapter 1 ..... Page No.: 4
- Test object, Chapter 2..... Page No.: 4
- Conclusion, Chapter 3..... Page No.: 4
- Temperature rise tests, Chapter 4 ..... Page No.: 5
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main circuit, Chapter 5 ..... Page No.: 7
- Tables with test results..... Page No.: 8 to 11
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test laboratory ..... Page No.: 17 to 20

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## 1. Preface

The tests were witnessed by SATS observer, Mr. Arne Nesse, EFI (Norwegian Electric Power Research Institute).

Parts of the tests were also witnessed by:

Mr. Sten Thygesen, ABB Distribusjon, Skien, Norway

The tests have been performed at ABB Distribusjon AS, Electrotechnical and Mechanical Laboratory, Skien, Norway.

## 2. Test objects

- High-voltage switch disconnecter type NAL 24, serial no. 238222.
- High-voltage earthing switch type E 24, serial no. 238222.
- High-voltage switch-fuse combination type NALF 24, serial no. 238218.

The high-voltage earthing switch type E 24 was mounted on the lower side, (hinge side), of the high-voltage switch type NAL 24. The high-voltage earthing switch is then an integrated part of the high-voltage switch and in this combination called NALE 24. However the temperature rise test is not relevant for earthing switches and no temperature rise test has been carried out on the E 24.

The test objects were manufactured by ABB Distribusjon AS, Skien, Norway.

All fuses used during tests are manufactured by ABB Distribusjon AS, Skien, Norway.

## 3. Conclusion

The test object passed the temperature rise tests successfully according to the IEC Publication 265-1 (1983), IEC Publication 420 (1990-11) and IEC Publication 694 (1980).

## 4. Temperature-rise tests

### 4.1 Test object

The test object was a high-voltage switch disconnecter type NAL 24. See Chapter 5.4 for serial numbers.

#### 4.1.1 Publication

IEC Publication 265-1, Second edition 1983, § 6.3, with reference to IEC Publication 694, First edition 1980, § 6.3.

#### 4.1.2 Test procedure

The test object was mounted in vertical (normal service) position in the test rack. The three phases of the test object were connected in series with an AC single phase power supply.

The connections were made by means of Cu bars 2 // 5 x 40 mm.

The test was running until the steady state of the temperature was achieved, i.e. temperature less than 1 K per hour.

The test was performed with a test current of 630 A.

The ambient temperature was measured at the same height as the test object, and 1 meter from the test object with three equally distributed TC's type K.

#### 4.1.3 Test results

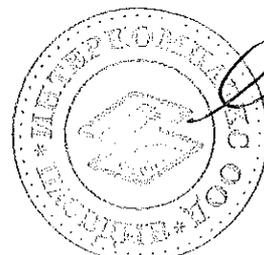
The test object passed the test successfully with temperature rise below the limit given in table V of IEC Publication 694, see page no. 8 and 9.

### 4.2 Test object

The test object was a high-voltage switch-fuse combination type NALF 24, with fuses type CEF 24 kV, 63 A inserted.

#### 4.2.1 Publication

IEC Publication 420, Second edition 1990-11, § 6.3, with reference to IEC Publication 694, First edition 1980, § 6.3.



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#### 4.2.2 Test procedure

The test object was mounted in vertical (normal service) position in the test rack. The three phases of the test object were connected in series with an AC single phase power supply.

The connections were made by means of 50 mm<sup>2</sup> Copper uninsulated PN cable. The test was carried out with a test current of 63 A, corresponding to a nominal power loss of 147 W in each of the fuses according to the datasheet from the manufacturer.

#### 4.2.3 Test results

The test object passed the test successfully with temperature rise below the limit given in table V of IEC Publication 694, see page no. 10 and 11.

## 5. Measurement of the resistance of the main circuit

### 5.1 Test objects

The test objects were a high-voltage switch disconnecter type NAL 24 and a high-voltage switch-fuse combination type NALF 24, with fuses CEF 24 kV, 63 A inserted.  
The test objects were mounted in vertical position in the test rack.

### 5.2 Publication

IEC Publication 694, First edition 1980. § 6.4.

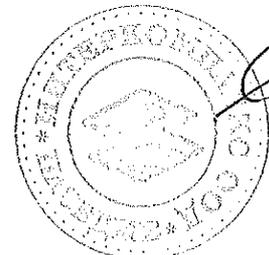
### 5.3 Test procedure

The resistance was measured between terminals of each phase before and after the temperature rise test, see Chapter 4.  
Voltage drop was measured at 50 A DC.  
The measurement of NALF 24 also includes a measurement of the resistance of the fuse in each phase.  
Measuring point, see page no. 19 and 20.

### 5.4 Test results

After the test objects had cooled down to the ambient temperature, the differences between the measurements were negligible:

Test object	Resistance in mΩ before temperature rise test			Resistance in mΩ after temperature rise test		
	Phase L1	Phase L2	Phase L3	Phase L1	Phase L2	Phase L3
NAL 24 No. 238222 See page no. 19 (c)	0.07	0.09	0.10	0.08	0.09	0.10
NALF 24 No. 238218 See page no. 20 (a)	24.0	25.0	25.0	24.0	25.0	24.0
Fuses only See page no. 20 (b)	23.9	24.9	24.9	23.9	24.9	24.9



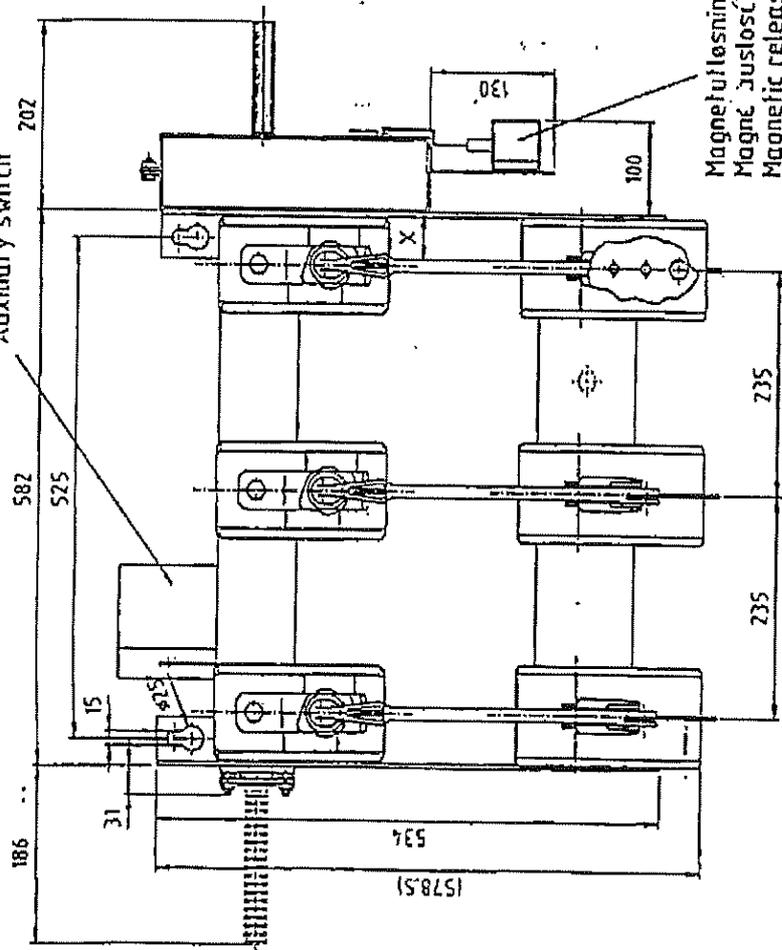




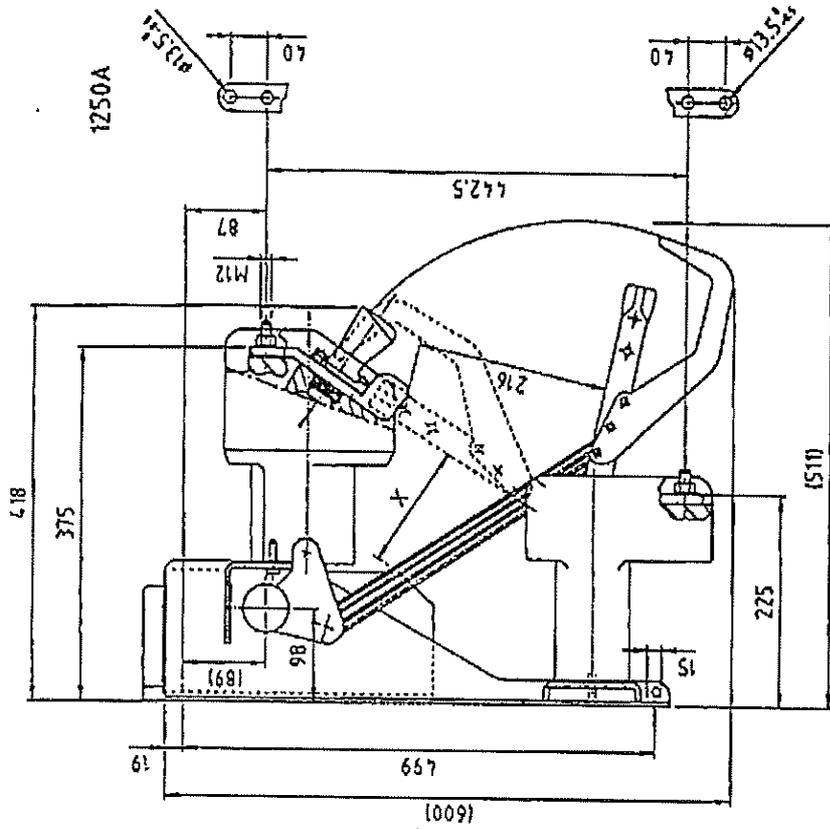




Signalvejs  
Hilfsschalter  
Auxiliary switch



Magnetfjælning  
Magne fjælning  
Magnetic release



Tilføjelser til tegning	
nr.	indhold
1	
2	
3	
4	
5	

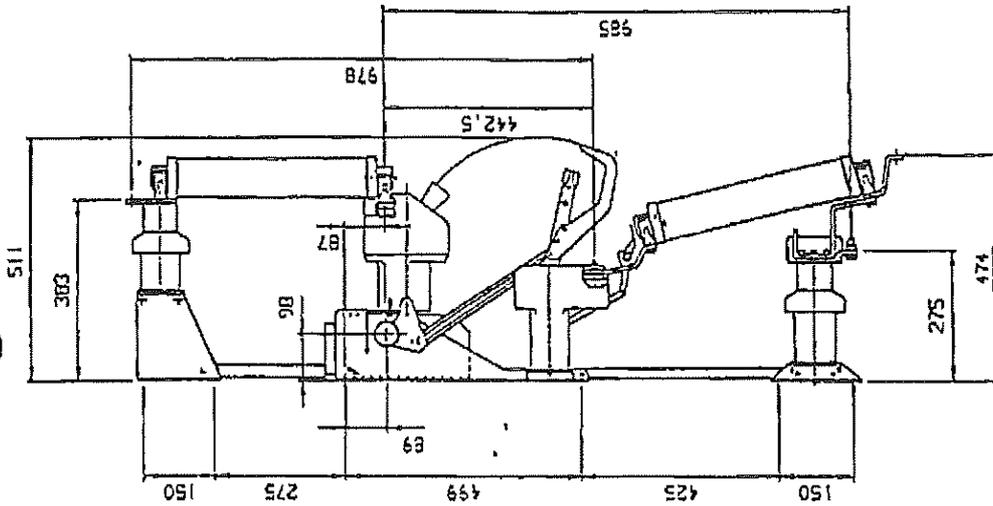
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80011110010

Bitegnet på DAC 001 12  
definitivt  
9.12.20 5TH

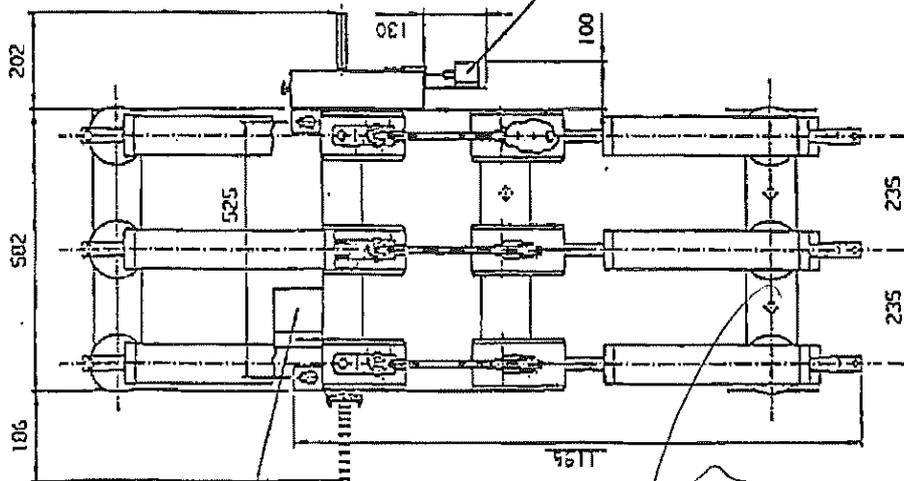
C. Væljehæft med X-mødt  
for K-mek og A-mek.  
95.10.06 Thyssen

Model	79.12.05 B1	Produkt	TEKNOLOGI	Spænding	NAL 24KV
Modul	95.10.06 5TH	Modul	95.10.06	Modul	MALSKESE P-235
Modul	95.10.06 1BC	Modul	95.10.06	Modul	A3/1.5
Modul		Modul		Modul	NHP 343378

Tilføjelser til tegning	
nr.	indhold
1	
2	
3	
4	
5	



Magnetløsning  
MagneLösung  
Magnetic release



Signalvender  
Hilfschalter  
Auxiliary switch

Approved Project	79.12.85 BT	Technology		File No.	NALF 24KV P=235
Approved Contract	79.12.85 KAS	ABB Norway Büro/Region		For CEF sikringer=63A Mølskisse	
Approved Product	80.00.30 GIS	ABB S. Byggen		Scale 1/10	Drawn by NHP 343379
ABB ABB Distribution AS					

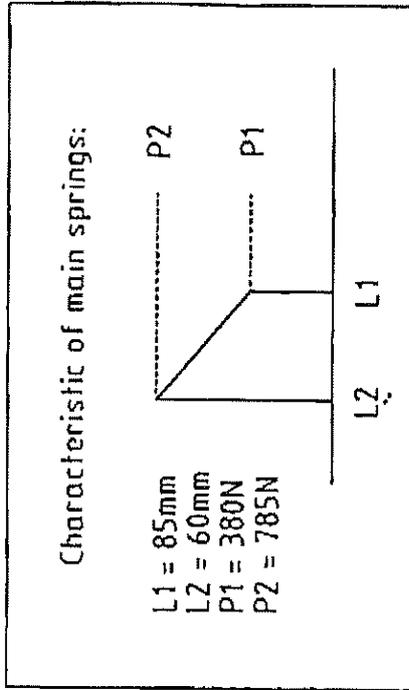
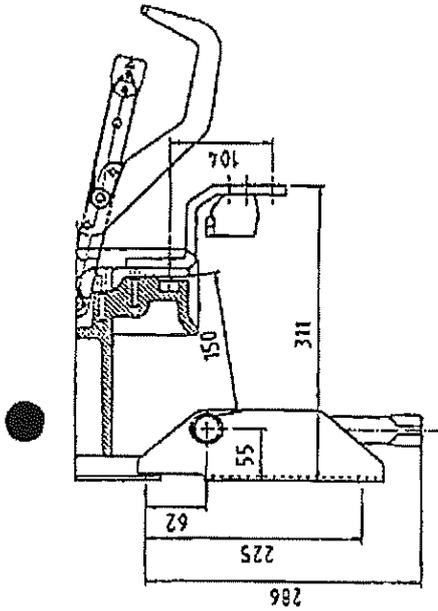


Reference only! This drawing and the description are for information only. The manufacturer is not responsible for the use of this drawing for other than the intended purpose. For information to the manufacturer, please refer to the drawing title.

Reference only! This drawing and the description are for information only. The manufacturer is not responsible for the use of this drawing for other than the intended purpose. For information to the manufacturer, please refer to the drawing title.

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Approved Date: 8.05.85 Egsf	Prep. No. Date: 75.30.05 51H	TEKNOLOGI	Order Date: E 24 / FE 24	Order No.: N
Approved Date: 75.30.05 LBK	Prep. No. Date: 75.30.05 51H	ABB Distribution AS	Order Date: A3/7:5	Order No.: NHP 343602

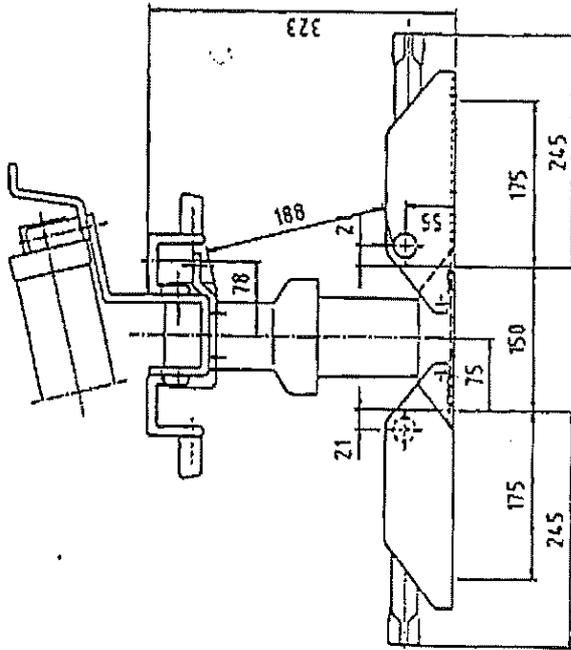
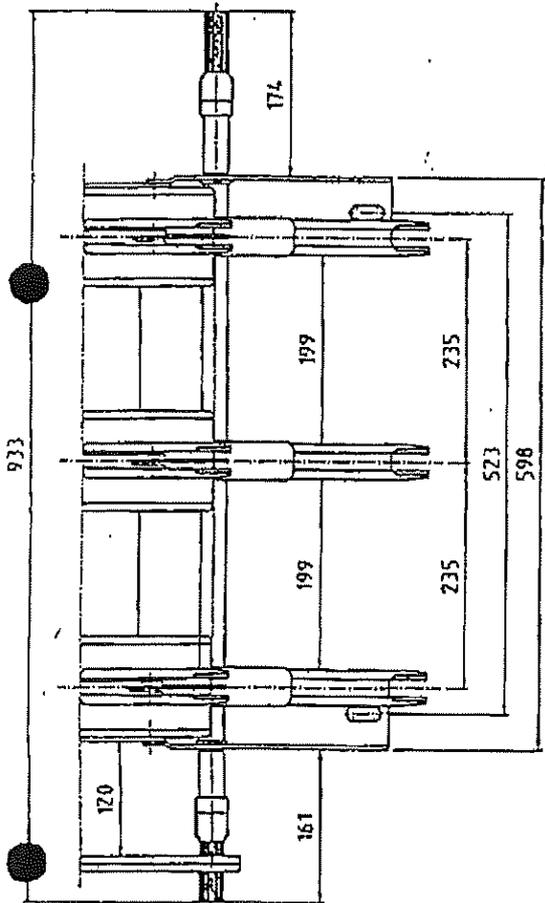


ABB Distribution AS

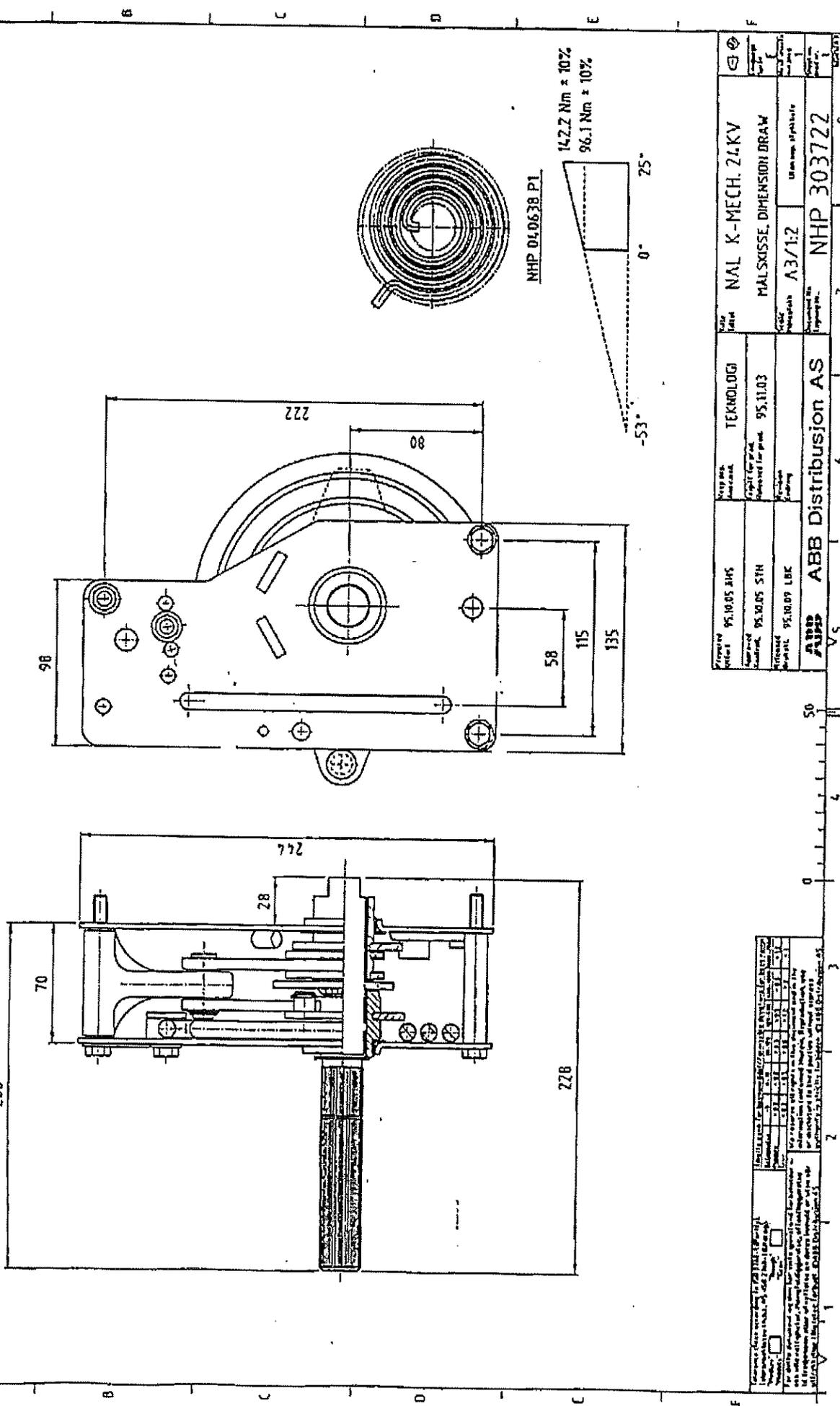
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ABB Distribution AS, P.O. Box 100, N-2007 Kjeller, Norway



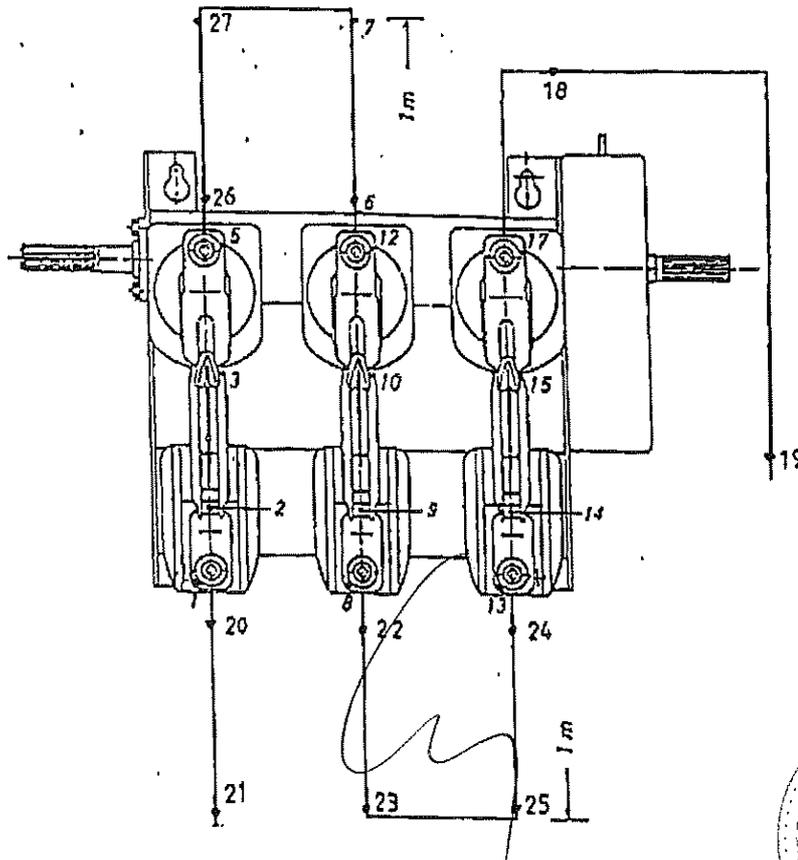
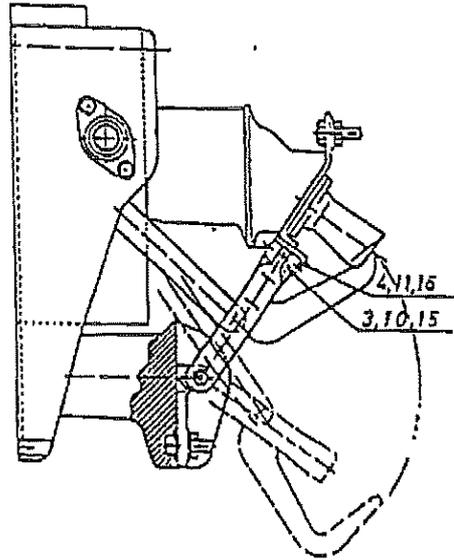


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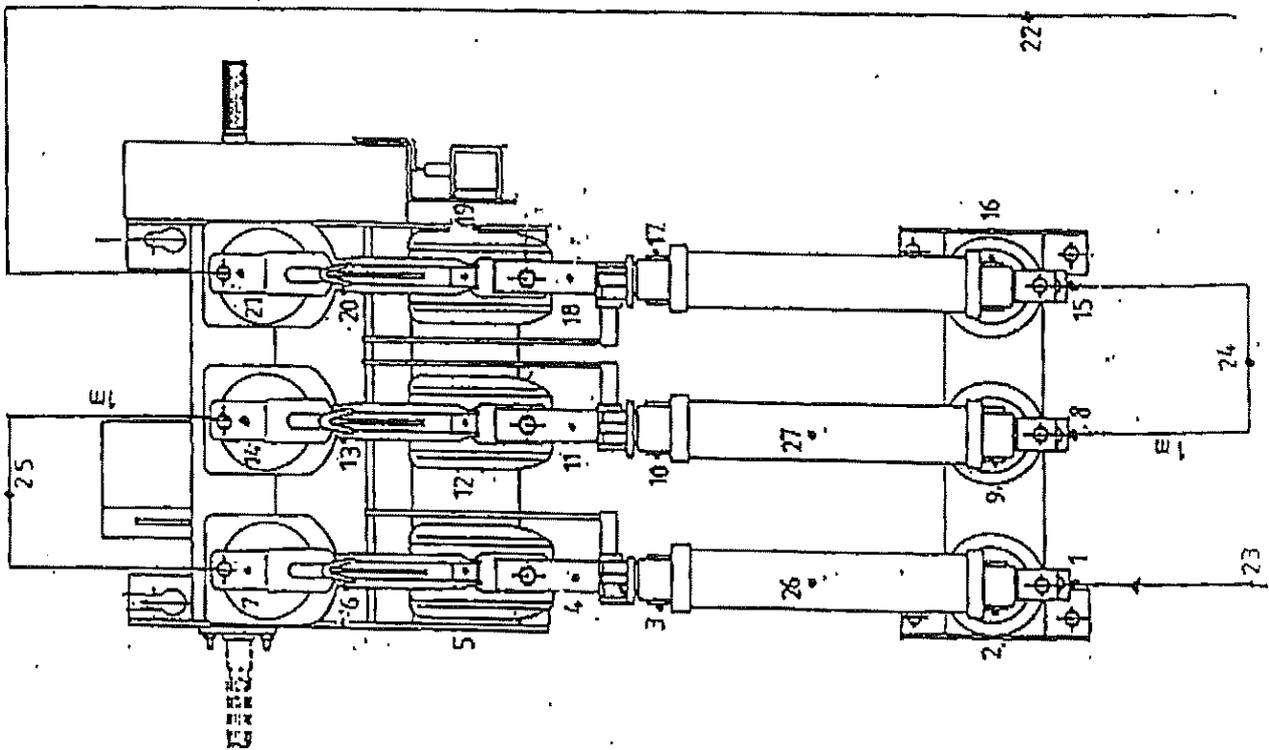
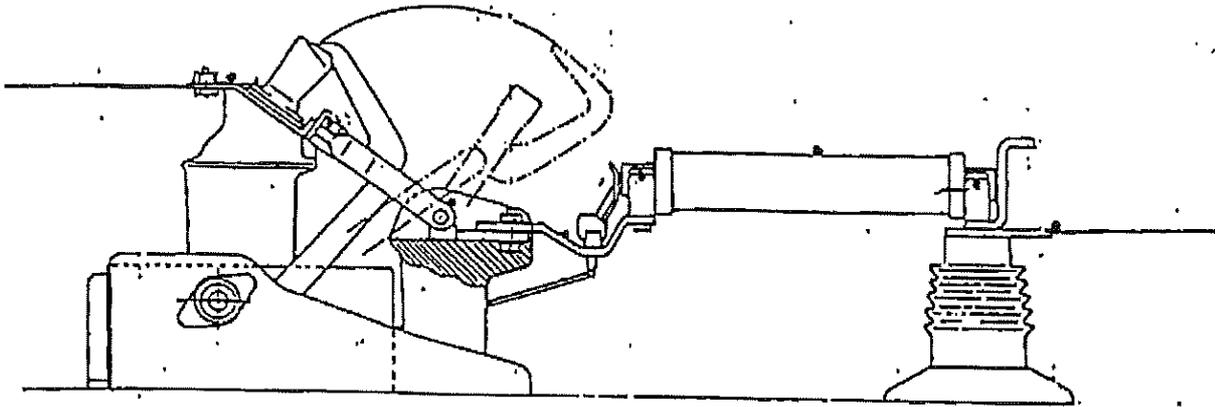
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Order No.	95.10.05 STH	Order No.	95.11.03	Order No.	MALSOSSE, DIMENSION DRAW
Order No.	95.10.09 LBC	Order No.		Order No.	A3/1:2
Order No.	ABB	Order No.	ABB Distribution AS	Order No.	NHP 303722

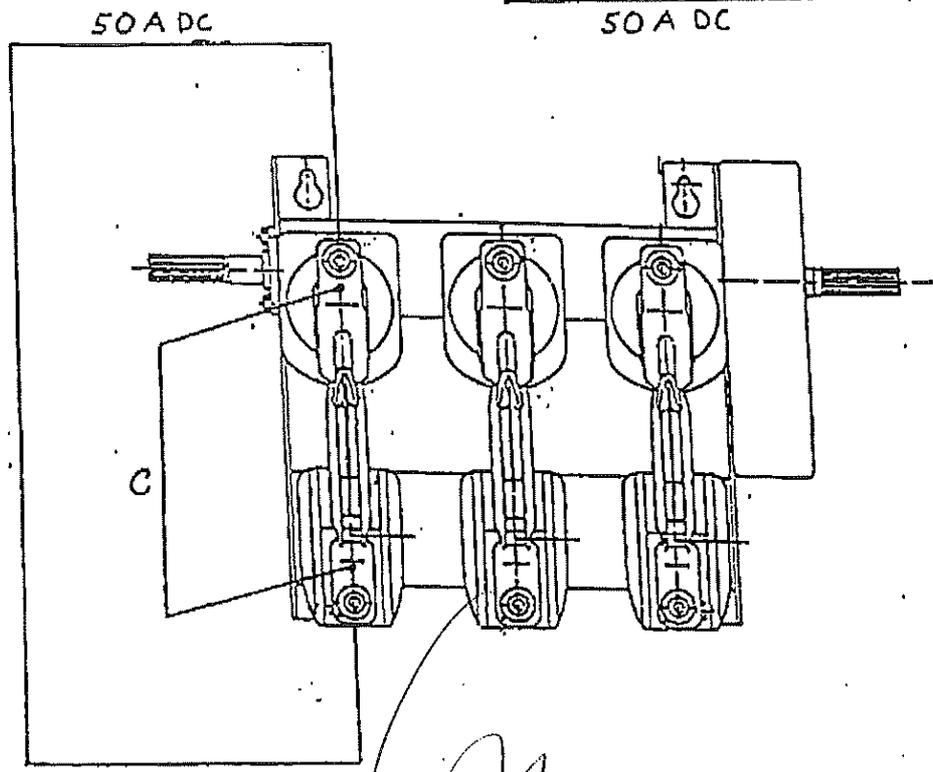
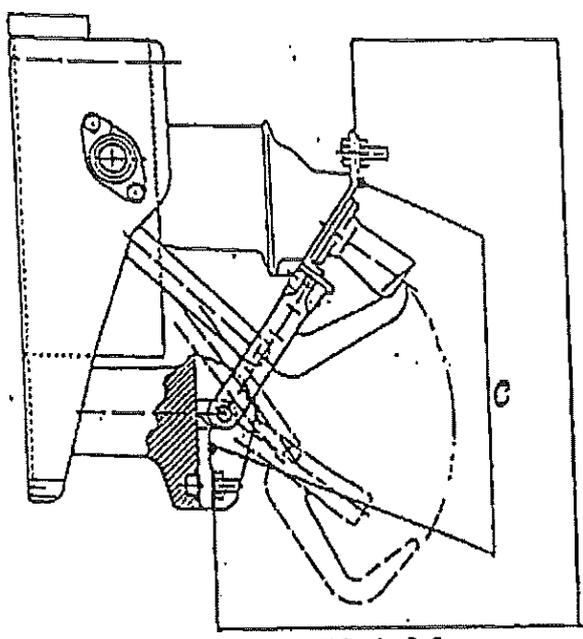
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Order No.	95.10.05 STH	Order No.	95.11.03
Order No.	95.10.09 LBC	Order No.	
Order No.	ABB	Order No.	ABB Distribution AS

Location of measuring points

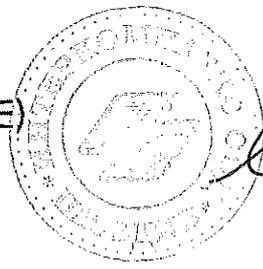


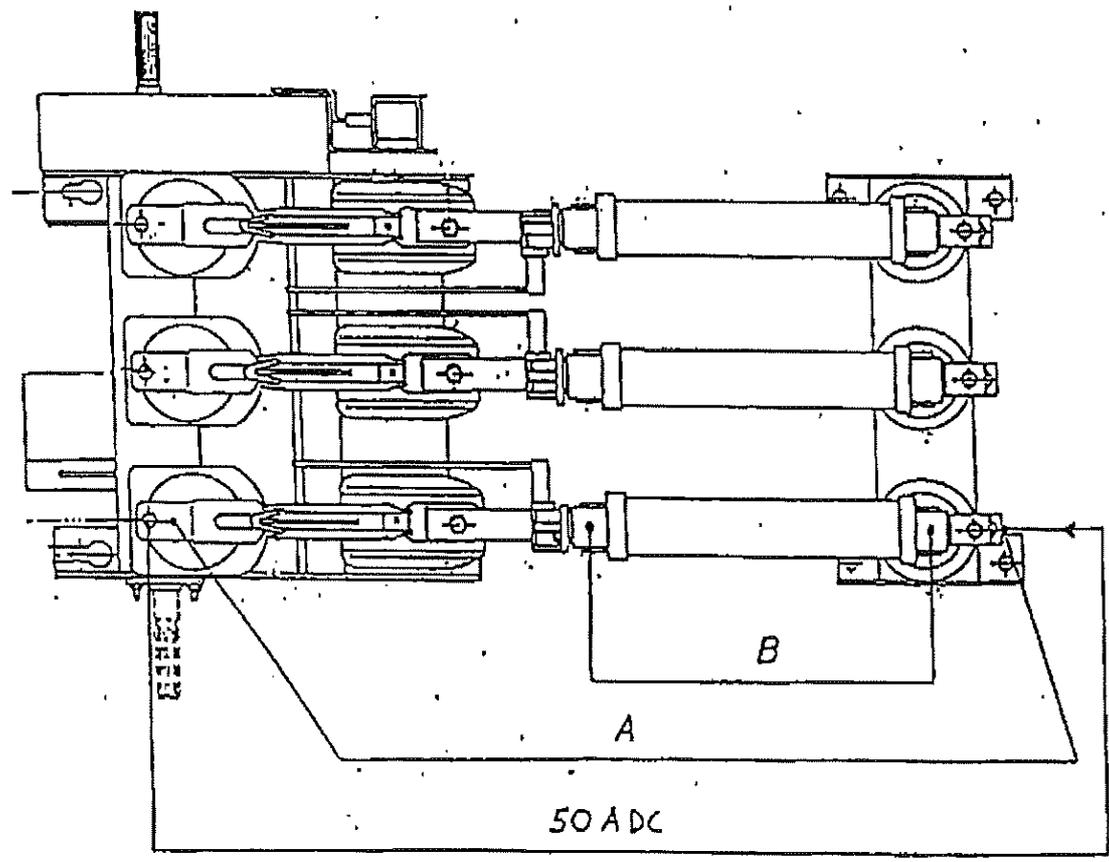
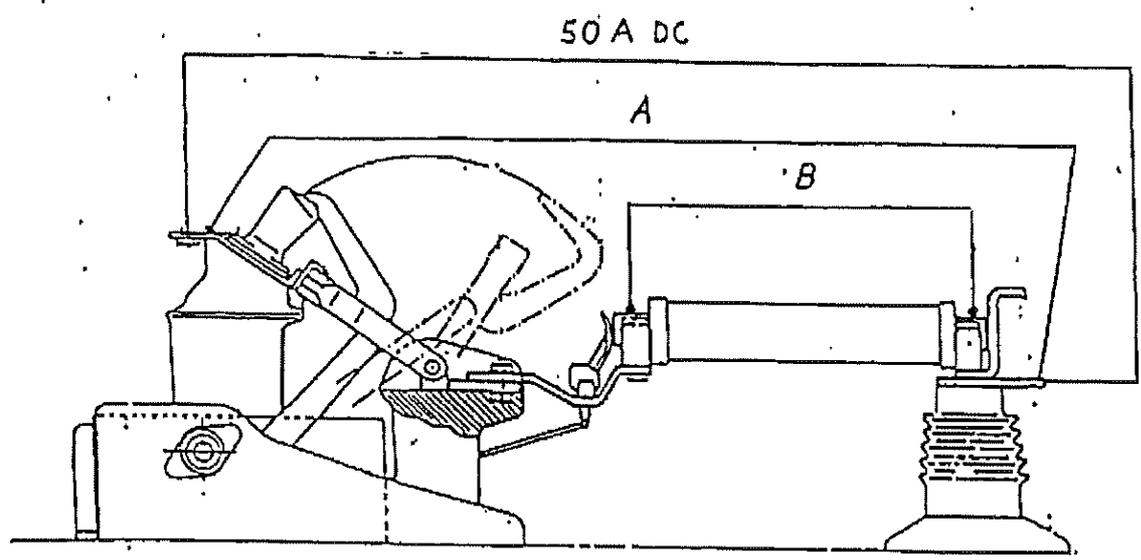
Location of measuring point



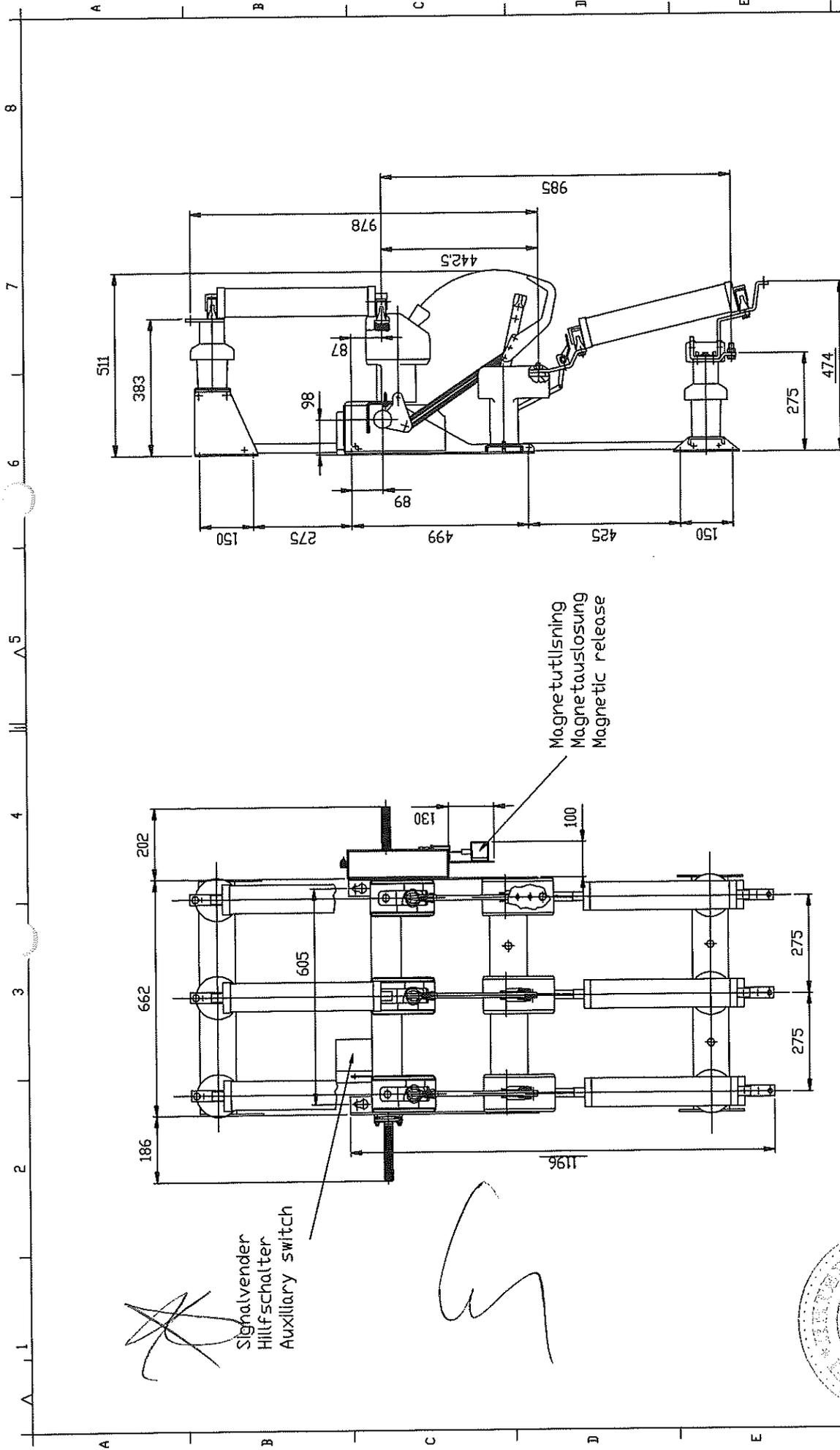


Measurement of the resistance (NALE)





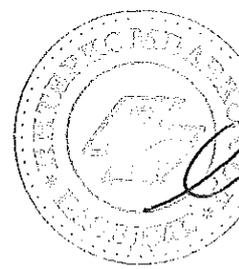
Measurement of the resistance (NALF)



Prepared UTPP	94.04.08 S.Thygesen	Responsible Monsrud	Teknologi	Title Tittel	NALF 24kV P=275	Scale Skala	1/10	Item no. Sjeldetall	1
Approved Kontroll		Take over day Overtagningstid		For CEF sikringer<=63A Mulsklasse					
Released Ferdigstilt		Revision Endring		Scale Skala					
ABB			ABB Distribution AS		Account No. Regning nr.	NHP 303220		Sheet no. Blad nr.	

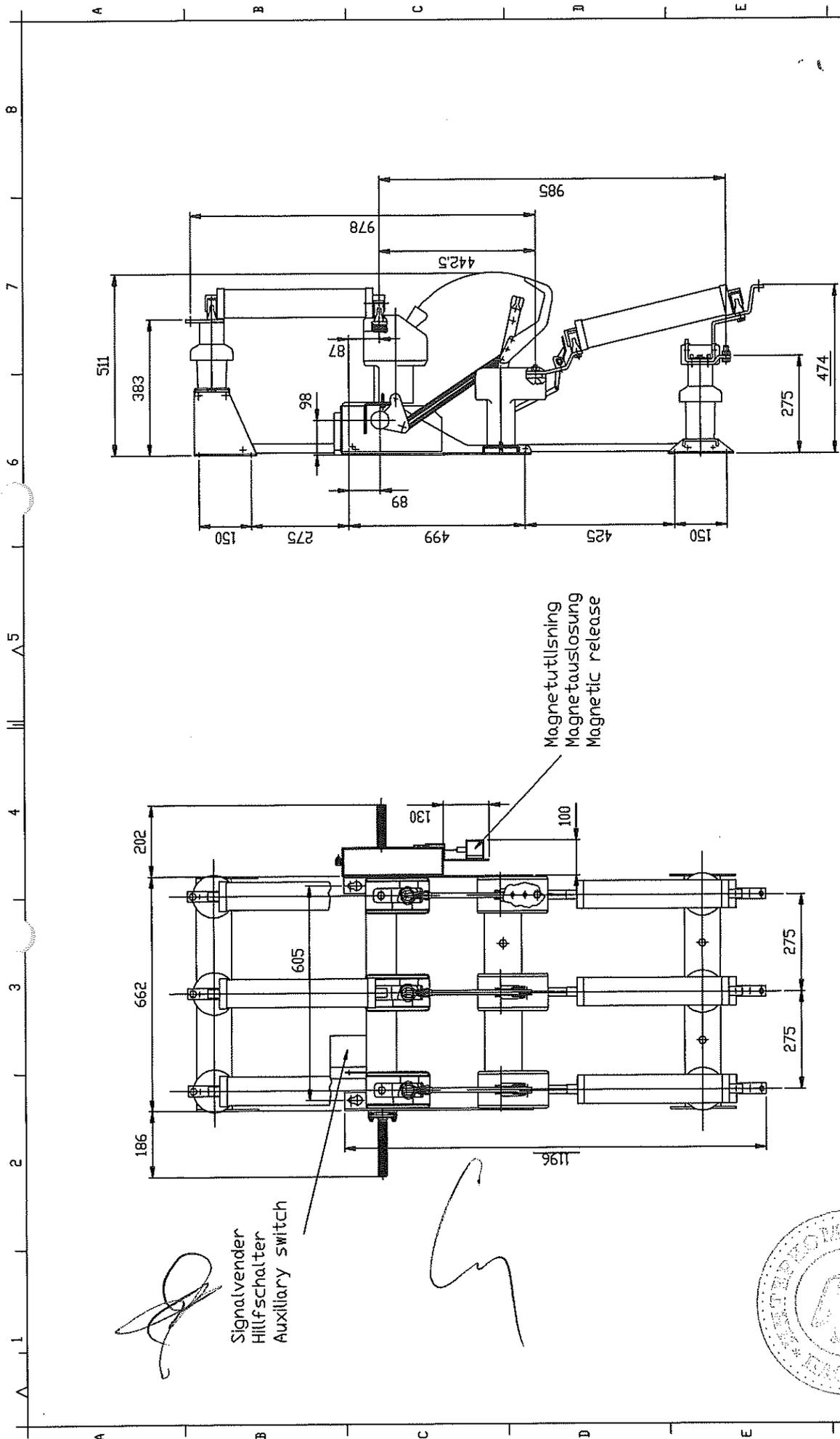
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Clearance class according to ISO 2768-J  
Tolerancesklasse i henhold til ISO 2768-J  
"Rough/Provo"



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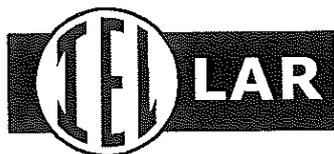
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Revised Endret		Revised Endret	Revision Endring		For CEF sikringer <= 63A M&Klasse	Scale Skala	1/10
				ABB	ABB Distribusjon AS	Serial No. Serienr.	NHP 303220

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Toleranseskisse i h&t NS-ISO 2768-J  
Toleranseskisse i h&t NS-ISO 2768-J  
Toleranseskisse i h&t NS-ISO 2768-J

"rough"/"groo"





**ZAKŁAD WIELKICH MOCY  
HIGH POWER DEPARTMENT**

INSTYTUT ELEKTROTECHNIKI – ELECTROTECHNICAL INSTITUTE  
04-703 WARSZAWA; ul. M. Pożaryskiego 28  
tel./fax.: (0-22) 812 04 07; tel.: (0-22) 812 23 38; e-mail: nwr@iel.waw.pl  
Certyfikat Akredytacji / Certificate Accreditation PCA Nr AB 074

**SPRAWOZDANIE Z PRÓB W WARUNKACH ZWARCIA DOZIEMNEGO  
TEST REPORT OF TESTS UNDER EARTH FAULT CONDITIONS**

**BADANY APARAT  
APPARATUS**

**ROZŁĄCZNIK  
SWICH DISCONNECTOR**

**TYP  
DESIGNATION**

**NAL 24-6**

**Nr seryjny  
Serial No.**

**14667/205**

**Napięcie znamionowe  
Rated Voltage** 24 kV

**Częstotliwość  
Rated Frequency** 50 Hz

**PRODUCENT  
MANUFACTURER**

**ABB Sp. z o.o.**

ul. Bitwy Warszawskiej 1920 r. nr 18, 02-366 Warszawa  
Oddział w Przasnyszu, ul. Leszno 59, 06-300 Przasnysz

**ZLECENIODAWCA  
TESTED FOR**

**ABB Sp. z o.o.**

**DATA BADAŃ  
DATE(S) OF TESTS**

**25.05.2005, 31.05.2005**

**WYKONAWCA  
BADAŃ  
TESTED BY**

**Laboratorium Badawcze Aparatury Rozdzielczej  
Switchgear and Controlgear Testing Laboratory**  
04-703 Warszawa; ul. Pożaryskiego 28, Certyfikat Akredytacji PCA Nr AB 074

**Przedmiot badań, wykonany zgodnie z dokumentacją, rysunkami konstrukcyjnymi i fotografiami,  
stanowiącymi załącznik do niniejszego sprawozdania, poddany został próbom zgodnie z normą  
The apparatus, constructed in accordance with the description, drawings and photographs incorporated in this  
report has been subjected to the series of proving tests in accordance with  
PN-EN 60265-1:2001**

**Niniejsze Sprawozdanie odnosi się wyłącznie do badanego obiektu.**

**Producent ponosi odpowiedzialność za każdy egzemplarz wyrobu oznakowany identycznie jak wyrób  
badany.**

The Test Report applies only to the apparatus tested. The responsibility for conformity of any apparatus having  
the same designators with that tested rests with the Manufacturer.

**Sprawozdanie zawiera ogółem 28 stron i może być powielane wyłącznie w całości.  
Powielanie częściowe dozwolone jest po uzyskaniu pisemnej zgody Laboratorium LAR.**

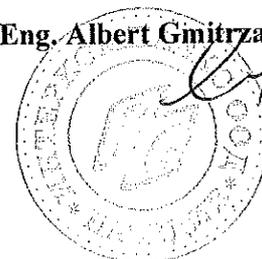
This Test Report comprises 28 sheets in total.

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**Kierownik Laboratorium / Head of Laboratory**

Warszawa 07.06.2005

**Ph. D. Eng. Albert Gmitrzak**



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**PARAMETRY TECHNICZNE DEKLAROWANE PRZEZ PRODUCENTA  
I POTWIERDZONE BADANIAM  
RATINGS ASSIGNED BY THE MANUFACTURER AND PROVED BY TESTS**

<b>Napięcie znamionowe</b> Voltage	24 kV
<b>Prąd wyłączeniowy zwarcia doziemnego</b> Earth fault current	55 A
<b>Prąd wyłączeniowy ładowania kabli i linii napowietrznych w warunkach zwarcia doziemnego</b> Cable charging switching current under earth fault conditions	31,5 A
<b>Częstotliwość</b> Frequency	50 Hz

**WYKAZ PRÓB / SUMMARY OF TESTS**

	<b>STRONA</b> <b>PAGE</b>
<b>Łączenie prądu zwarcia doziemnego (szereg probierczy 6a)</b> Earth fault off-load switching current test (test duty 6a)	5
<b>Łączenie prądów ładowania kabli i linii napowietrznych w warunkach zwarcia doziemnego (szereg probierczy 6b)</b> Cable charging switching current under earth fault conditions (test duty 6b)	6

PN-EN 60265-1:2001 Rozłączniki wysokonapięciowe.  
Część 1: Rozłączniki na napięcia znamionowe wyższe niż 1 kV i niższe niż 52 kV.

**W badaniach uczestniczył / The tests were observed by:**

mgr inż. Tomasz Sinkiewicz

ABB Sp. z o. o.

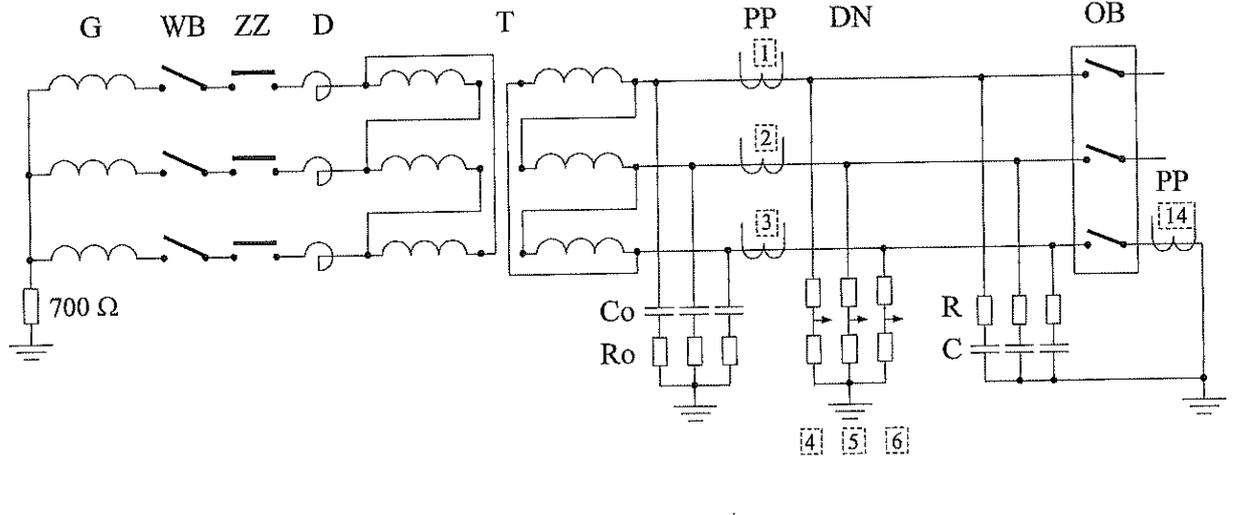
Oddział w Przasnyszu, ul. Leszno 59, 06-300 Przasnysz

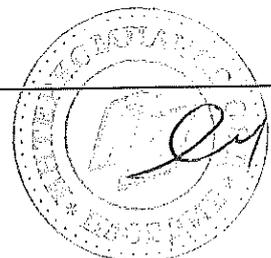
**Dokumenty identyfikacyjne / Identification of the apparatus**

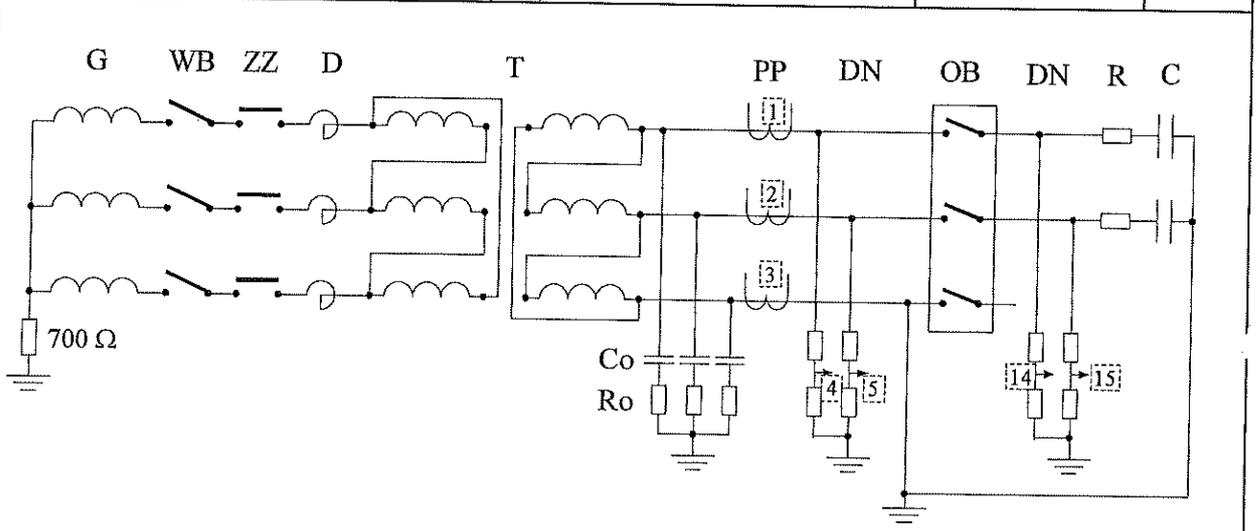
**Wymiary obiektu są zgodne z dołączonymi rysunkami wymiarowymi.**

The apparatus is constructed in accordance with the drawings incorporated in this report.

**Rysunek / Drawing: NHP 343070**

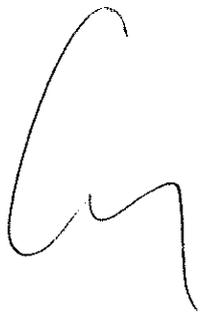
RODZAJ PRÓBY	Łączenie prądu zwarcia doziemnego (szereg probierczy 6a)	OBWÓD PROBIERCZY TEST CIRCUIT	OP1
TYPE OF TEST	Earth fault off-load switching current test (test duty 6a)		
			
G	<b>Generator TJ 100</b>		
WB	<b>Wyłącznik bezpieczeństwa</b> Master breaker		
ZZ	<b>Zalącznik zwarcioowy</b> Making switch		
D	<b>Dławiki</b> Inductance		
T	<b>Transformator</b> Transformer		
DN	<b>Dzielnik napięcia</b> Voltage divider		
PP	<b>Przekładnik prądowy</b> Current transformer		
OB	<b>Obiekt badany</b> Tested object		



RODZAJ PRÓBY	Łączenie prądów ładowania kabli i linii napowietrznych w warunkach zwarcia doziemnego (szereg probierczy 6b)	OBWÓD PROBIERCZY	OP2
TYPE OF TEST	Cable charging switching current under earth fault conditions (test duty 6b)	TEST CIRCUIT	
			
G	<b>Generator TJ 100</b>		
WB	<b>Wyłącznik bezpieczeństwa</b> Master breaker		
ZZ	<b>Załącznik zwarciovoy</b> Making switch		
D	<b>Dławiki</b> Inductance		
T	<b>Transformator</b> Transformer		
DN	<b>Dzielnik napięcia</b> Voltage divider		
PP	<b>Przekładnik prądowy</b> Current transformer		
OB	<b>Obiekt badany</b> Tested object		

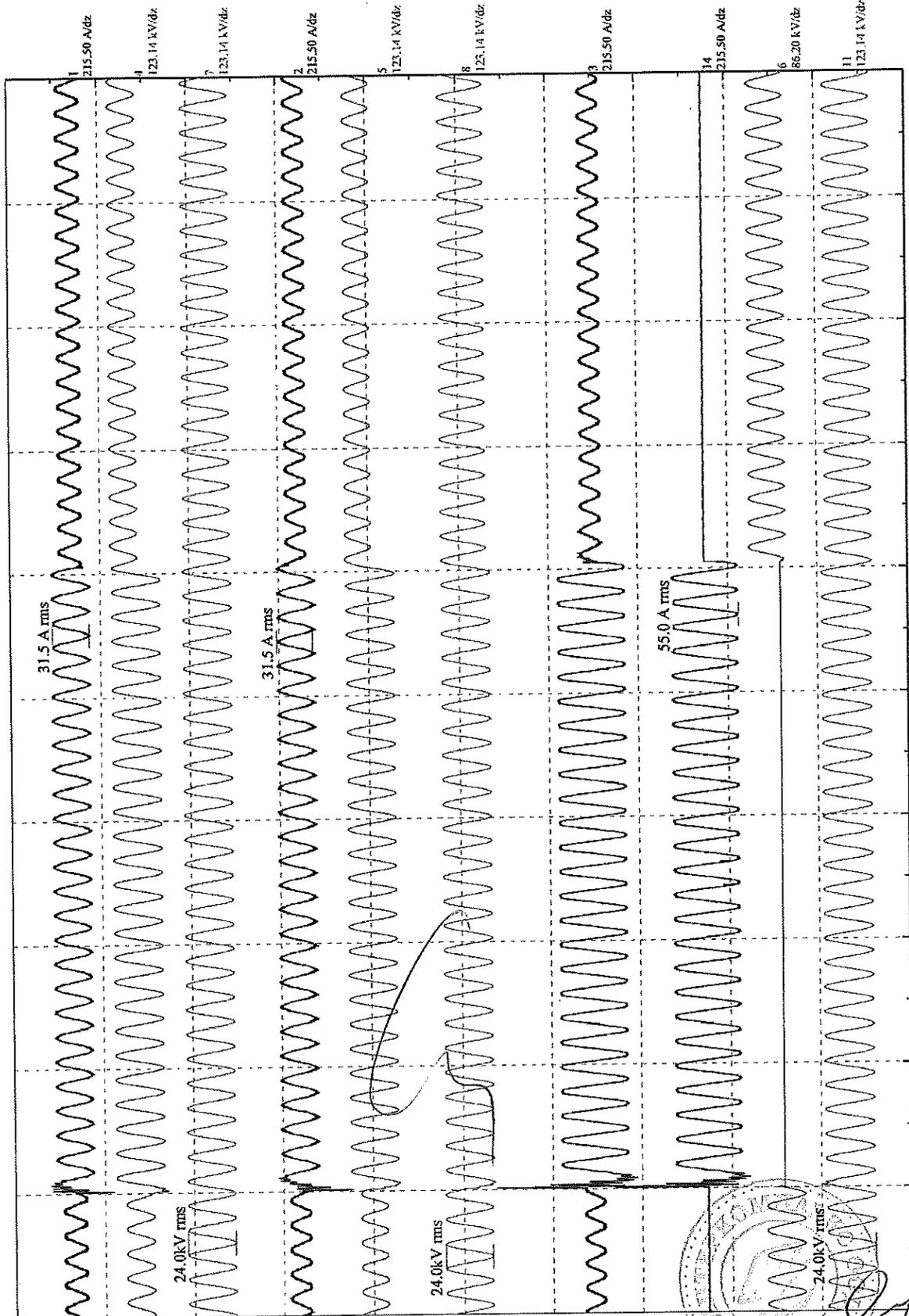
TESTS RESULTS

<b>RODZAJ PRÓBY</b> TYPE OF TEST	<b>Łączenie prądu zwarcia doziemnego (szereg probierczy 6a)</b> Earth fault off-load switching current test (test duty 6a)	<b>OBWÓD PROBIERCZY</b> TEST CIRCUIT	OP1
<b>Typ napędu / Operating mechanism:</b> Typ: NMMD1 220V AC/DC Art: 5DLN 527601-F			
Numer oscylogramu Oscillogram no.	Napięcie probiercze Test voltage (kV)	Prąd probierczy $I_{6a}$ Test current $I_{6a}$ (A)	Uwagi Remarks
80719	24.0	55.0	
80722	24.4	58.6	
80723	24.4	58.5	
80724	24.3	57.9	
80725	24.5	58.8	
80726	24.5	58.8	
80727	24.3	57.6	
80728	24.3	57.8	
80729	24.2	57.6	
80730	24.5	58.8	

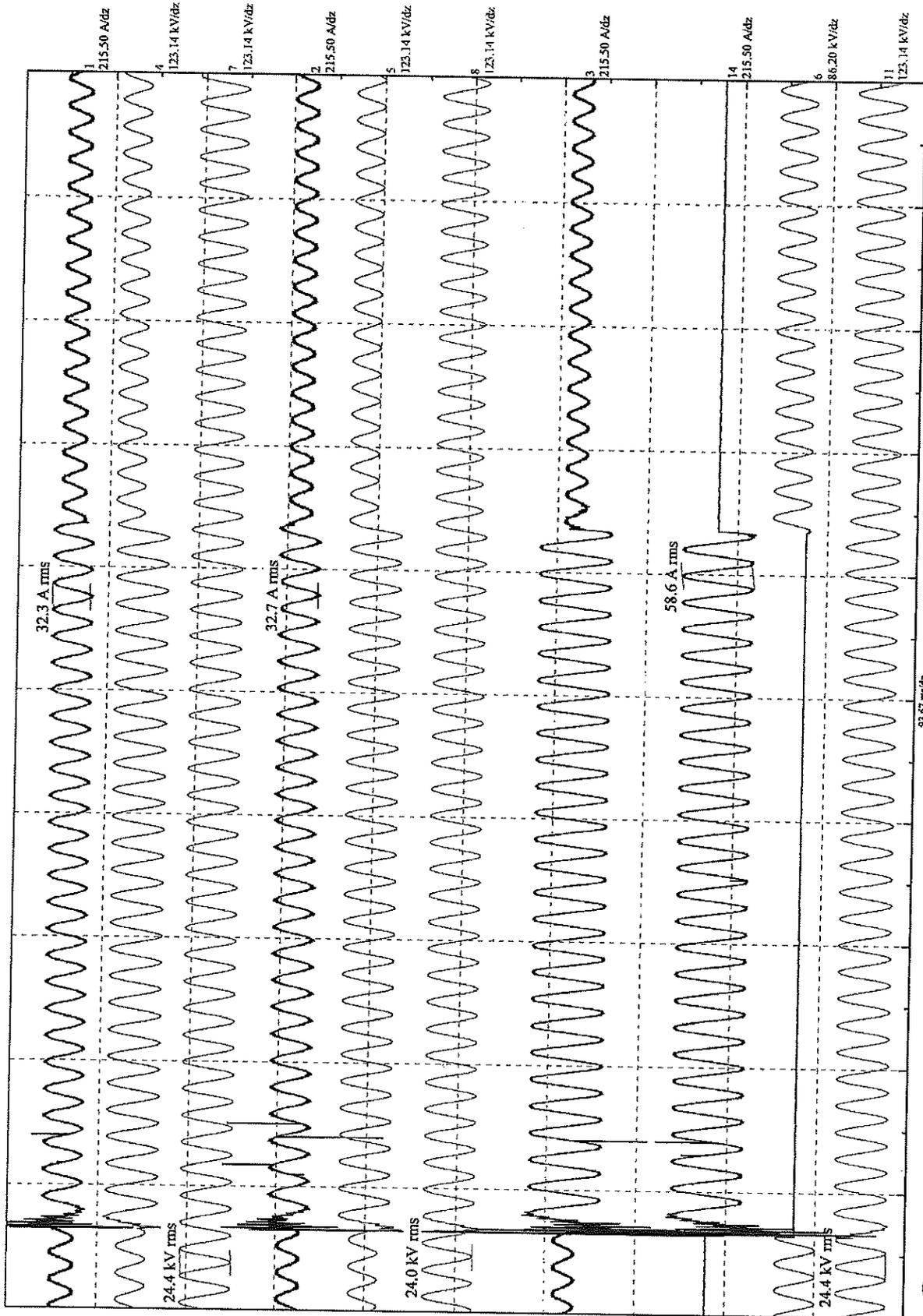


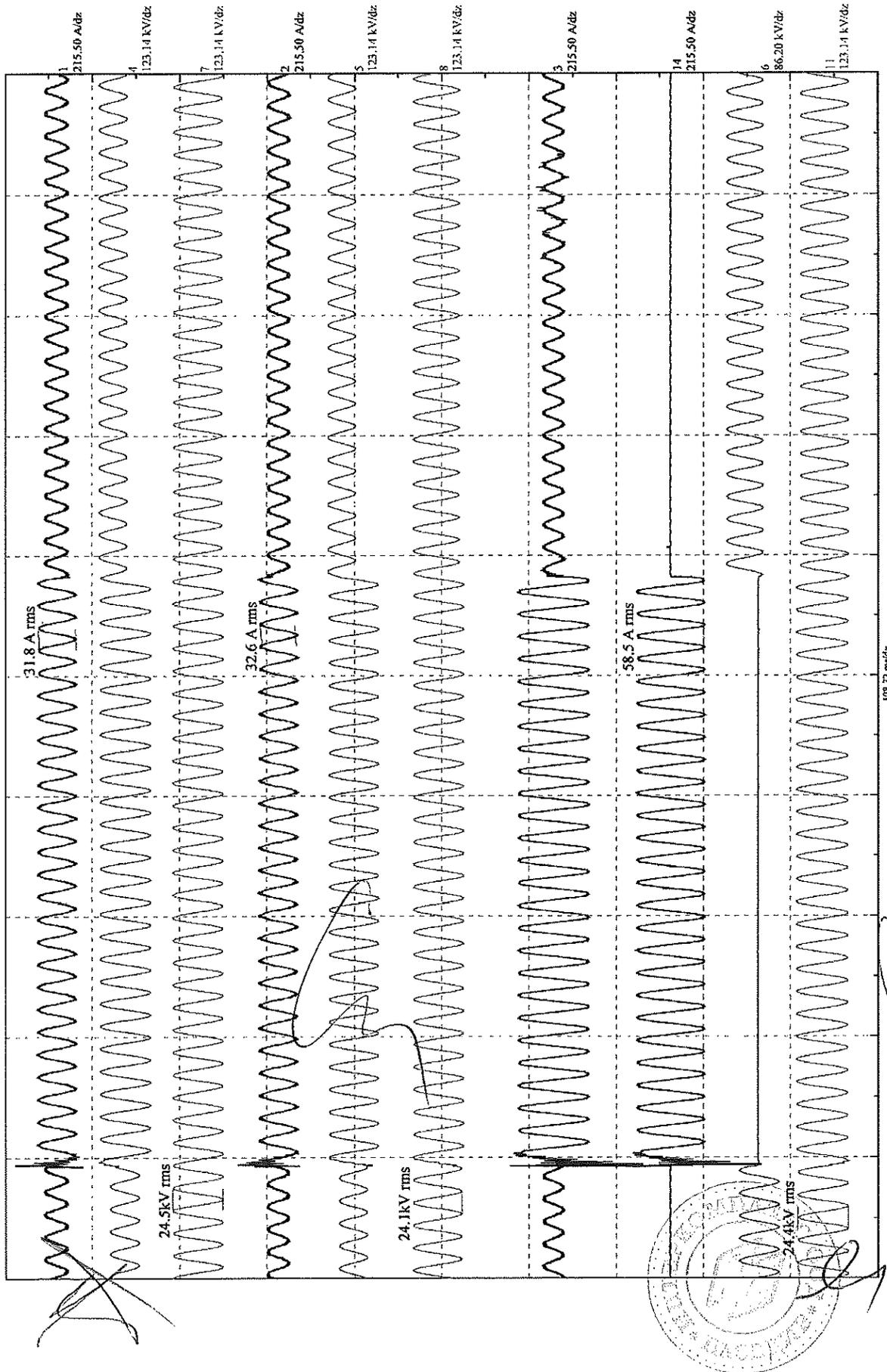
<b>RODZAJ PRÓBY</b>	<b>Łączenie prądów ładowania kabli i linii napowietrznych w warunkach zwarcia doziemnego (szereg probierczy 6b)</b>		<b>OBWÓD PROBIERCZY</b>	OP2
TYPE OF TEST	Cable charging switching current under earth fault conditions (test duty 6b)		TEST CIRCUIT	
<p><b>Wartości prądów i napięć są podawane kolejno dla fazy L1 i L2</b>          Current and voltage values are given for L1 and L2.</p> <p><b>Typ napędu / Operating mechanism:</b>          Typ: NMMD1 220V AC/DC          Art: 5DLN 527601-F</p>				
Numer oscylogramu Oscillogram no.	Napięcie probiercze Test voltage (kV)	Prąd probierczy $I_{6b}$ Test current $I_{6b}$ (A)	Uwagi Remarks	
80704	24.9 24.6	33.2 31.5		
80709	25.3 24.7	32.4 32.9		
80710	25.3 24.8	32.4 32.5		
80711	24.7 24.2	31.7 31.5		
80712	25.0 24.7	32.4 32.3		
80713	24.6 24.3	32.1 32.1		
80714	25.1 24.8	32.5 33.1		
80715	24.5 24.1	32.3 32.4		
80717	24.9 24.7	32.7 32.5		
80718	25.0 24.5	32.3 31.9		



Oscylogram Nr. 80719

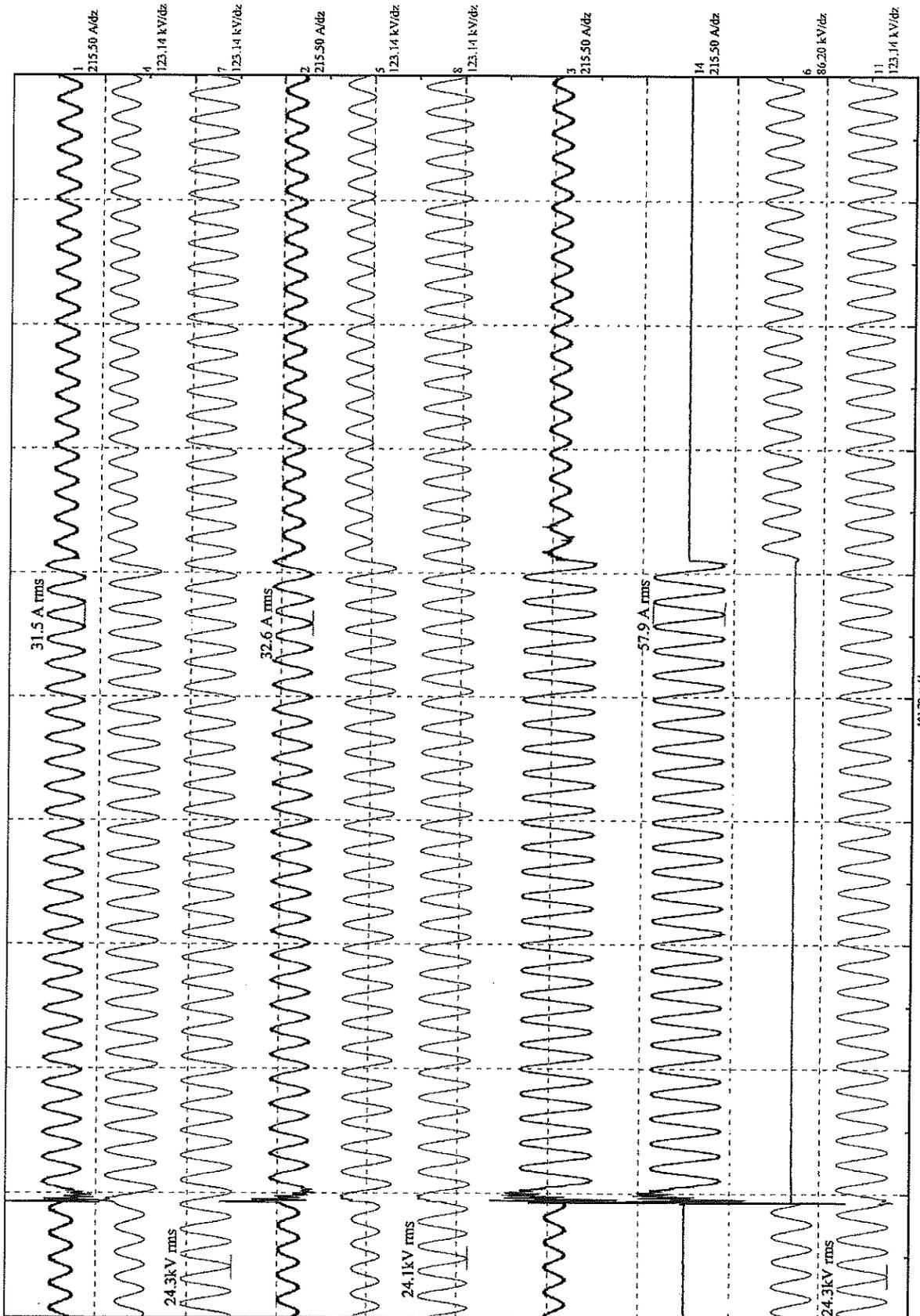
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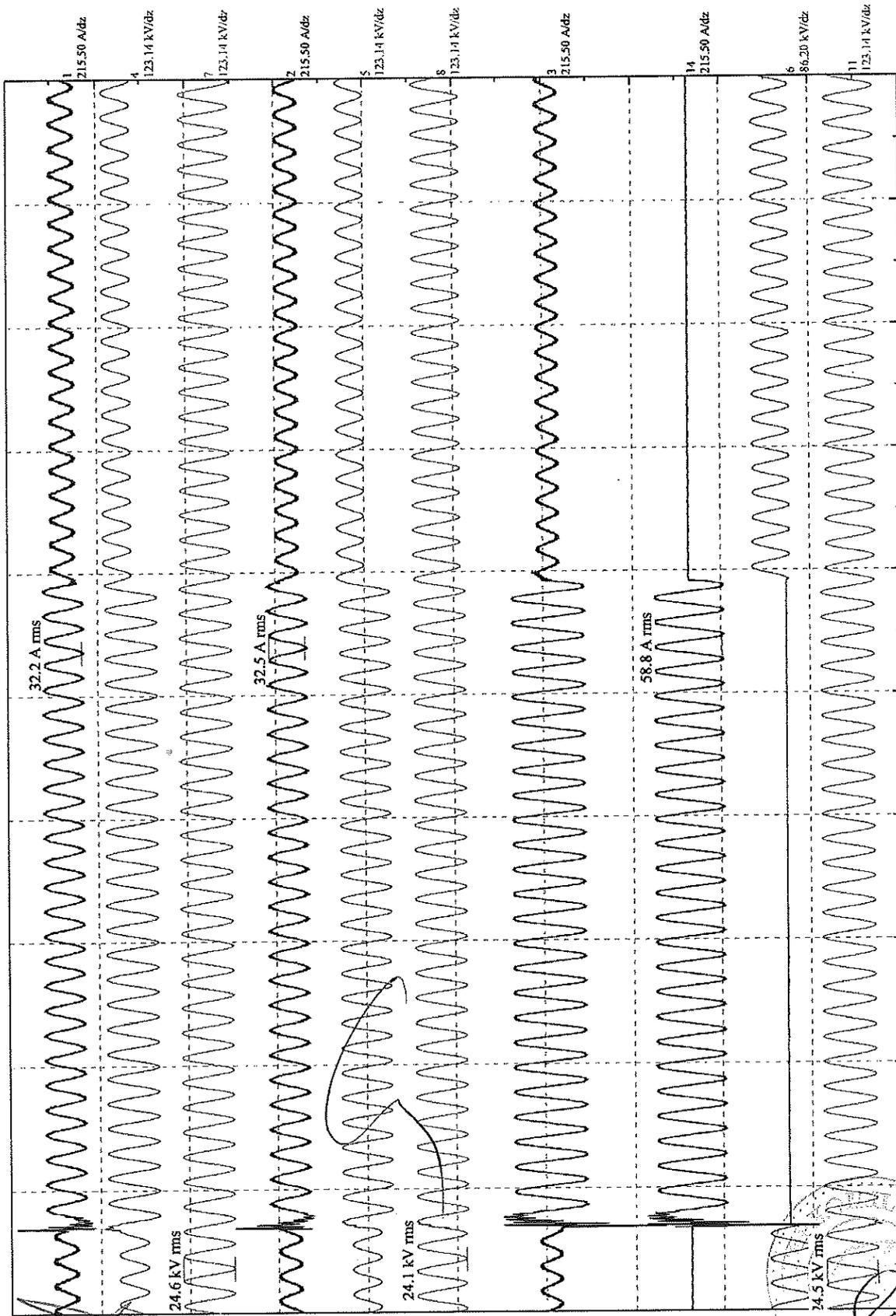




Oscylogram Nr: 80723

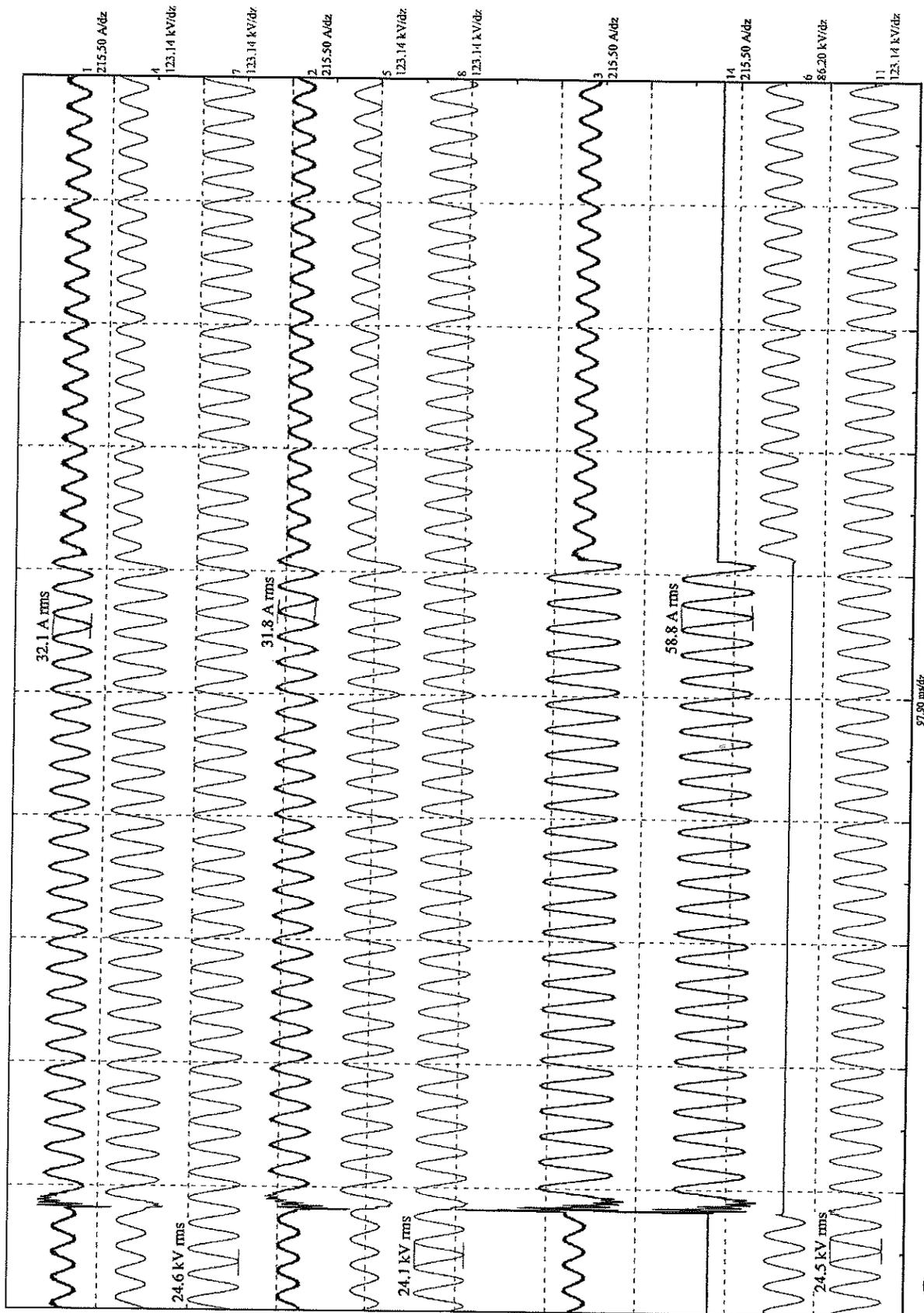
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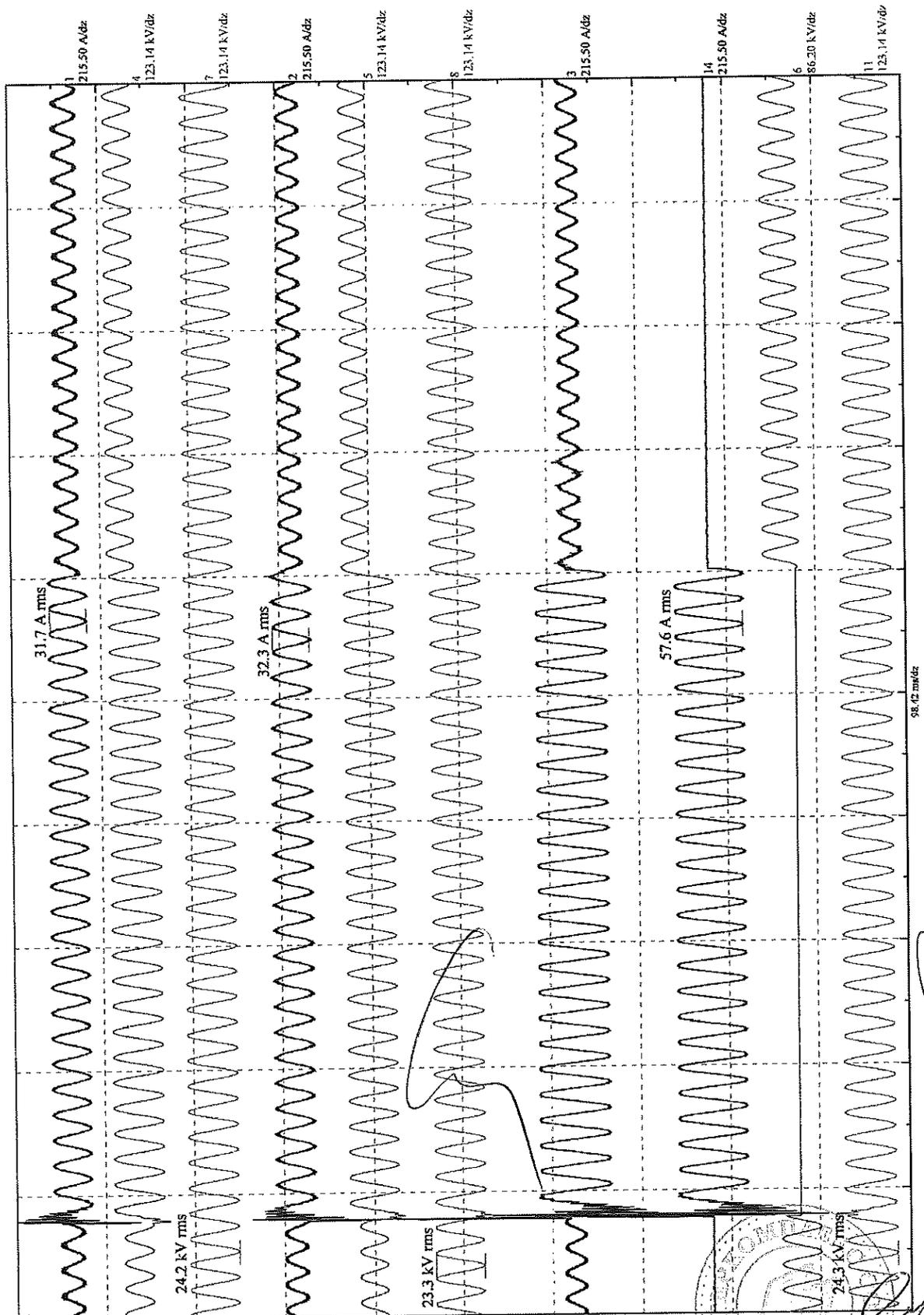


Oscylogram Nr: 80725

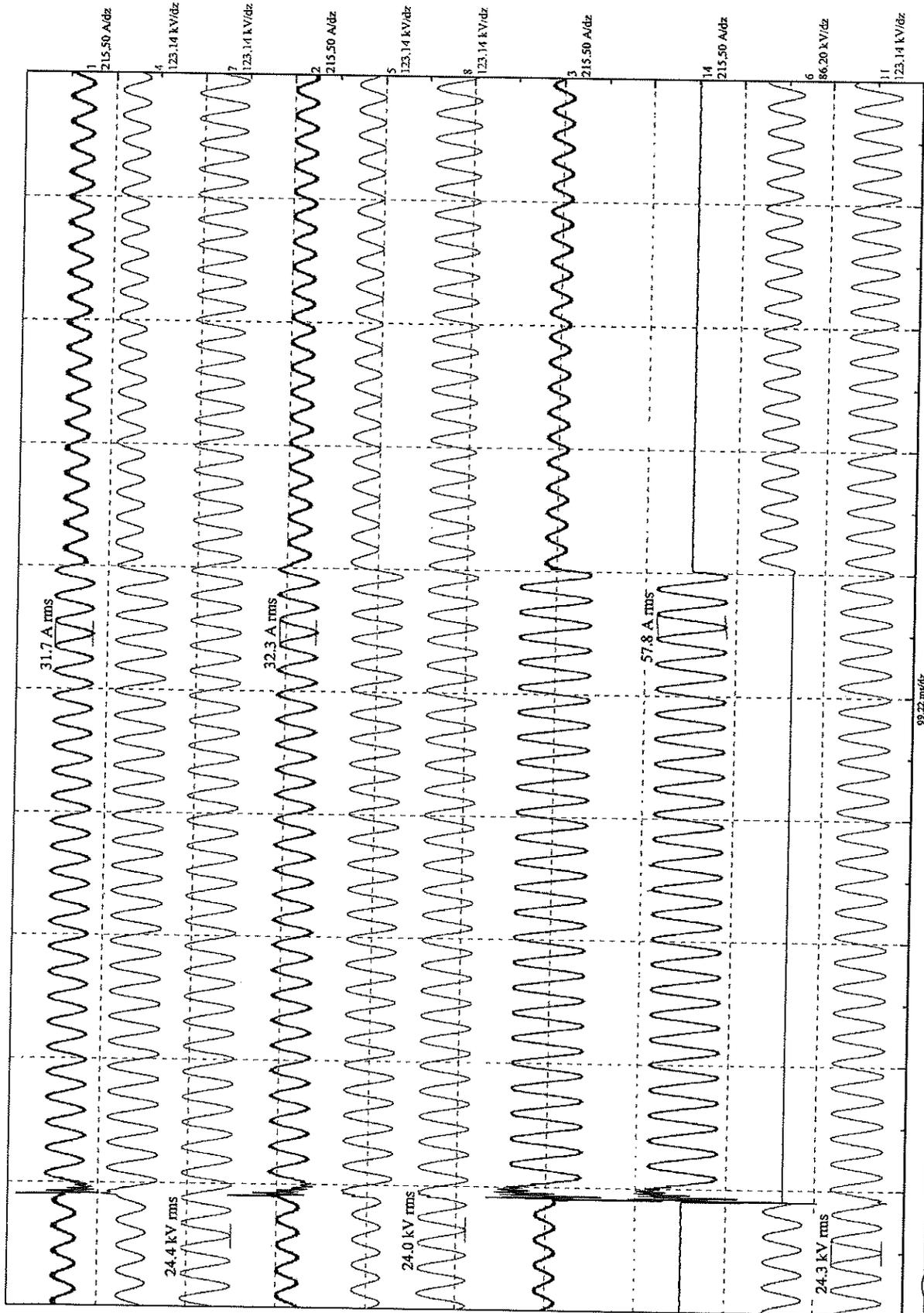
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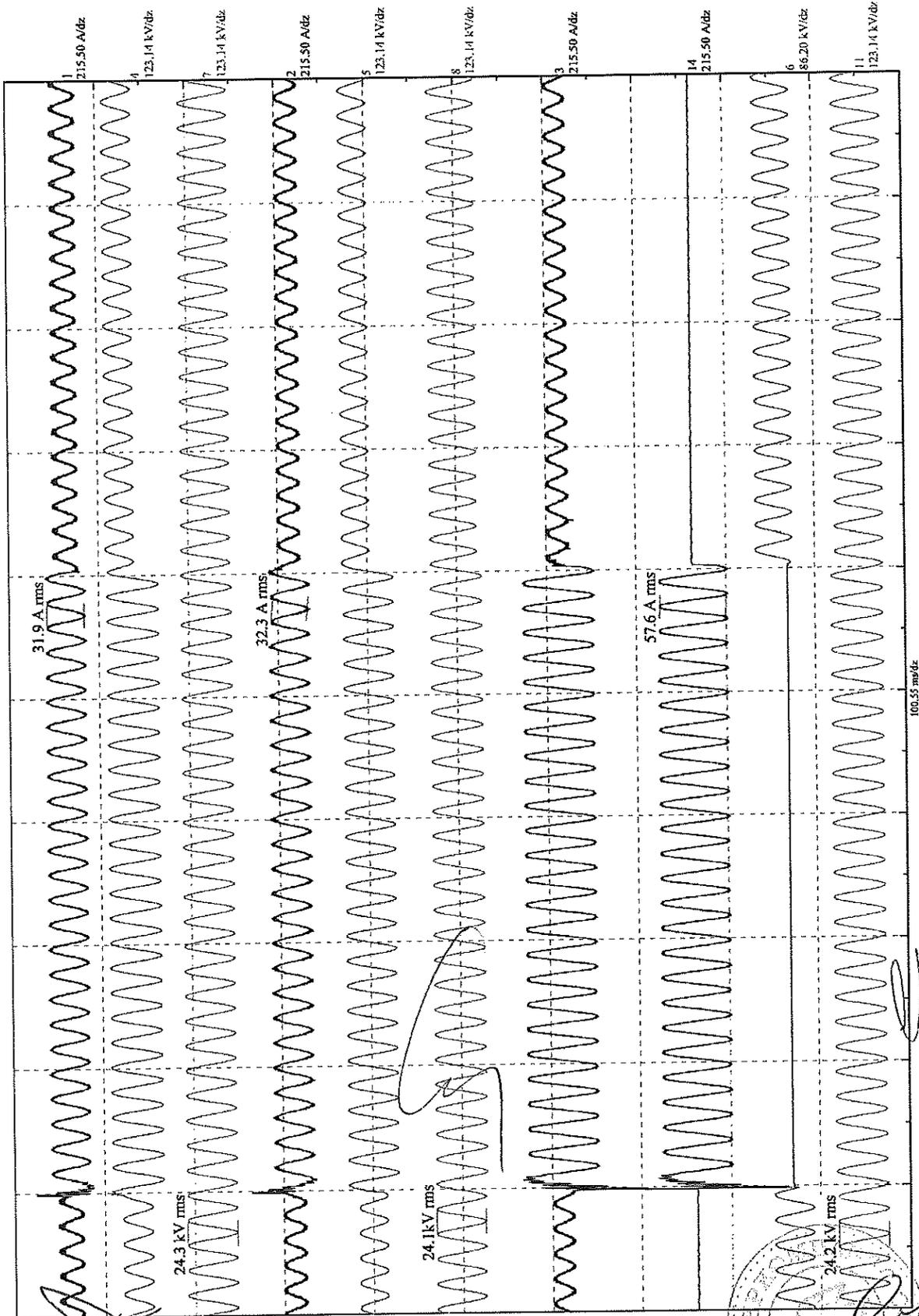


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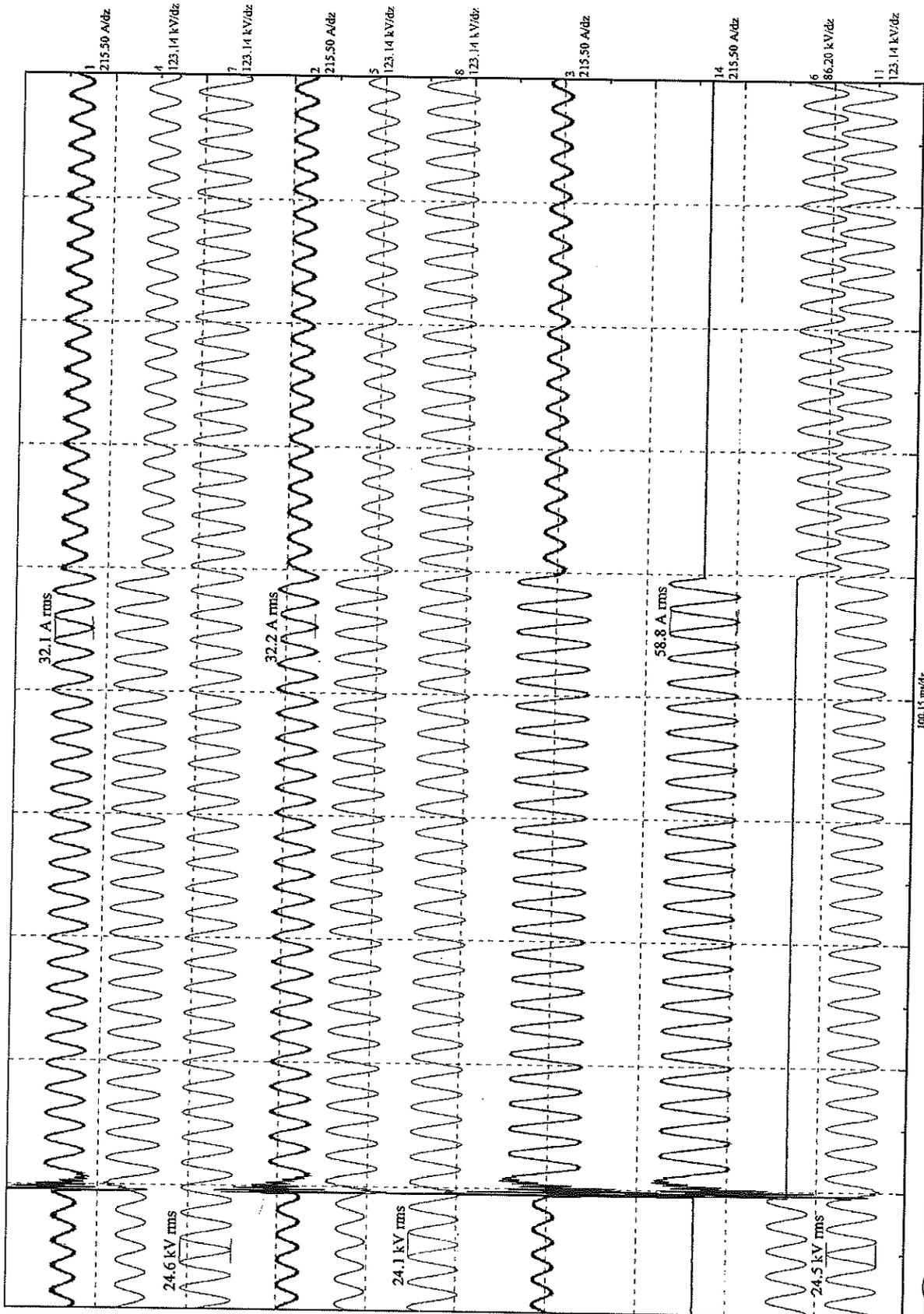


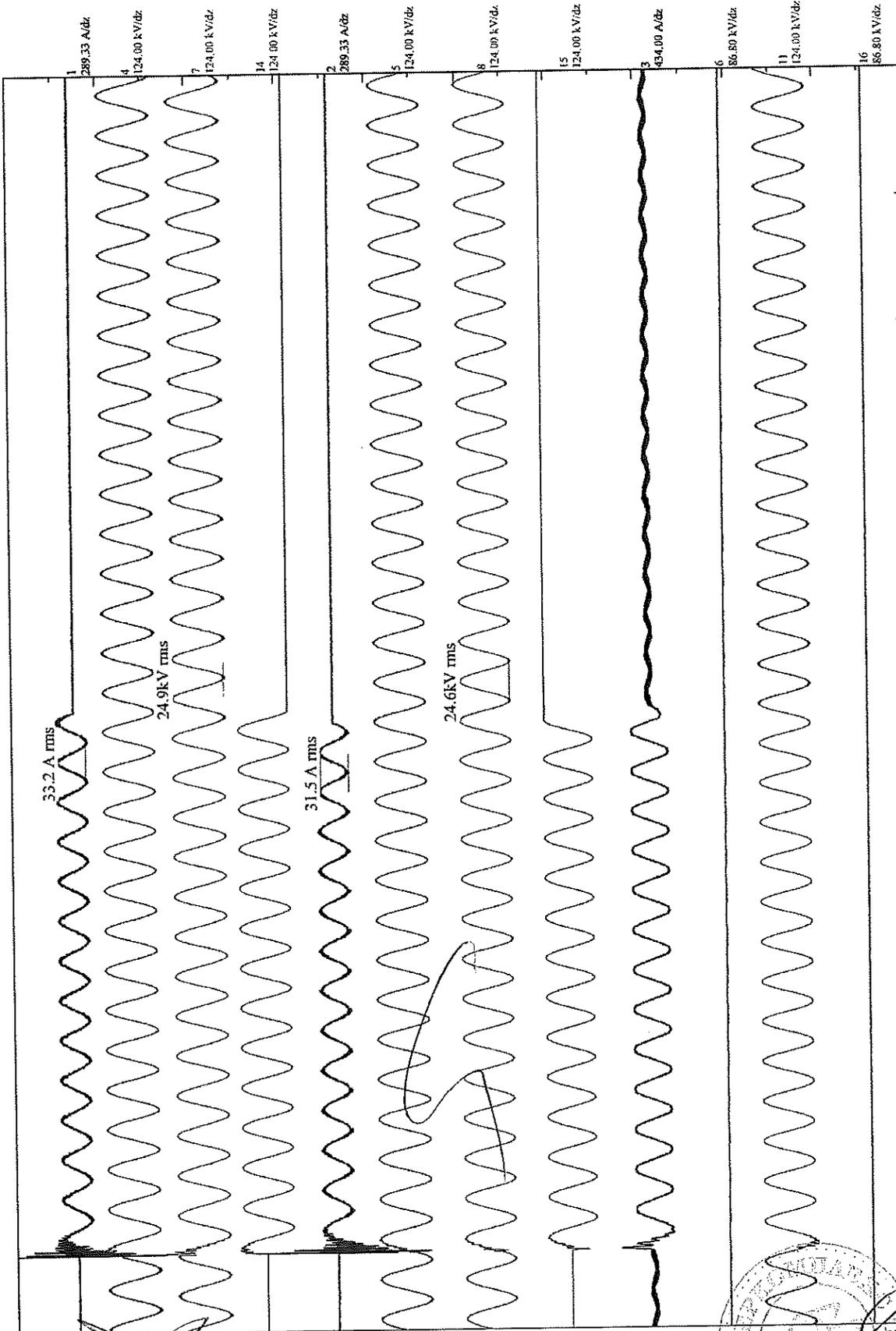


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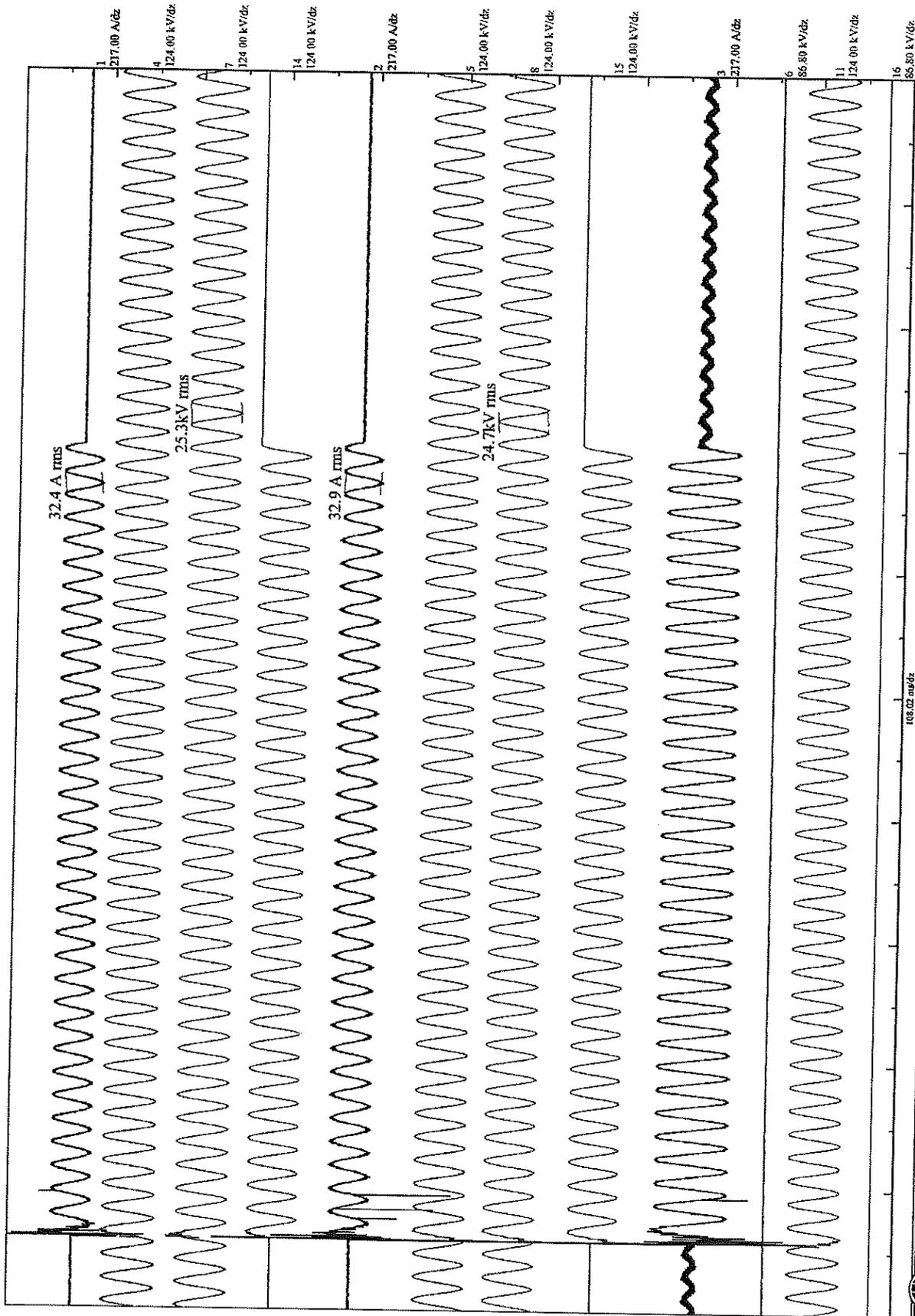


LABORATORIUM BADAWCZE  
APARATURY ROZDZIELCZEJ  
WARSZAWA

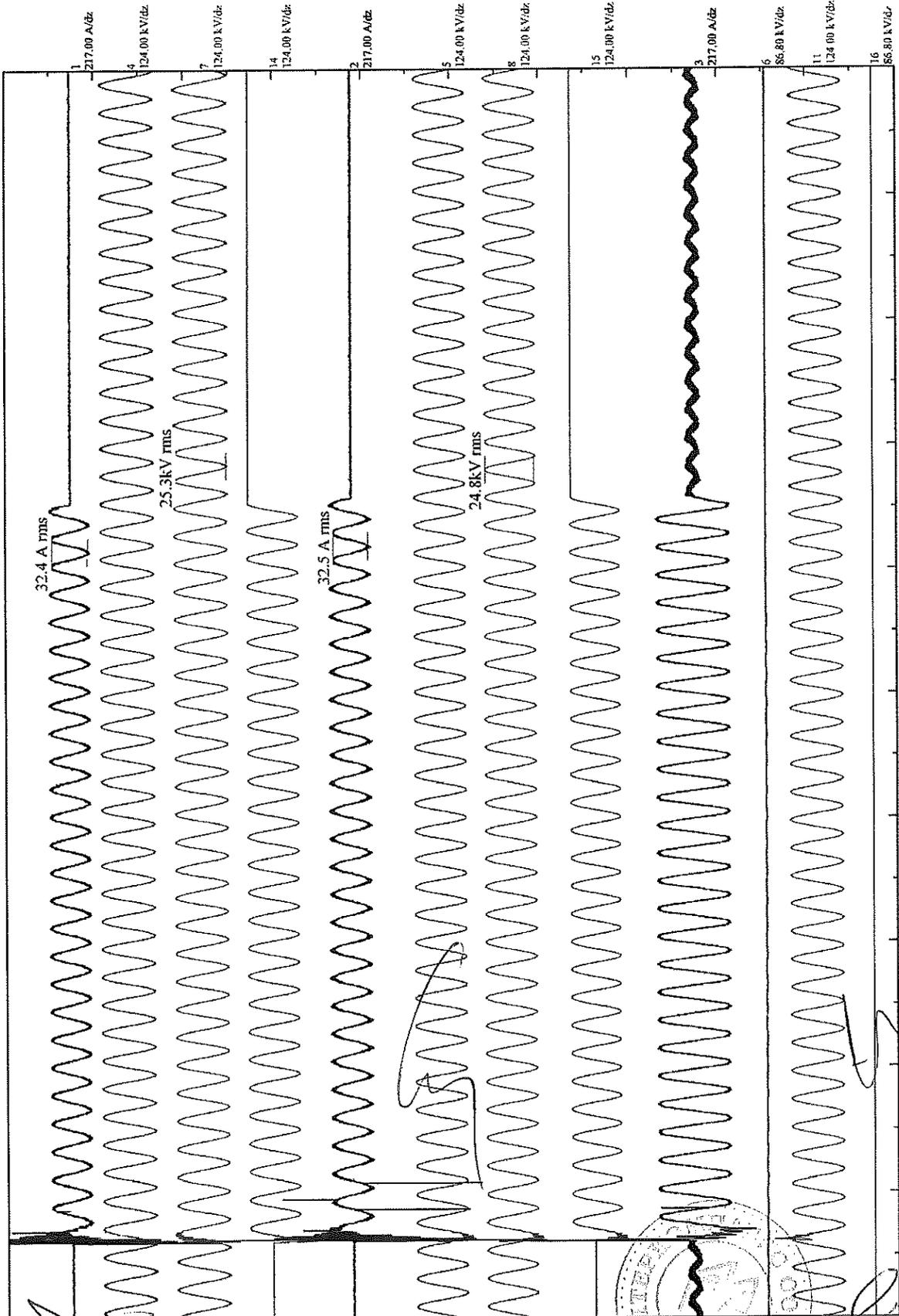




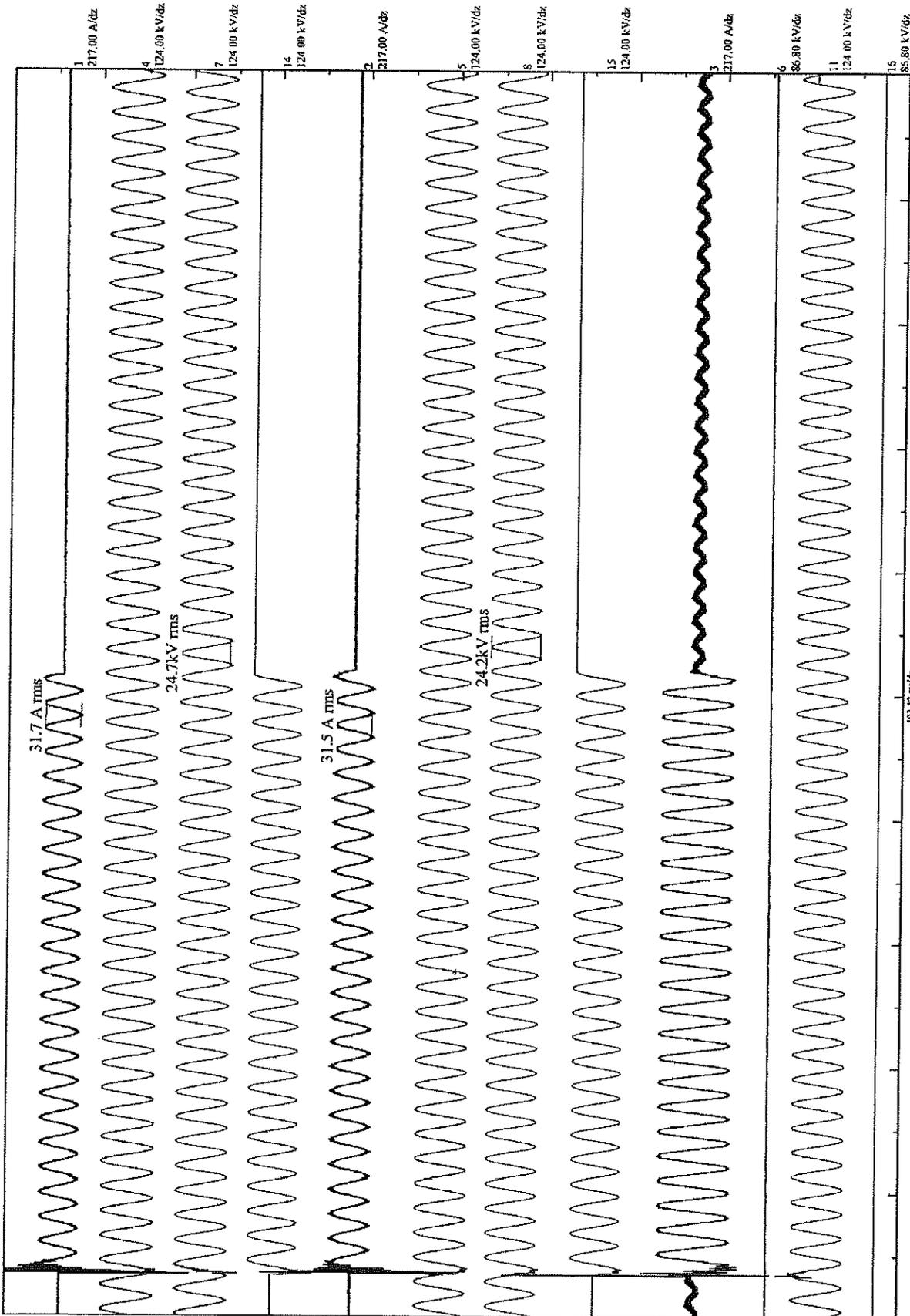
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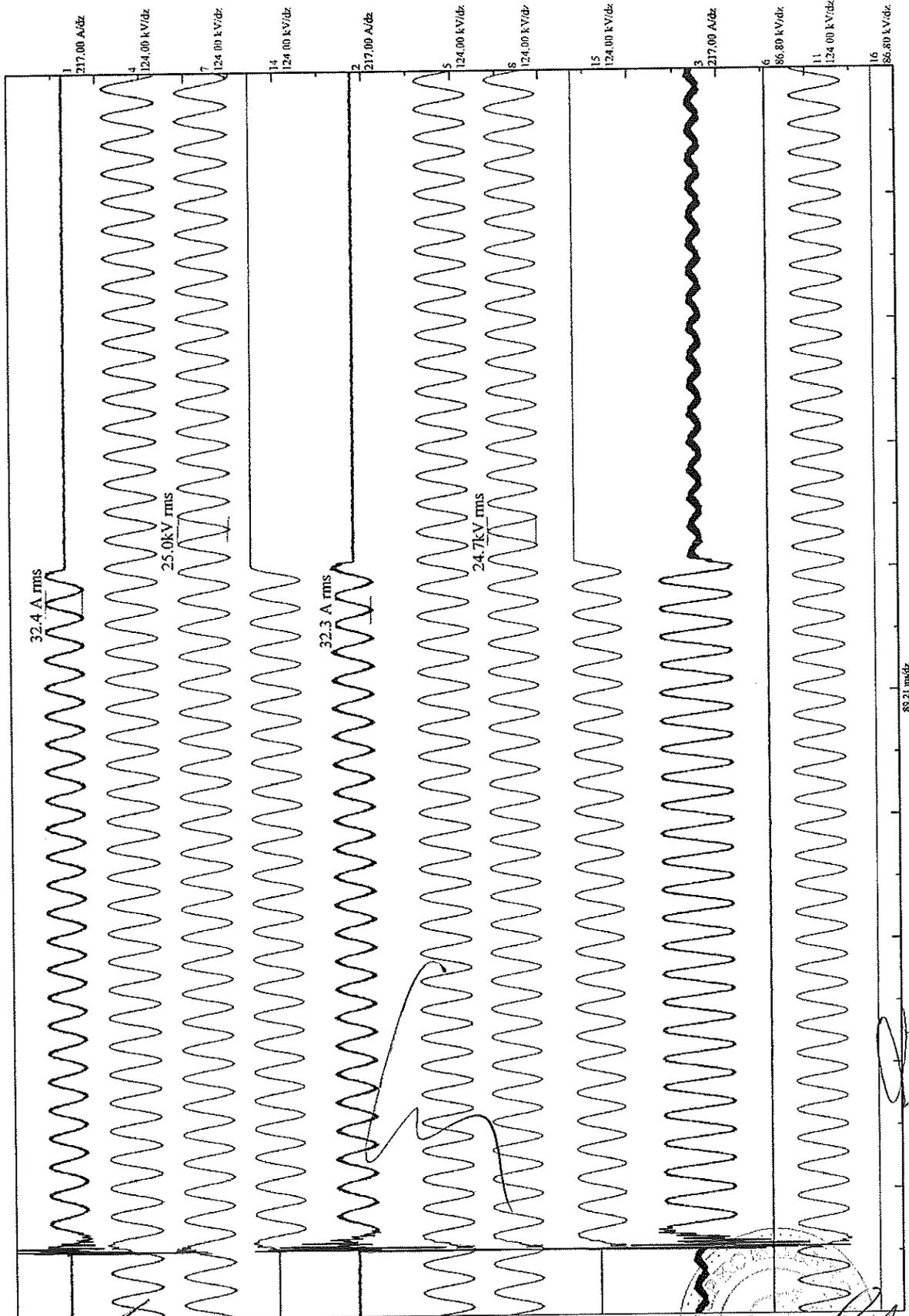


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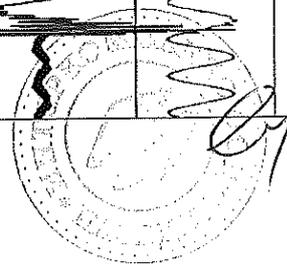
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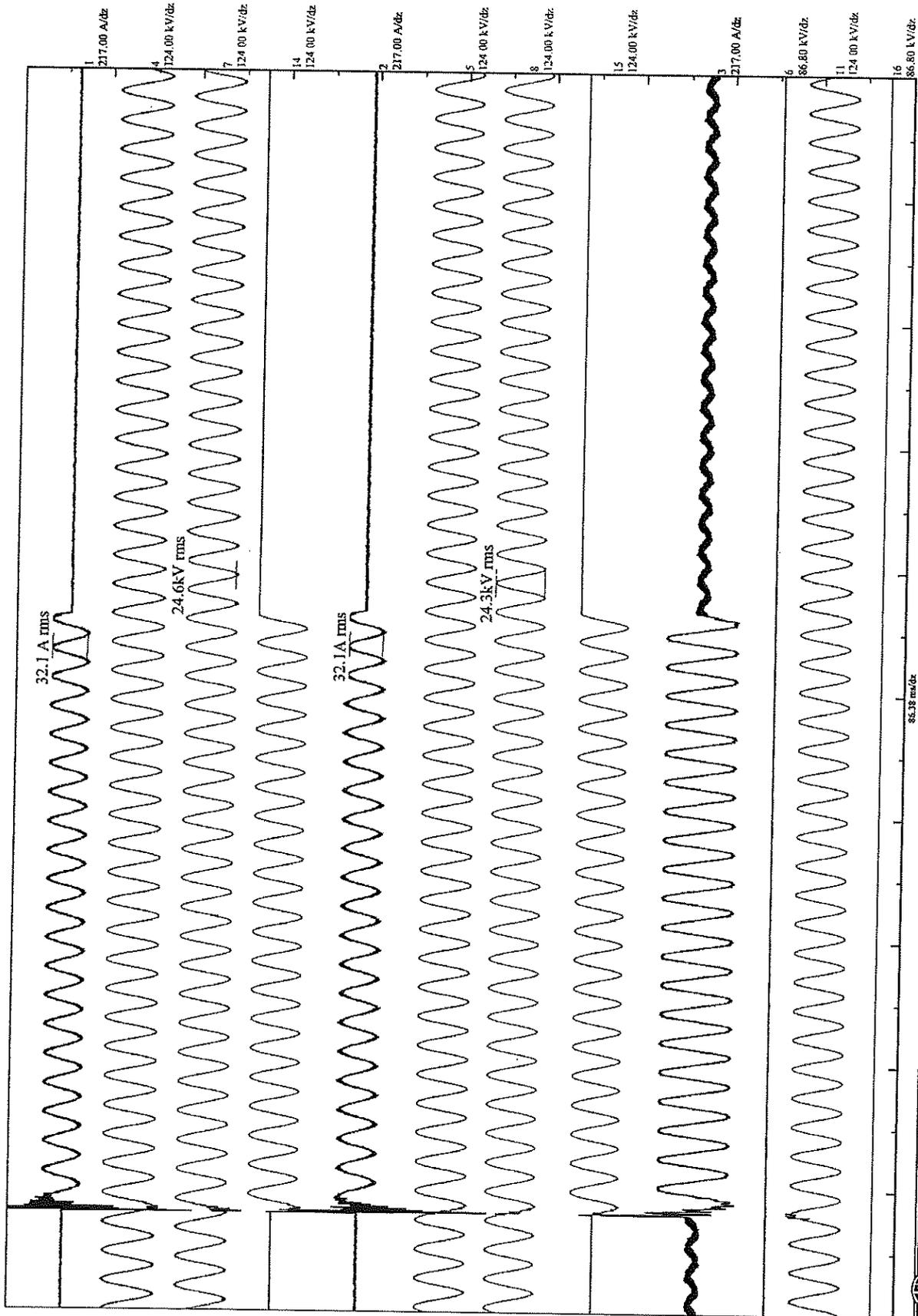


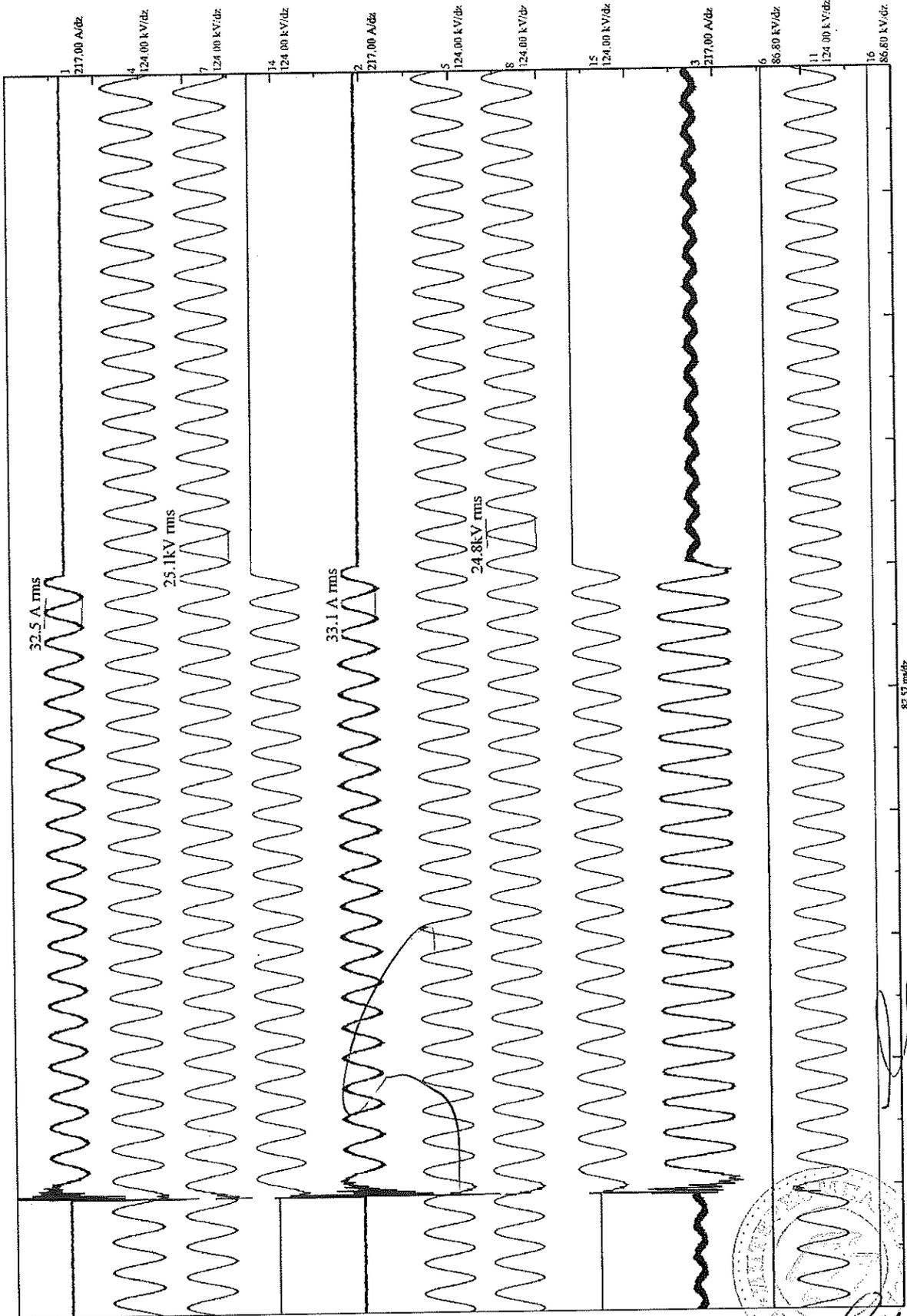


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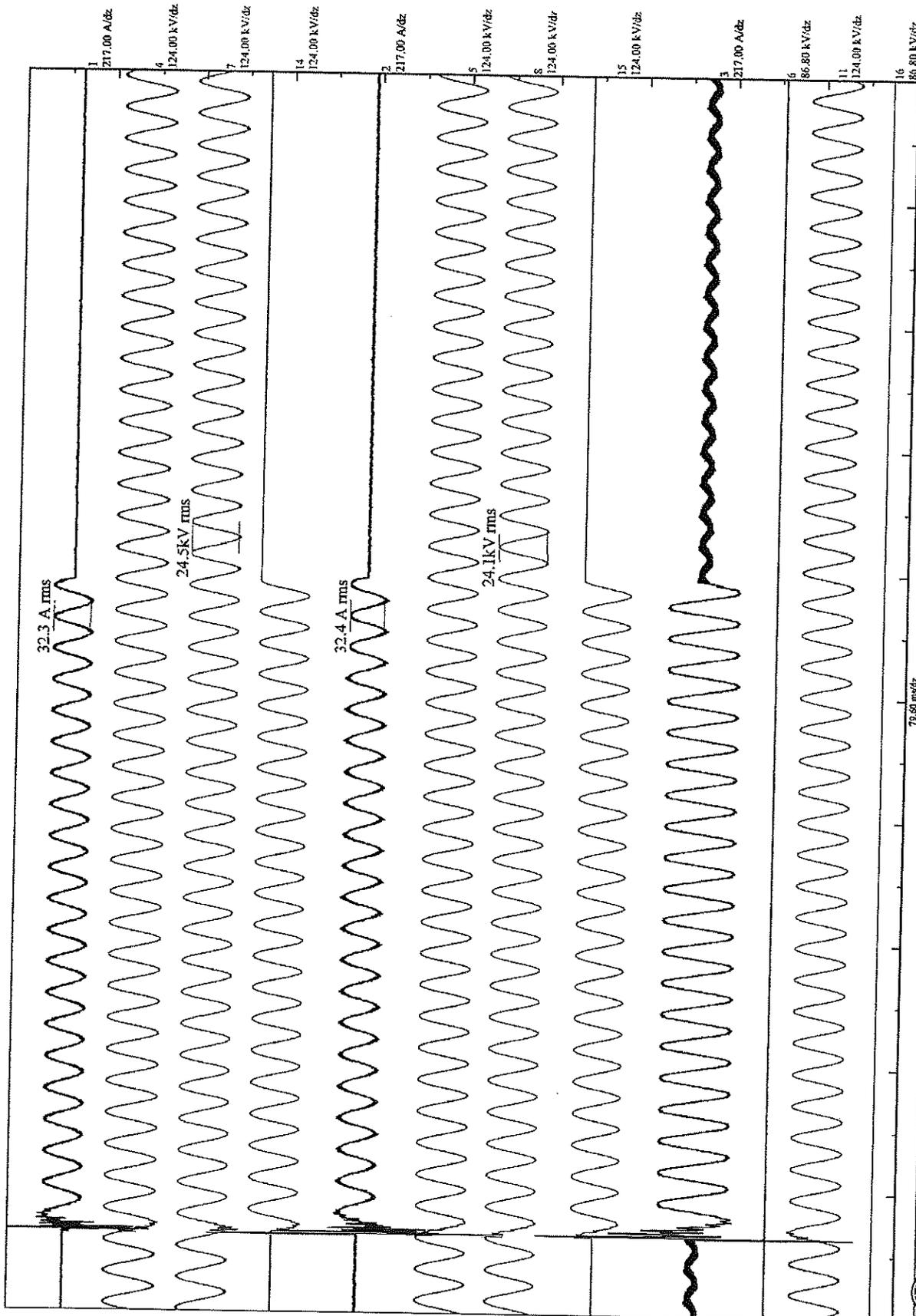


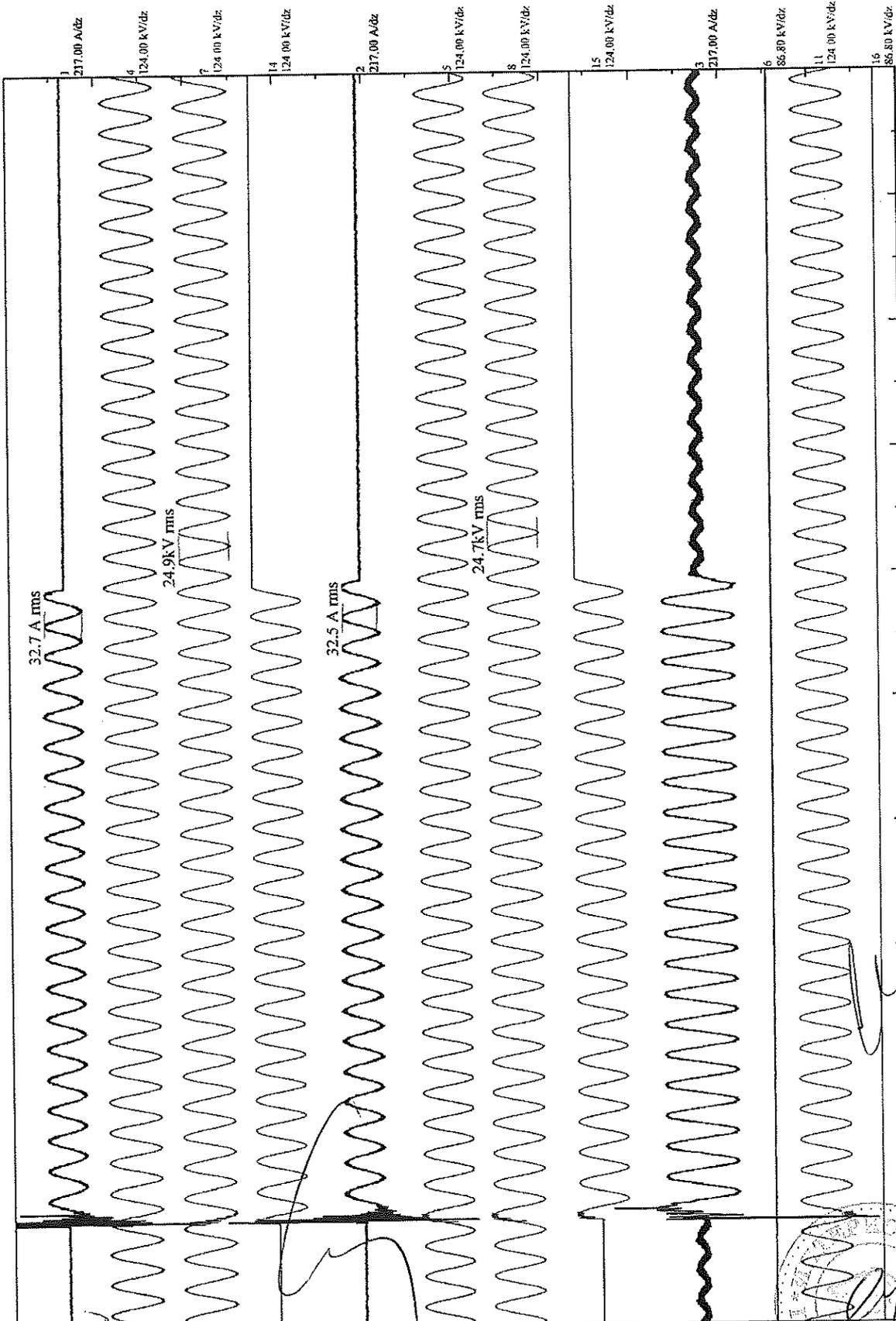




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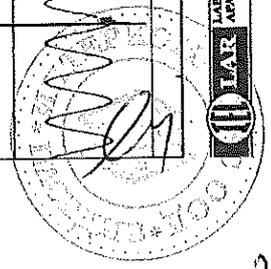


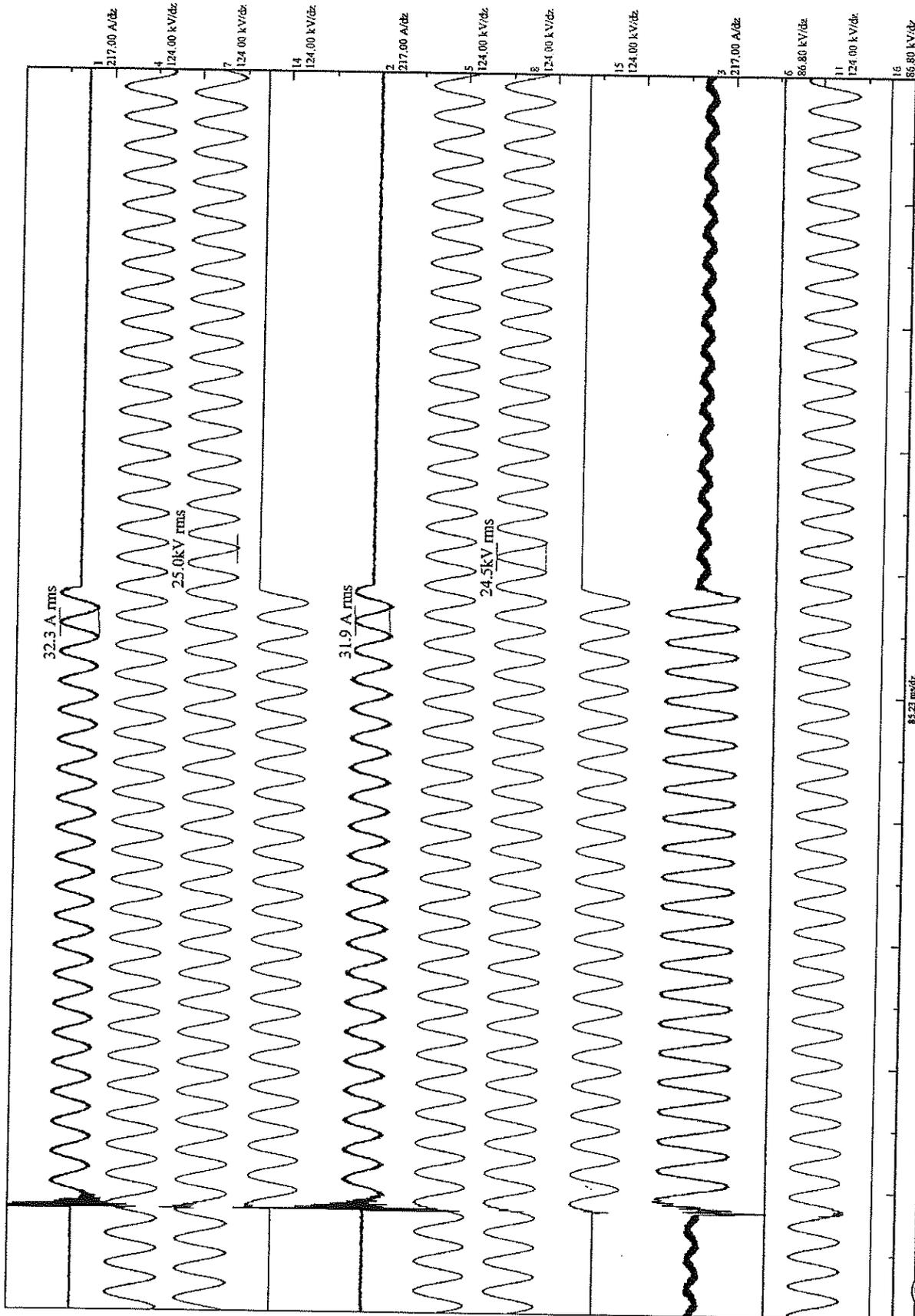


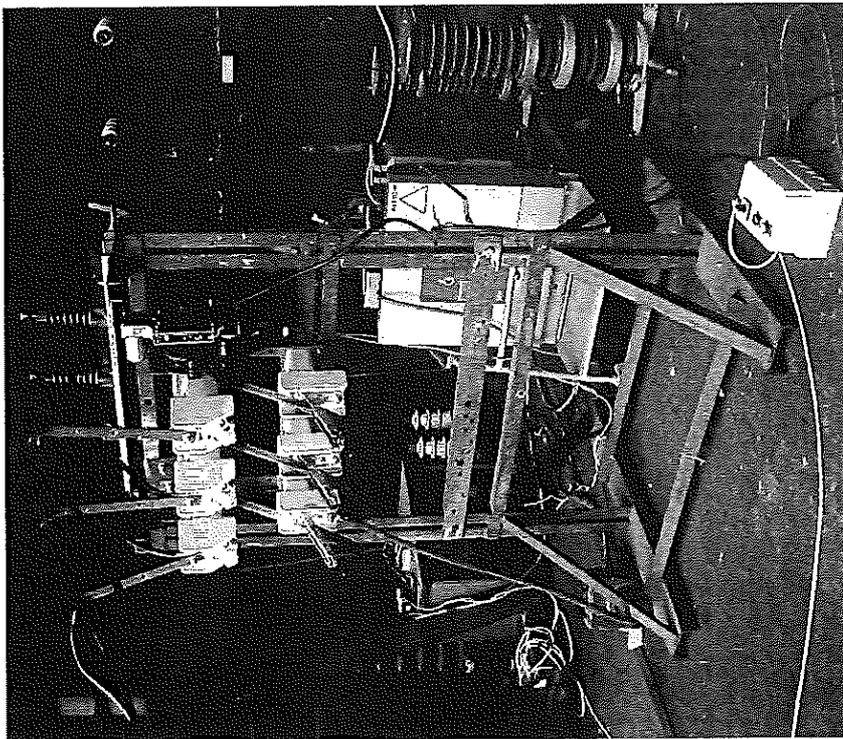
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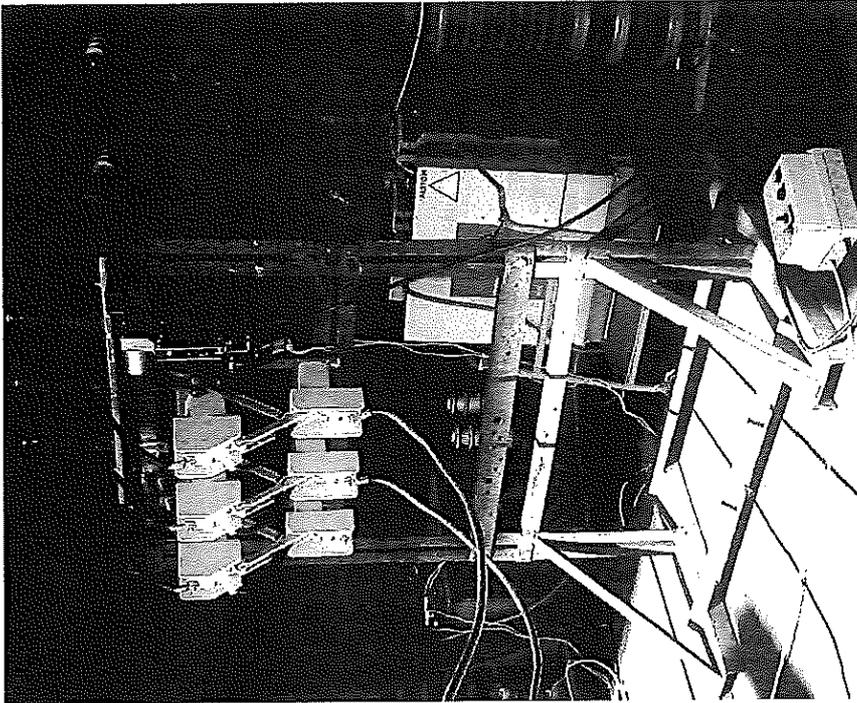
LABORATORIUM BADAWCZE  
 APARATURY ROZDZIELCZEJ  
 WARSZAWA



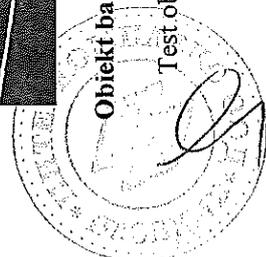




Obiekt badany przed próbą łączenia prądu zwarcia doziemnego  
(szereg probierczy 6a)  
Test object before Earth fault off-load switching current test  
(test duty 6a)



Obiekt badany przed próbą łączenia prądów ładowania kabli i linii  
napowietrznych w warunkach zwarcia doziemnego (szereg probierczy 6b)  
Test object before cable charging switching current under earth fault conditions  
(test duty 6b)







**ZAKŁAD WIELKICH MOCY  
HIGH POWER DEPARTMENT**

INSTYTUT ELEKTROTECHNIKI – ELECTROTECHNICAL INSTITUTE  
04-703 WARSZAWA; ul. M. Pożaryskiego 28  
tel./fax.: (0-22) 812 04 07; tel.: (0-22) 812 23 38; e-mail: nwr@iel.waw.pl  
Certyfikat Akredytacji / Certificate Accreditation PCA Nr AB 074

**SPRAWOZDANIE Z PRÓB W WARUNKACH ZWARCIA DOZIEMNEGO  
TEST REPORT OF TESTS UNDER EARTH FAULT CONDITIONS**

**BADANY APARAT  
APPARATUS**

**ROZŁĄCZNIK  
SWICH DISCONNECTOR**

**TYP  
DESIGNATION**

**NAL 24-6**

**Nr seryjny  
Serial No.**

**14667/205**

**Napięcie znamionowe  
Rated Voltage** 24 kV

**Częstotliwość  
Rated Frequency** 50 Hz

**PRODUCENT  
MANUFACTURER**

**ABB Sp. z o.o.**  
ul. Bitwy Warszawskiej 1920 r. nr 18, 02-366 Warszawa  
Oddział w Przasnyszu, ul. Leszno 59, 06-300 Przasnysz

**ZLECENIODAWCA  
TESTED FOR**

**ABB Sp. z o.o.**

**DATA BADAŃ  
DATE(S) OF TESTS**

**25.05.2005, 31.05.2005**

**WYKONAWCA  
BADAŃ  
TESTED BY**

**Laboratorium Badawcze Aparatury Rozdzielczej  
Switchgear and Controlgear Testing Laboratory**  
04-703 Warszawa; ul. Pożaryskiego 28, Certyfikat Akredytacji PCA Nr AB 074

**Przedmiot badań, wykonany zgodnie z dokumentacją, rysunkami konstrukcyjnymi i fotografiami,  
stanowiącymi załącznik do niniejszego sprawozdania, poddany został próbom zgodnie z normą  
The apparatus, constructed in accordance with the description, drawings and photographs incorporated in this  
report has been subjected to the series of proving tests in accordance with  
PN-EN 60265-1:2001**

**Niniejsze Sprawozdanie odnosi się wyłącznie do badanego obiektu.  
Producent ponosi odpowiedzialność za każdy egzemplarz wyrobu oznakowany identycznie jak wyrób  
badany.**

The Test Report applies only to the apparatus tested. The responsibility for conformity of any apparatus having the same designators with that tested rests with the Manufacturer.

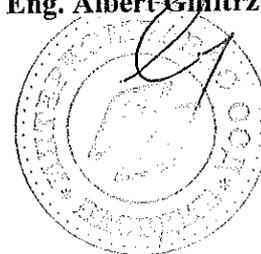
**Sprawozdanie zawiera ogółem 28 stron i może być powielane wyłącznie w całości.  
Powielanie częściowe dozwolone jest po uzyskaniu pisemnej zgody Laboratorium LAR.**

This Test Report comprises 28 sheets in total.  
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**Kierownik Laboratorium / Head of Laboratory**

Warszawa 07.06.2005

**Ph. D. Eng. Albert Gmitrzak**



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**PARAMETRY TECHNICZNE DEKLAROWANE PRZEZ PRODUCENTA  
I POTWIERDZONE BADANIAM  
RATINGS ASSIGNED BY THE MANUFACTURER AND PROVED BY TESTS**

<b>Napięcie znamionowe</b> Voltage	24 kV
<b>Prąd wyłączeniowy zwarcia doziemnego</b> Earth fault current	55 A
<b>Prąd wyłączeniowy ładowania kabli i linii napowietrznych w warunkach zwarcia doziemnego</b> Cable charging switching current under earth fault conditions	31,5 A
<b>Częstotliwość</b> Frequency	50 Hz

**WYKAZ PRÓB / SUMMARY OF TESTS**

	<b>STRONA</b> <b>PAGE</b>
<b>Łączenie prądu zwarcia doziemnego (szereg probierczy 6a)</b> Earth fault off-load switching current test (test duty 6a)	5
<b>Łączenie prądów ładowania kabli i linii napowietrznych w warunkach zwarcia doziemnego (szereg probierczy 6b)</b> Cable charging switching current under earth fault conditions (test duty 6b)	6

PN-EN 60265-1:2001 Rozłączniki wysokonapięciowe.  
Część 1: Rozłączniki na napięcia znamionowe wyższe niż 1 kV i niższe niż 52 kV.

**W badaniach uczestniczył / The tests were observed by:**

mgr inż. Tomasz Sinkiewicz

ABB Sp. z o. o.

Oddział w Przasnyszu, ul. Leszno 59, 06-300 Przasnysz

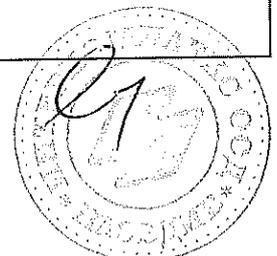
**Dokumenty identyfikacyjne / Identification of the apparatus**

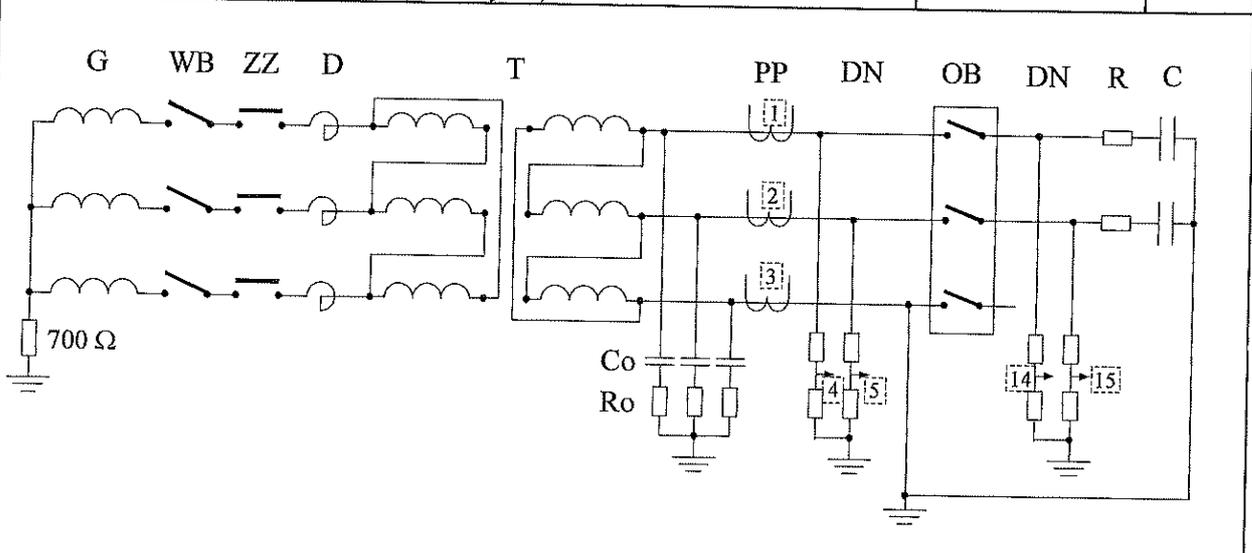
**Wymiary obiektu są zgodne z dołączonymi rysunkami wymiarowymi.**

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**Rysunek / Drawing: NHP 343070**

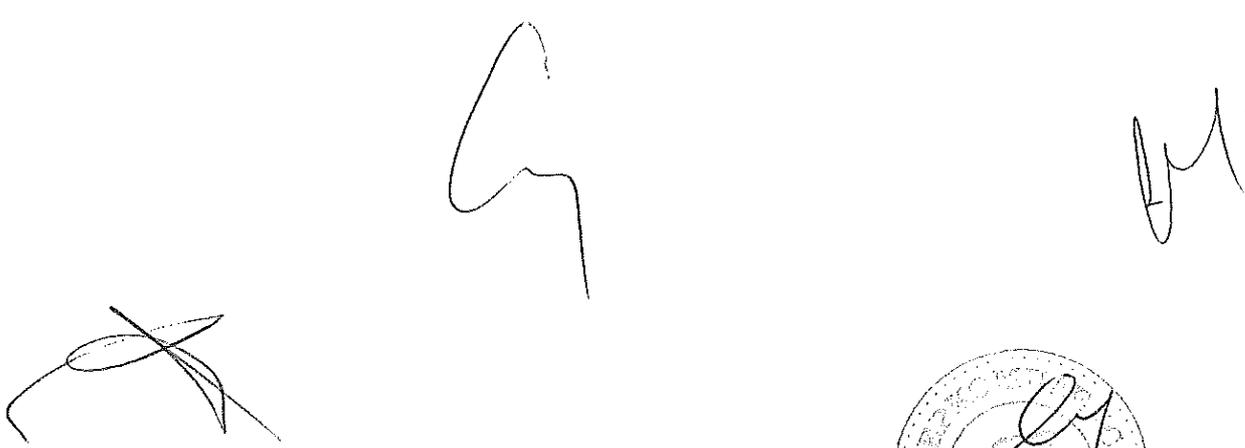
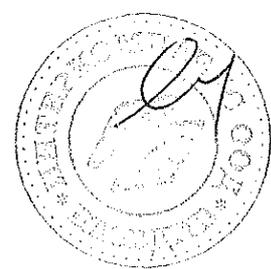
RODZAJ PRÓBY	Łączenie prądu zwarcia doziemnego	OBWÓD	
TYPE OF TEST	(szereg probierczy 6a) Earth fault off-load switching current test (test duty 6a)	PROBIERCZY	OP1
		TEST CIRCUIT	
G	<b>Generator TJ 100</b>		
WB	<b>Wyłącznik bezpieczeństwa</b> Master breaker		
ZZ	<b>Załącznik zwarciový</b> Making switch		
D	<b>Dławiki</b> Inductance		
T	<b>Transformator</b> Transformer		
DN	<b>Dzielnik napięcia</b> Voltage divider		
PP	<b>Przekładnik prądowy</b> Current transformer		
OB	<b>Obiekt badany</b> Tested object		



<b>RODZAJ PRÓBY</b> TYPE OF TEST	<b>Łączenie prądów ładowania kabli i linii          napowietrznych w warunkach zwarcia doziemnego          (szereg probierczy 6b)</b> Cable charging switching current under earth fault conditions (test duty 6b)	<b>OBWÓD          PROBIERCZY</b> TEST CIRCUIT	OP2
			
G	<b>Generator TJ 100</b>		
WB	<b>Wylącznik bezpieczeństwa</b>		
Master breaker			
ZZ	<b>Załącznik zwarciový</b>		
Making switch			
D	<b>Dławiki</b>		
Inductance			
T	<b>Transformator</b>		
Transformer			
DN	<b>Dzielnik napięcia</b>		
Voltage divider			
PP	<b>Przekładnik prądowy</b>		
Current transformer			
OB	<b>Obiekt badany</b>		
Tested object			

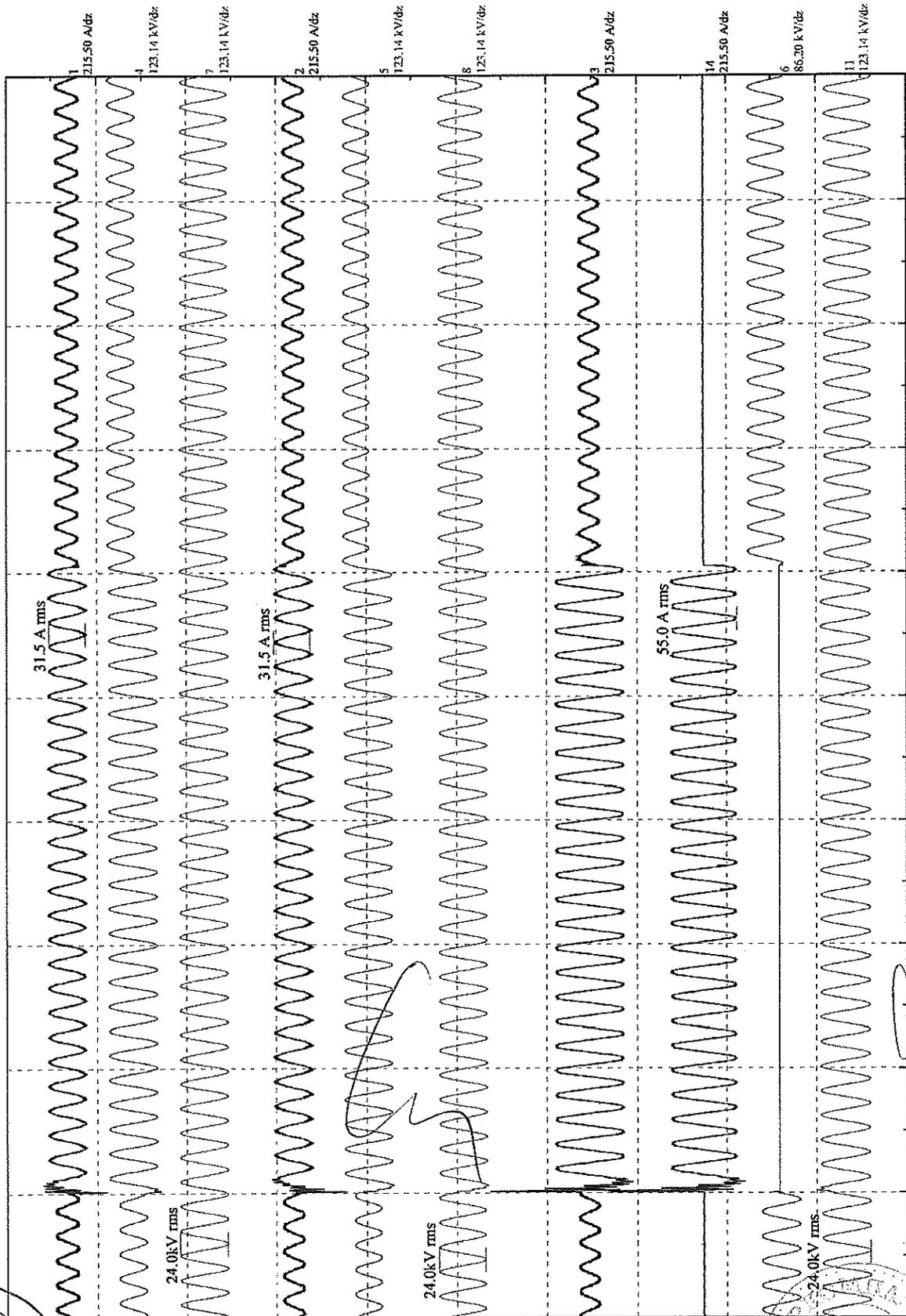
### TESTS RESULTS

<b>RODZAJ PRÓBY</b>		<b>Łączenie prądu zwarcia doziemnego (szereg probierczy 6a)</b>	<b>OBWÓD PROBIERCZY</b>	OP1
TYPE OF TEST		Earth fault off-load switching current test (test duty 6a)	TEST CIRCUIT	
Typ napędu / Operating mechanism: Typ: NMMD1 220V AC/DC Art: 5DLN 527601-F				
Numer oscylogramu Oscillogram no.	Napięcie probiercze Test voltage (kV)	Prąd probierczy $I_{6a}$ Test current $I_{6a}$ (A)	Uwagi Remarks	
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80726	24.5	58.8		
80727	24.3	57.6		
80728	24.3	57.8		
80729	24.2	57.6		
80730	24.5	58.8		



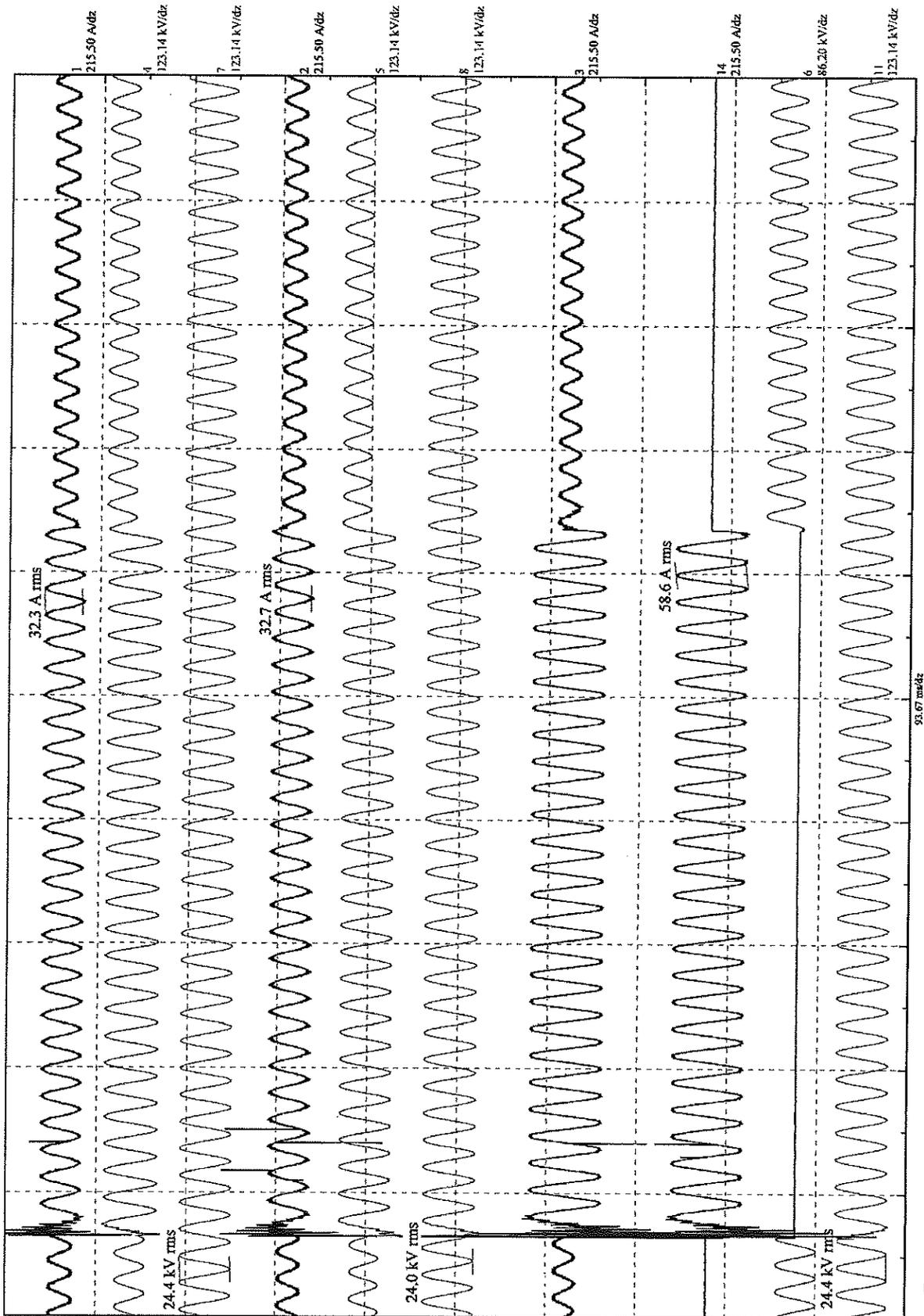
RODZAJ PRÓBY		Łączenie prądów ładowania kabli i linii napowietrznych w warunkach zwarcia doziemnego (szereg probierczy 6b)		OBWÓD PROBIERCZY	OP2
TYPE OF TEST		Cable charging switching current under earth fault conditions (test duty 6b)		TEST CIRCUIT	
<b>Wartości prądów i napięć są podawane kolejno dla fazy L1 i L2</b> Current and voltage values are given for L1 and L2.					
<b>Typ napędu / Operating mechanism:</b> Typ: NMMD1 220V AC/DC Art: SDLN 527601-F					
Numer oscylogramu Oscillogram no.	Napięcie probiercze Test voltage (kV)	Prąd probierczy $I_{6b}$ Test current $I_{6b}$ (A)	Uwagi Remarks		
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80709	25.3 24.7	32.4 32.9			
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80713	24.6 24.3	32.1 32.1			
80714	25.1 24.8	32.5 33.1			
80715	24.5 24.1	32.3 32.4			
80717	24.9 24.7	32.7 32.5			
80718	25.0 24.5	32.3 31.9			



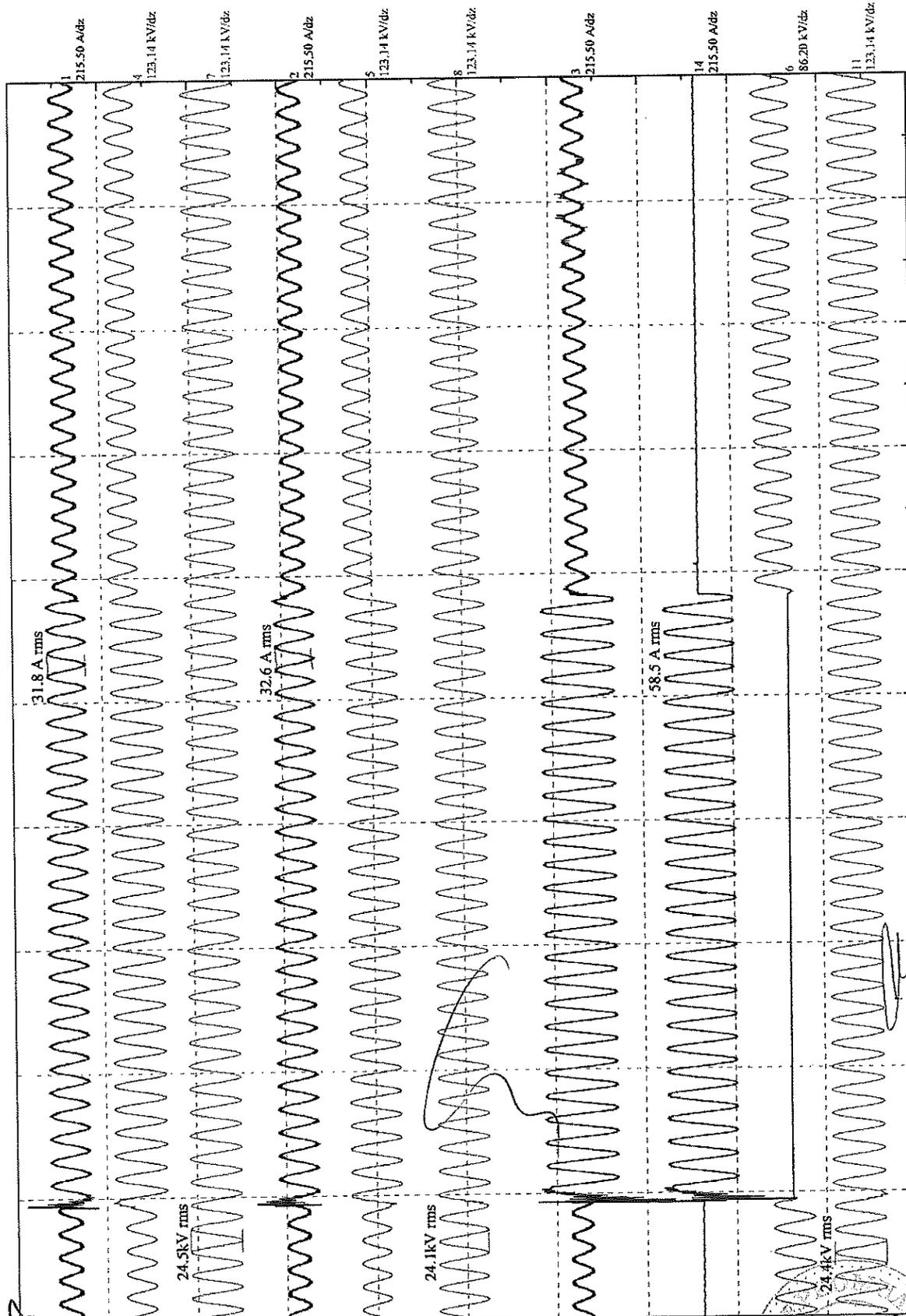
102.55 ms/div

Oscylogram Nr: 80719

Data: 2005-05-30 16:18:20



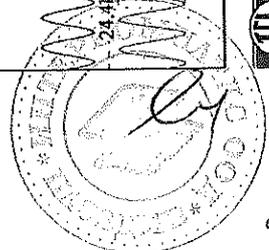
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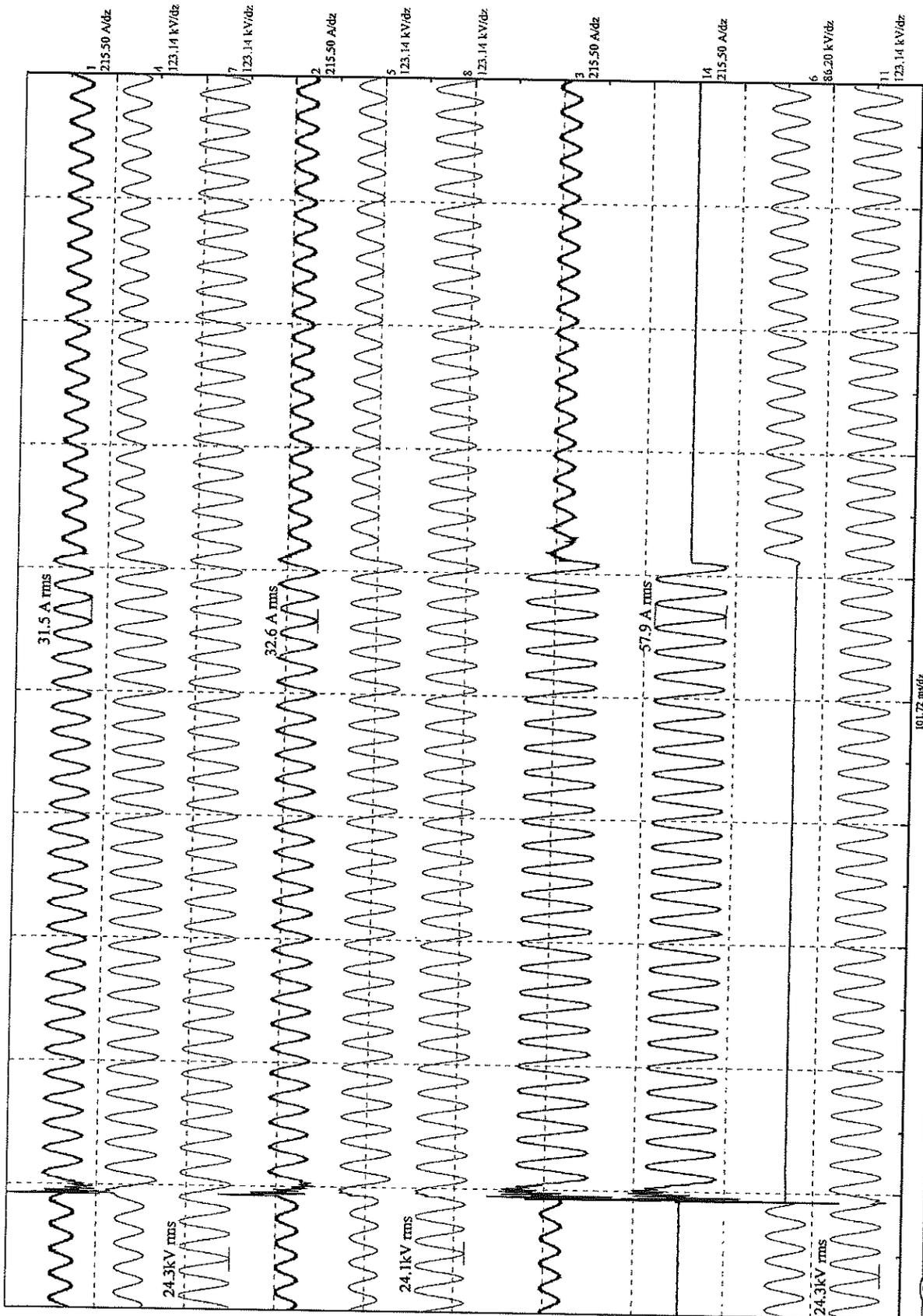


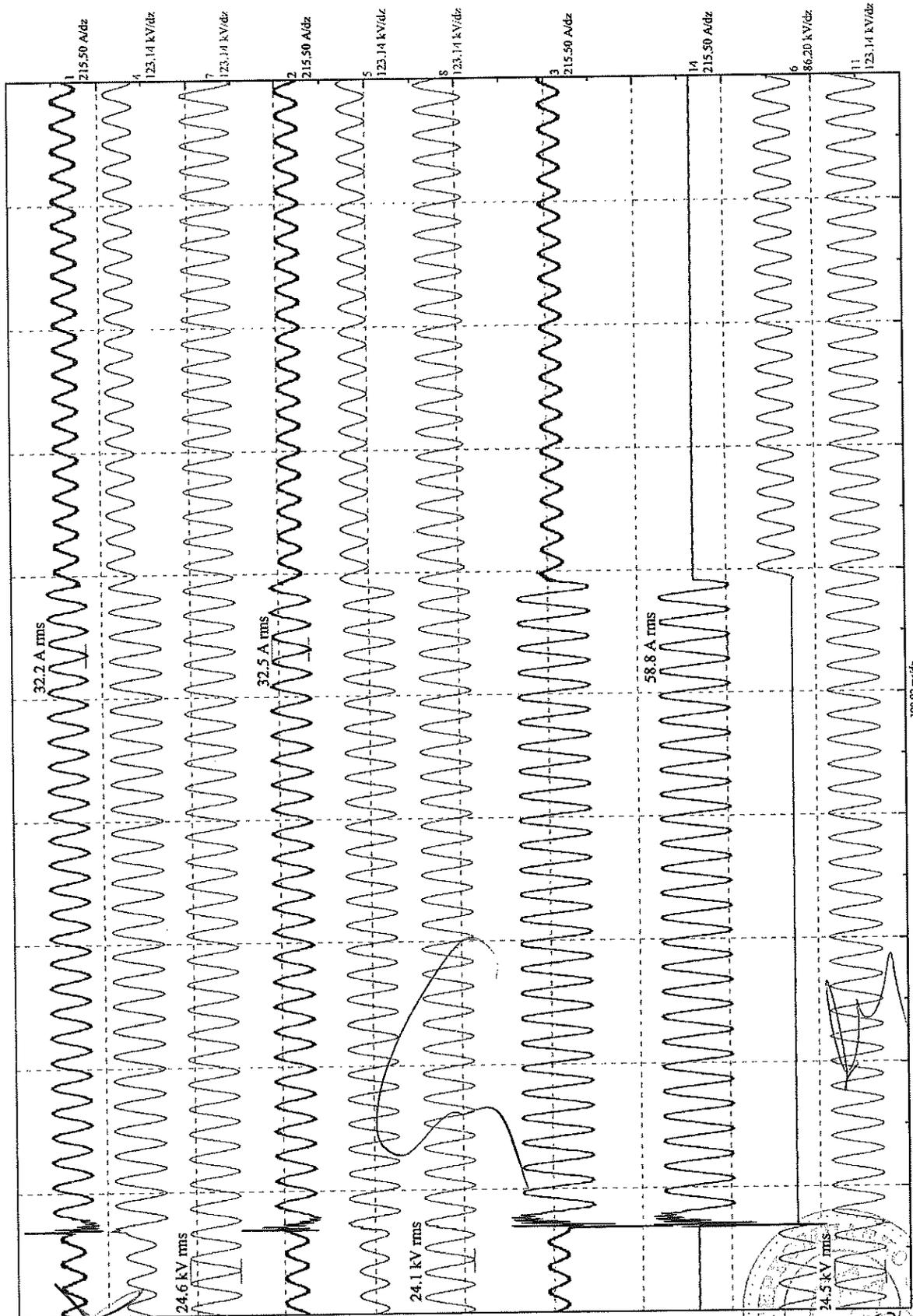
108.32 mV/div

Oscylogram Nr: 80723

Data: 2005-05-31 10:23:43



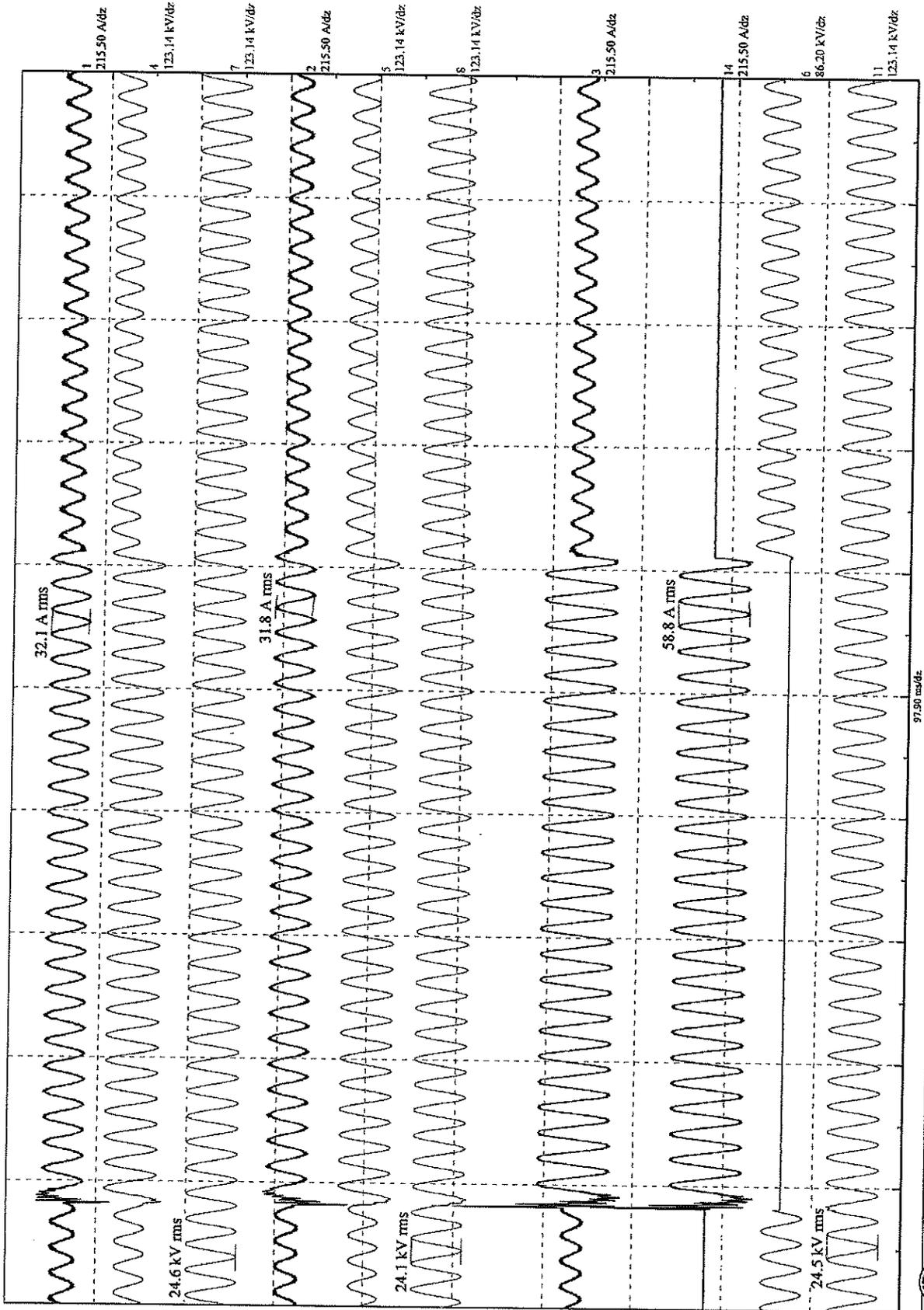


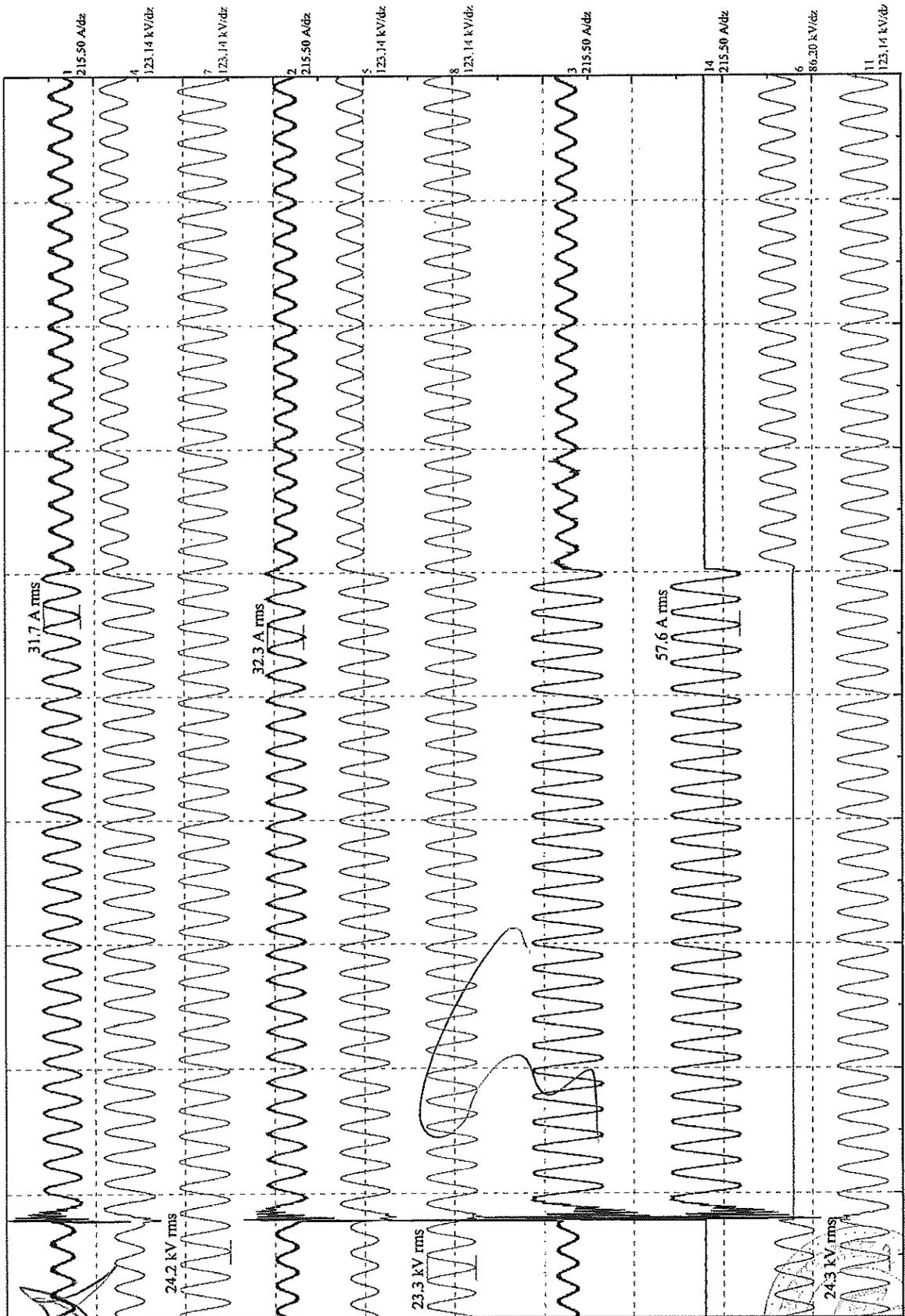


Data: 2005-05-31 10:32:57 Oscylogram Nr: 80725

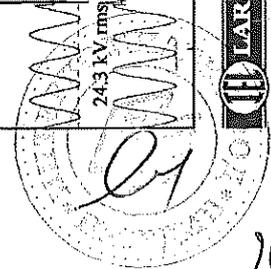


LABORATORIUM BADAWCZE  
APARATURY ROZDZIELCZEJ  
WARSZAWA



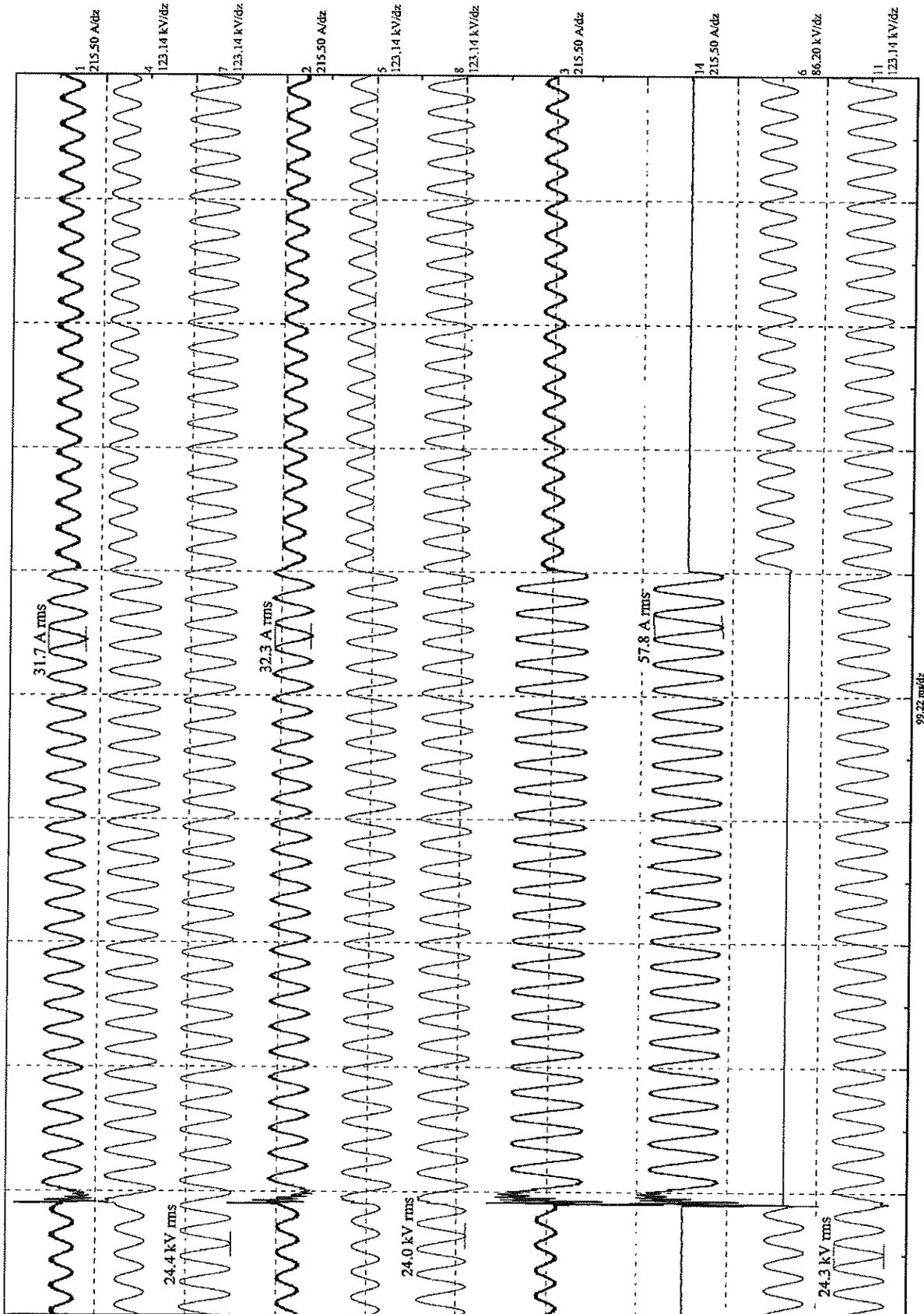


58.42 ms/div  
Data: 2005-05-31 10:40:19 Oscylogram Nr: 80727

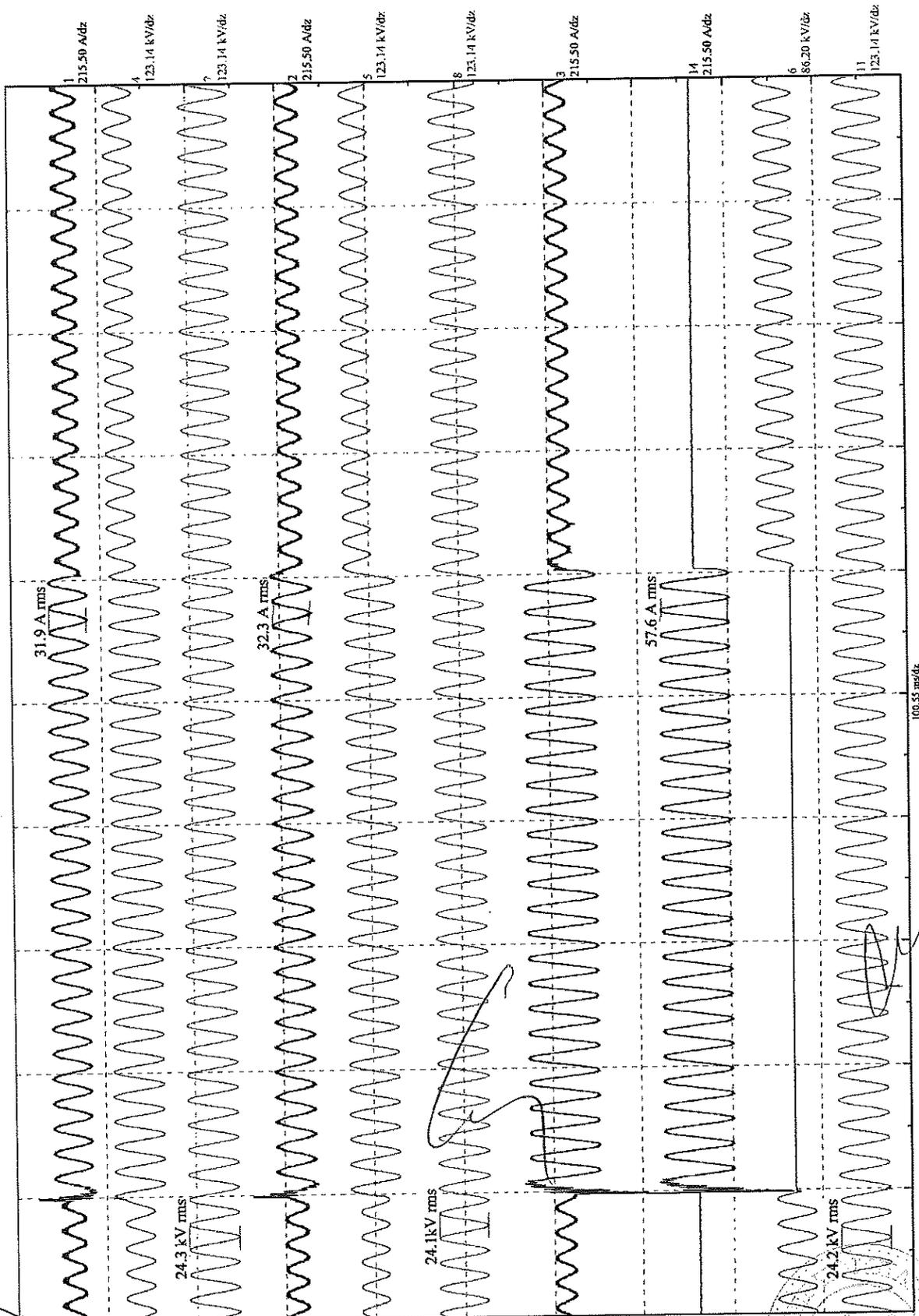


LABORATORIUM BADAWCZE  
APARATURY ROZDZIELCZEJ  
W.A.R.S.Z.A.W.A

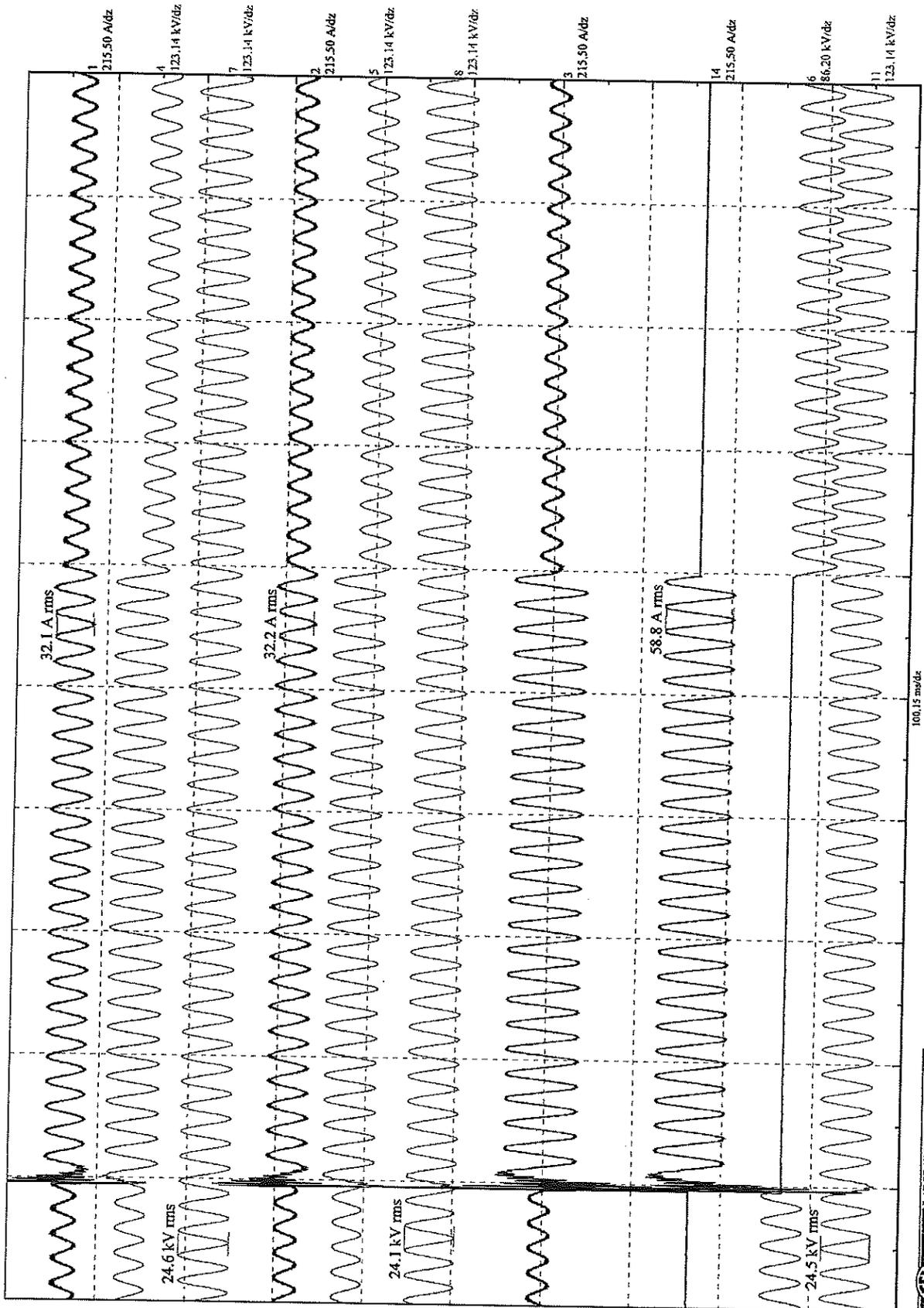
263

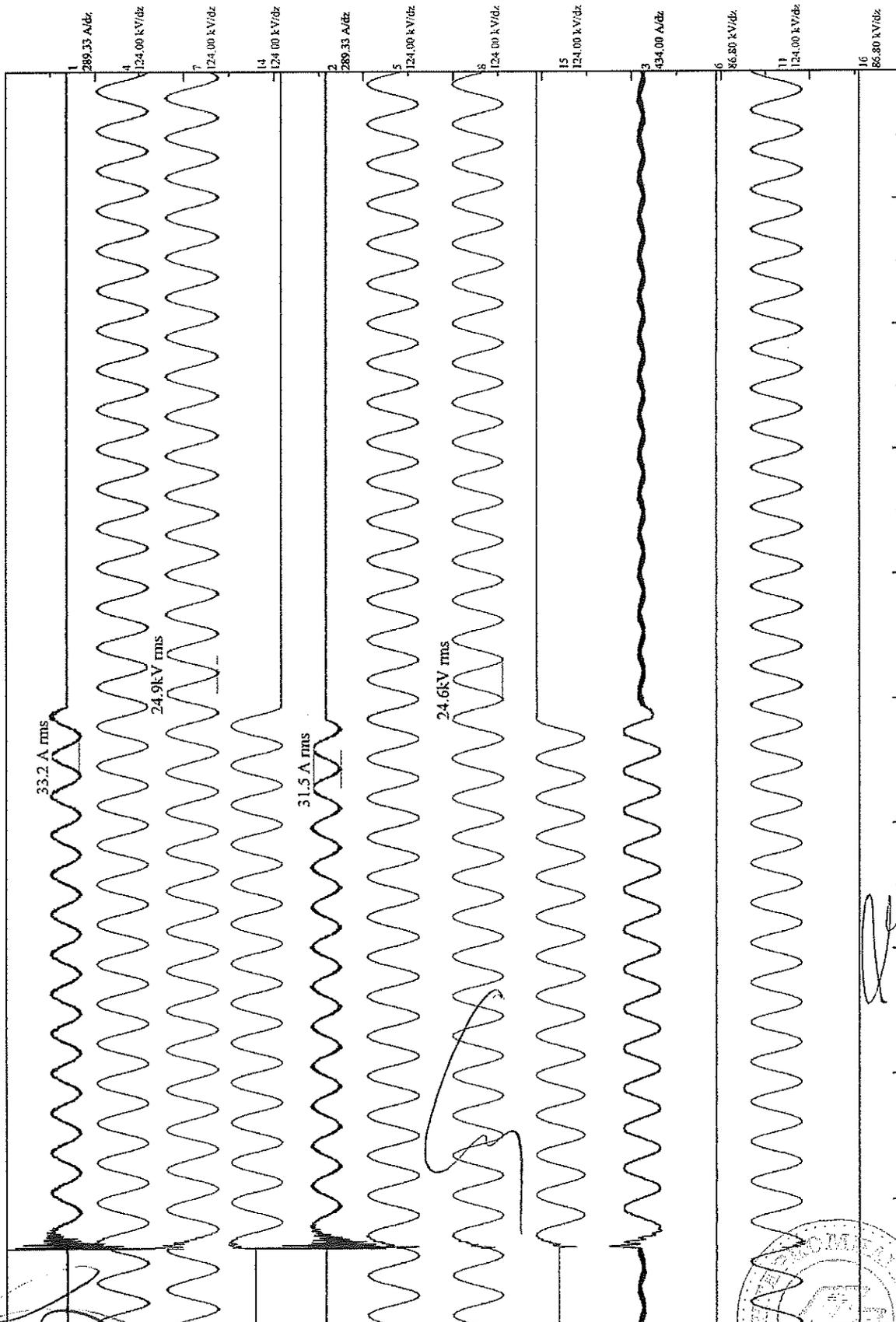


Data: 2005-05-31 10:43:58    Oscylogram Nr: 80728

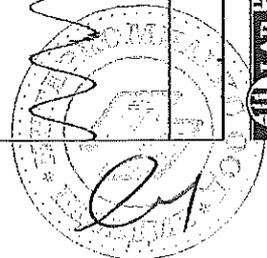


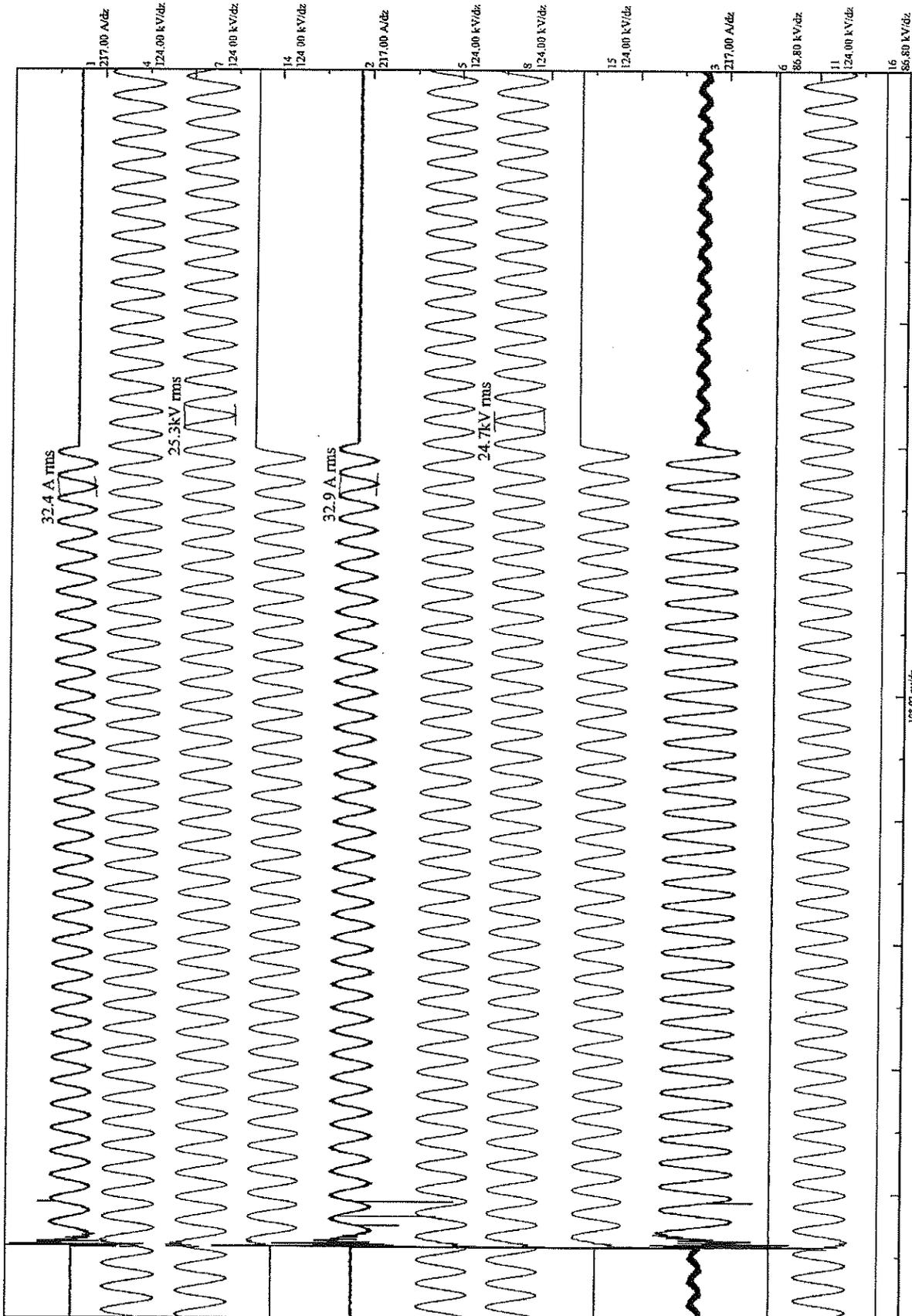
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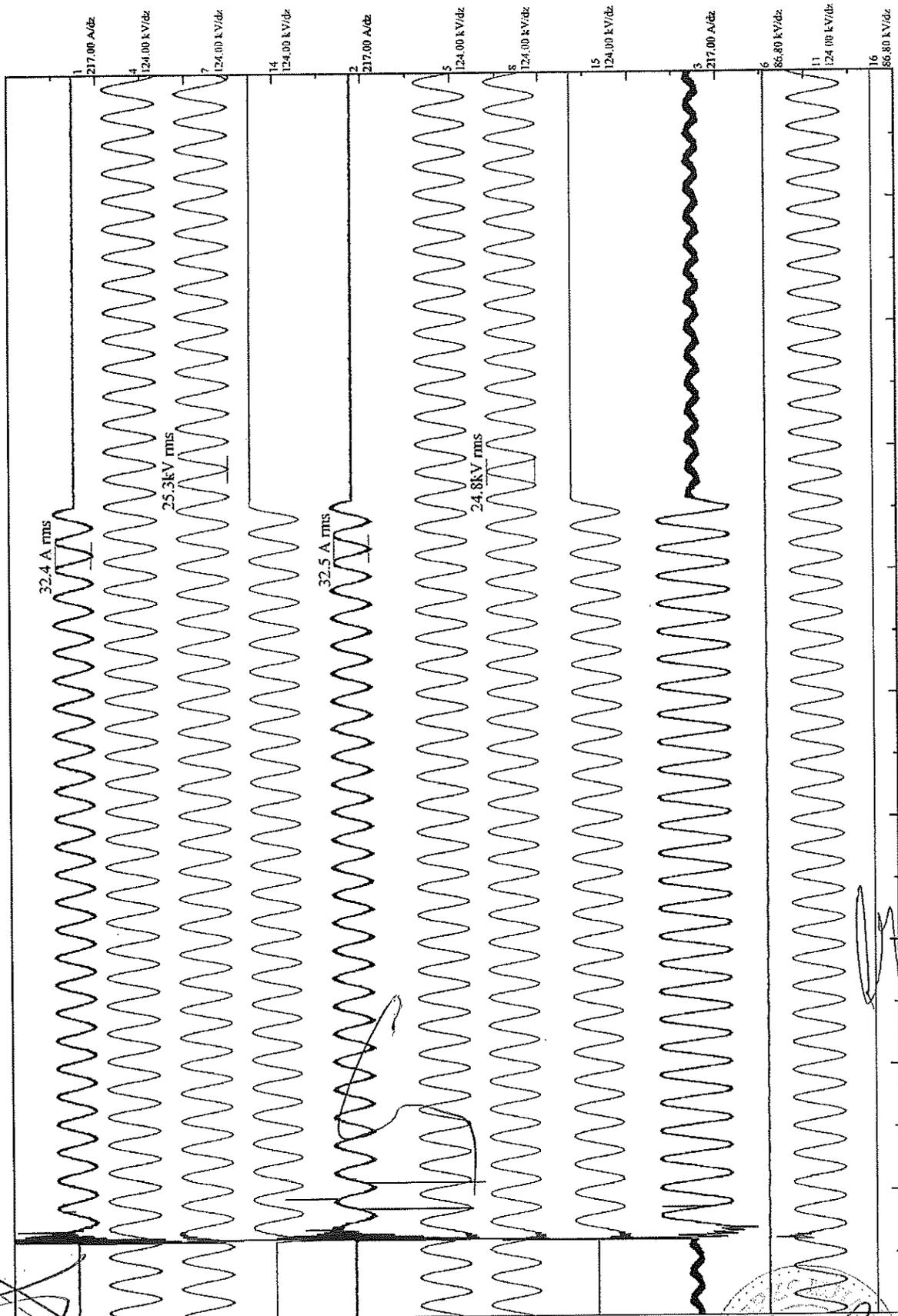


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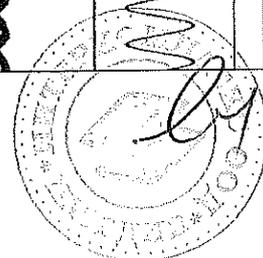


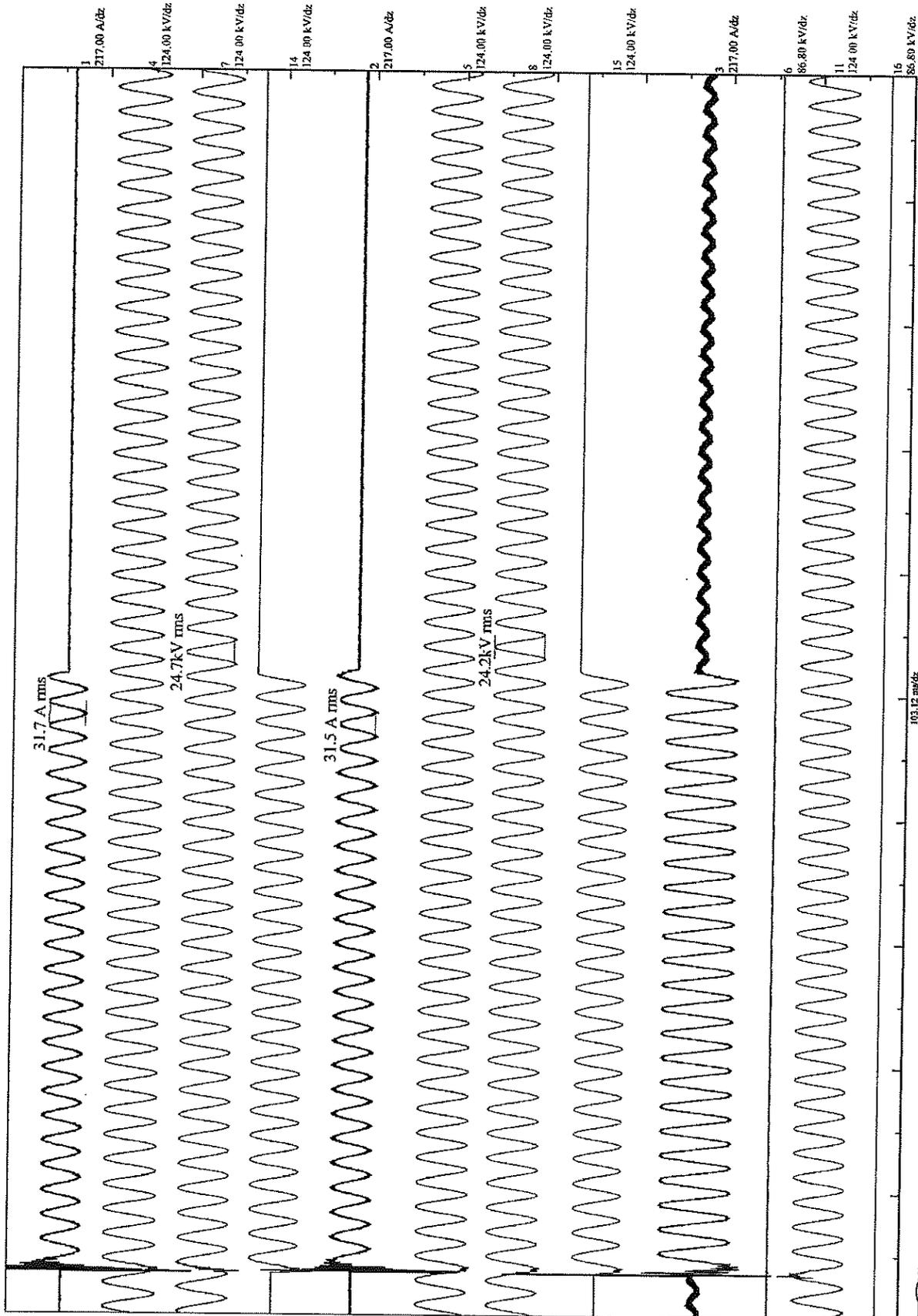


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 Oscylogram Nr: 80709

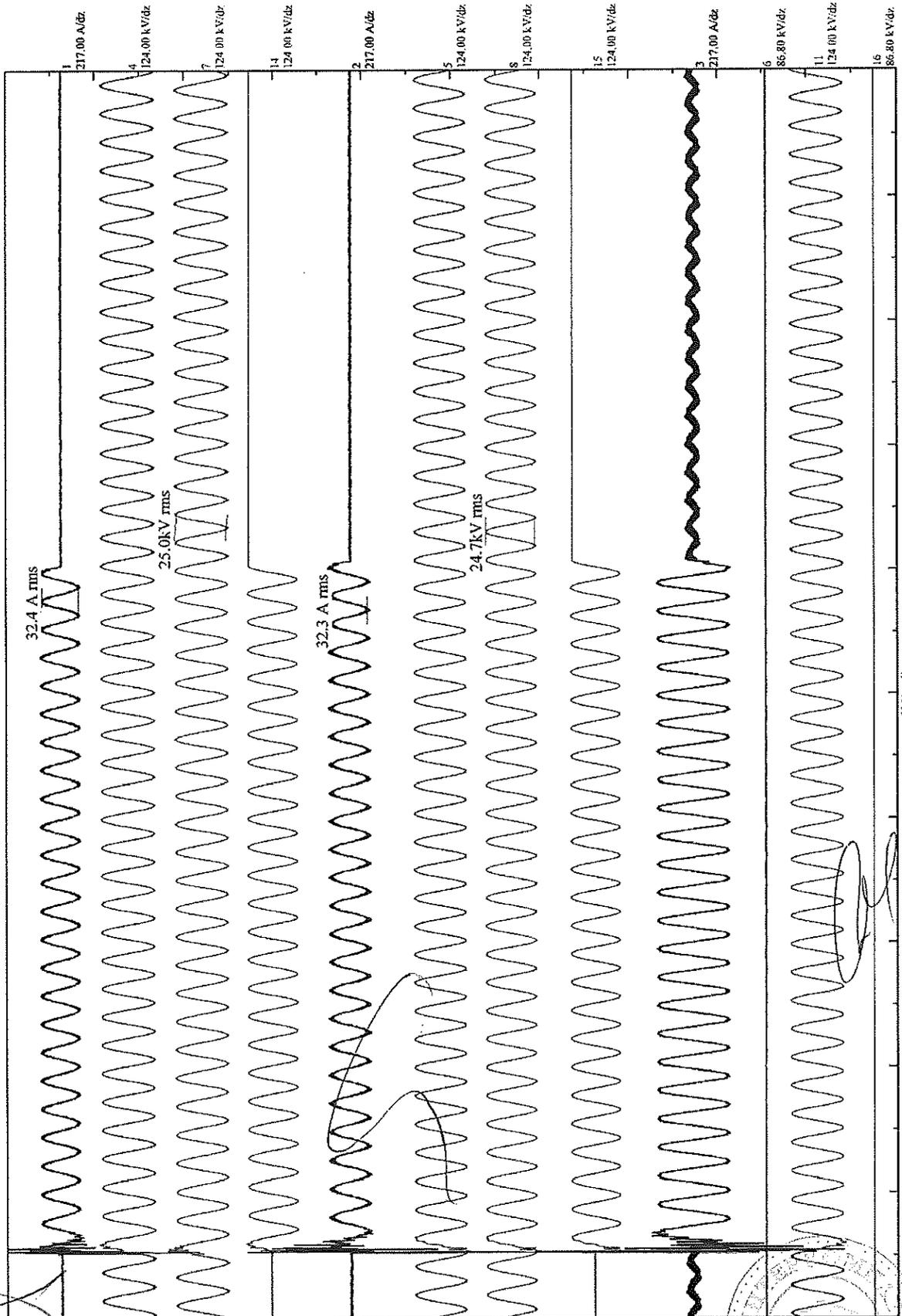


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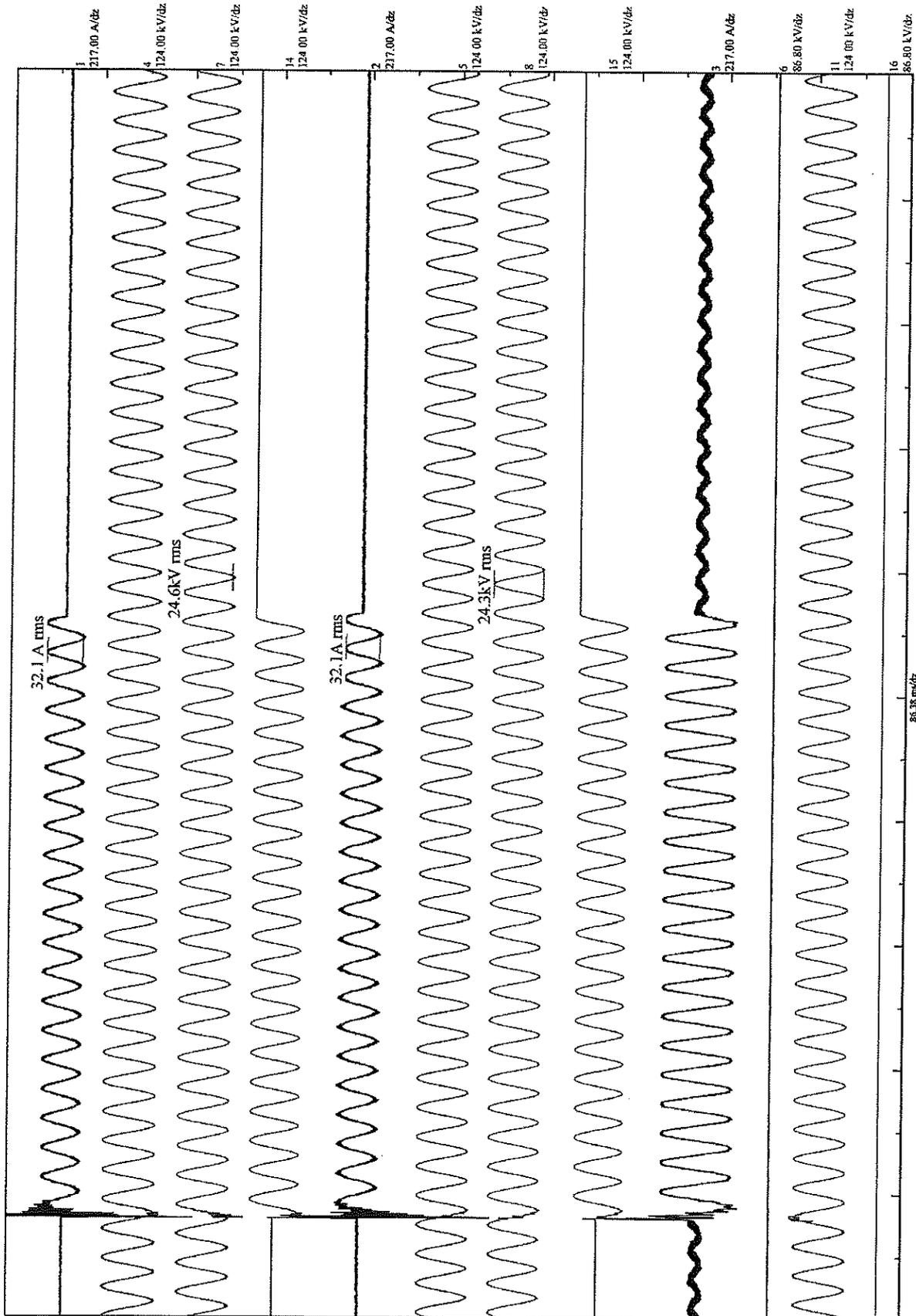


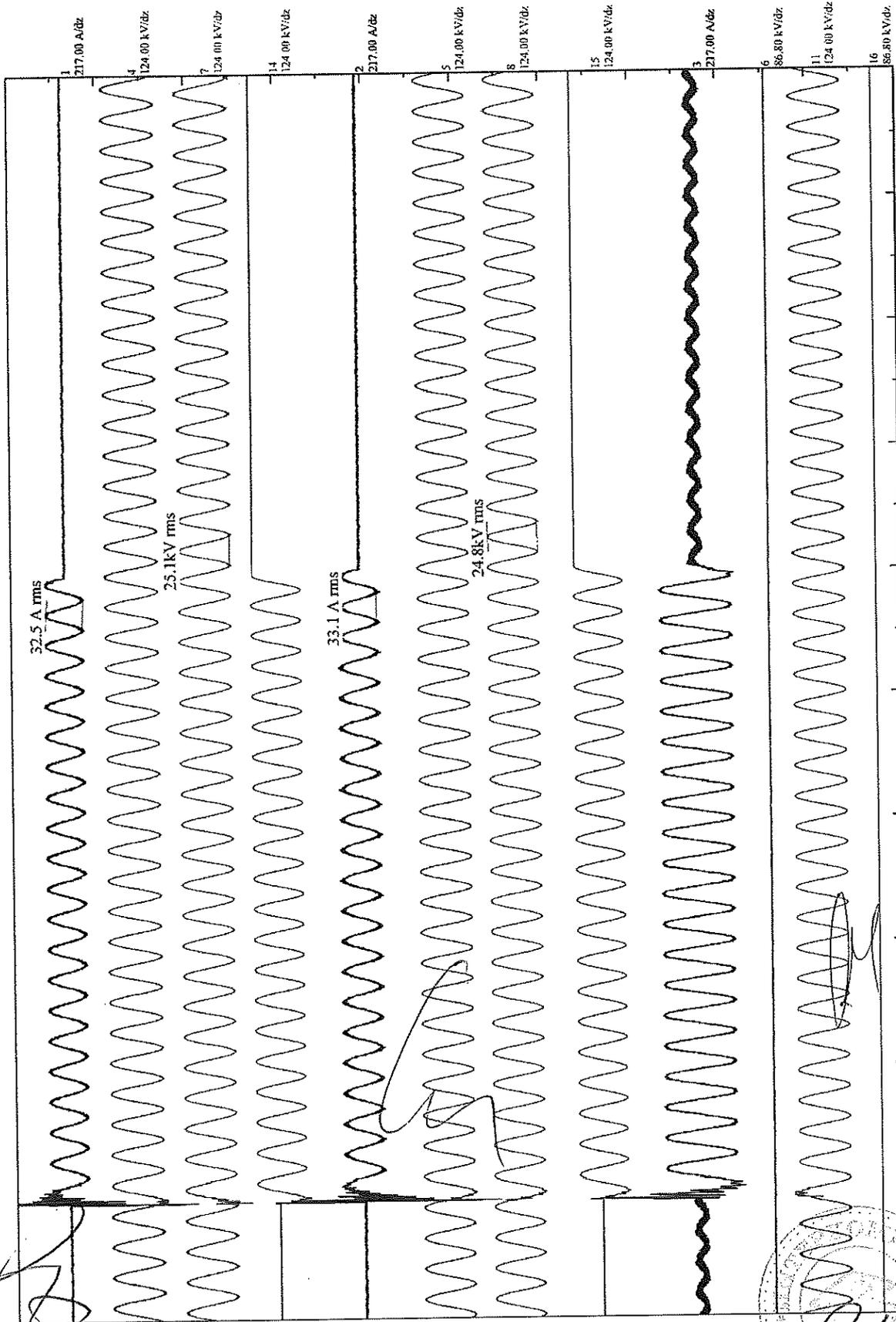
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Data: 2005-05-30 13:44:35 Oscylogram Nr: 80712

267

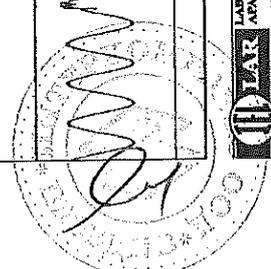


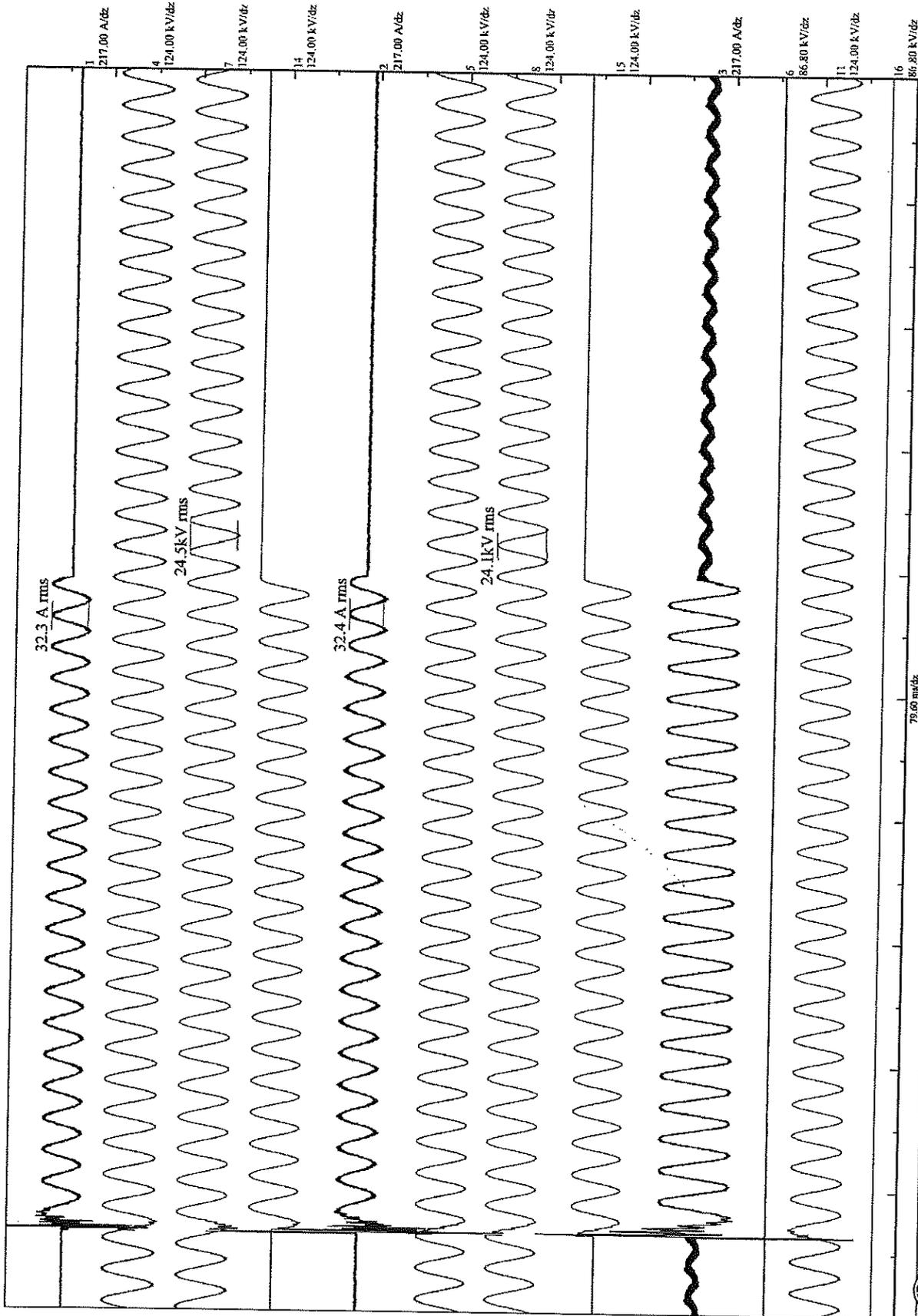


Data: 2005-05-30 13:50:22 Oscylogram Nr: 80714

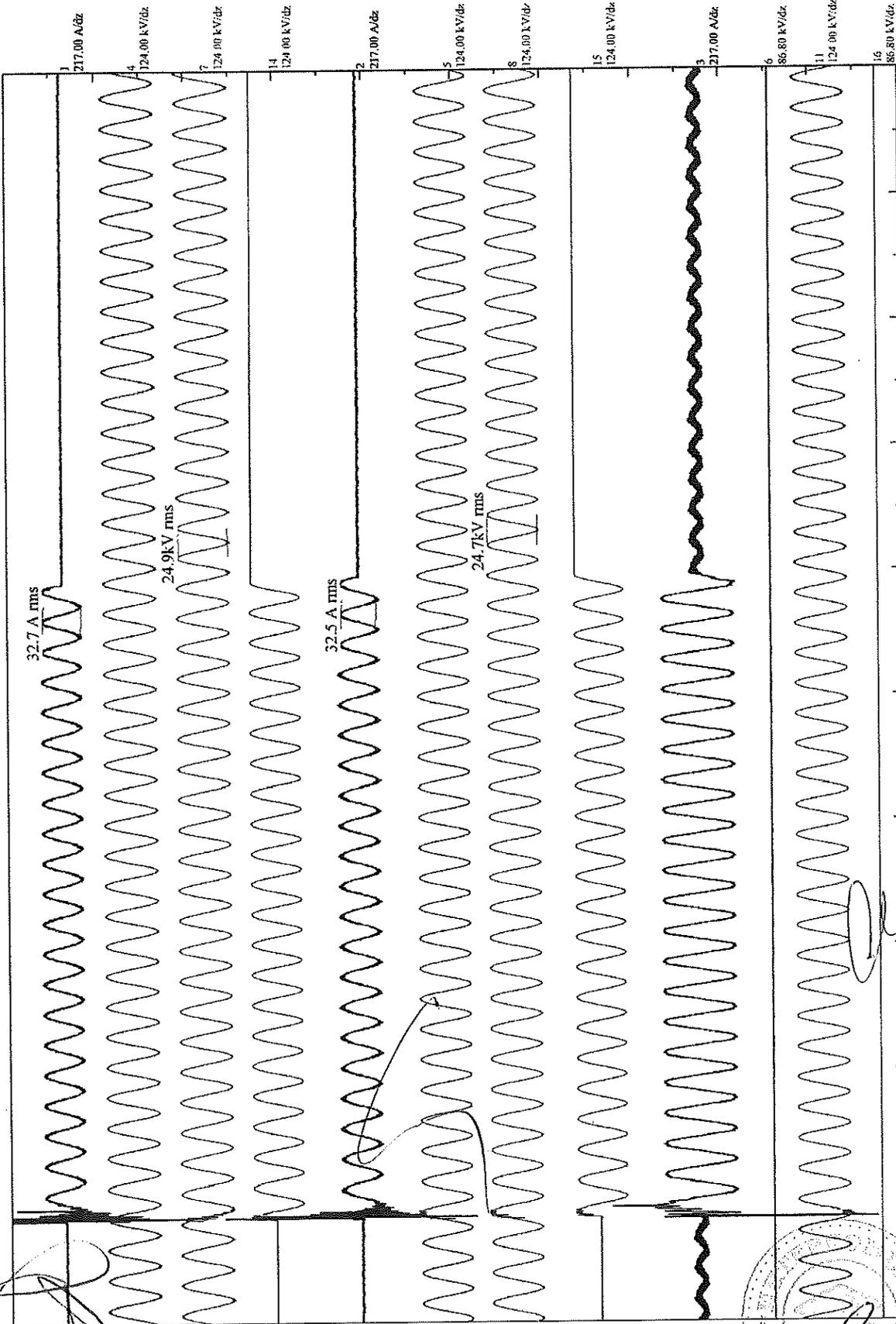


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WARSZAWA

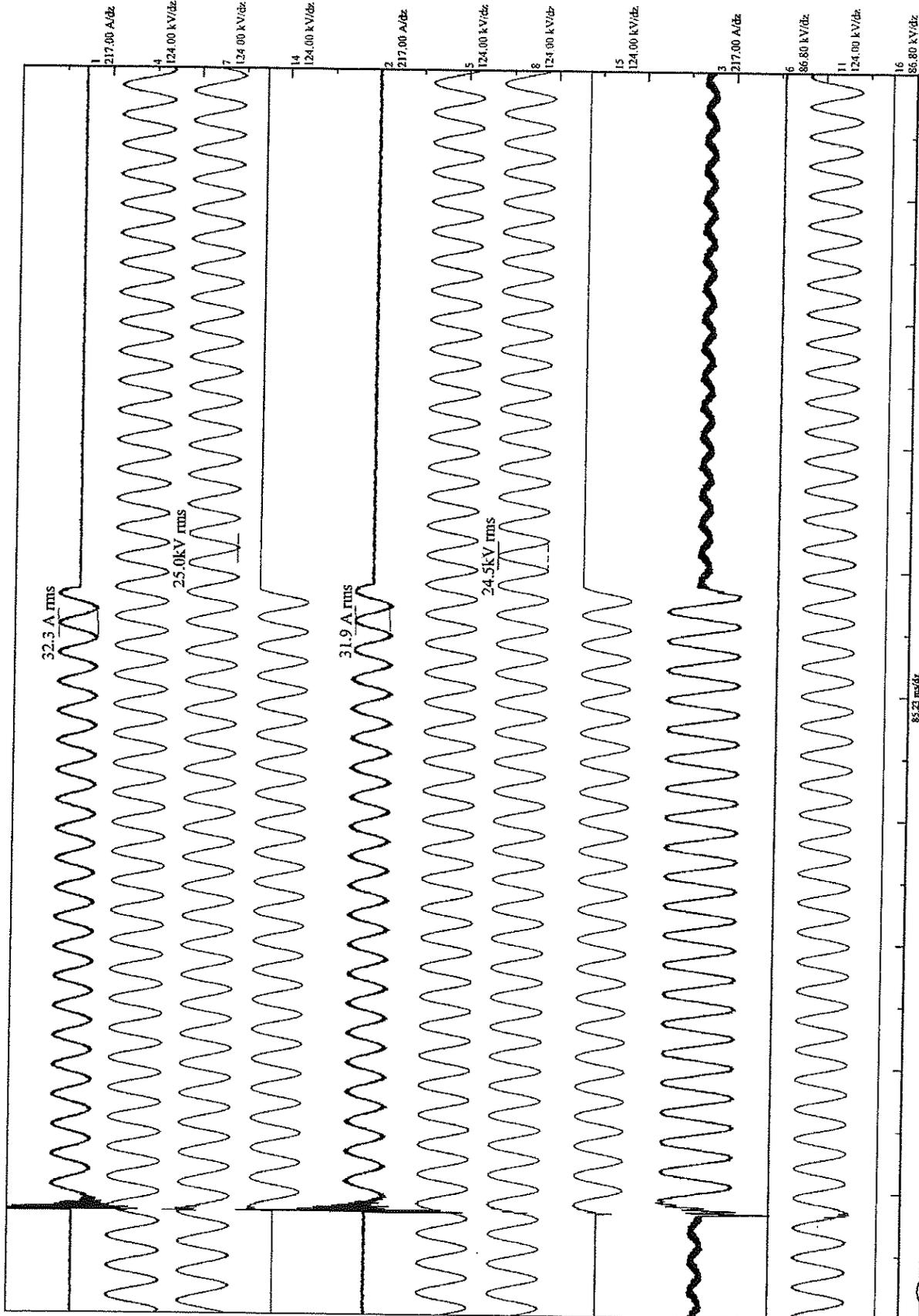




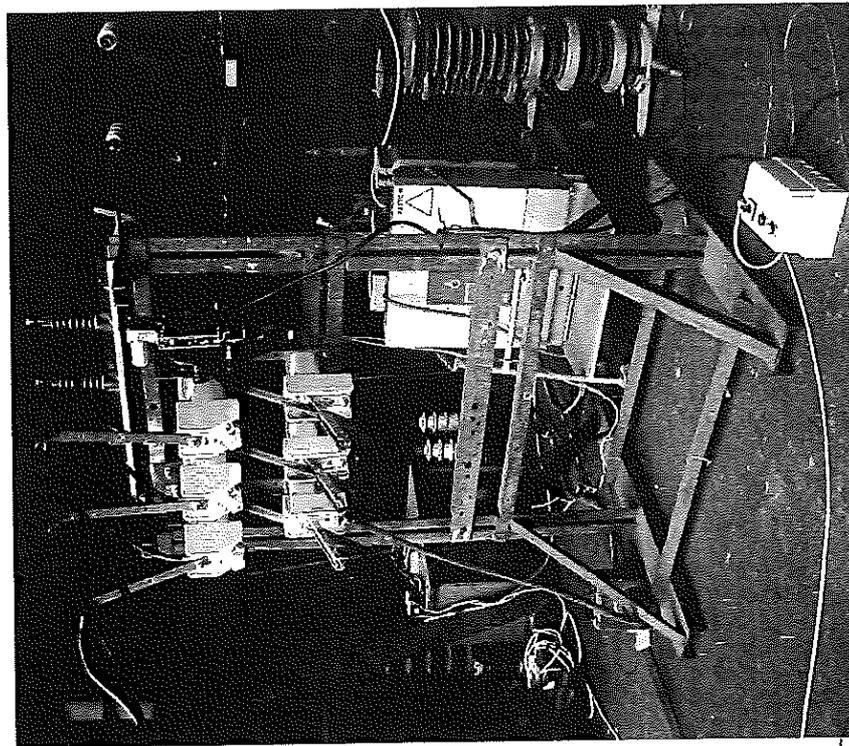
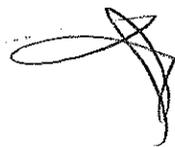
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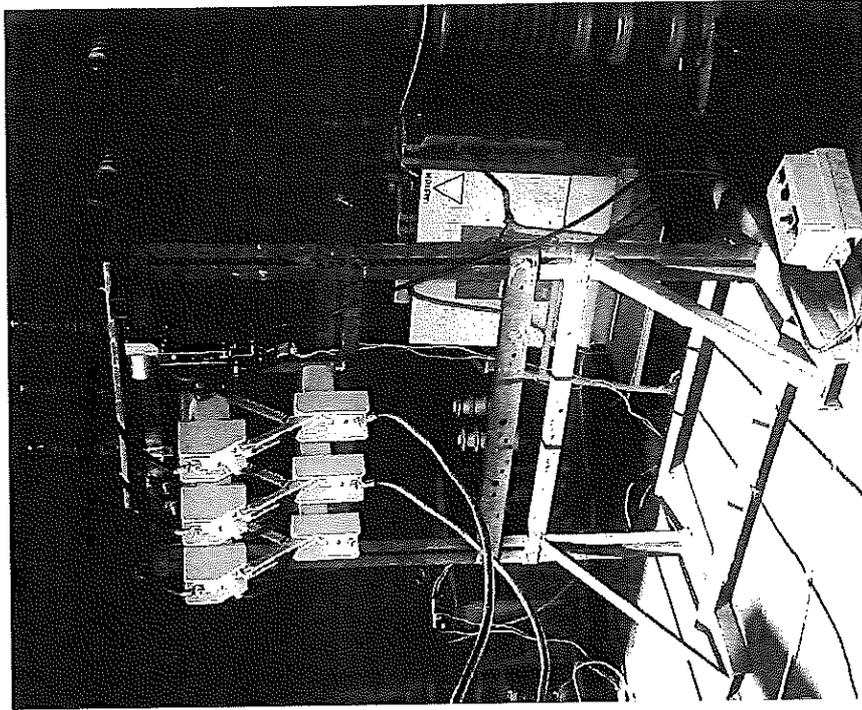
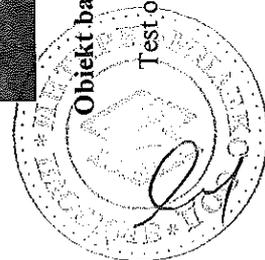
Data: 2005-05-30 13:57:12 Oscylogram Nr: 80717



Data: 2005-05-30 14:00:22 Oscylogram Nr: 80718



Obiekt badany przed próbą łączenia prądu zwarcia doziemnego  
(szereg probierczy 6a)  
Test object before Earth fault off-load switching current test  
(test duty 6a)

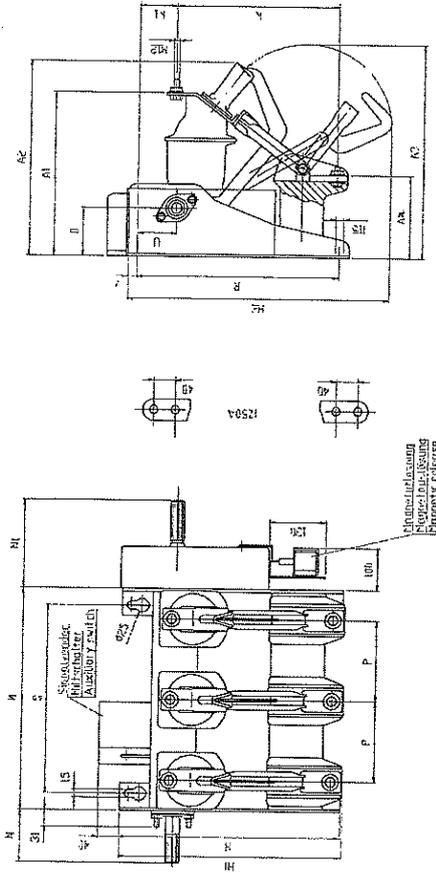


Obiekt badany przed próbą łączenia prądów ładowania kabli i linii  
napowietrznych w warunkach zwarcia doziemnego (szereg probierczy 6b)  
Test object before cable charging switching current under earth fault conditions  
(test duty 6b)



**INSTYTUT ELEKTROTECHNIKI  
LABORATORIUM BADAWCZE APARATURY ROZDZIELCZEJ ELEKTROTECHNICZAL INSTITUTE  
SWITCHGEAR AND CONTROLGEAR TESTING LABORATORY**

Sprawozdanie z Badań Nr  
Test Report No.  
6957/LAR/05  
Strona/Page 28/28



Type	A	A1	A2	A3	B	H	H1	H2	L	L1	M	M1	N	N1	P	R	S	U	V
HAL 12-A/K/AS, P=170	186	310	262	294	90	442	478	510	310	63	417	122	184	150	375	350	75	33	
HAL 12-A/K/AS, P=210	186	310	262	294	90	472	510	510	63	532	122	162	270	375	470	375	470	75	33
HAL 12-A/K/AS, P=170	225	375	418	511	98	534	577	609	441	87	552	122	164	170	500	395	90	16	
HAL 12-A/K/AS, P=210	225	375	418	511	98	564	577	609	441	82	532	122	154	430	500	470	90	16	
HAL 12-A/K/AS, P=235	225	375	418	511	98	534	577	609	441	87	532	122	202	225	500	575	90	16	
HAL 12-A/K/AS, P=275	225	375	418	511	98	534	577	609	441	87	532	122	207	275	500	605	90	16	

• 1250A A mal • 2mm

Nazwa obiektu: <b>910508 SITH</b> Nazwa wykonawcy: <b>ABB Distribution AS</b> Nazwa rysownika: <b>911018 SITH</b> Nazwa sprawdzającego: <b>S. Hygesen</b>		Tytuł: <b>Teknologi</b> Nazwa rysunku: <b>Dimension Drawing</b> Nazwa przedmiotu: <b>NAL 12-24</b> Nazwa wykonawcy: <b>ABB Distribution AS</b>		Skala: <b>1:1</b> Data: <b>94.08.07</b> Nazwa wykonawcy: <b>S. Hygesen</b>	
Wskazanie: <b>ABB</b> Nazwa wykonawcy: <b>ABB Distribution AS</b> Nazwa rysownika: <b>NHP 343070</b>				Nazwa wykonawcy: <b>ABB Distribution AS</b> Nazwa rysownika: <b>NHP 343070</b>	

# NEFI

Kortslutningslaboratorium SHORT-CIRCUIT TESTING STATION

Postboks 108, 3701 SKIEN

Stufensvegen, 3700 SKIEN

Telegr. NEBB

Telex 21524

Telefax (03) 52 69 92

Tlf. (03) 59 03 38

## REPORT OF PERFORMANCE No. 67

APPARATUS: *High voltage switch-disconnector*

DESIGNATION: *NAL 24 kV, 1250 A*

MANUFACTURER: *A/S Norsk Elektrisk & Brown Boveri, Switchgear division  
Skien, Norway*

DATE(S) OF TESTS: *17.03.1987*

RATING ASSIGNED BY THE MANUFACTURER

*Rated short-time withstand current : 25 kArms in 2,0 sec.*

*Rated peak withstand current : 67 kApeak*

THE TESTS HAVE BEEN MADE IN ACCORDANCE WITH IEC 265 § 6.5.  
*Short-time withstand and peak withstand current test.*

The performance of the apparatus tested and the observations made during the tests have been recorded in the tables with tests results and oscillograms.

### THE DOCUMENTS FORMING PART OF THIS REPORT ARE

Table with test results Nos.: *4*

Oscillogram Nos.: *117*

Drawing Nos.: *See page 6 and 7*

Diagram Nos.: *5*

Photograph Nos.:

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на основании чл. 36а, ал. 3 от ЗОП

Test Engineer *[Signature]*

*Skien, 16.02.1988*

Place and Date

на основании чл. 36а, ал. 3 от ЗОП

Laboratory manager: *[Signature]*

# NEFI Kortslutningslaboratorium

Report-No.: 67

Sheet-No.: 2

## Technical Data of Switching Device

Switching device: *High voltage switch-disconnector*

Type: *NAL 24 kV, 1250 A*

Manufacturer: *A/S Norsk Elektrisk & Brown Boveri, Switchgear division*

Serial-No.: \_\_\_\_\_ Year of manufacture *1987*

Drawing-No.: *See page 6 and 7*

Rated voltage		<u>24</u>	kV
Rated lightning impulse withstand voltage to earth		_____	kV
Rated frequency		<u>50</u>	Hz
Rated normal current		<u>1250</u>	A
Rated short-circuit breaking current		_____	kA
D. C. component		_____	%
		_____	
		_____	
Peak value of Transient Recovery Voltage		_____	kV
Rate of rise of Transient Recovery Voltage		_____	kV/μs
		_____	
		_____	
Rated short-circuit making current		_____	kA
Rated operating sequence		_____	
		_____	
		_____	
Rated peak withstand current		<u>67</u>	kA
Rated short-time withstand current	<i>2,0 s</i>	<u>25</u>	kA
		_____	
		_____	
		_____	
		_____	
Number of poles		_____	
Number of units per pole		_____	
		_____	
Arc extinguishing medium		_____	
		_____	
Operating times		_____	ms
		_____	ms
Mechanism		<u>type K</u>	
		_____	
		_____	
Release		_____	
		_____	
		_____	
		_____	
		_____	



Report-No.: 67

Sheet-No.: 4

### Testing of short circuit Capacity Values recorded.

Test requirement: 67 kA peak, 25 kArms in 2,0 sec.  
Condition of apparatus before test: New and clean

Test No.	Oscilloscope record No.	Rated voltage before test kV	Operation	Operation time mS	Short-time withstand current kArms			Peak withstand current kA peak			Duration	I <sub>fl</sub> A.S.	Result	Behaviour during test Remarks
					R	S	T	Average	R	S				
	117	0,55	None		24,9	25,4	25,2	25,2	63		1,0	+	Very small burning marks located to the contacts in S-phase at the interrupter side.	

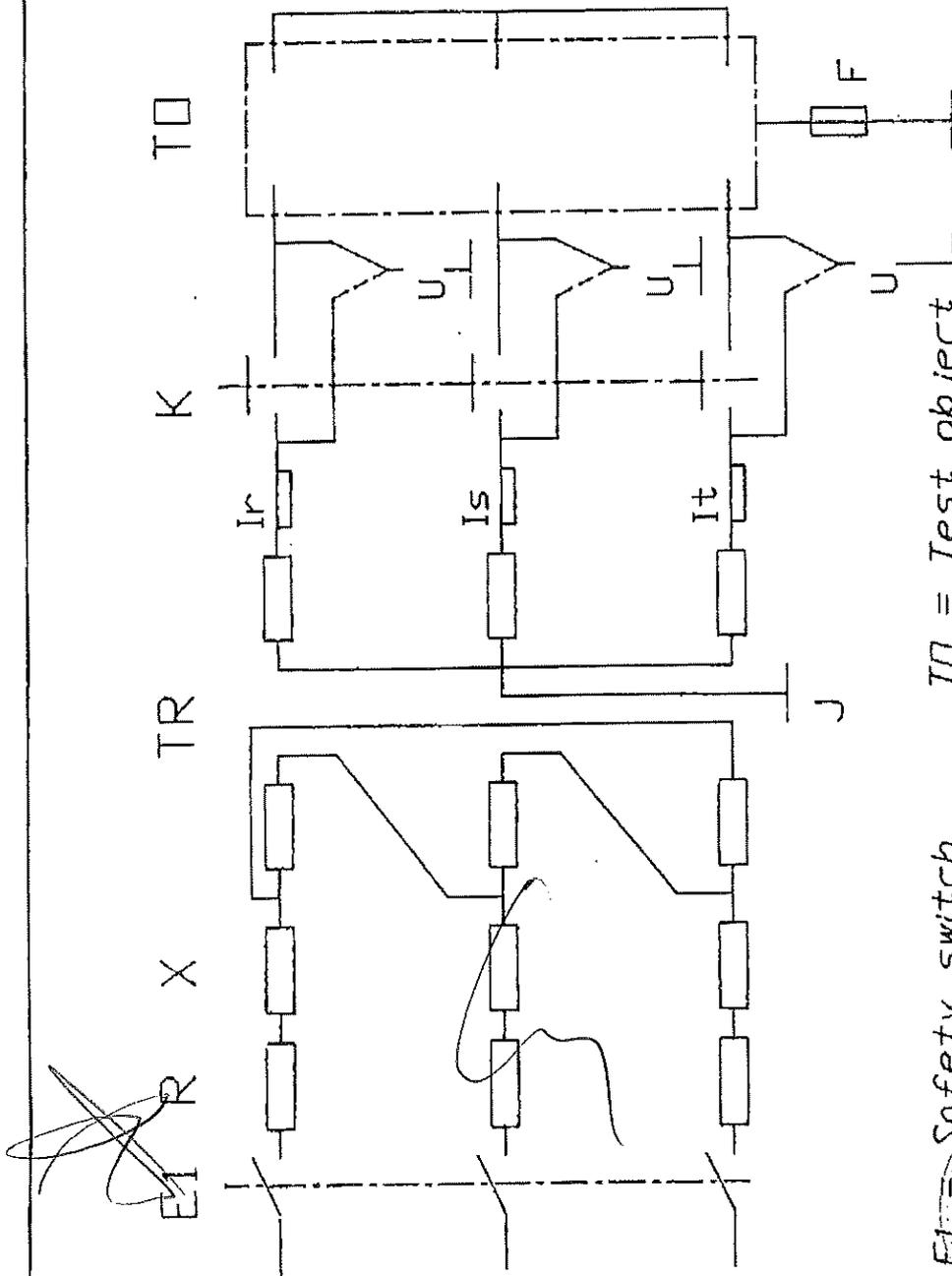
Remarks:

Condition of apparatus after test: The test passed successfully, but the test-values are not in accordance to the data-sheet.

# SHORT CIRCUIT TEST

Report-No.: 67

Sheet-No.: 5



EI = Safety switch  
 K = Making switch  
 TR = Transformer  
 R = Resistance  
 X = Reactance  
 Ir = Resistance  
 Is = Reactance  
 It = Reactance  
 U = Voltage measuring  
 F = Fine wire fuse

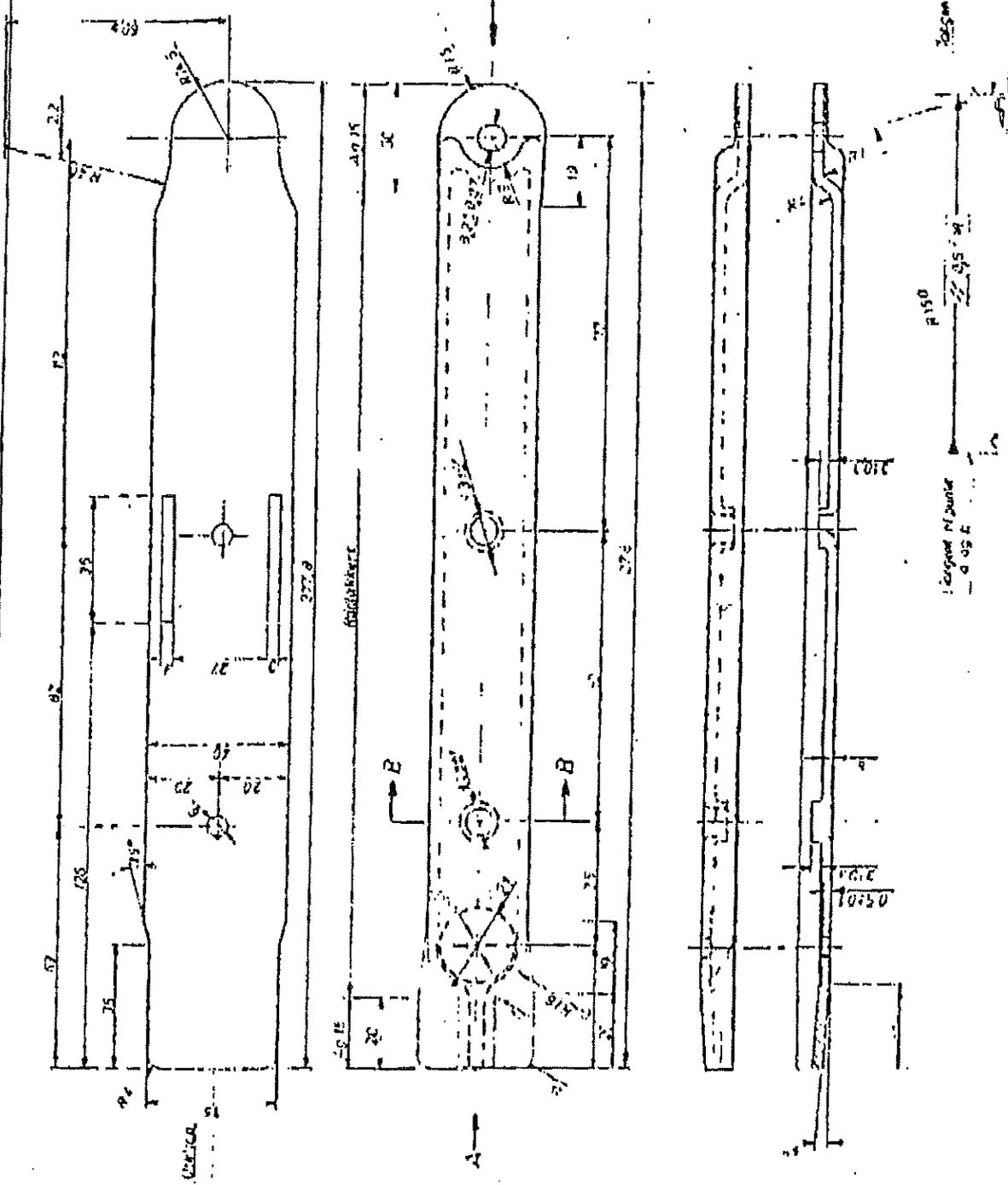
TO = Test object  
 J = Earth connection  
 I = Current measuring  
 U = Voltage measuring  
 F = Fine wire fuse

# NEFI Kortslutningslaboratorium

Report-Num 67.1

8.1

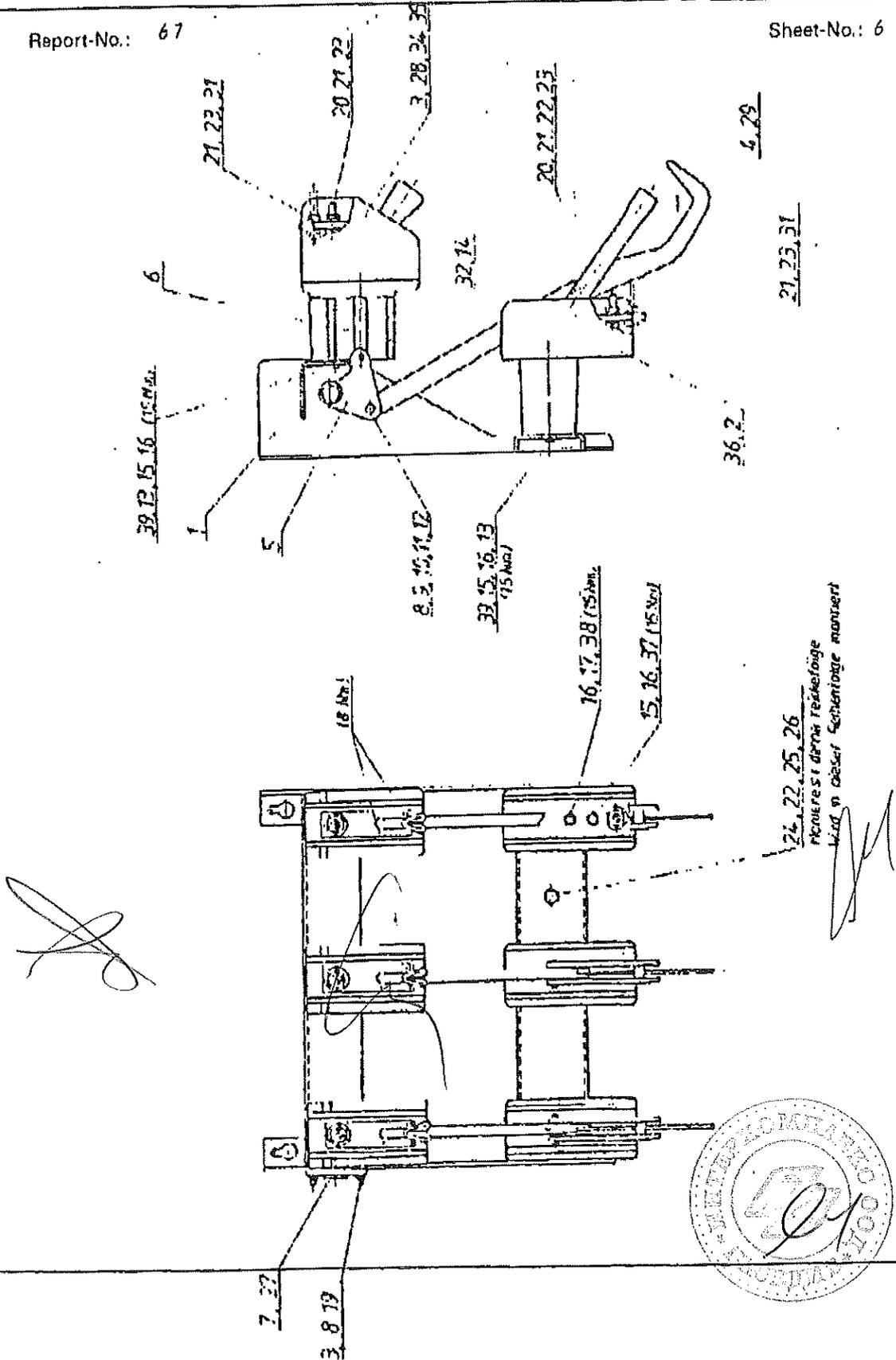
Sheet-Num 7



# NEFI Kortslutningslaboratorium

Report-No.: 67

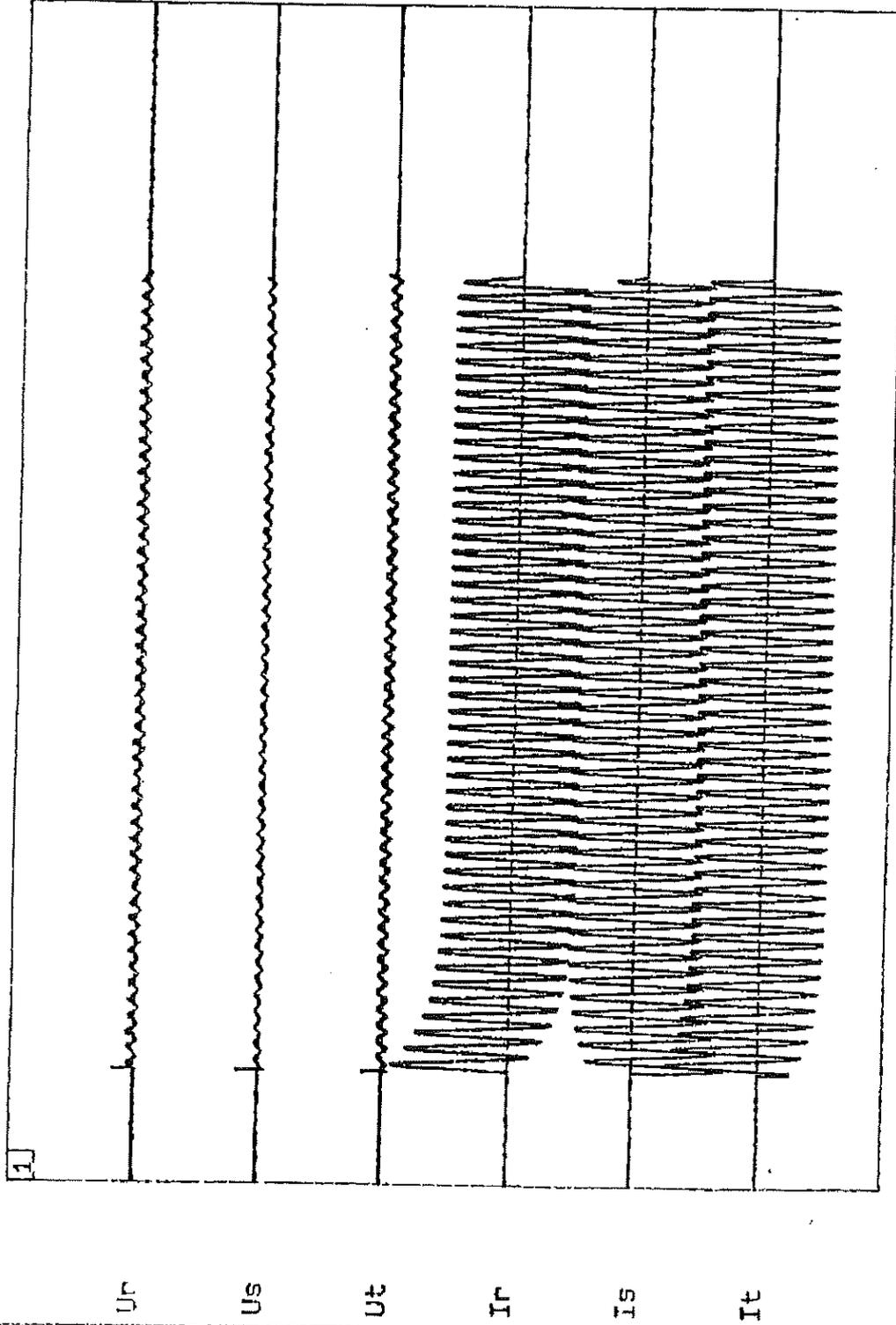
Sheet-No.: 6



NAL 24/1250 Bryter 2

SCALE/CM

HOR / VER



RECORD NO: 00000117    Umain: 017.091 kV    REC. DATE: 03-17-1987    ─── = 1CM  
SETTING FILE: NAL12502

**English translation of Norwegian document.**

NEBB      Type of report: Test report      Journal no. 2394.      Report no. 870009

**Temperature-rise test NAL 24 kV 1250 A with test current  $I = 1250$  A**

**Occasion:**

It is necessary to perform tests with the knives painted red and without holes.

The requirement for the maximum temperature-rise is 65 K for the contact points of the switch and 75 K for the terminals (IEC 694).

**Conclusion:**

The requirement was fulfilled, but with only a small margin. The highest temperature was measured in the point of rotation of the knife with a temperature of 64.5 K.

**Summary:**

The test was performed with 2 parallel Cu bars 5 x 50 mm and length 1 m. The temperatures were measured at 25 different points as described on the attached drawing.

The following test equipment was used:

IBM PPC Mod. 5155

HP 3421 A, Control unit.

OKI Microline 192, Printer.

To fulfil the requirement of +/- 5 K as the maximum temperature difference from the terminals to a point 1 m from the terminals, it was necessary to insulate the bus bars thermally.

**Test results:**

See attached tables and curves.

Skien, 24. February 1987

St.Th.

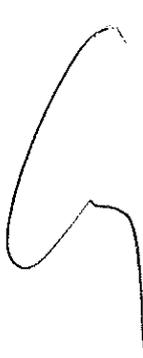
(Report date)



Skien, 5. July 2000

Pål Skryten

(Translation date)

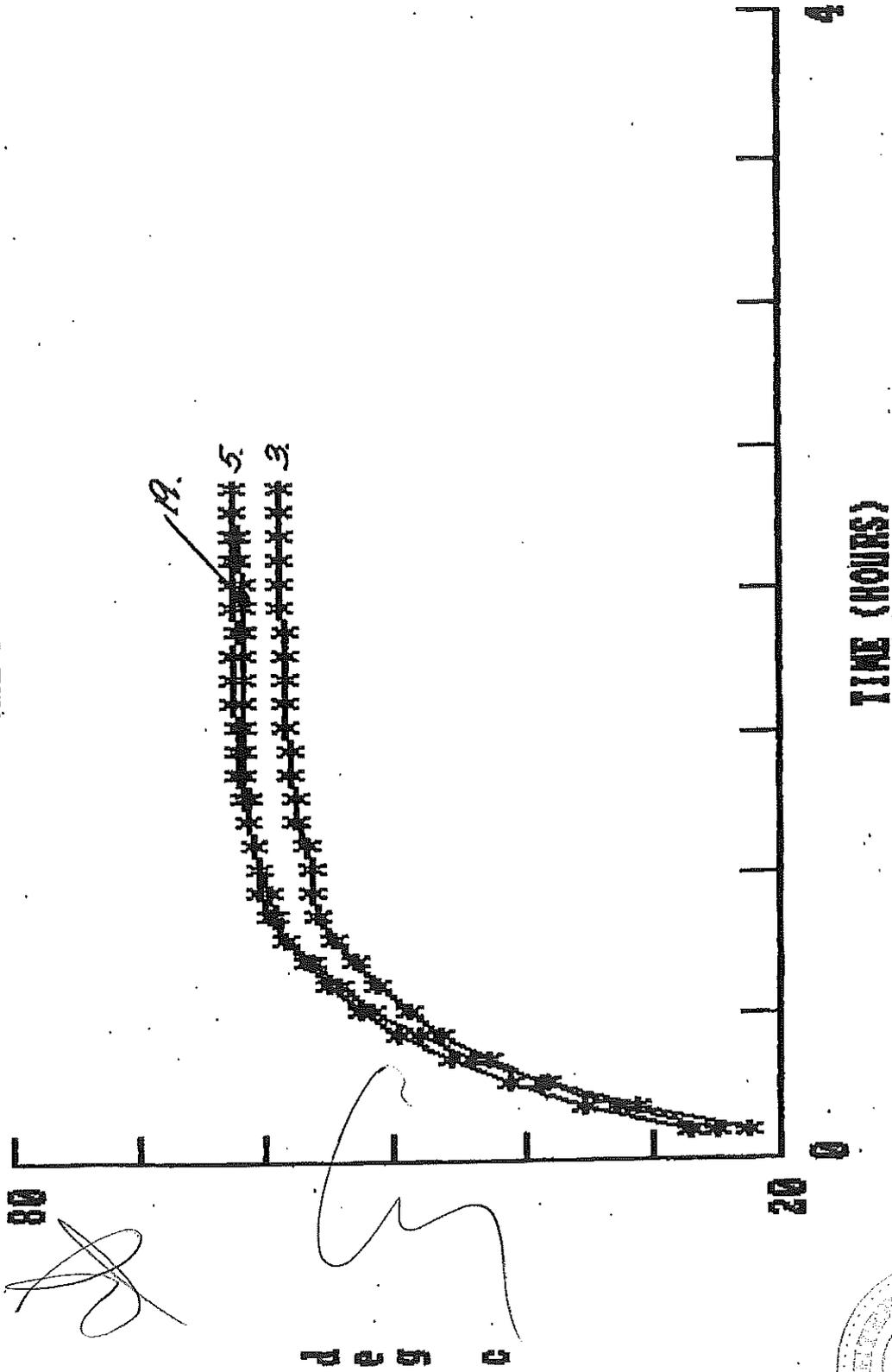


## Temperature-rise [K]

Measuring point	T [K]	Requirement [K]	Description	Phase
1	60.4	75	Terminal	L1
2	64.5	65	Rotating point	L1
3	58.9	65	Knife, rotating point	L1
4	57.9		Knife, middle point	L1
5	62.5	65	Knife, opening side	L1
6	61.3	65	Contact block	L1
7	57.1	75	Terminal	L1
8	58.8		Contact block / Material	L1
9	63.9		Bus bar 1 m from terminal	L1
10	58.6		Bus bar 1 m from terminal	L2
11	62.4		Contact block / Material	L2
12	61.0	75	Terminal	L2
13	62.1	65	Rotating point	L2
14	58.5	65	Knife, rotating point	L2
15	56.6		Knife, middle point	L2
16	58.0	65	Knife, opening side	L2
17	61.7	65	Contact block	L2
18	58.7	75	Terminal	L2
19	62.6	75	Terminal	L3
20	64.0	65	Rotating point	L3
21	59.8	65	Knife, rotating point	L3
22	57.8		Knife, middle point	L3
23	61.8	65	Knife, opening side	L3
24	64.3	65	Contact block	L3
25	58.4	75	Terminal	L3
0	24.0		Ambient air temperature	

Annex no. 1

NAL 24/1250



Annex no. 2



Channel 13	61.97502	DEG C
Channel 14	58.34572	DEG C
Channel 15	56.60539	DEG C
Channel 16	58.12812	DEG C
Channel 17	61.78134	DEG C
Channel 18	58.86939	DEG C
Channel 19	62.3541	DEG C
Channel 20	63.66201	DEG C
Channel 21	59.44986	DEG C
Channel 22	57.37042	DEG C
Channel 23	61.45829	DEG C
Channel 24	64.04966	DEG C
Channel 25	58.31322	DEG C

\*\*\*\*\* GROUP # 1 \*\*\*\*\*

TEMP RISE TEST NEBB SKIEN

SCAN # 29 20:46:36 @ 08/01/87 18:24:39 @ 01-08-1987

CHANNEL READINGS: DELTASTAB= .9127731

Channel 0	23.94623	DEG C
Channel 1	60.35636	DEG C
Channel 2	64.44888	DEG C
Channel 3	58.88069	DEG C
Channel 4	57.8893	DEG C
Channel 5	62.53505	DEG C
Channel 6	61.27605	DEG C
Channel 7	57.06744	DEG C
Channel 8	58.81769	DEG C
Channel 9	63.92536	DEG C
Channel 10	58.62422	DEG C
Channel 11	62.3751	DEG C
Channel 12	61.04355	DEG C
Channel 13	62.06031	DEG C
Channel 14	58.45494	DEG C
Channel 15	56.59366	DEG C
Channel 16	58.01972	DEG C
Channel 17	61.67293	DEG C
Channel 18	58.73694	DEG C
Channel 19	62.58484	DEG C
Channel 20	63.98983	DEG C
Channel 21	59.80122	DEG C
Channel 22	57.8423	DEG C
Channel 23	61.78577	DEG C
Channel 24	64.25637	DEG C
Channel 25	58.39839	DEG C

IX? 1250 IP? 15008.C? 3 20:47:29 20:50:26 243 IX 1250NYIN= 1254

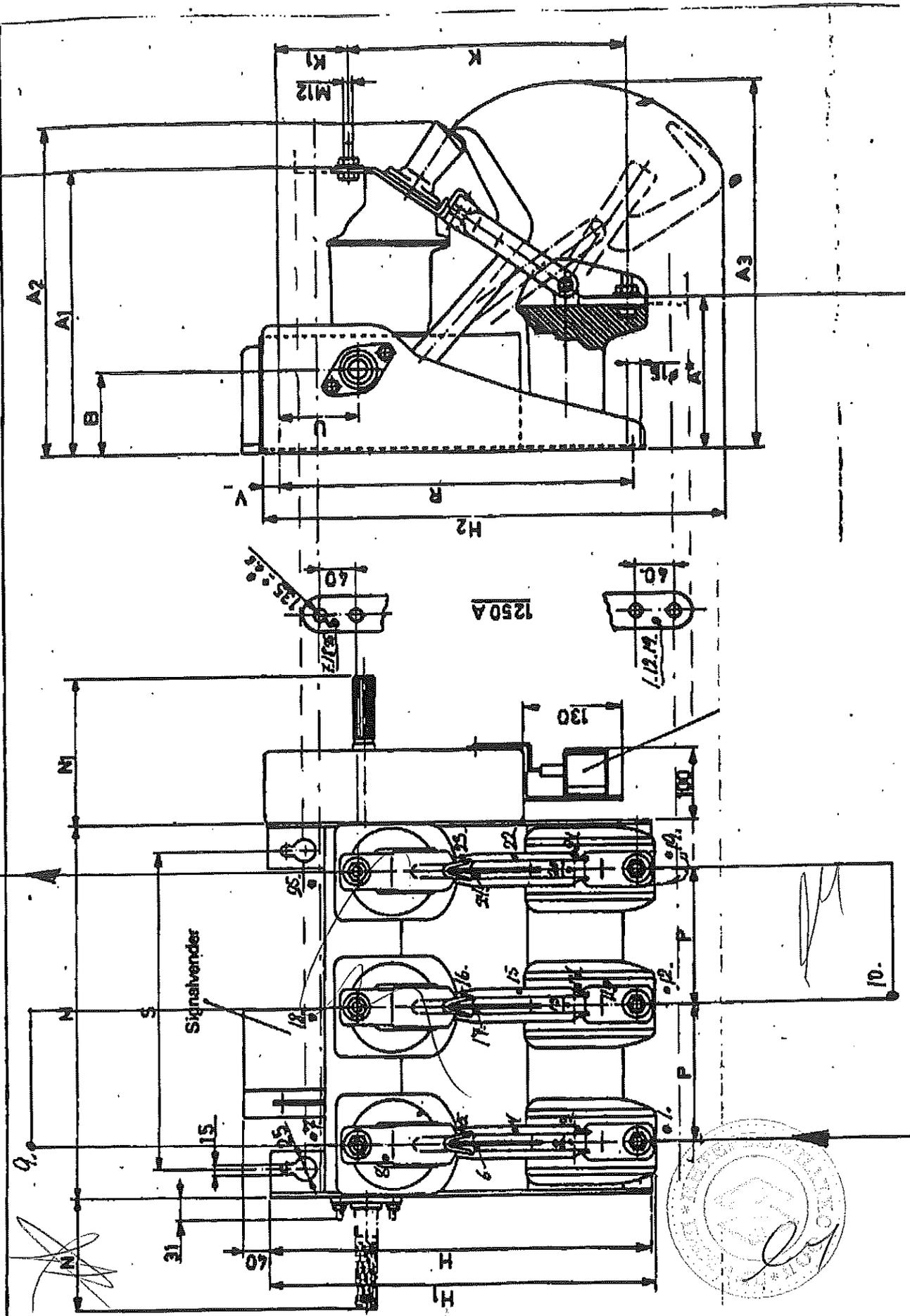
\*\*\*\*\* GROUP # 1 \*\*\*\*\*

TEMP RISE TEST NEBB SKIEN

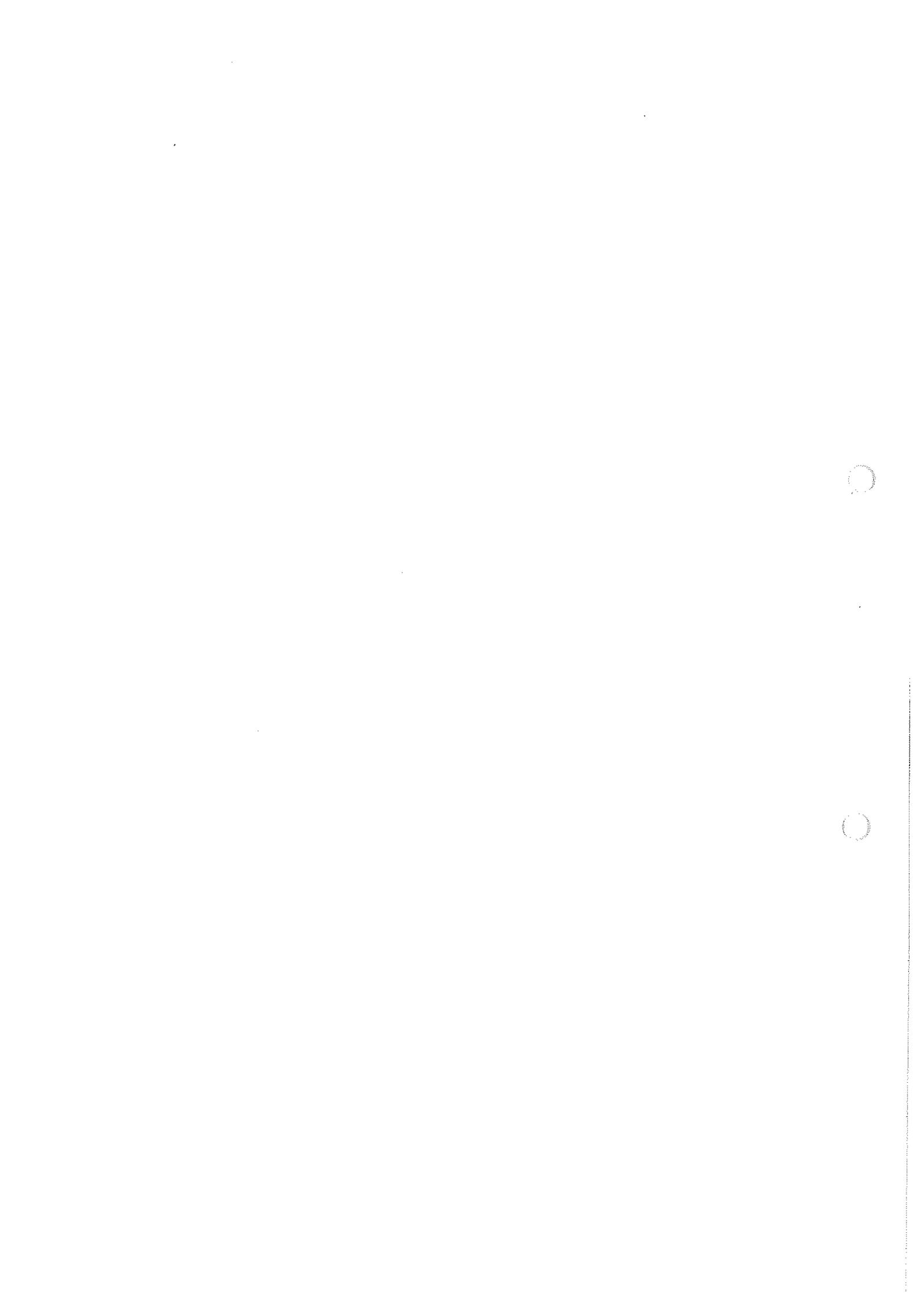
SCAN # 29 08/01/87 @ 20:46:36 18:24:39 @ 01-08-1987

CHANNEL READINGS: DELTASTAB= .9127731

Channel 1	60.35636	DEG C	Channel 0	23.94623	DEG C
Channel 3	58.88069	DEG C	Channel 2	64.44888	DEG C
Channel 5	62.53505	DEG C	Channel 4	57.8893	DEG C
Channel 7	57.06744	DEG C	Channel 6	61.27605	DEG C
Channel 9	63.92536	DEG C	Channel 8	58.81769	DEG C
Channel 11	62.3751	DEG C	Channel 10	58.62422	DEG C
Channel 13	62.06031	DEG C	Channel 12	61.04355	DEG C
Channel 15	56.59366	DEG C	Channel 14	58.45494	DEG C
Channel 17	61.67293	DEG C	Channel 16	58.01972	DEG C
Channel 19	62.58484	DEG C	Channel 18	58.73694	DEG C
Channel 21	59.80122	DEG C	Channel 20	63.98983	DEG C
Channel 23	61.78577	DEG C	Channel 22	57.8423	DEG C
Channel 25	58.39839	DEG C	Channel 24	64.25637	DEG C



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# SATS

Scandinavian Association for Testing Switchgear

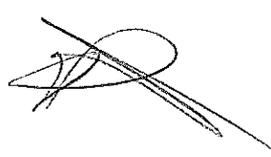
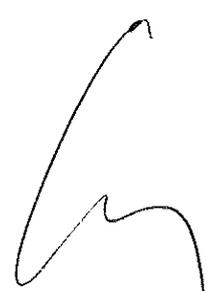
c/o EFI - Norwegian Electric Power Research Institute  
Sem Sælandsv. 11 7034 Trondheim NORWAY  
Telephone: + 47-7-597200 Telex: 55 513 efi n Telefax: + 47-7-597250

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## REPORT OF PERFORMANCE No. 96-B04

TITLE:

Dielectric tests on high-voltage  
switch disconnecter with  
integrated earthing switch  
type NALE 24 and  
switch-fuse combination  
type NALF 24.

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Trondheim 1996-01-09 

Place and Date

на основании чл. 36а, ал. 3 от ЗОП

SATS Secretariat Approval

278

# SATS Scandinavian Association for Testing Switchgear

c/o EFI - The Norwegian Research Institute of Electricity Supply  
Sem Sælandsv. 11 7034 Trondheim-NTH NORWAY

Tel. (07)597200

Telex 55513 ell n

## REPORT OF PERFORMANCE No.

## 96-B04

APPARATUS: High-voltage switch disconnecter with integrated earthing switch and high-voltage switch-fuse combination  
DESIGNATION: NALE 24 and NALF 24  
MANUFACTURER: ABB Distribusjon AS, Skien, Norway  
DATE(S) OF TESTS: 3. to 6. of November 1992

### RATINGS ASSIGNED BY THE MANUFACTURER

Rated 1 min. power-frequency withstand voltage; (rms value):  
50 kV to earth, between poles and across open switching device  
60 kV across isolating distance

Rated lightning impulse withstand voltage; (peak value):  
125 kV to earth, between poles and across open switching device  
145 kV across isolating distance

THE TESTS HAVE BEEN MADE IN ACCORDANCE WITH  
See page no. 5.

The performance of the apparatus tested and the observations made during the tests have been recorded in the tables with test results and oscillograms.

### THE DOCUMENTS FORMING PART OF THIS REPORT ARE

Table with test results	Nos.:	Page No.:	7 to 14
Oscillogram	Nos.:	Page No.:	20

Drawing	Nos.:	Page No.:	15 to 19
Diagram	Nos.:		
Photograph	Nos.:		

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Skien, 4. of January 1996

Place and Date

на основании чл. 36а, ал. 3 от ЗОП

SATS Observer

на основании чл. 36а, ал. 3 от ЗОП

Laboratory manager

## Contents

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- Conclusion, Chapter 3 .....	Page No.: 4
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*ly*

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## 1. Preface

The tests were witnessed by SATS observer, Mr. Arne Nesse, EFI (Norwegian Electric Power Research Institute).

Parts of the tests were also witnessed by:

Mr. Sten Thygesen, ABB Distribusjon, Skien, Norway

The tests have been performed at ABB Distribusjon AS, Electrotechnical and Mechanical Laboratory, Skien, Norway.

## 2. Test objects

- High-voltage switch disconnecter type NAL 24.
- High-voltage earthing switch type E 24.
- High-voltage switch-fuse combination type NALF 24.

The high-voltage earthing switch type 24 was mounted on the lower side, (hinge side), of the high-voltage switch type NAL 24. The high-voltage earthing switch is then an integrated part of the high-voltage switch and in this combination called NALE 24.

The test objects were manufactured by ABB Distribusjon AS, Skien, Norway.

All fuses used during tests were manufactured by ABB Distribusjon AS, Skien, Norway.

## 3. Conclusion

The test objects passed the lightning impulse withstand voltage and the power-frequency withstand voltage tests successfully according to IEC Publication 265-1 (1983), IEC Publication 420 (1990-11), IEC Publication 60-1 (1989-11) and IEC Publication 694 (1980).

## 4. Dielectric tests

### 4.1 Test objects

- High-voltage switch disconnecter (with earthing switch) type NALE 24, with type K-mechanism, serial no. 238222.
- High-voltage switch-fuse combination type NALF 24, equipped with fuses type CEF 24 kV, 40 A, serial no. 238221.

### 4.2 Lightning impulse withstand voltage tests

#### 4.2.1 Publication

IEC Publication 265-1, Second edition 1983, IEC Publication 420, Second edition 1990-11, IEC Publication 60-1, Second edition 1989-11 and IEC Publication 694, First edition 1980, § 6.1.6. Lightning impulse voltage tests.

#### 4.2.2 Test procedure

15 consecutive lightning impulses with both polarities applied on each configuration from 1 to 9, on all phases in succession.  
Configuration no. is equal to test condition no. as given in table VIII, IEC Publication 694 (1980).

#### 4.2.3 Technical data of test equipment

Lightning impulse generator:  
Voltage range: 0 - 400 kV  
Max energy: 10 kJ

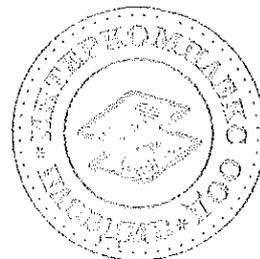
Wave form: 1,2/50  $10^{-6}$  s.

#### 4.2.4 Test result

The number of disruptive discharges on self-restoring insulation did not exceed two for each series of 15 impulses and no disruptive discharges on non-self-restoring insulation occurred.

The test voltage was 125 kV to earth, between poles and across open switching device and 145 kV across isolating distance.

For detailed test results, ref. to page no. 7, 8, 9 and 11, 12 and 13.



### 4.3 Power frequency voltage tests

#### 4.3.1 Publication

IEC Publication 265-1, Second edition 1983, IEC Publication 420, Second edition 1990-11, IEC Publication 60-1, Second edition 1989-11 and IEC Publication 694, First edition 1980, § 6.1.7. Power frequency voltage withstand tests.

#### 4.3.2 Test procedure

Voltage applied on each configuration from 1 to 9, on all phases in succession. Configuration no. is equal to test condition no. as given in table VIII, IEC Publication 694 (1980).

Duration of each test was 1 minute.

#### 4.3.3 Technical data of test equipment

Power frequency transformer, single phase:

Voltage range: 0 - 60 kV, 50 Hz

Output short-time: 50 kVA

Short-circuit current, load side: 1A

#### 4.3.4 Test result

No disruptive discharges occurred, on the test.

The test voltage was 50 kV to earth, between poles and across open switching device, and 60 kV across the isolating distance.

For detailed test results, ref. to page no. 10 and 14.

# SATS

Scandinavian Association for Testing Switchgear

c/o EFI - Norwegian Electric Power Research Institute  
Sem Sælandsv. 11 7034 Trondheim NORWAY  
Telephone: + 47-7-597200 Telex: 55 513 eli n Telefax: + 47-7-597250

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## REPORT OF PERFORMANCE No. 95-B04

TITLE:

Making and breaking tests on  
high-voltage switch disconnectors  
type NAL 24, according to  
IEC Publication 265-1 (1983),  
test duty no. 1 to 4

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*Trondheim 1996-01-02*

Place and Date

на основании чл. 36а, ал. 3 от ЗОП

SATS Secretariat Approval

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# SATS Scandinavian Association for Testing Switchgear

c/o EFI - The Norwegian Research Institute of Electricity Supply  
Sem Sælandsv. 11 7034 Trondheim-NTH NORWAY

Tel. (07)597200

Telex 55513 efi n

REPORT OF PERFORMANCE No.

**95-B04**

APPARATUS: High-voltage switch disconnecter  
DESIGNATION: NAL 24  
MANUFACTURER: ABB Distribusjon AS, Skien, Norway  
DATE(S) OF TESTS: 1. to 8. of June 1995  
RATINGS ASSIGNED BY THE MANUFACTURER

See page no. 3 and 4

THE TESTS HAVE BEEN MADE IN ACCORDANCE WITH IEC Publication 265-1, Second edition 1983, § 6.101. Making and breaking tests, test duty no. 1 to 4.

The performance of the apparatus tested and the observations made during the tests have been recorded in the tables with test results and oscillograms.

## THE DOCUMENTS FORMING PART OF THIS REPORT ARE

Table with test results	Nos.:	Page No.:	15 to 22
Oscillogram	Nos.:	Page No.:	23 to 65
Drawing	Nos.:	Page No.:	9 to 11
Diagram	Nos.:	Page No.:	13 and 14
Photograph	Nos.:	Page No.:	66

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Skien, 12. of December 1995

Place and Date

на основании чл. 36а, ал. 3 от ЗОП

SATS Observer

на основании чл. 36а, ал. 3 от ЗОП

Laboratory manager

Report No.: 95-B04

Page No.: 3

## Technical Data of Switching Device assigned by the manufacturer

Switching device: High-voltage switch disconnecter

Type: NAL 24 (Part of NALE 24)

Serial No.: N 267232

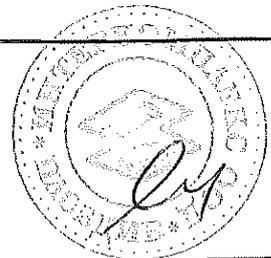
Drawing No.: NHP 343378 and NHP 303722

Year of manufacture: 1995

Rated voltage:	24	kV
Rated lightning impulse withst. volt. to earth:	125	kV
Rated frequency:	50	Hz
Rated normal current:	630	A
Rated short circuit breaking current:	N/A	kA
D. C. component:	N/A	%
Peak value of Transient Recovery Voltage:	41	kV
Rate of rise of Transient Recovery Voltage:	0,47	kV/us
Rated short circuit making current:	50	kA
Rated operating sequence:	2 x C	
Rated peak withstand current:	50	kA
Rated short time withstand current:	2,0 s 20 1)	kA
Number of poles:	3	
Number of units per pole:	1	
Aré extinguishing medium:	Air	
Mechanism:	2)	
Release:	None	

Remarks:

- 1) 16 kA with a duration of 3,0 sec.
- 2) Independent manually spring operated mechanism type K.



*LD*

Report No.: 95-B04

Page No.: 4

## Technical Data of Switching Device assigned by the manufacturer

Switching device: High-voltage earthing switch

Type: E 24 (Part of NALE 24)

Serial No.: N 267232

Drawing No.: NHP 343602

Year of manufacture: 1995

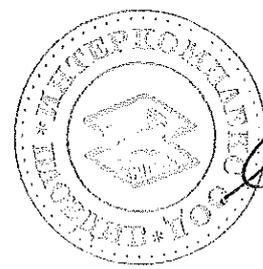
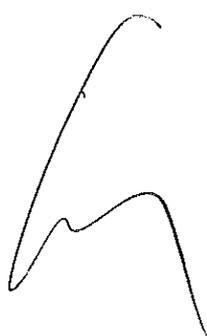
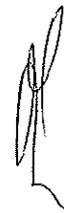
Rated voltage:	24	kV
Rated lightning impulse withst. volt. to earth:	125	kV
Rated frequency:	50	Hz
Rated normal current:	N/A	A
Rated short circuit breaking current:	N/A	kA
D. C. component:	N/A	%
Peak value of Transient Recovery Voltage:	N/A	kV
Rate of rise of Transient Recovery Voltage:	N/A	kV/us
Rated short circuit making current:	50	kA
Rated operating sequence:	2 x C	
Rated peak withstand current:	50 1)	kA
Rated short time withstand current:	2 s 20 2)3)	kA
Number of poles:	3	
Number of units per pole:	1	
Arc extinguishing medium:	N/A	
Mechanism:	4)	
Release:	N/A	

### Remarks:

- 1) 40 kA when fed through the switch disconnector
- 2) 16 kA with a duration of 3,0 sec.
- 3) 20 kA is not valid when fed through the switch disconnector.
- 4) Independent manually spring operated.

## Contents

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- Drawings ..... Page No.: 9 to 11
- Technical Data of Test Circuits ..... Page No.: 12
- Circuit diagrams ..... Page No.: 13 and 14
- Tables with test results (values recorded)..... Page No.: 15 to 22
- Oscillograms ..... Page No.: 23 to 65
- Photo ..... Page No.: 66



## 1. Preface

The tests were witnessed by SATS observer, Mr. Arne Nesse, EFI (Norwegian Electric Power Research Institute).

Parts of the tests were also witnessed by:

Mr. Sten Thygesen, ABB Distribusjon AS, Skien, Norway

The tests have been performed at NEFI High Power Laboratory, Skien, Norway. The scale of the drawings is changed by the test laboratory.

## 2. Test object

The test object was a high-voltage switch disconnecter type NAL 24.

A high-voltage earthing switch type E 24 was mounted on the lower side, (hinge side), of the high-voltage switch type NAL 24. The high-voltage earthing switch is then an integrated part of the high-voltage switch and in this combination called NALE 24.

The test object was manufactured by ABB Distribusjon AS, Skien, Norway and marked with serial no. N 267232.

## 3. Publication

IEC Publication 265-1, Second edition 1983, § 6.101. Making and breaking tests, test duty no. 1 to 4.

## 4. Test procedure

The high-voltage switch disconnecter type NAL 24 was freely mounted on a steel rack in vertical position. See photo on page no. 66. The spring operated mechanism was remotely operated by means of a pneumatic device.

The connections were made by means of XLPE 25 mm<sup>2</sup> Cu high-voltage cables. Half of the operations were carried out with the supply circuit connected to the upper terminals and the other half of the operations were carried out with the supply circuit connected to the lower terminals for each test duty.

The trace marked «move» on the oscillograms was recorded from a potmeter connected to the rotating centre bolt of the main contact knife in phase R of the switch. The trace was used to control the condition of the switch during the tests, and to determine the contact separation in order to calculate the arcing times.

Prior to the tests the prospective transient recovery voltage was measured according to IEC Publication 265-1, § 6.101.8, rec. no. 18871, page no. 23. See technical data of the test circuits on page no. 12.

#### 4.1 No load tests

The close- and opening speeds were calculated from no load tests, rec.no. 34274 and 34275.

#### 4.2 Resistance measurement

The resistance between the terminals of the switch disconnecter in each phase was measured with 100 A DC.

#### 4.3 Test duty no. 1

110 closing/opening operations, rec.no. 34276 to 34385, were performed with a rated current of 630 A.

#### 4.4. Test duty no. 2.

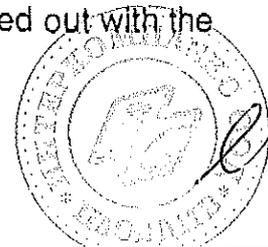
This test is included in test duty 1. The impedance of the supply circuit was raised to 20 % of the total impedance of the test circuit.

#### 4.5 Test duty no. 3.

20 closing/opening operations, rec.no. 34386 to 34405, were carried out with 5 % of the rated mainly active load breaking current.

#### 4.6 Test duty no. 4.

20 closing/opening operations, rec.no. 34406 to 34425, were carried out with the rated line and cable charging breaking current of 45 A.



#### 4.7 No load tests

The close- and opening speeds were calculated from no load tests, rec.no.34426 and 34427.

#### 4.8 Resistance measurement

The resistance between the terminals of the switch disconnecter in each phase was measured with 100 A DC.

*All the tests during test duty 1 - 4 were carried out on the same apparatus without maintaince with a rated voltage of 24 kV.*

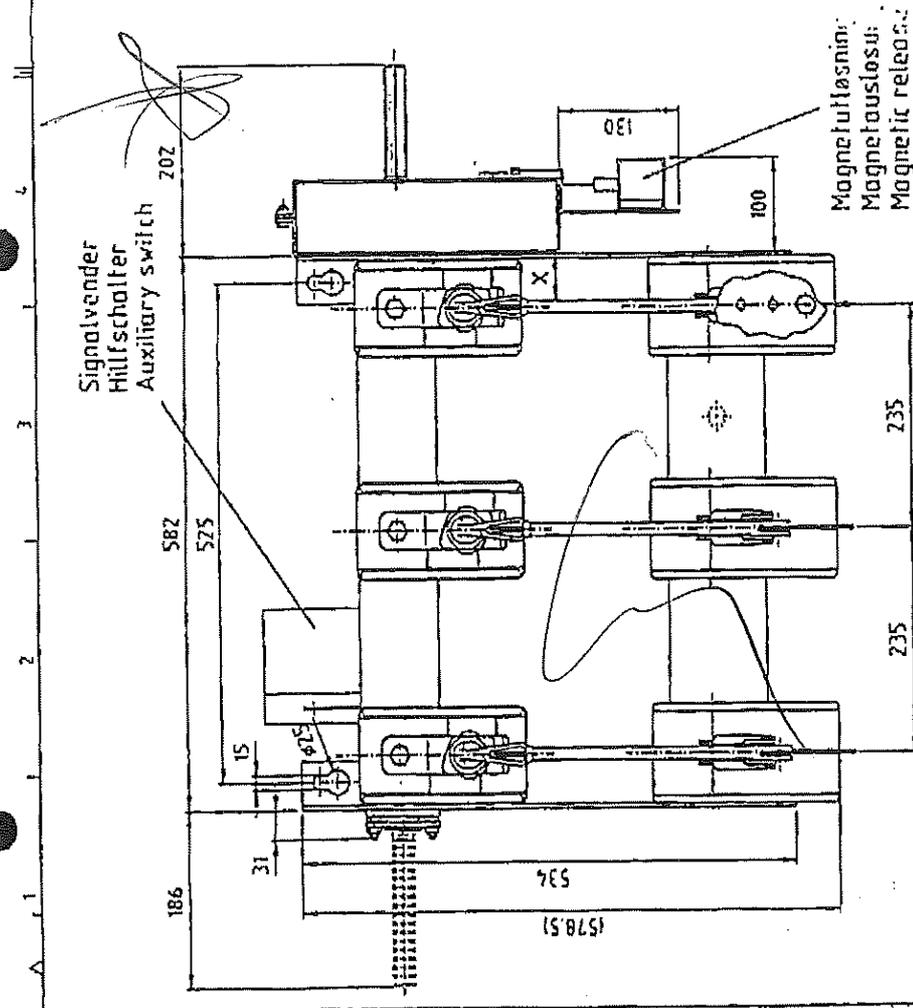
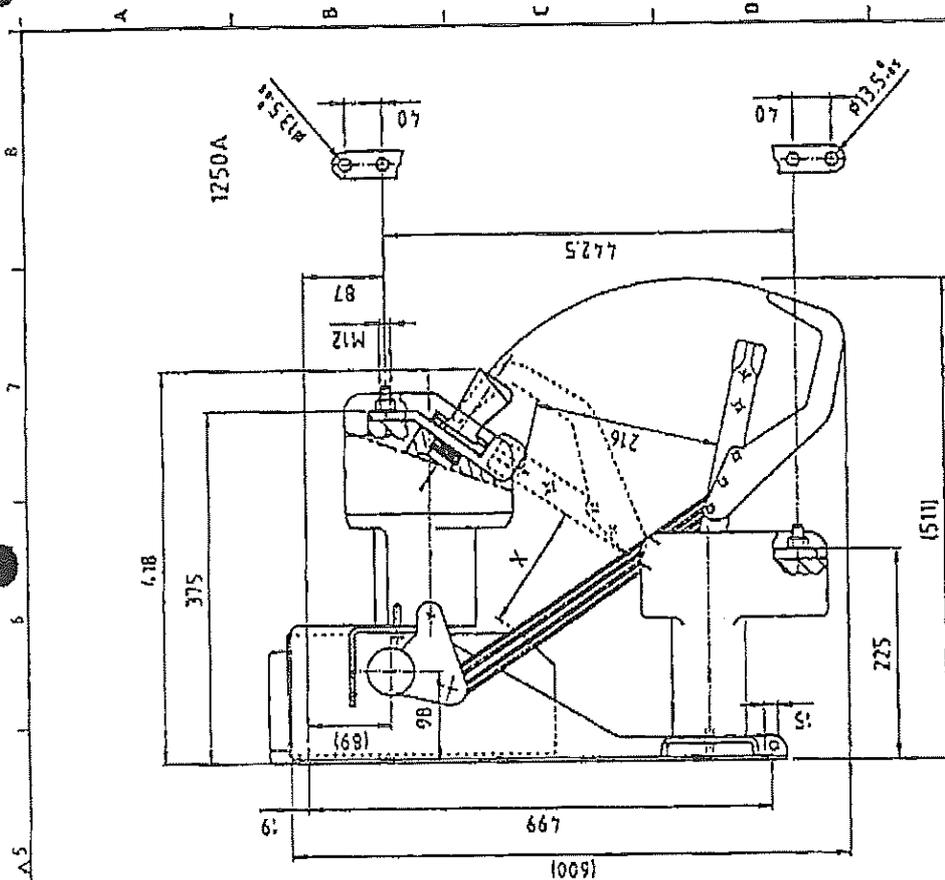
### 5. Test result

The test object passed the tests successfully and fulfilled the requirements in IEC Publication 265-1 for the test duties no.1, 2 and 3.

The test object in test duty no. 4 fulfilled the requirements in IEC Publication 56, table IX, column A (unloaded lines and cables) as the overvoltages to earth produced during the breaking operations were lower than 74 kV.

The overvoltages produced during the breaking operations are listed in a table on page no. 22.

After the tests the contacts were visually inspected and found to be in good condition.



Order No.	95 10 05 BI	Product	TEKNOLOGI	Order No.	NAL 24KV
Order No.	95 10 05 5TH	Order No.	95.10.06	Order No.	MALSKISSE P-235
Order No.	95 10 04 L0K	Order No.	95.10.02	Order No.	A3/1.5
		Order No.	ABB	Order No.	NHP 343378
		Order No.	ABB	Order No.	ABB Distribution AS

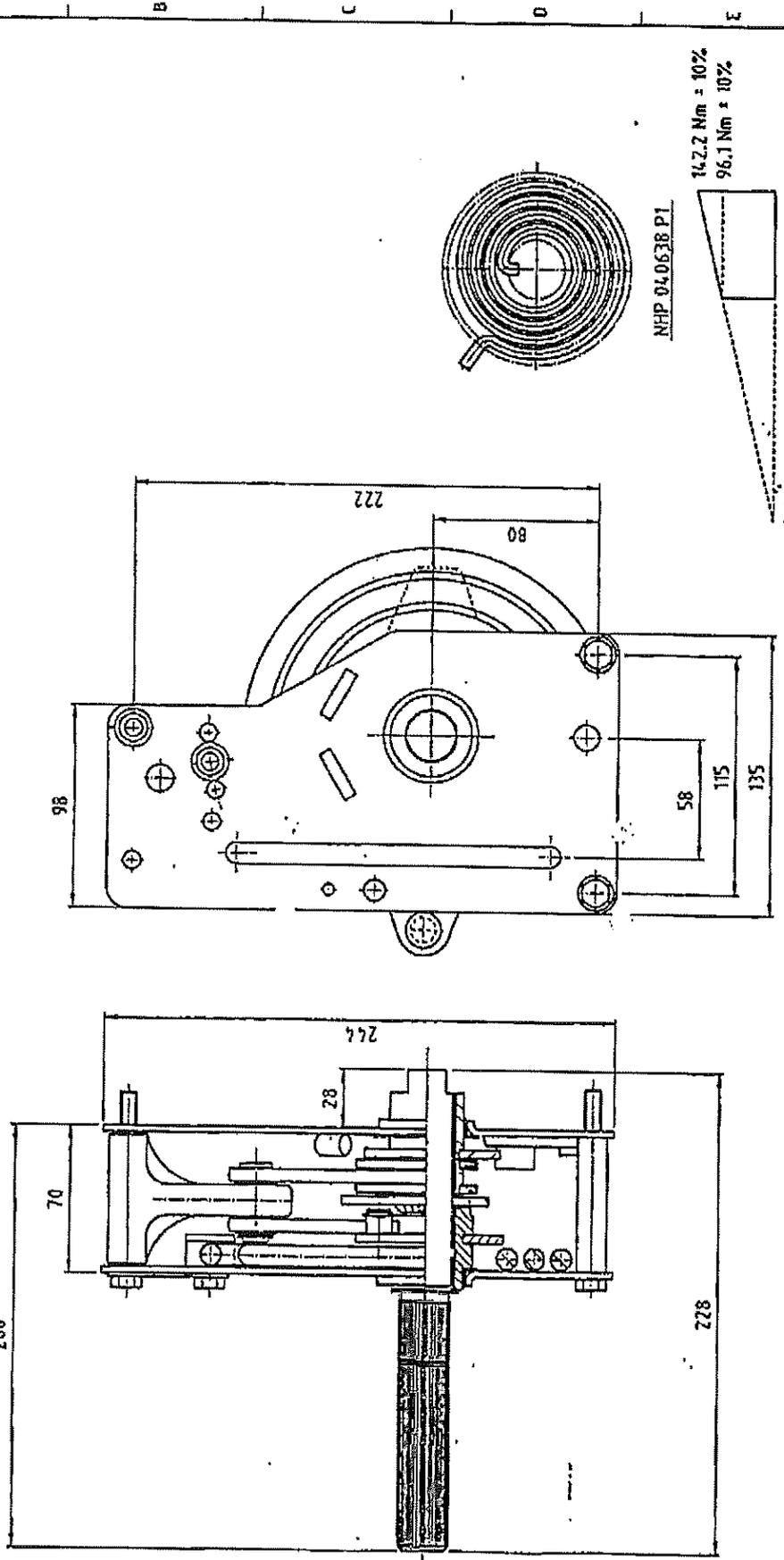
Approved by	
Checked by	
Drawn by	

C. Innf. tabell med X- og  
for K-met og A-met.  
95.10.04. Thyssen



Information for the customer:  
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The drawings are not to be used for other purposes without the written permission of ABB.  
ABB Distribution AS, NHP 343378

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NHP 94.0638 P1

142.2 Nm ± 10%  
96.1 Nm ± 10%

-53° 0° 25°

Order No.	95.30.05 AIRS	Manufacturer	TEKNOLOGI	File Name	NAL K-MECH. 24KV
Contract No.	95.30.05 SIR	Project No.	95.31.03	Scale	MALSISSE, DIMENSION DRAW
Material	95.30.07 EBE	Revision		Scale	A3/1:2
Project	ABB Distribution AS	Drawing No.	NHP 303722	Sheet No.	1

Approved for production by: [Signature]

Checked by: [Signature]

Drawn by: [Signature]

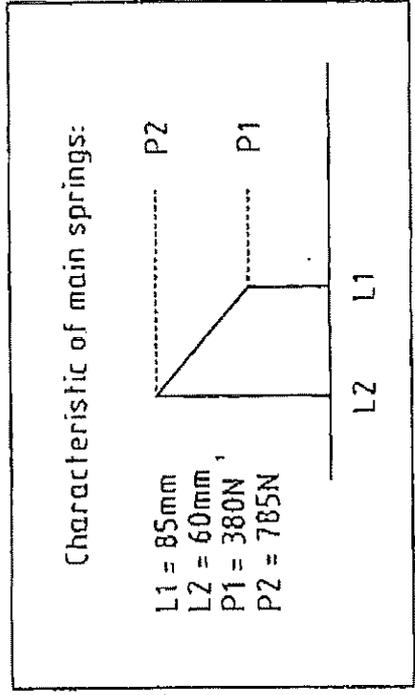
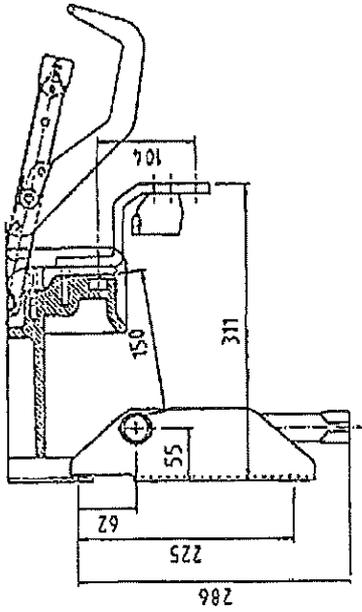
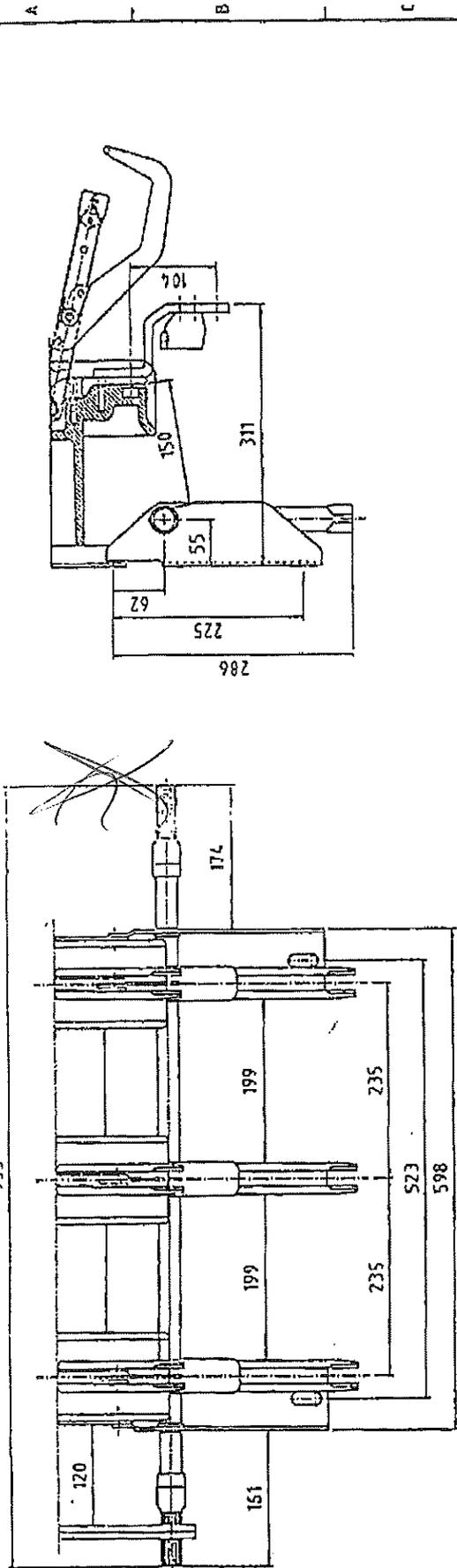
Scale: 1:2

Material: EBE

Project: ABB Distribution AS

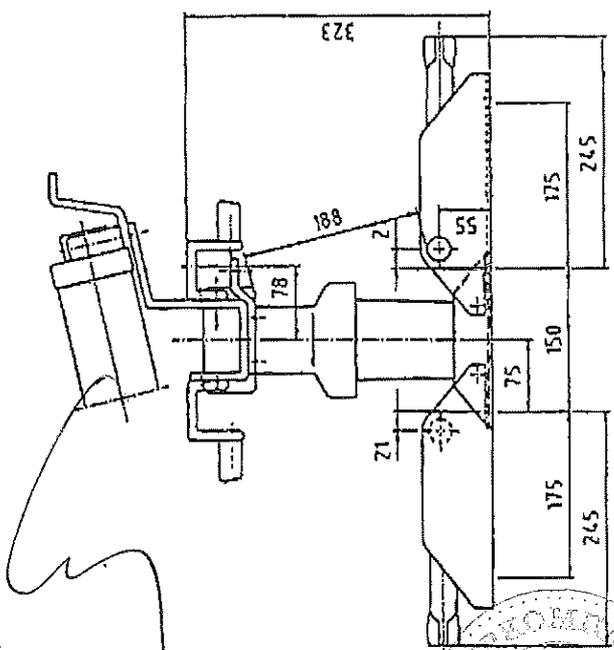
Drawing No.: NHP 303722

Sheet No.: 1



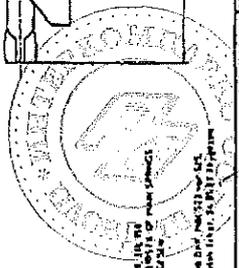
Characteristic of main springs:

L1 = 85mm  
L2 = 60mm  
P1 = 380N  
P2 = 785N



Order No.	950915 East	Product	E 24 / FE 24
Order No.	000101 PB	ABB name	MÅLSKISSE P=235, DIMENSION DRAW
Order No.	000101 TS	ABB name	A3/15
Order No.		ABB name	B
Order No.		ABB name	953005
Order No.		ABB name	AHS
Order No.		ABB name	ABB Distribution AS
Order No.		ABB name	NHP 34.3602

ABB Distribution AS  
NHP 34.3602



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Report No.: 95-B04

Page No.: 12

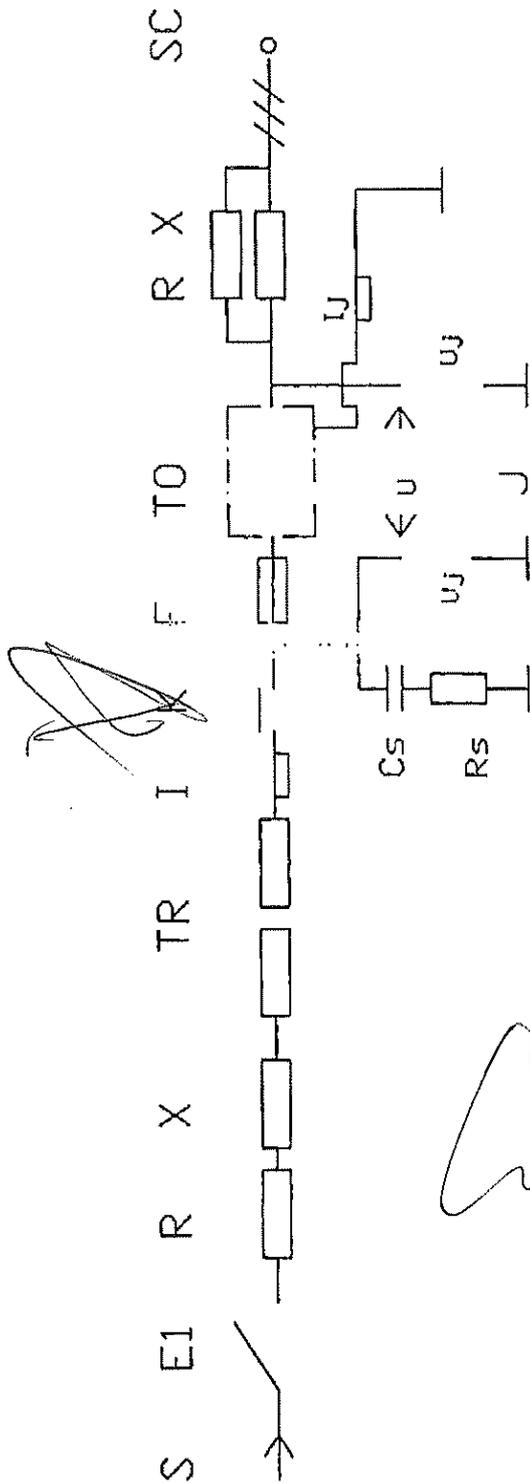
## Technical Data of Test Circuit

Test Number	1 - 110	111 - 130	131 - 150	
Record Number	34276-34385	34386-34405	34406-34425	
Number of phases (test circuit)	3	3	3	
Operating frequency (Hz)	50	50	50	
Power factor source side	0.1	0.1	0.1	
Power factor load side	0.7	0.7	0.067 1)	
Load before test object (% of total)	20	2)	2)	
Transformer connection symbol	Dyn	Dyn	Dyn	
Transformer star point	Earthed	Earthed	Earthed	
Short circuit point	Isolated	Isolated	Isolated	
TRV Source side $U_{c1}$ (kV/μs)	44/86.6	44/86.6	44/86.6	
TRV Load side $U_{c2}$ (kV/μs)				
Res. frequency load side (kHz)				
Damping factor (j)				
Circuit diagram (Page No.)	13	13	14	
Transformer ratio	17/24 kV	17/24 kV	17/24 kV	
Test duty no.:	1 - 2	3	4	

Remarks:

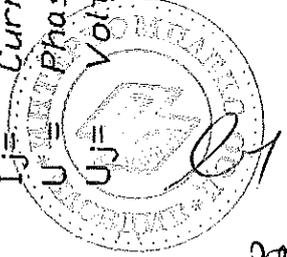
- 1) Capacitive load
- 2) The same supply circuit as for TD 1 - 2.

Make / Break test, IEC 265-1, Test duty 1-3



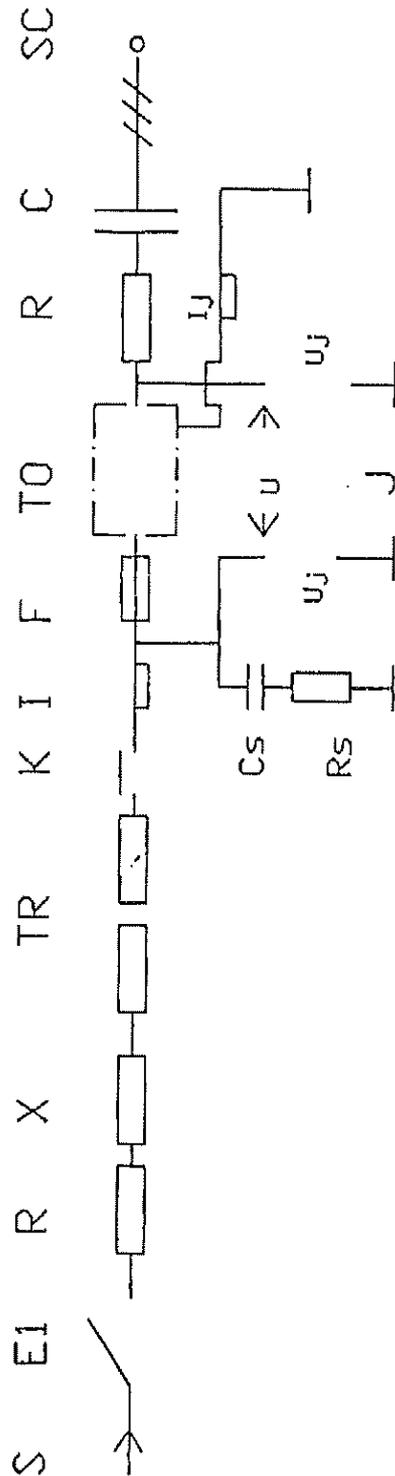
- S = 17 kV supply voltage
- E1= Safety switch
- R = Resistance
- X = Reactance
- TR= Transformer
- I = Current measuring
- Ij= Current meas. to earth (option)
- U = Phase voltage
- Uj= Voltage measuring
- K = Making switch
- TO= Test object
- SC= Short circuit point
- J = Earth connection
- F = Protection fuses
- Cs/Rs= Resonance freq. adj.

FILE: IEC265TD1



224

## Make / Break test, IEC 265-1, Test duty 4



- |      |                                 |         |                      |
|------|---------------------------------|---------|----------------------|
| S =  | 17 kV supply voltage            | K =     | Making switch        |
| E1 = | Safety switch                   | TO =    | Test object          |
| R =  | Resistance                      | SC =    | Short circuit point  |
| X =  | Reactance                       | J =     | Earth connection     |
| TR = | Transformer                     | F =     | Protection fuses     |
| I =  | Current measuring               | Cs/Rs = | Resonance freq. adj. |
| Ij = | Current meas. to earth (option) |         |                      |
| U =  | Phase voltage                   |         |                      |
| Uj = | Voltage measuring               |         |                      |
| C =  | Capacitive load                 |         |                      |

FILE:CAPLOAD

**Performance under No-Load condition**

Values recorded

Type of apparatus: High-voltage switch disconnected type NAL 24, serial no. N 267232

Travel recorder: Rotating potentiometer linear to the rotation of the centre bolt of the main contact knife in phase R

Closing device: By means of a pneumatic device

Opening device: By means of a pneumatic device

		4.1	4.1	4.2	4.7	4.7	4.8
Total travel closing contacts: 255 mm length of main contact knives, 334 mm circle sector. (75 deg.)		34274	34275	Note	34426	34427	Note
Total travel opening contacts: 310 mm length of aux. contact knives, 406 mm circle sector. (75 deg.)				Note			Note
Test Number		4.1	4.1	4.2	4.7	4.7	4.8
Oscillogram, Record Number		C	O		C	O	
Operation		-	-	-	-	-	-
Time from current initiation closing coil to contact touch		-	-	-	-	-	-
Time from current initiation opening coil to contact sep.		-	-	-	-	-	-
Travel after contact touch (Last phase to touch)		31.9 mm	-	-	75.5 mm	-	-
Travel to contact separation (First phase to separate)		-	79.9 mm	-	-	73.8 mm	-
Closing speed		6.7 m/s	-	-	7.7 m/s	-	-
First cursor reference (before contact touch)		13.4 mm	-	-	13.4 mm	-	-
Last cursor reference (after first cursor ref.)		6 ms	-	-	6.1 ms	-	-
Opening speed		-	5.1 m/s	-	-	5.4 m/s	-
First cursor (after contact sep.)		-	0 ms	-	-	0 ms	-
Last cursor reference (after first cursor ref.)		-	15.2 ms	-	-	15.1 ms	-
Resistance measurement between terminals of each phase with 100 A DC (uohm)				R: 96.3 S: 94.4 T: 89.2			R: 85.3 S: 101.1 T: 95.2
Ambient temperature		23.5 deg. C	23.5 deg. C	23.5 deg. C	23.5 deg. C	23.5 deg. C	23.5 deg. C
Signature		TB	TB	TB	BAKA	BAKA	BAKA
Date		01.06.95	01.06.95	01.06.95	08.06.95	08.06.95	08.06.95

Remarks  
Test no. 4.1 and 4.2 arc performed before the 150 c/o operations.  
Test no. 4.7 and 4.8 arc performed after the 150 c/o operations.

Test no. 4.3 Testing of Making- and Breaking-Capacity

Values recorded

Ambient temperature: 22 / 24 Deg.C.  
Test date: 06.06.95.  
Signature: BKA

Test requirement: IEC 265-1 TD 1-2

Type of test circuit:

Operating sequence: 110 c/o

Connections to apparatus tested:

Condition of apparatus before test: New and clean

Supply from the upper side

Test-No.	TRV	I	11	21	31	41	51	55
Oscillogram No.	18871	34276	34206	34296	34306	34316	34326	34330
Operation		c/o						
Voltage before test								
Making current (Max. value) A								
Breaking current								
	R	659						659
	A	664						661
	T	663						668
	Average	664						663
Recovery voltage								
	R	24.2						24.1
	kV S	24.2						24.1
	T	24.3						24.3
	Average between phases	24.2						24.2
Closing-/Opening time								
	ms							
	R	7.0	11.5	13.0	11.5	13.0	5.5	11.5
	ms S	7.0	11.5	8.0	16.5	8.0	10.5	6.5
	T	2.0	6.5	13.0	16.5	13.0	10.5	11.5

Remarks: The scale of trace "Move" is valid for the breaking operations only.

Condition of apparatus after Test:

Cont. next page

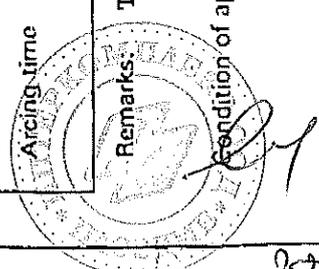
Test no. 4.3 Testing of Making- and Breaking-Capacity  
Values recorded

Ambient temperature: 22 / 24 Deg. C  
Test date: 06.06. / 07.06.95.  
Signature: BKA

Test requirement: Cont. from the previous page  
Operating sequence: Type of test circuit:  
Condition of apparatus before test: Connections to apparatus tested:  
Supply from the lower side

Test-No.	56	6f	7f	8f	9f	10f	110
Oscillogram No.	34331	34336	34346	34356	34366	34376	34385
Operation	c/o						
Voltage before test							
Making current (Max. value) A							
Breaking current	657						656
	663						662
	669						666
Average	663						661
Recovery voltage	24.1						24.3
	24.1						24.2
	24.3						24.3
Average between phases	24.2						24.3
Closing-/Opening time							
ms							
R	9.5	1.5	12.5	1.5	8.0	19.0	12.0
ms S	14.5	6.5	17.5	6.5	3.0	14.0	12.0
T	14.5	6.5	17.5	6.5	8.0	19.0	7.0

Remarks: The scale of trace "Move" is valid for the breaking operations only.



Condition of apparatus after Test:

289





Test no. 4.5 Testing of Making and Breaking-Capacity

Values recorded

Ambient temperature: 23.5 Deg. C  
Test date: 07.06.95.  
Signature: BKA

Type of test circuit:

Connections to apparatus tested:

Supply from the upper side

Test requirement: IEC 265-1 TD 4

Operating sequence: 20 c/o

Condition of apparatus before test: Pretested during TD 1-3

Test-No.	131	132	133	134	135	136	137	138	139	140
Oscillogram No.	34406	34407	34408	34409	34410	34411	34412	34413	34414	34415
Operation	c/o									
Voltage before test										
Making current (Max. value) A										
Breaking current	R	45.5								45.6
	A	45.5								45.4
	T	45.7								45.7
Average	45.6									45.6
Recovery voltage	R	24.4								24.2
	kV S	24.3								24.2
	T	24.3								24.4
Average between phases	24.3									24.3
Closing-/Opening time	ms									
	R	0.0								5.0
	ms S	4.5								5.0
T	4.5									0.5

Remarks: The scale of trace "Move" is valid for the breaking operations only.

Condition of apparatus after Test:

Cont. next page

Test no. 4.5 Testing of Making- and Breaking-Capacity

Ambient temperature: 23.5 Deg. C  
Test date: 08.06.95.  
Signature: DKA

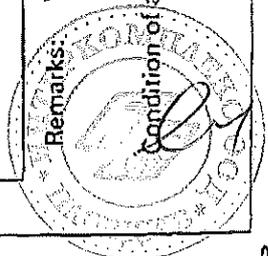
Values recorded

Test requirement: Cont. from the previous page  
Operating sequence: Cont. from the previous page  
Condition of apparatus before test: Supply from the lower side

Type of test circuit:  
Connections to apparatus tested:

Test-No.	141	142	143	144	145	146	147	148	149	150
Oscillogram No.	34416	34417	34418	34419	34420	34421	34422	34423	34424	34425
Operation	c/o									
Voltage before test										
Making current (Max. value) A										
Breaking current	R	45.5								45.3
	A	45.4								45.3
	T	45.6								45.5
Average	45.5									45.4
Recovery voltage	R	24.2								24.2
	S	24.2								24.1
	T	24.3								24.3
Average between phases	24.2									24.2
Closing-/Opening time	ms									
	R	0.5								0.5
	S	5.0								5.0
Arcing time	T	5.0								5.0

Remarks: The scale of trace "Move" is valid for the breaking operations only.

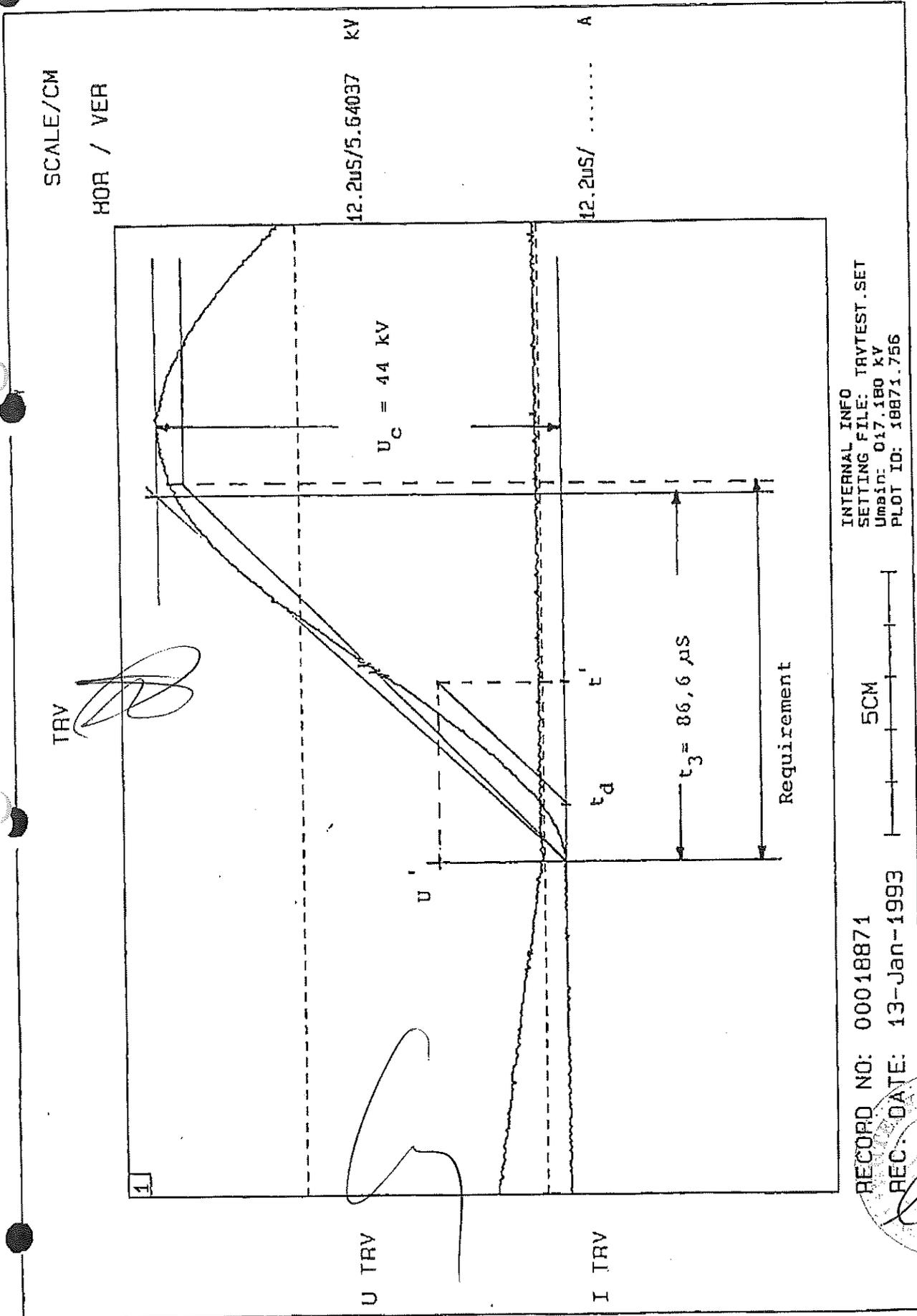


Condition of apparatus after Test: See page no. 8.

291

**Switching overvoltages to earth - Breaking operation  
 IEC 265-1 TD4**

Rec.no.	Ur supply	Ur load	Us supply	Us load	Ut supply	Ut load
34406	< 20	30.6	32.3	< 20	37.2	52.5
34407	22.4	22.4	26.8	27.4	< 20	27.9
34408	35.6	45.4	< 20	29.5	24.6	30.6
34409	< 20	25.2	< 20	29.5	< 20	< 20
34410	26.3	25.7	21.9	53.6	21.9	29.0
34411	< 20	30.1	< 20	< 20	< 20	26.3
34412	21.9	21.3	26.8	27.4	< 20	29.5
34413	27.4	27.4	< 20	29.0	23.5	22.4
34414	< 20	29.5	< 20	< 20	< 20	25.2
34415	21.9	22.4	26.8	27.4	< 20	28.4
34416	< 20	30.1	< 20	< 20	< 20	25.7
34417	21.9	21.3	26.8	27.4	< 20	29.0
34418	< 20	29.0	< 20	< 20	< 20	25.2
34419	< 20	29.5	30.6	< 20	36.6	47.6
34420	< 20	25.7	< 20	29.5	< 20	< 20
34421	24.1	24.6	28.4	51.4	< 20	29.0
34422	< 20	25.2	< 20	29.5	< 20	< 20
34423	< 20	29.5	< 20	< 20	< 20	25.7
34424	< 20	24.6	< 20	29.0	< 20	< 20
34425	< 20	29.0	31.2	< 20	38.3	49.2



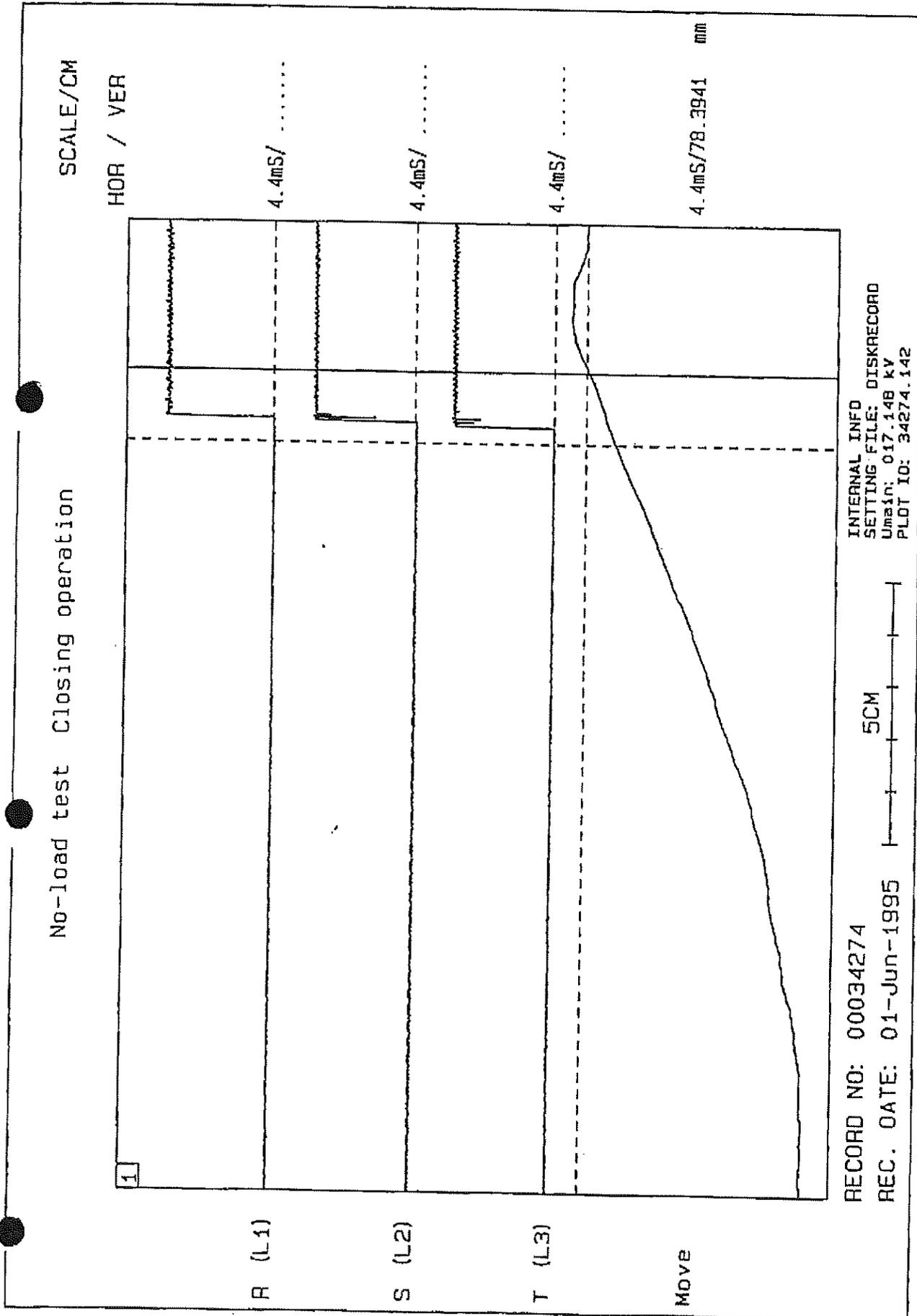
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Umbin: 017.180 kV  
PLOT ID: 18871.756

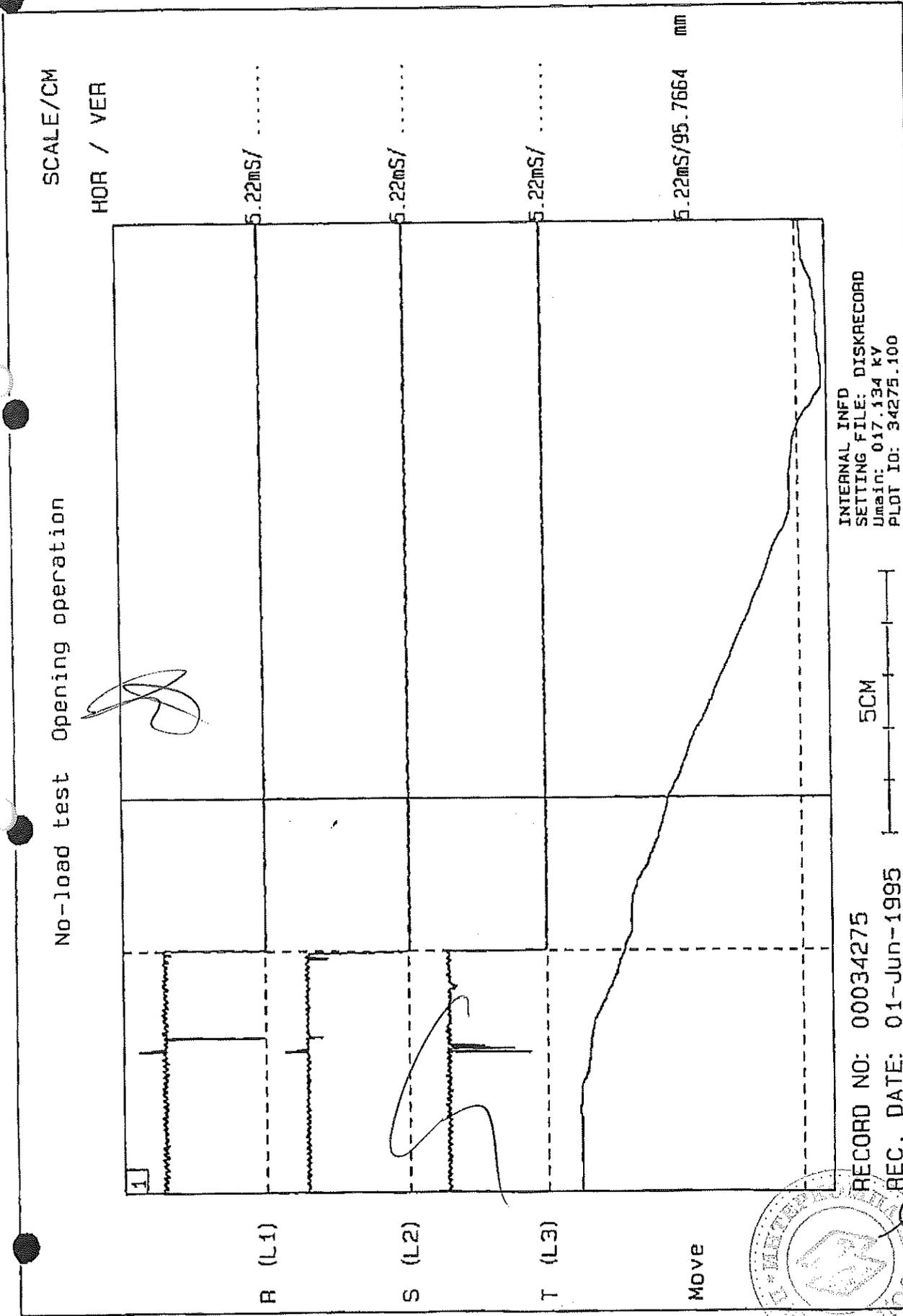
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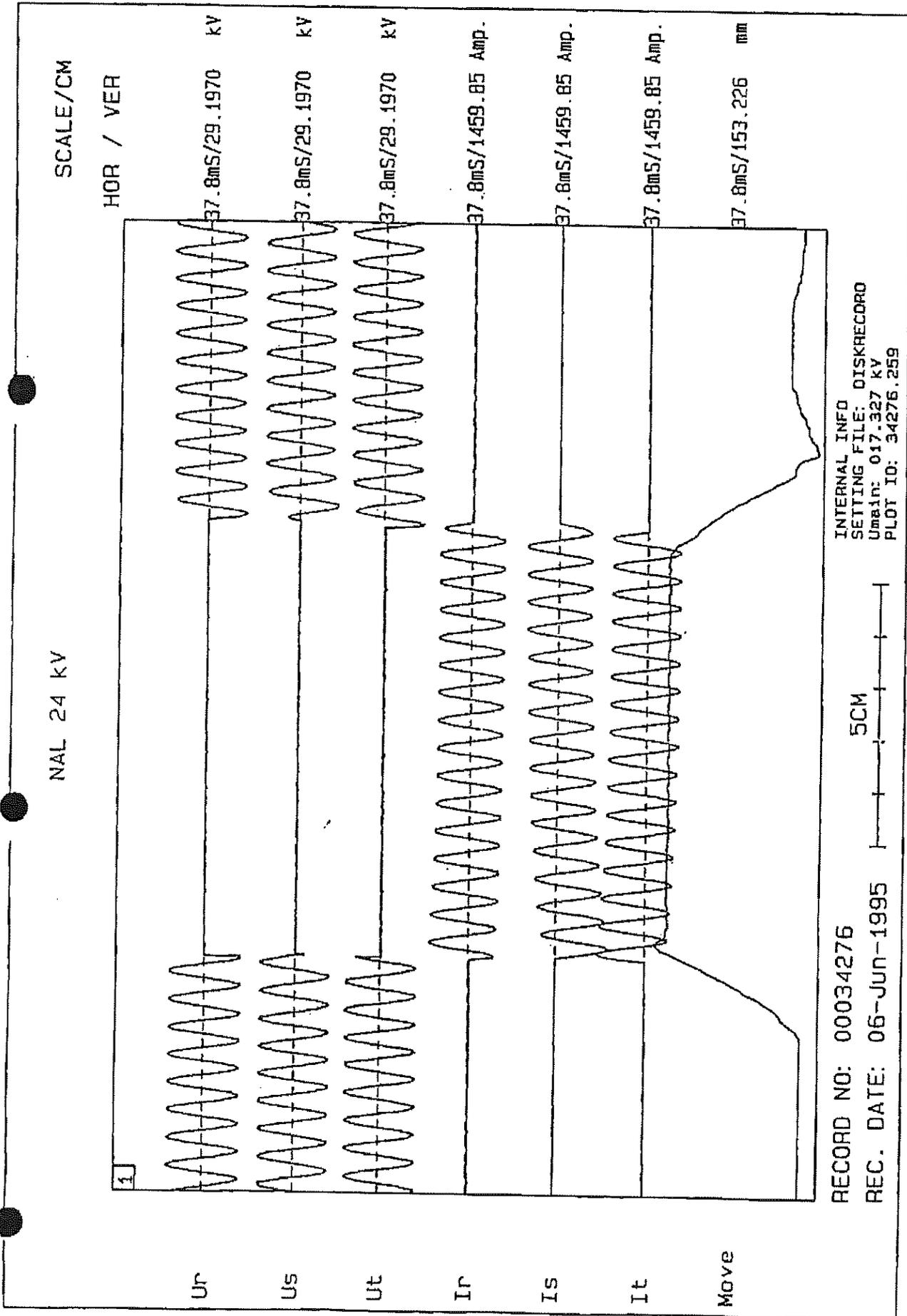
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292



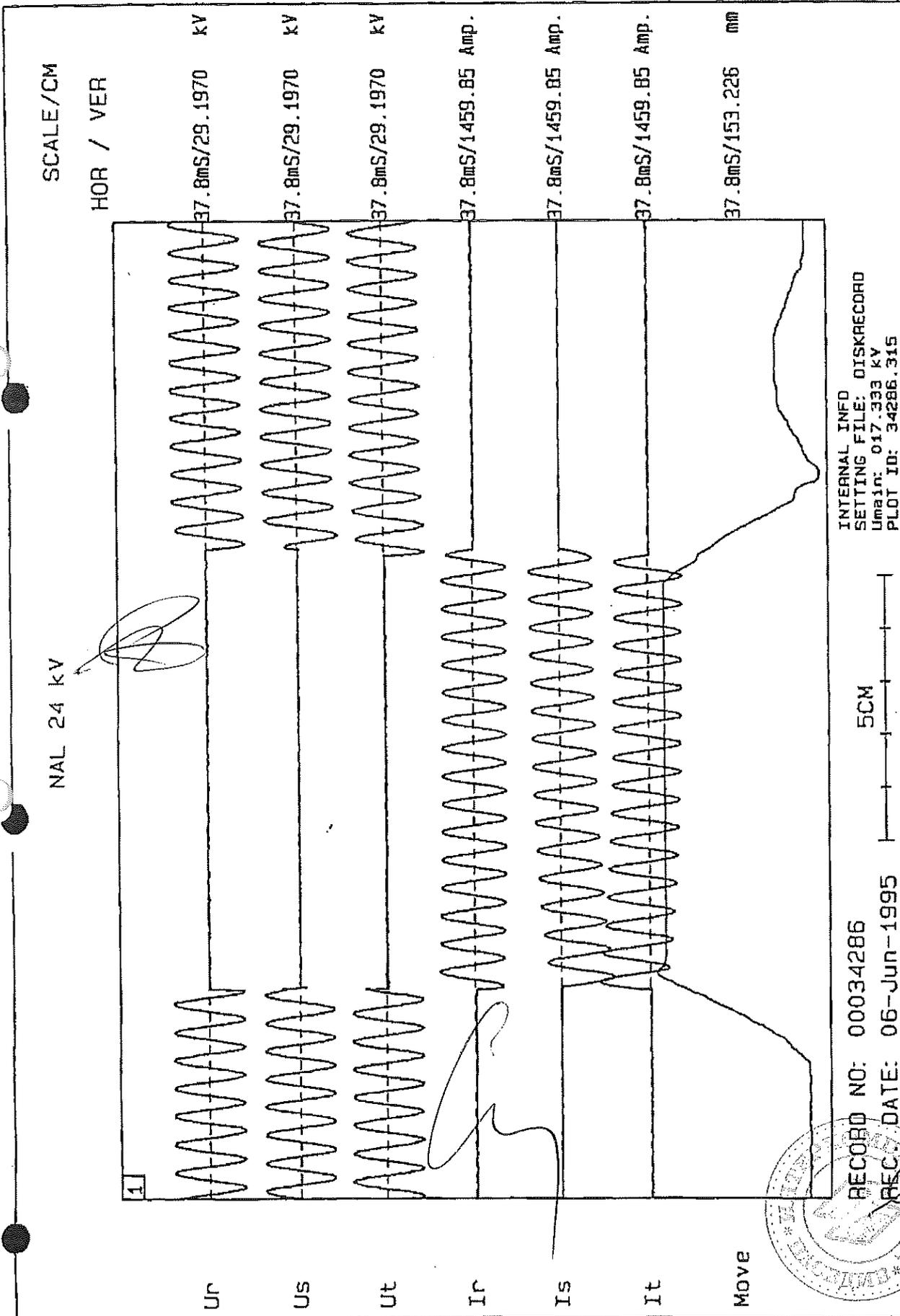


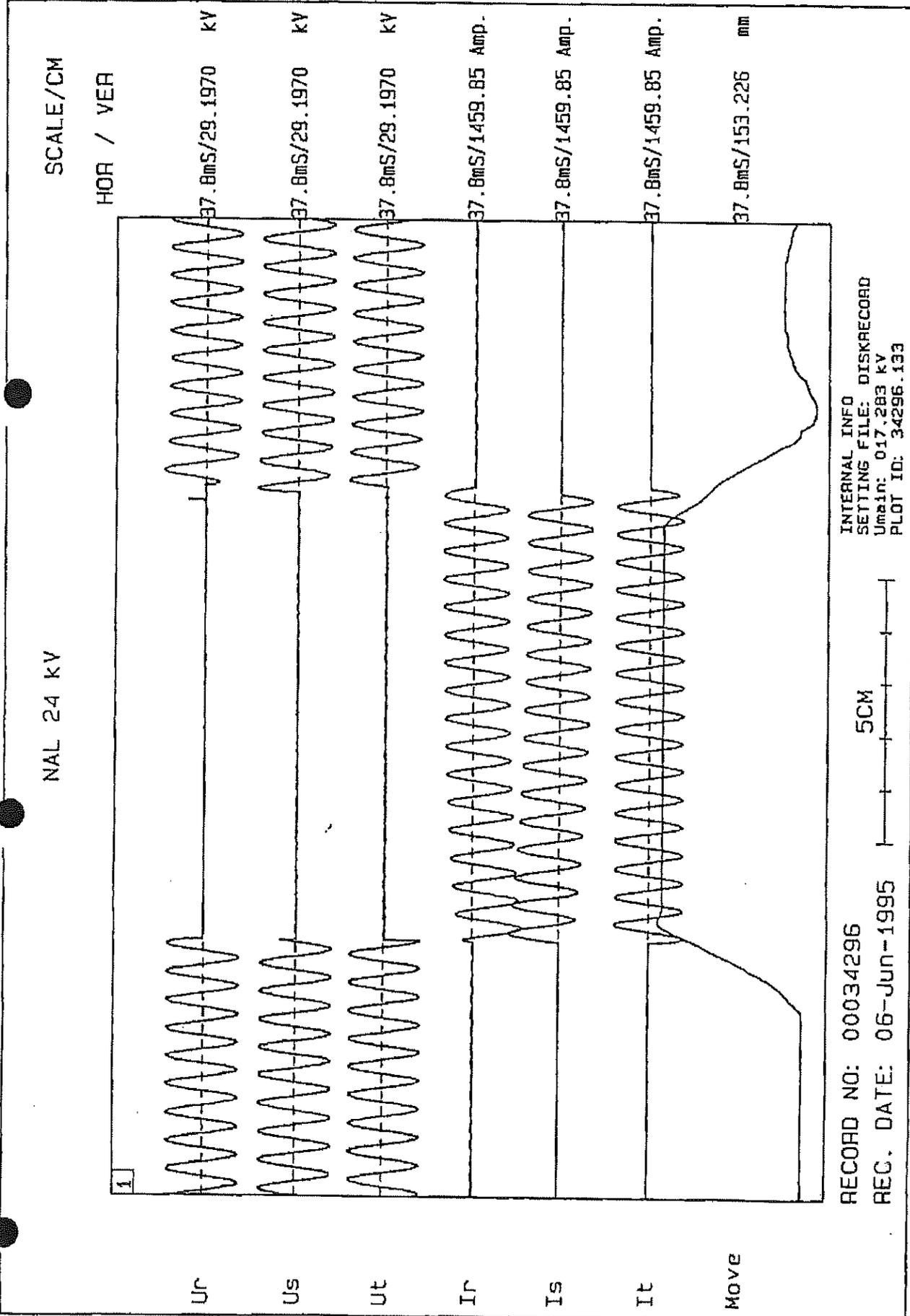


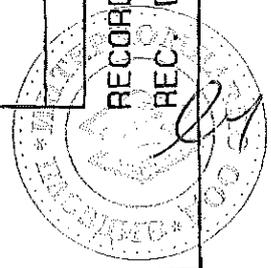
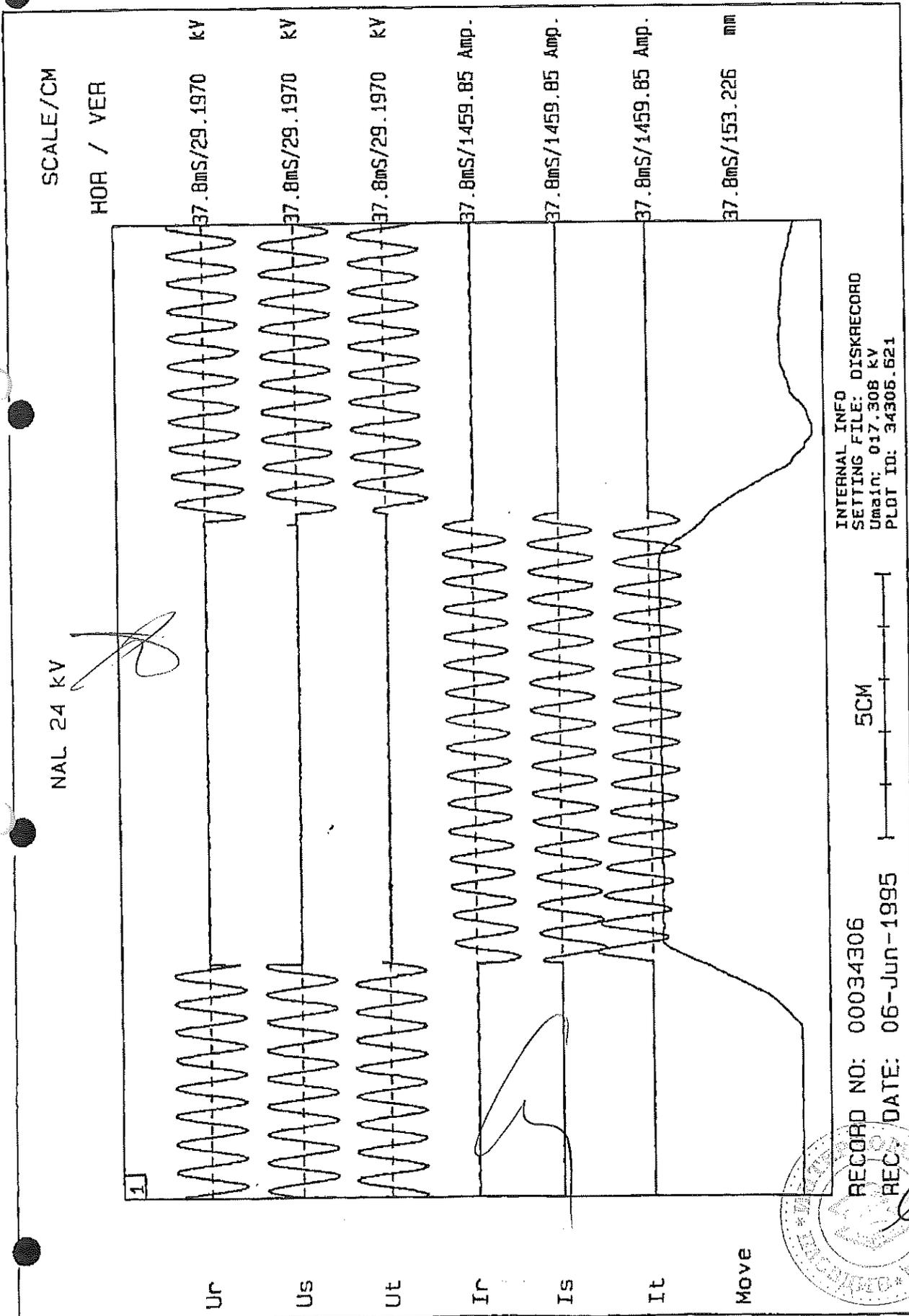
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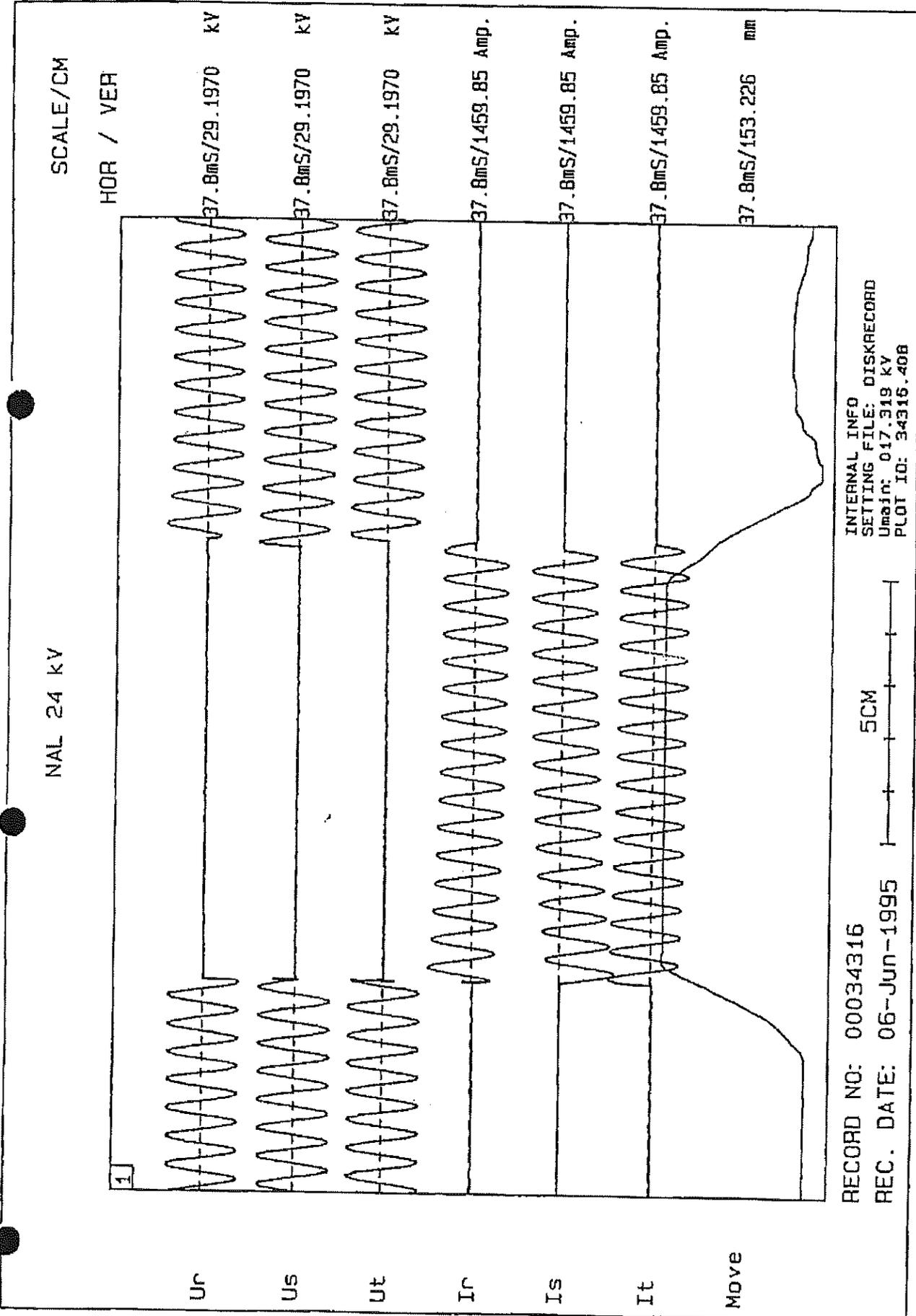
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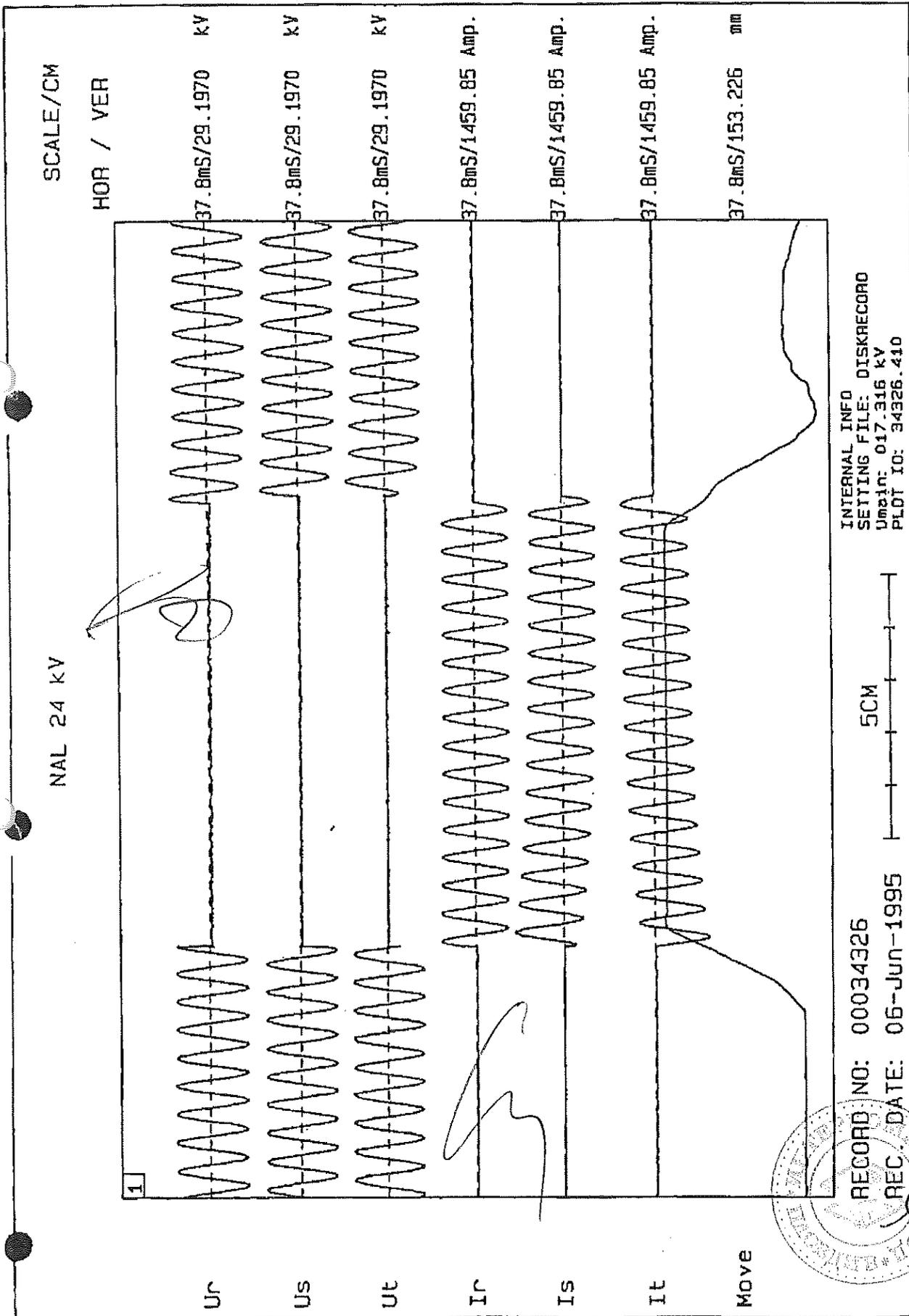


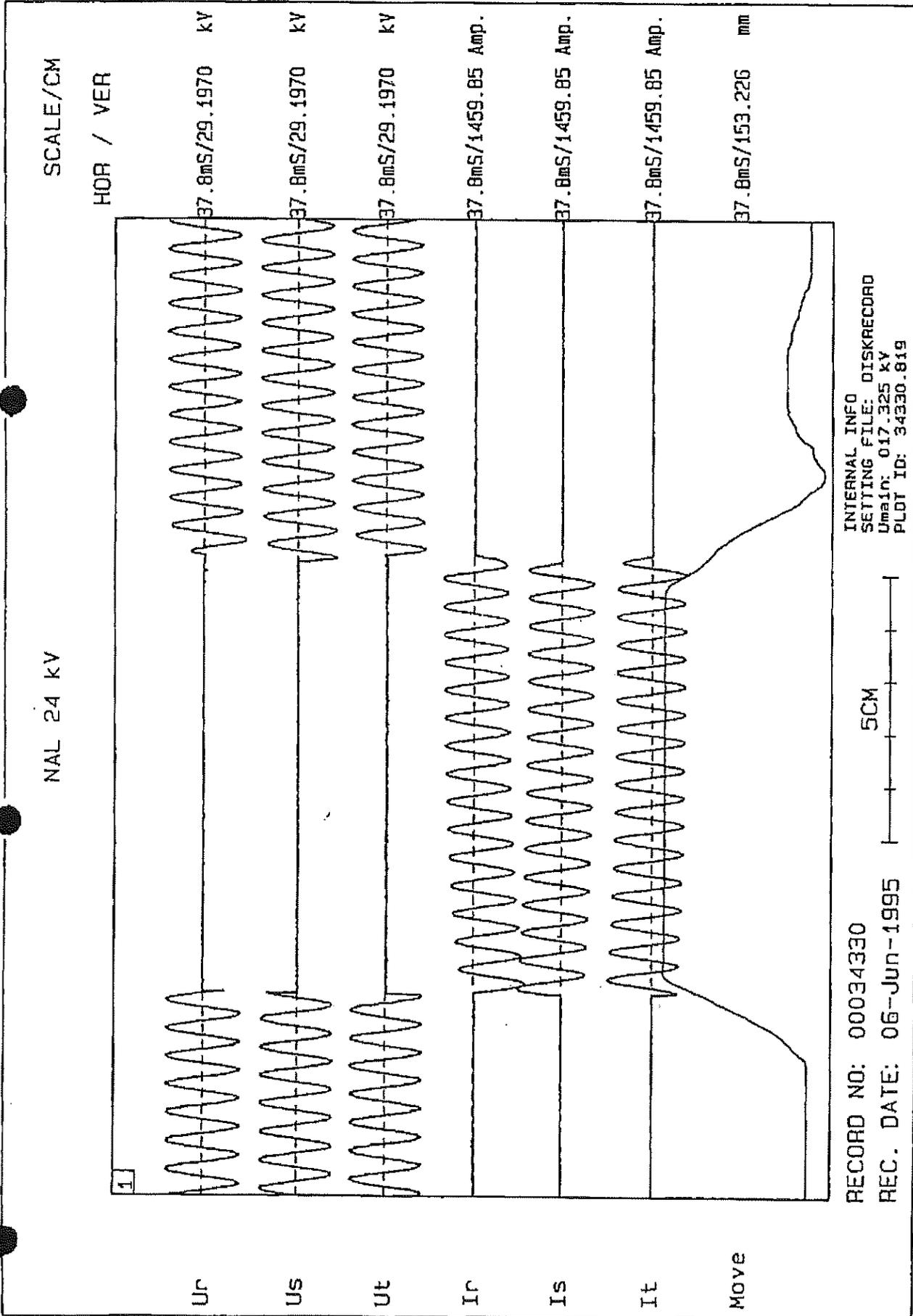


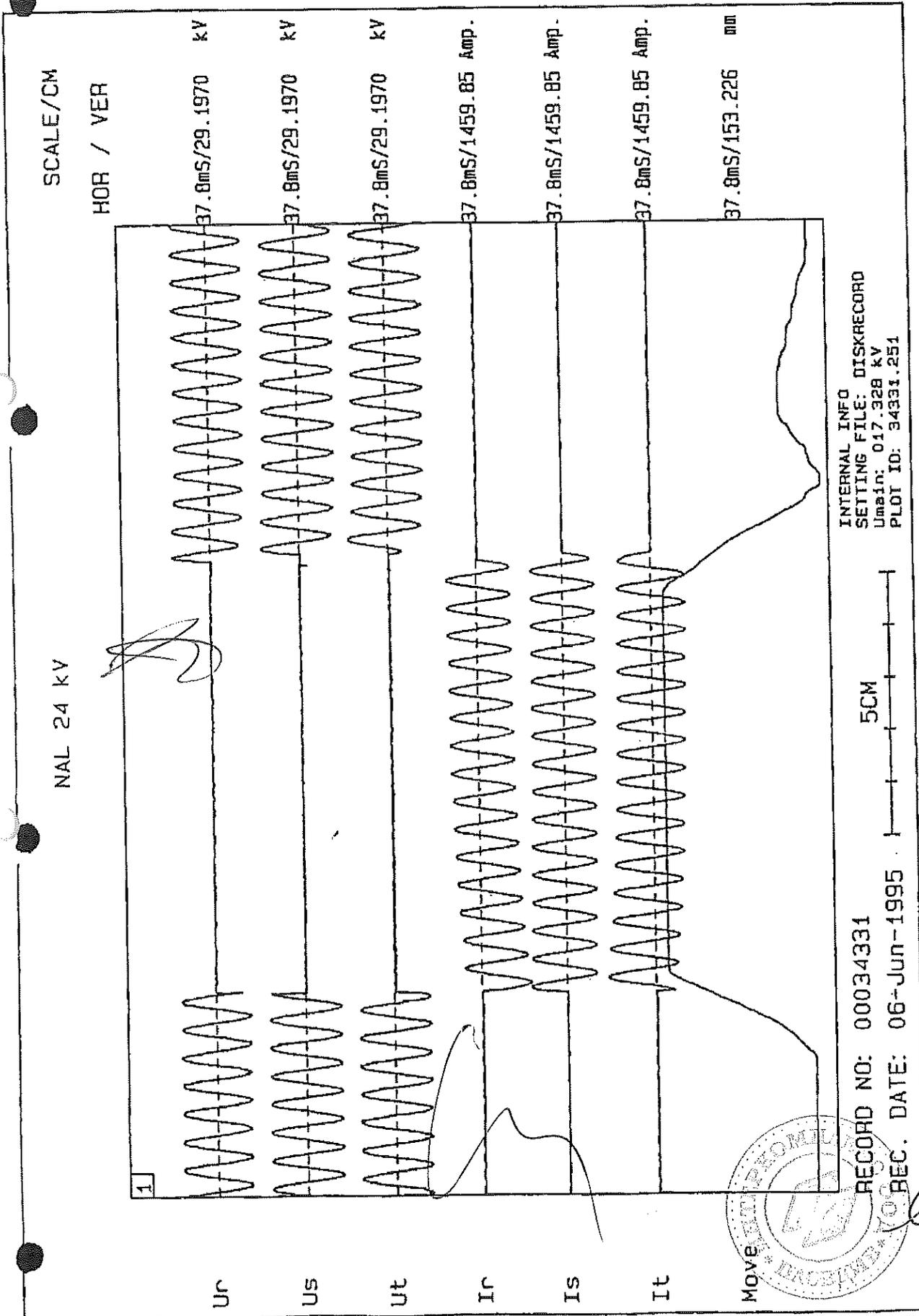


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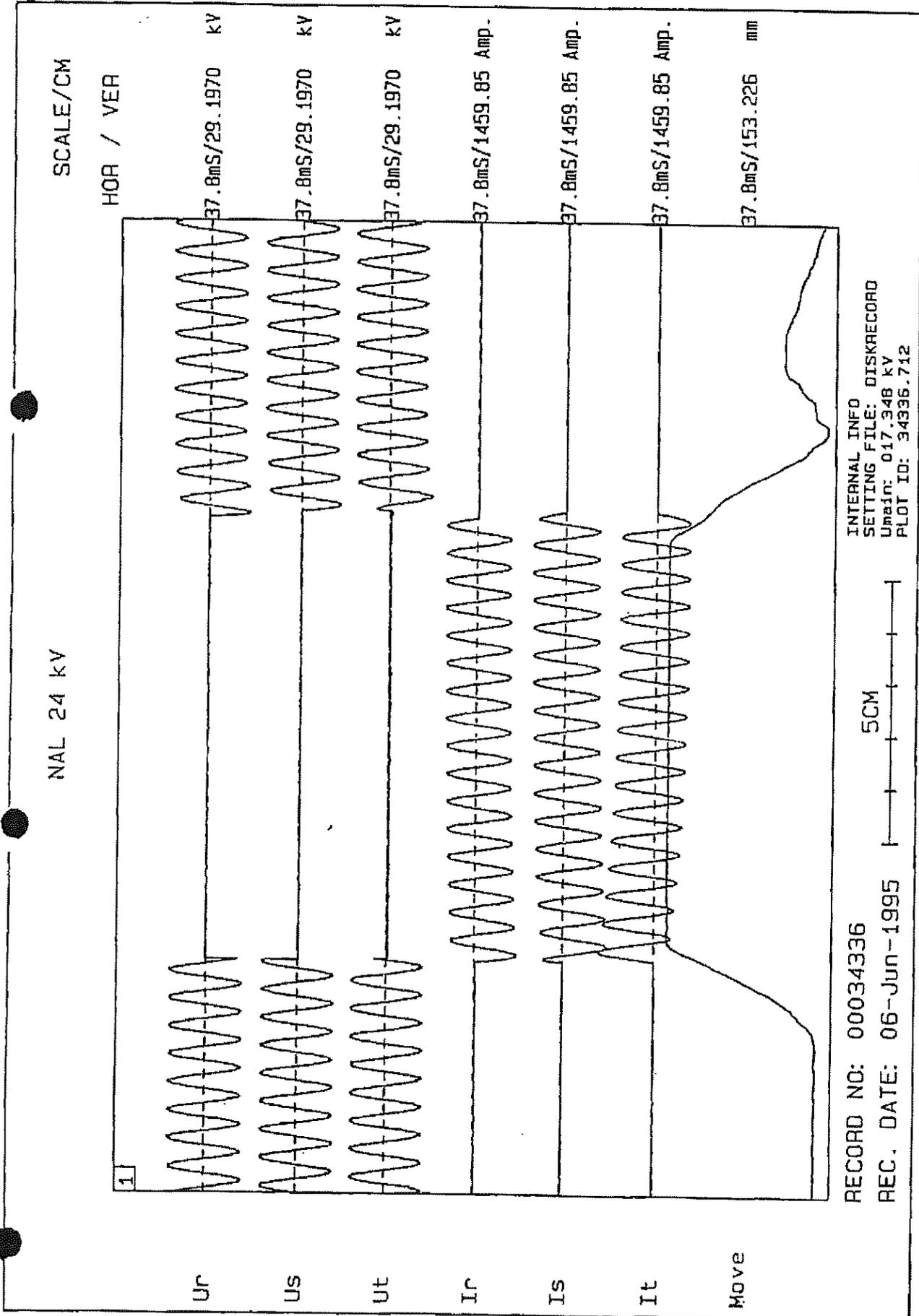


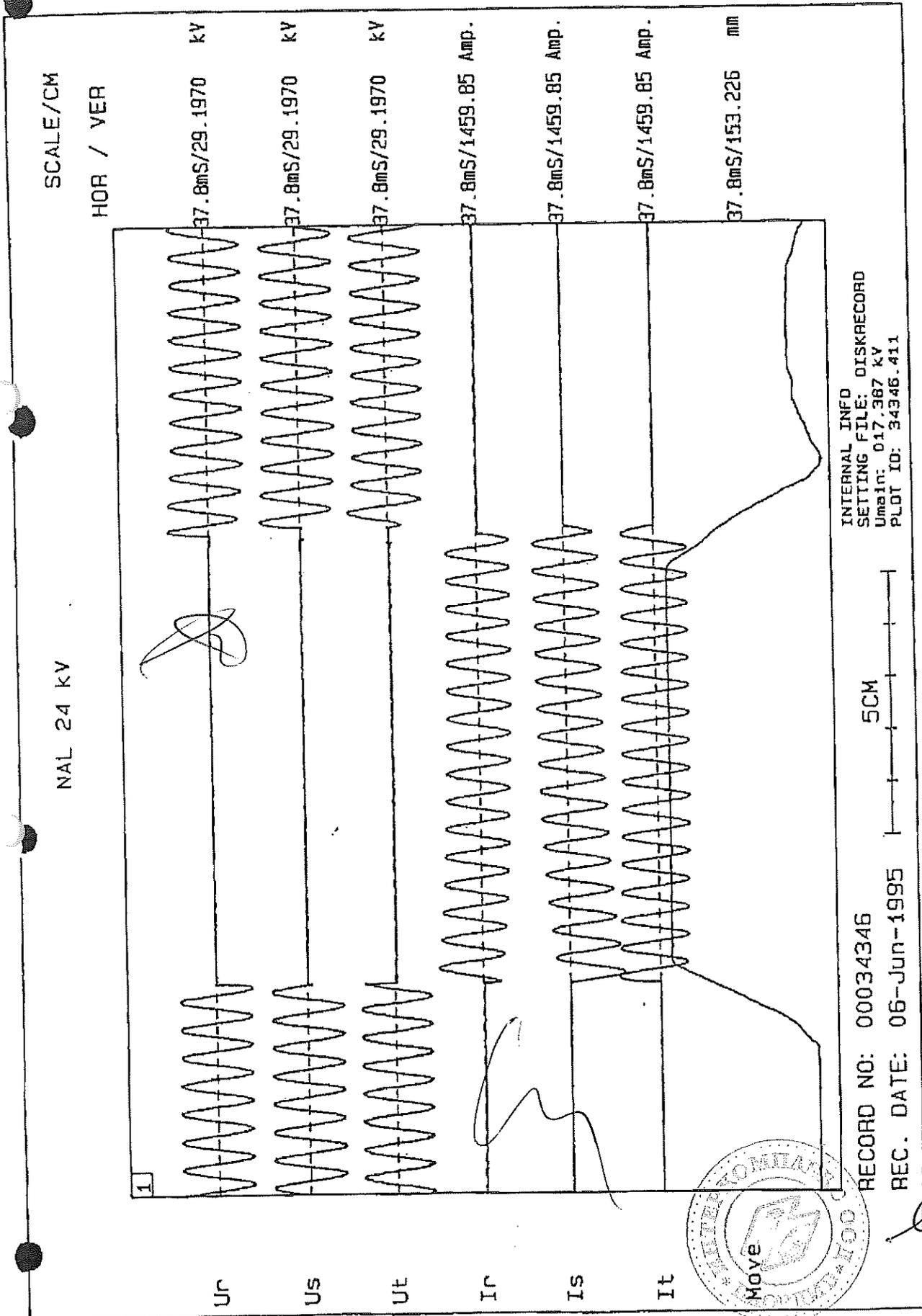




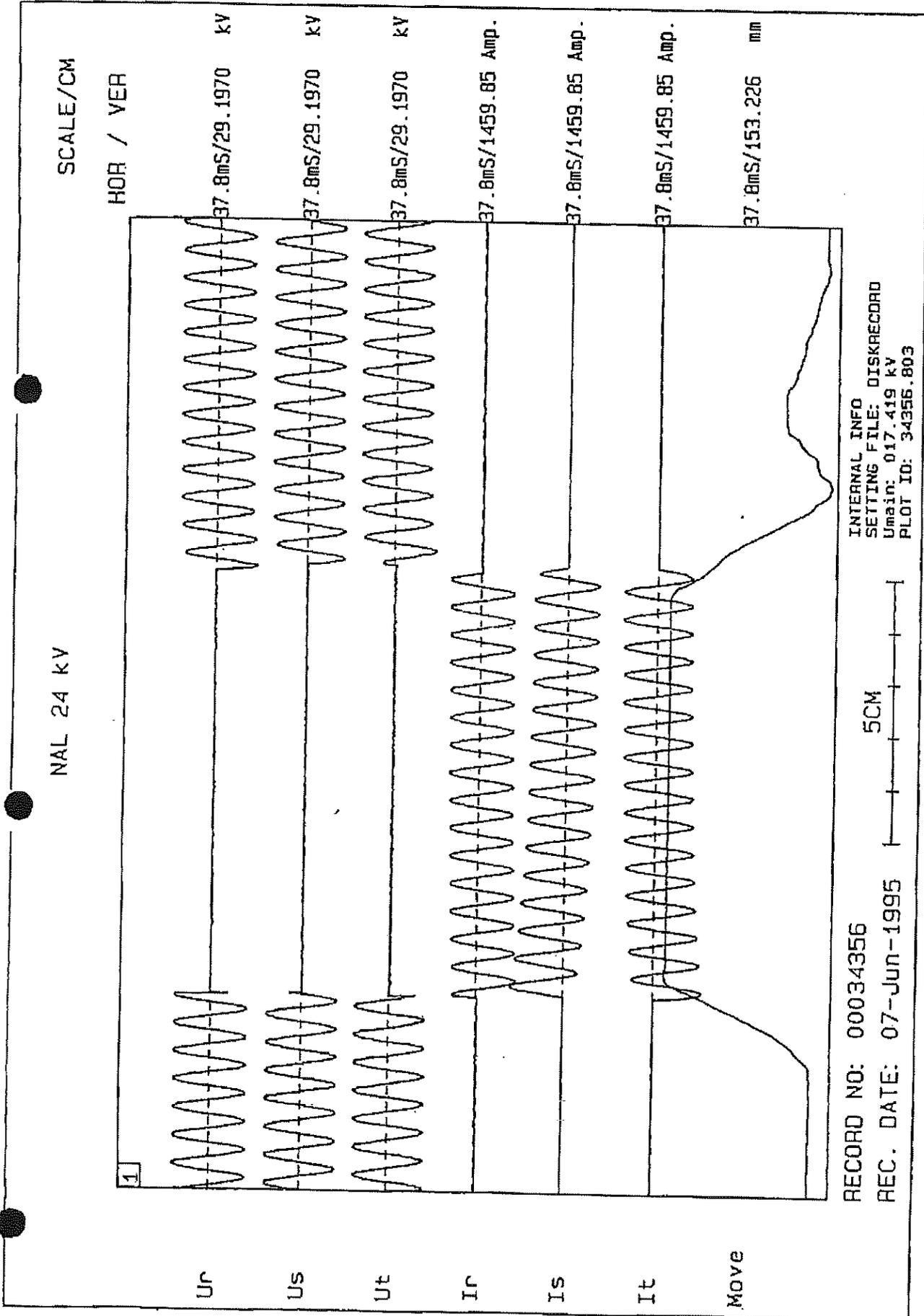
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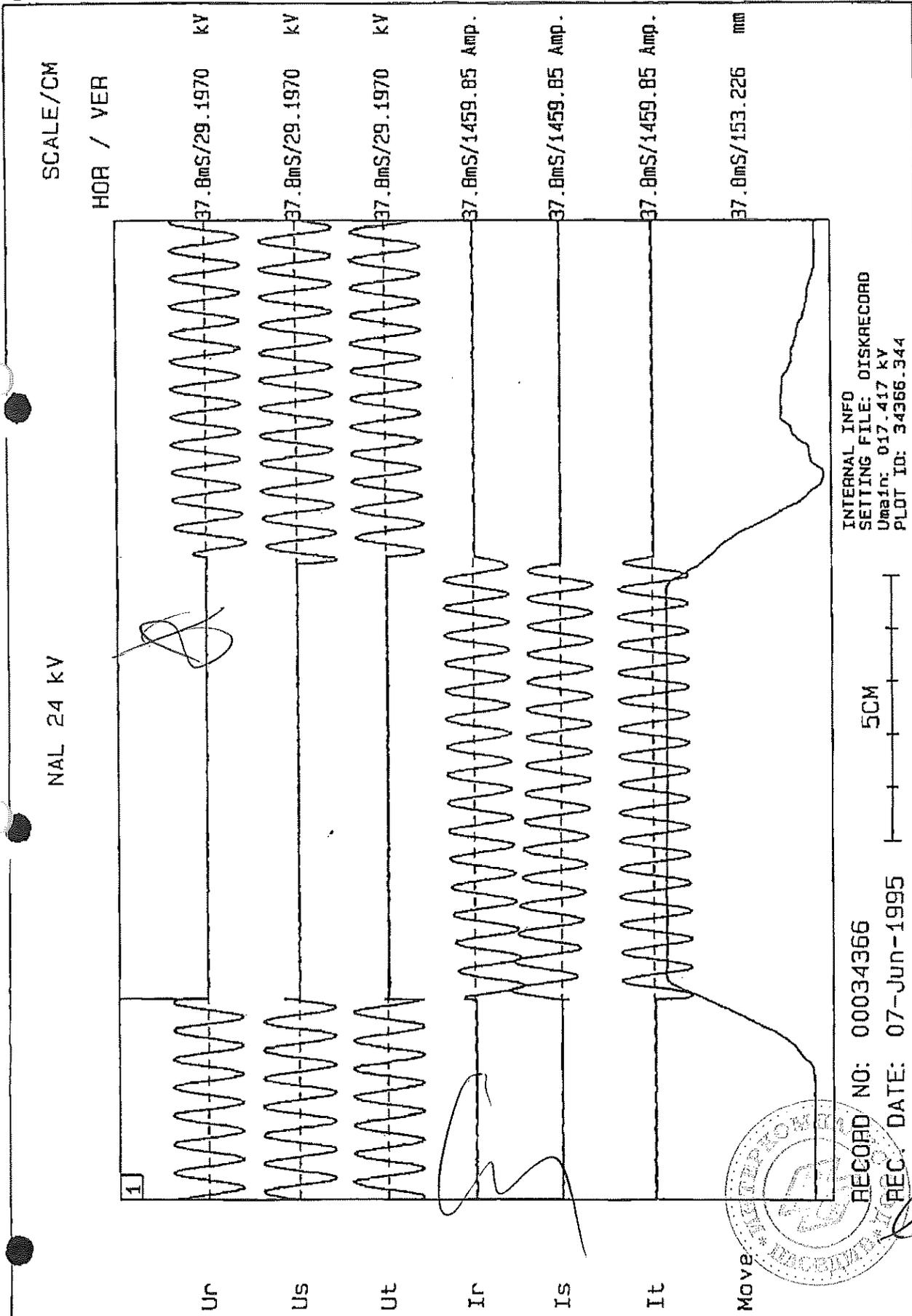
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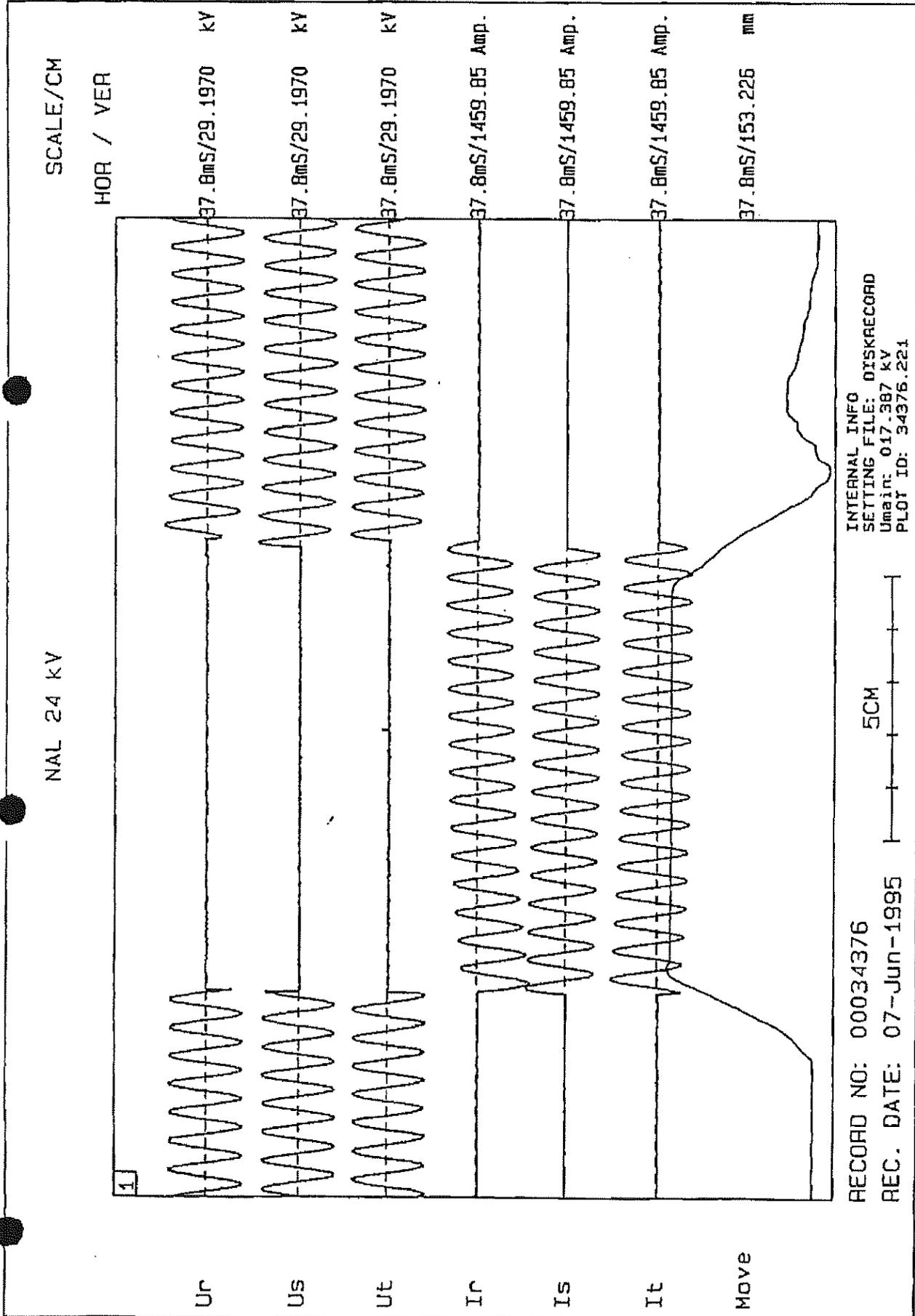


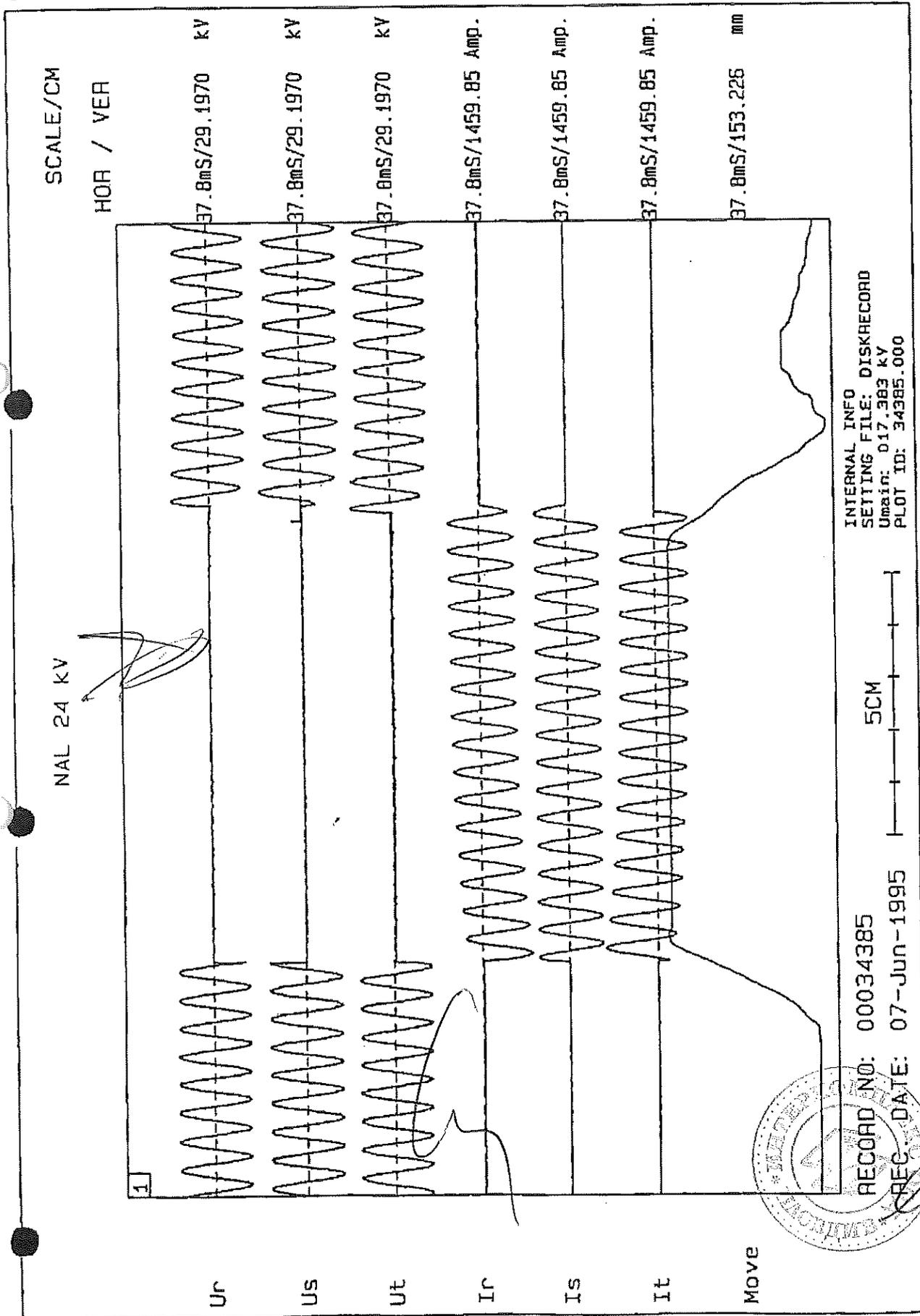


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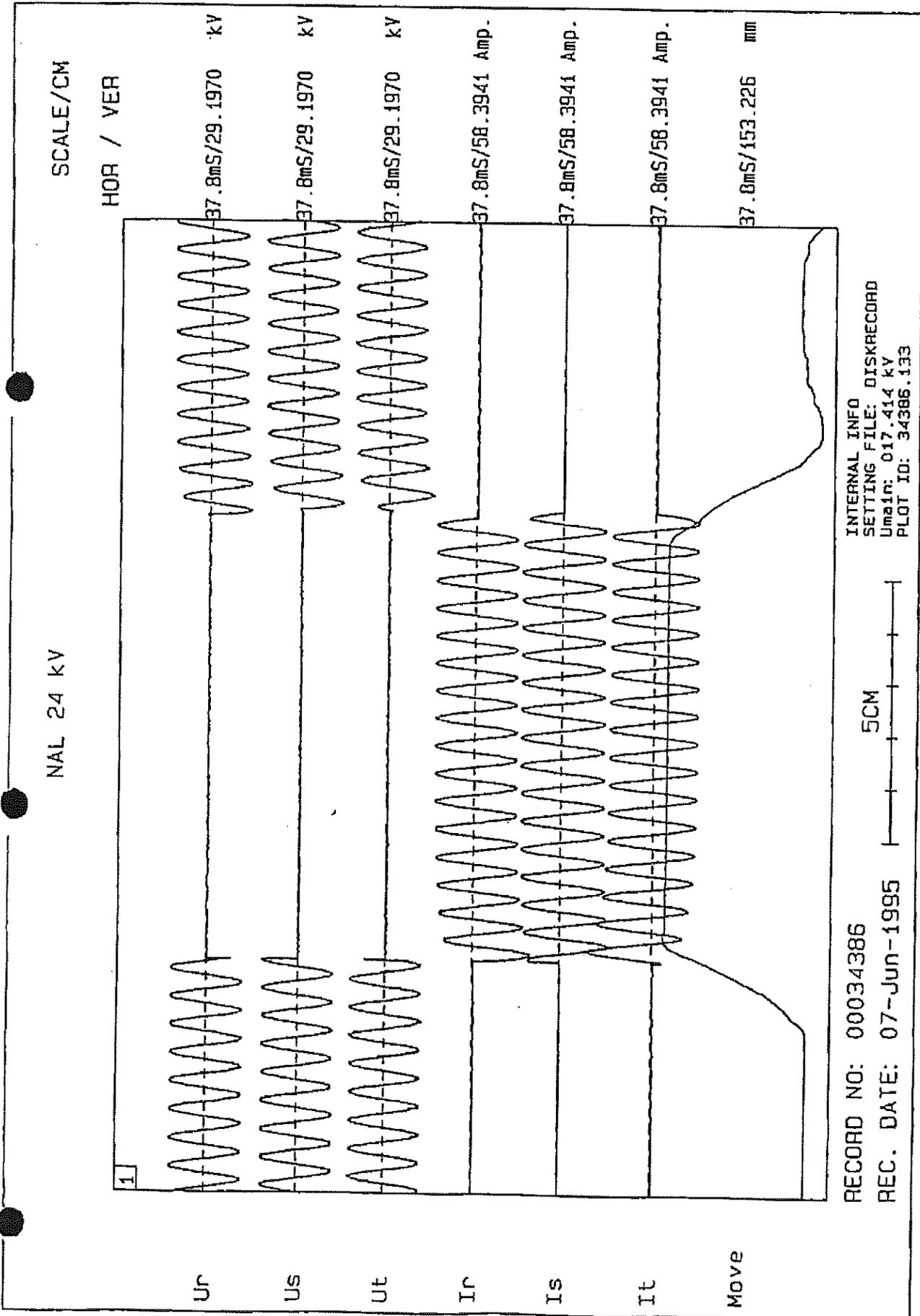


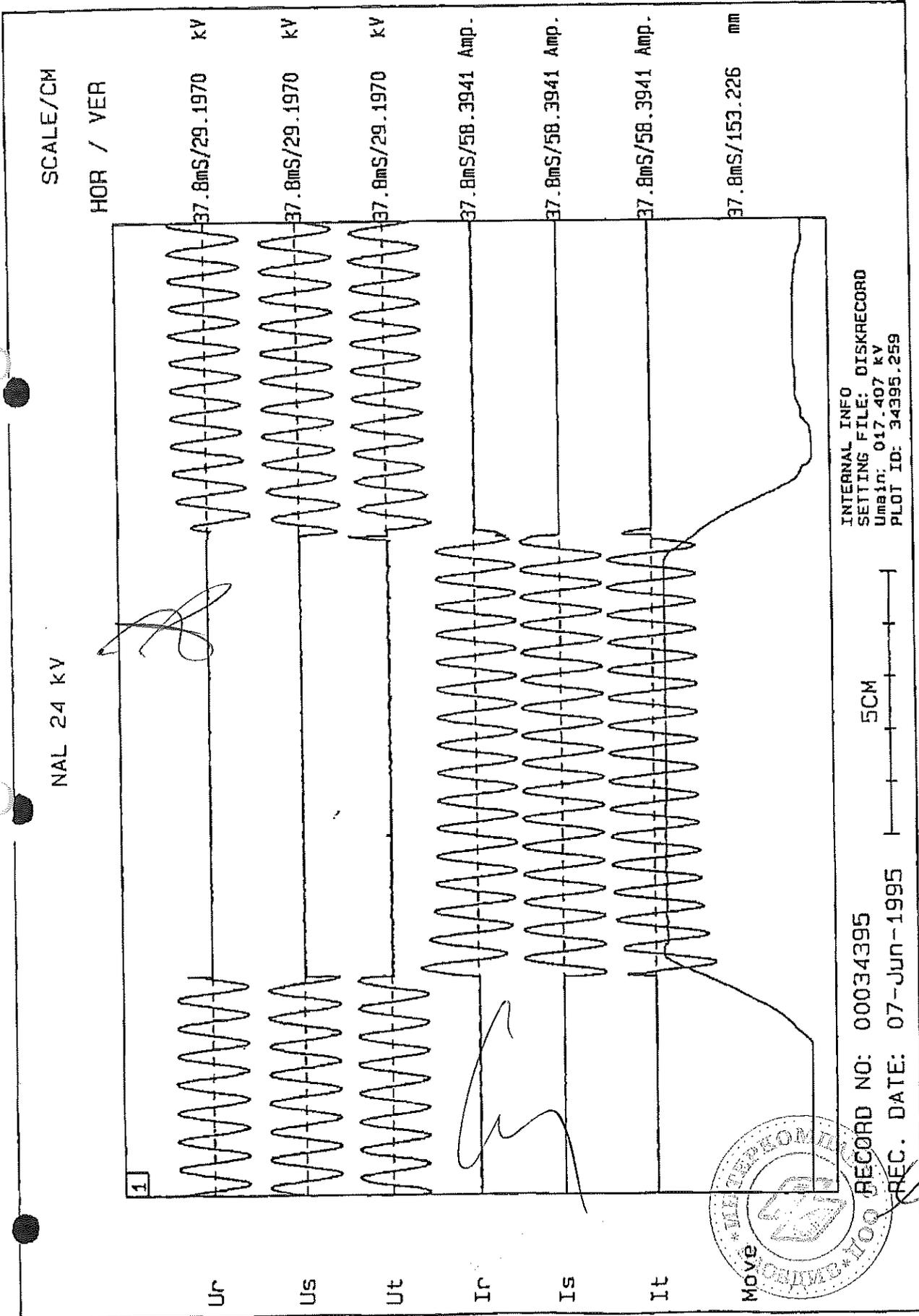






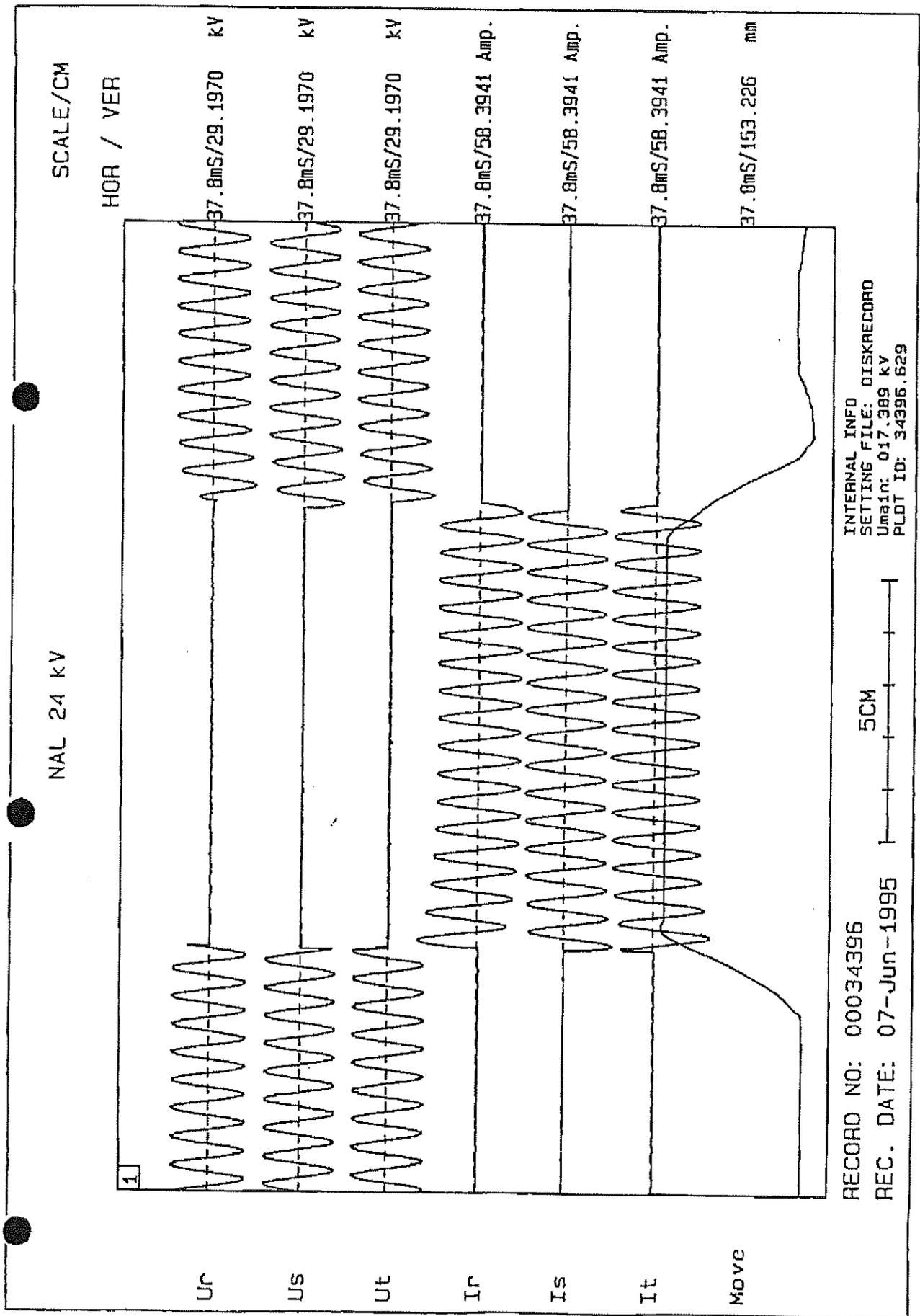
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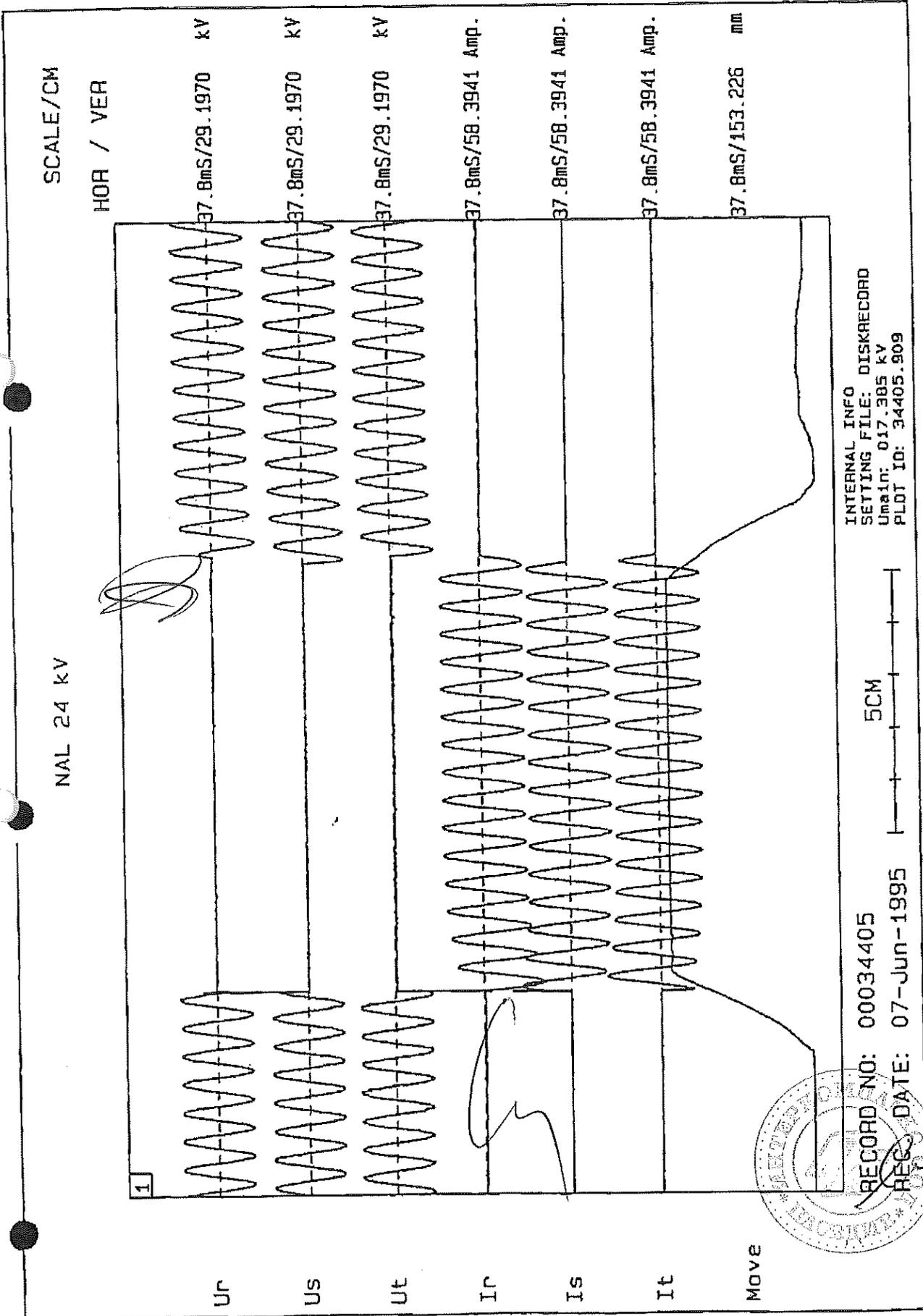
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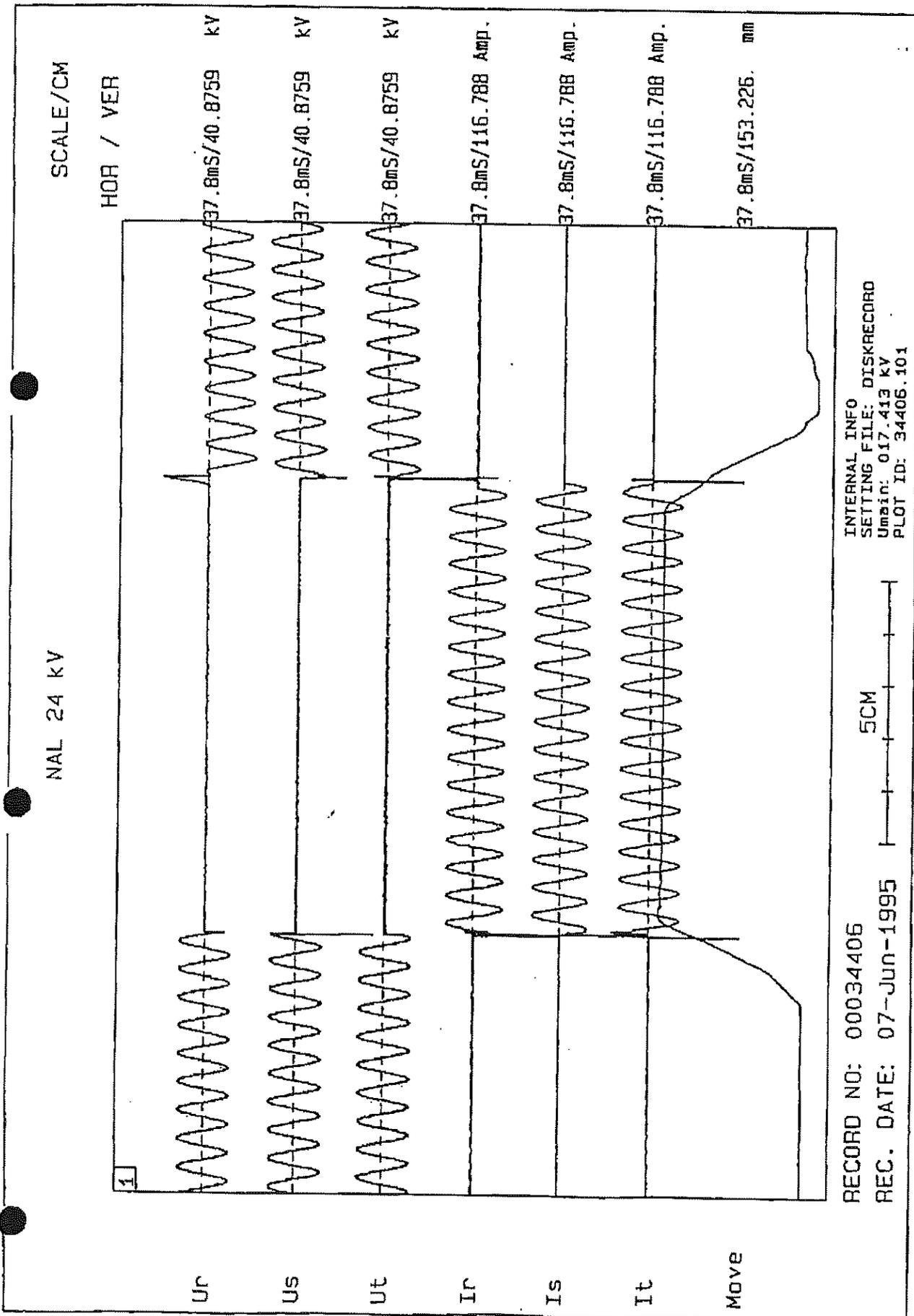


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REC. DATE: 07-Jun-1995



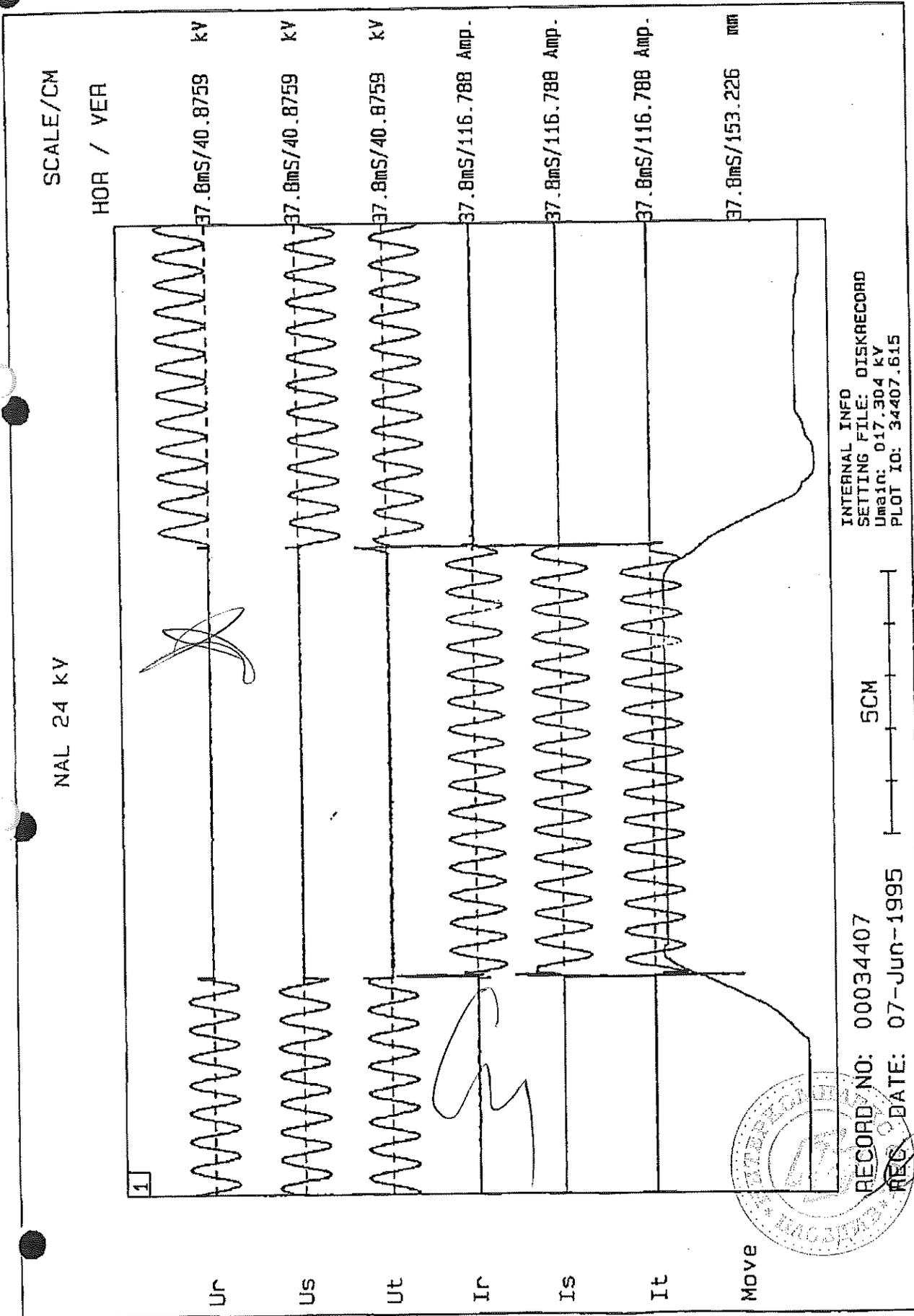
802



INTERNAL INFO  
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RECORD NO: 00034406  
REC. DATE: 07-JUN-1995

5CM

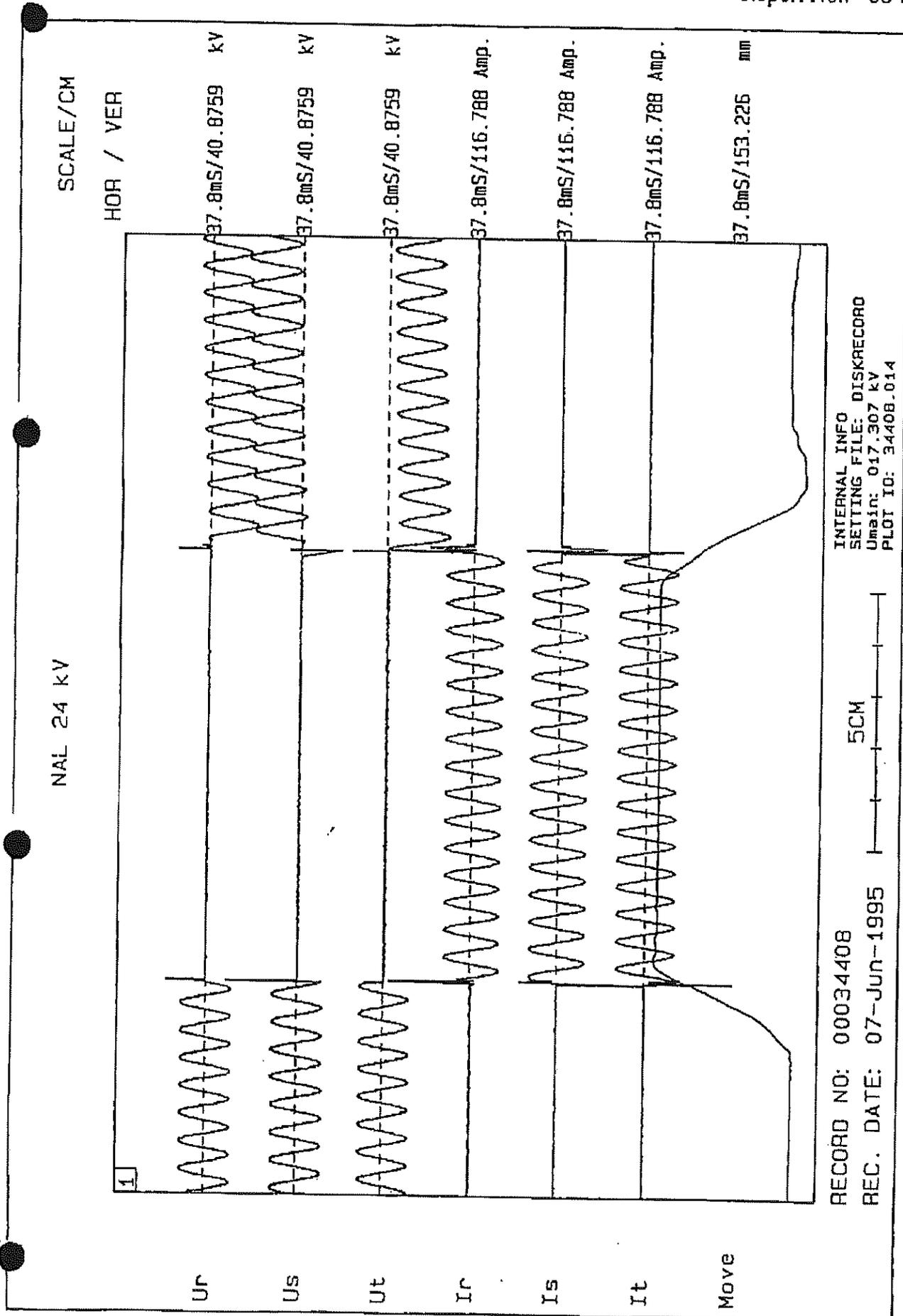


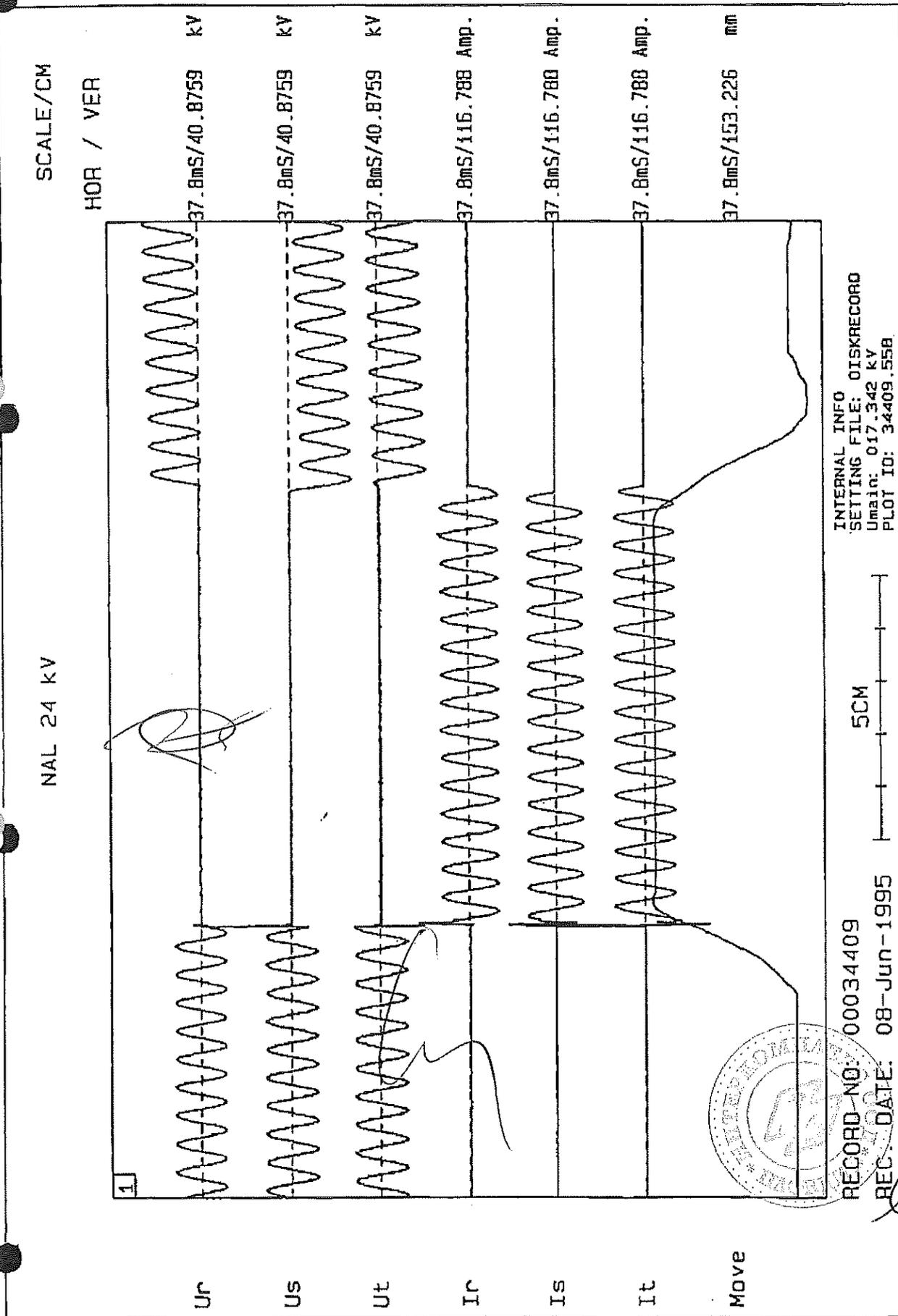
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REC. DATE: 07-JUN-1995

5CM

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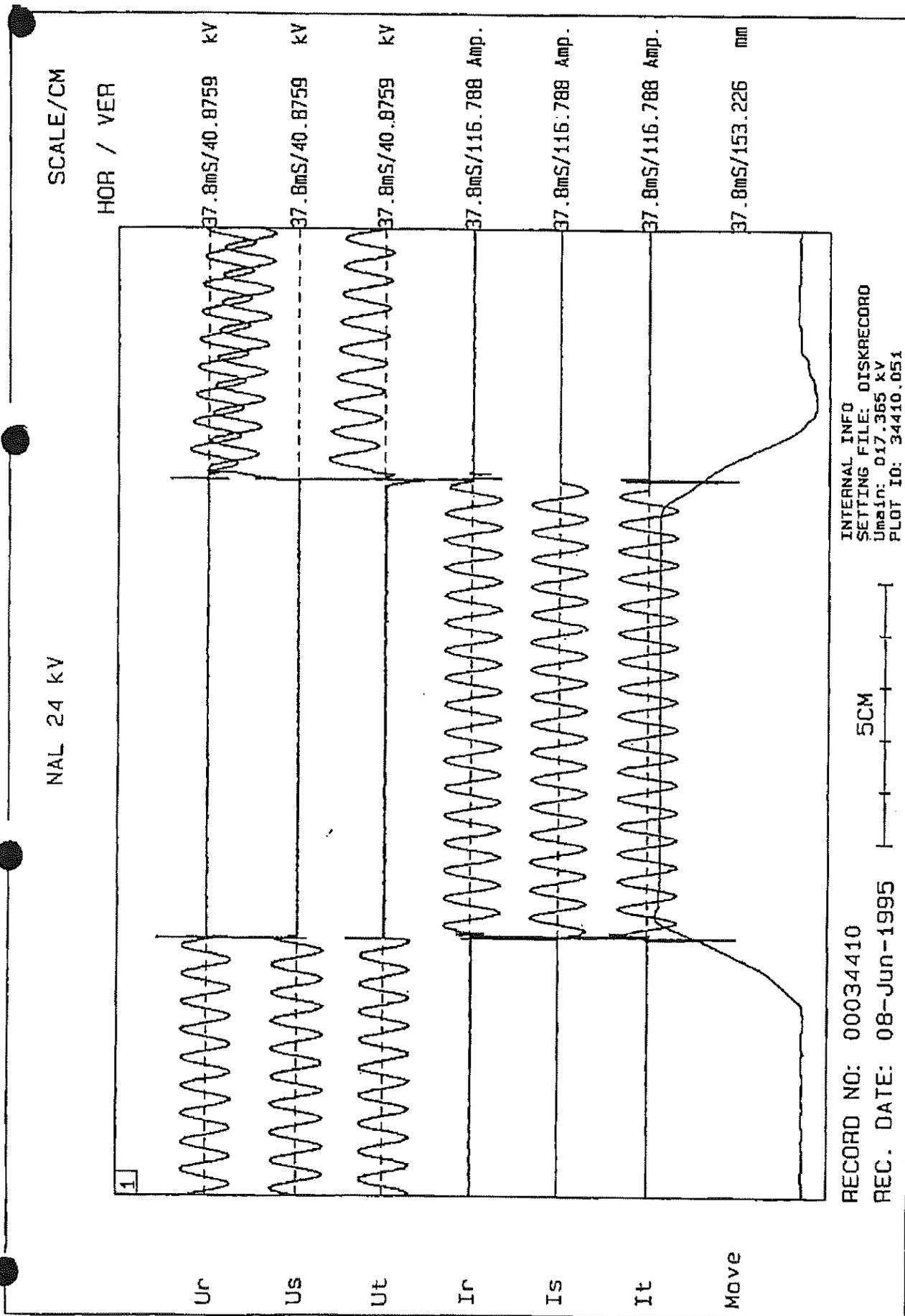
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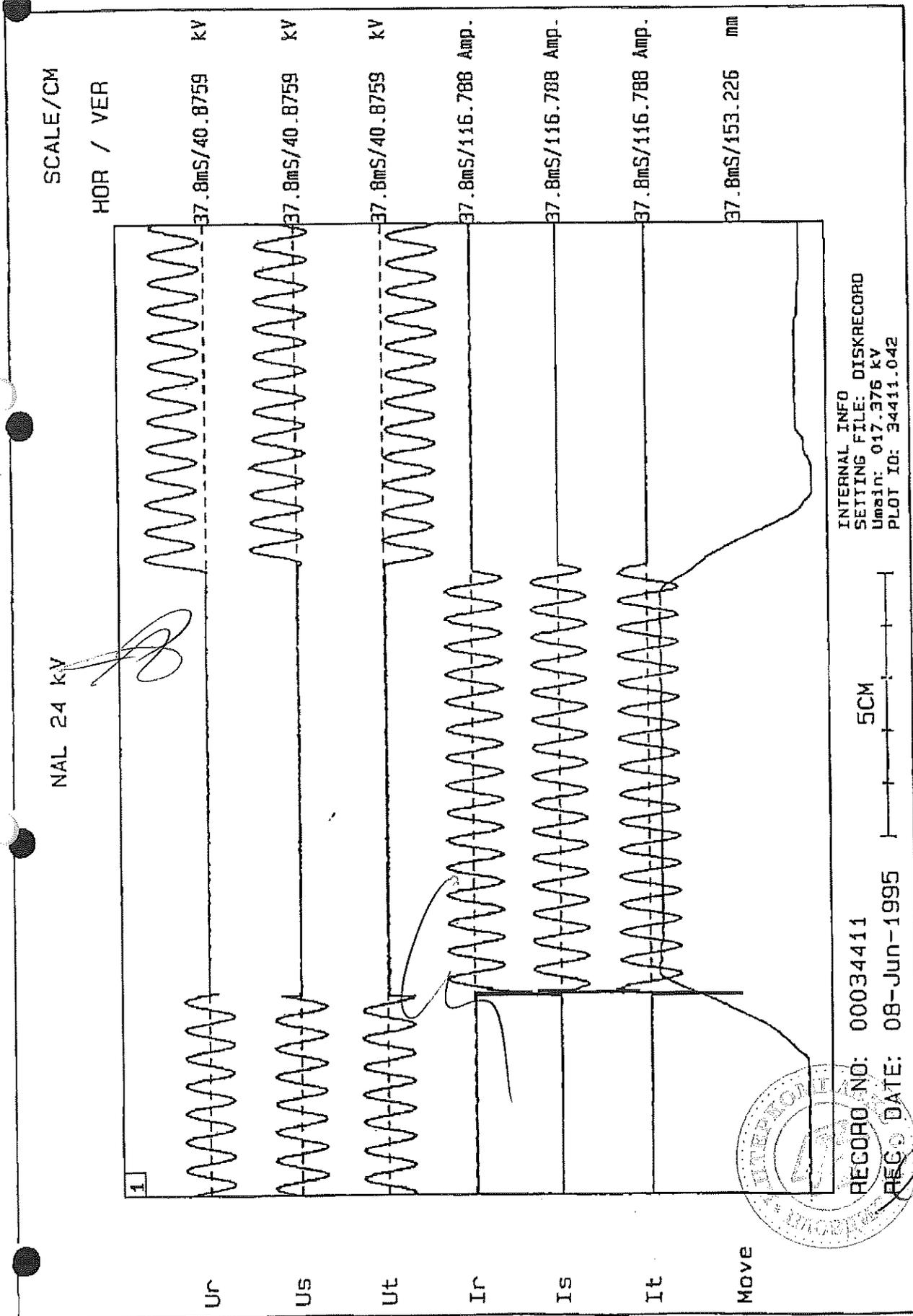
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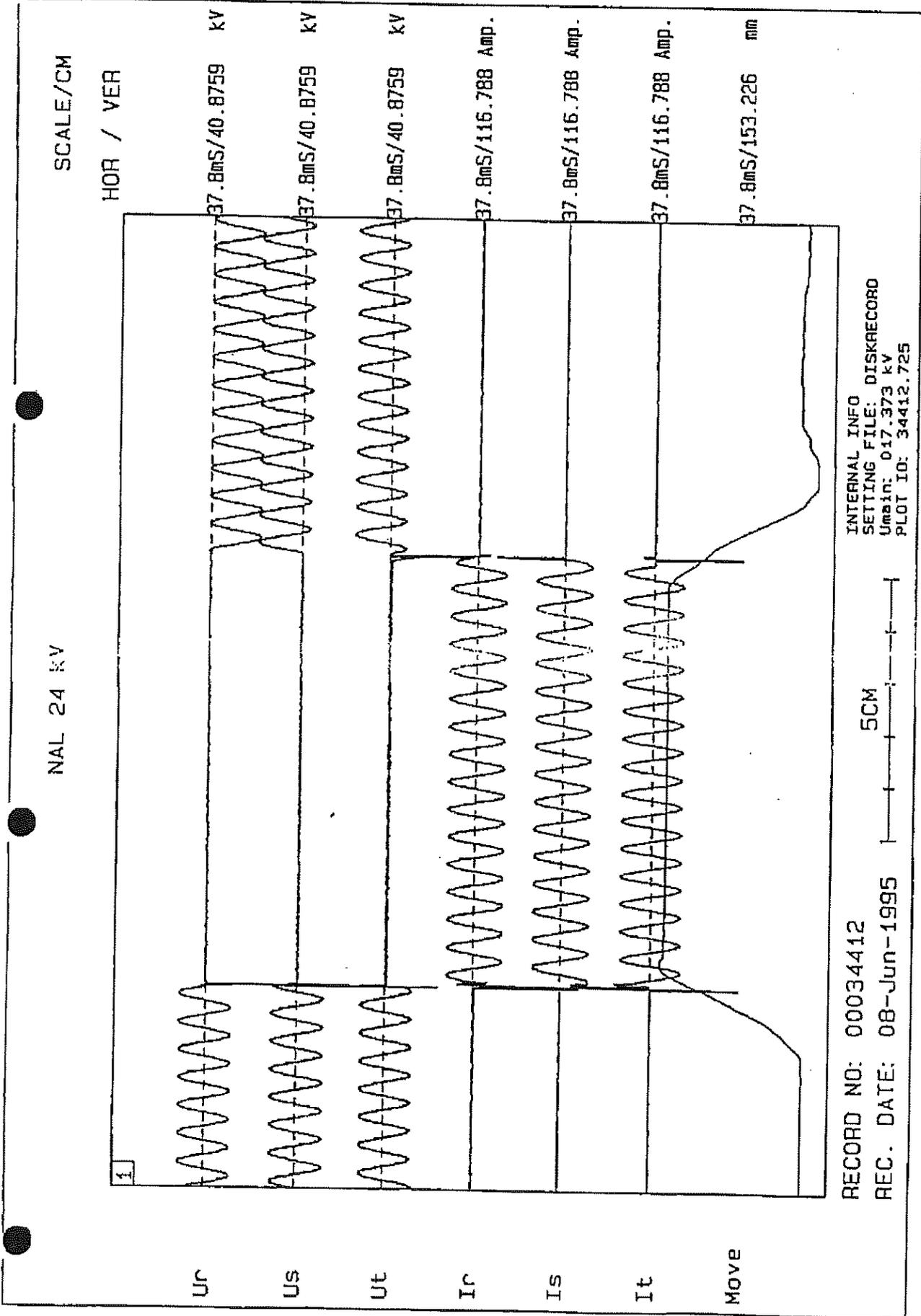
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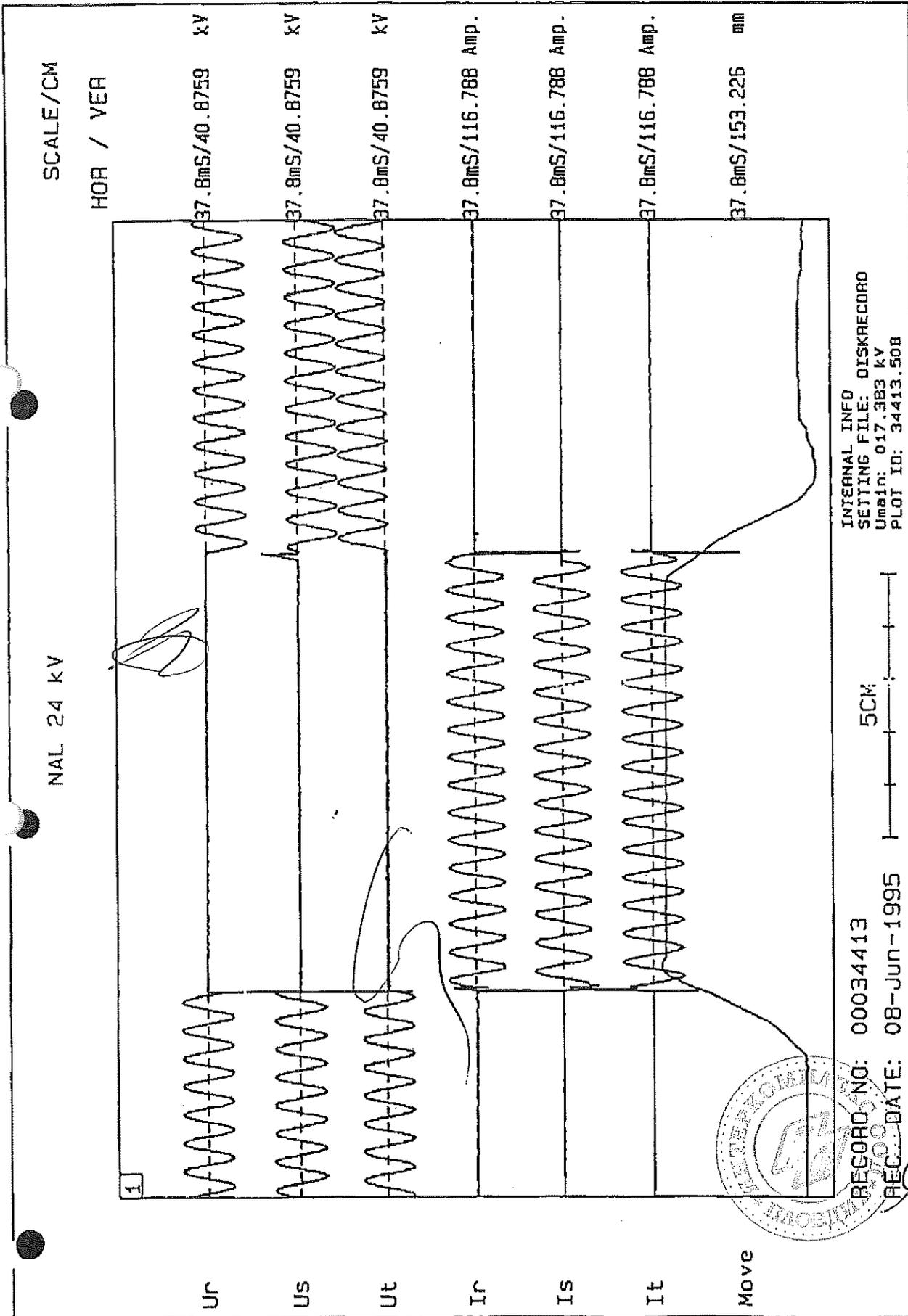
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 REC. DATE: 08-Jun-1995

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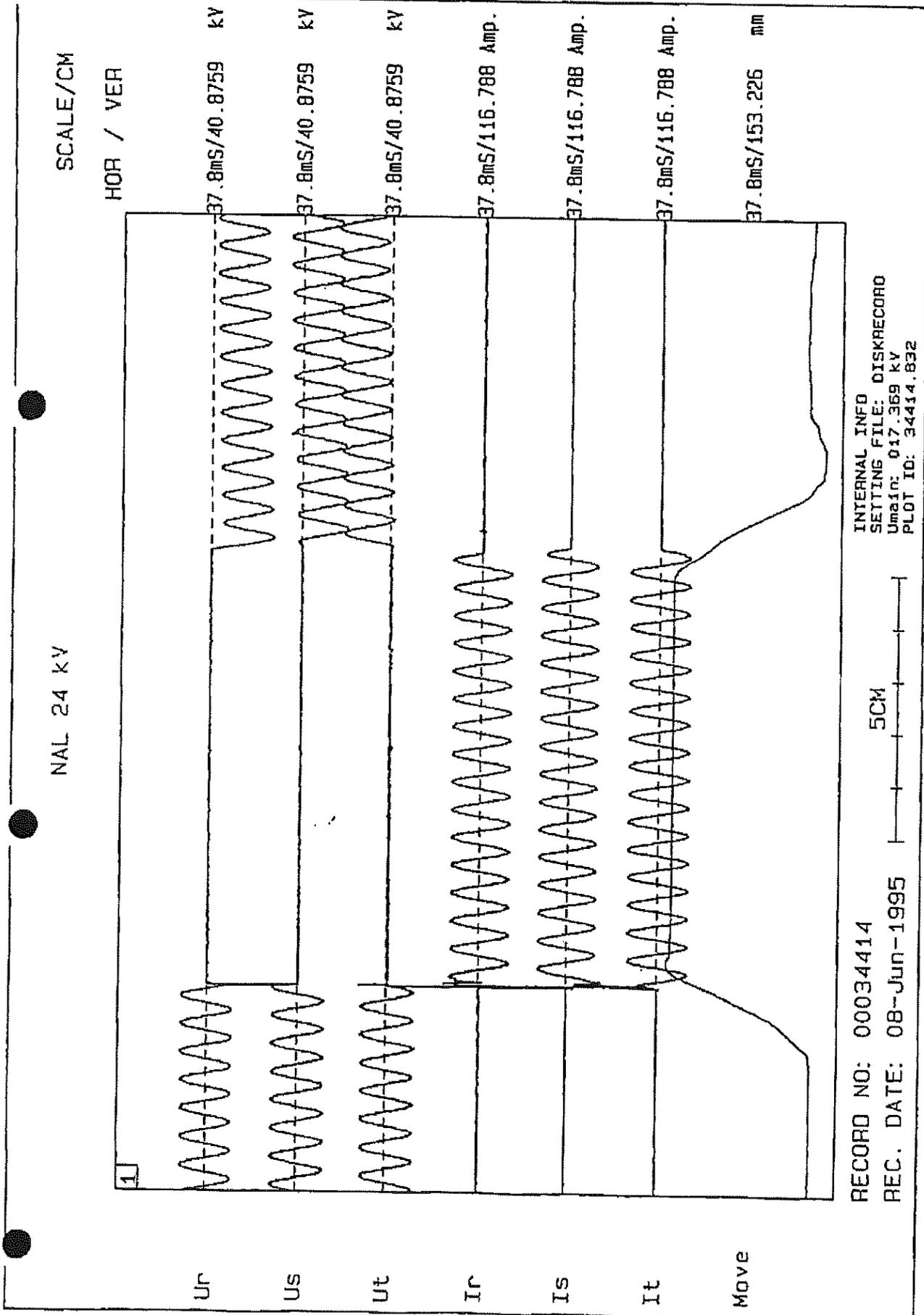


301





306



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UmaIn: 017.369 kV  
PLOT ID: 34414.832

RECORD NO: 00034414  
REC. DATE: 08-Jun-1995

5CM

SCALE/CM

HOR / VER

NAL 24 kV

kV

kV

kV

Amp.

Amp.

Amp.

mm

UR

US

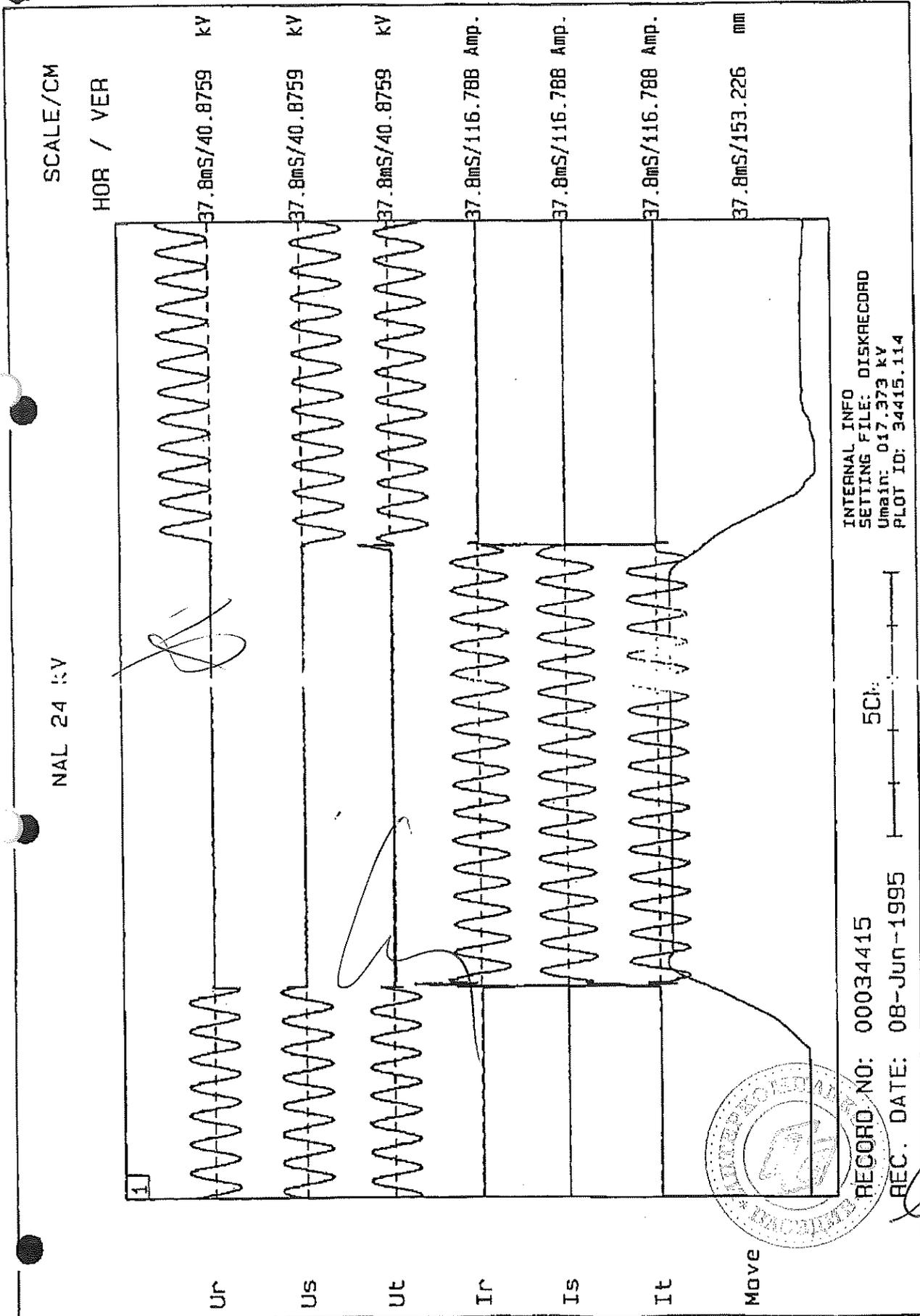
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IR

IS

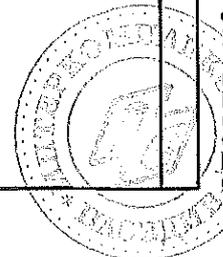
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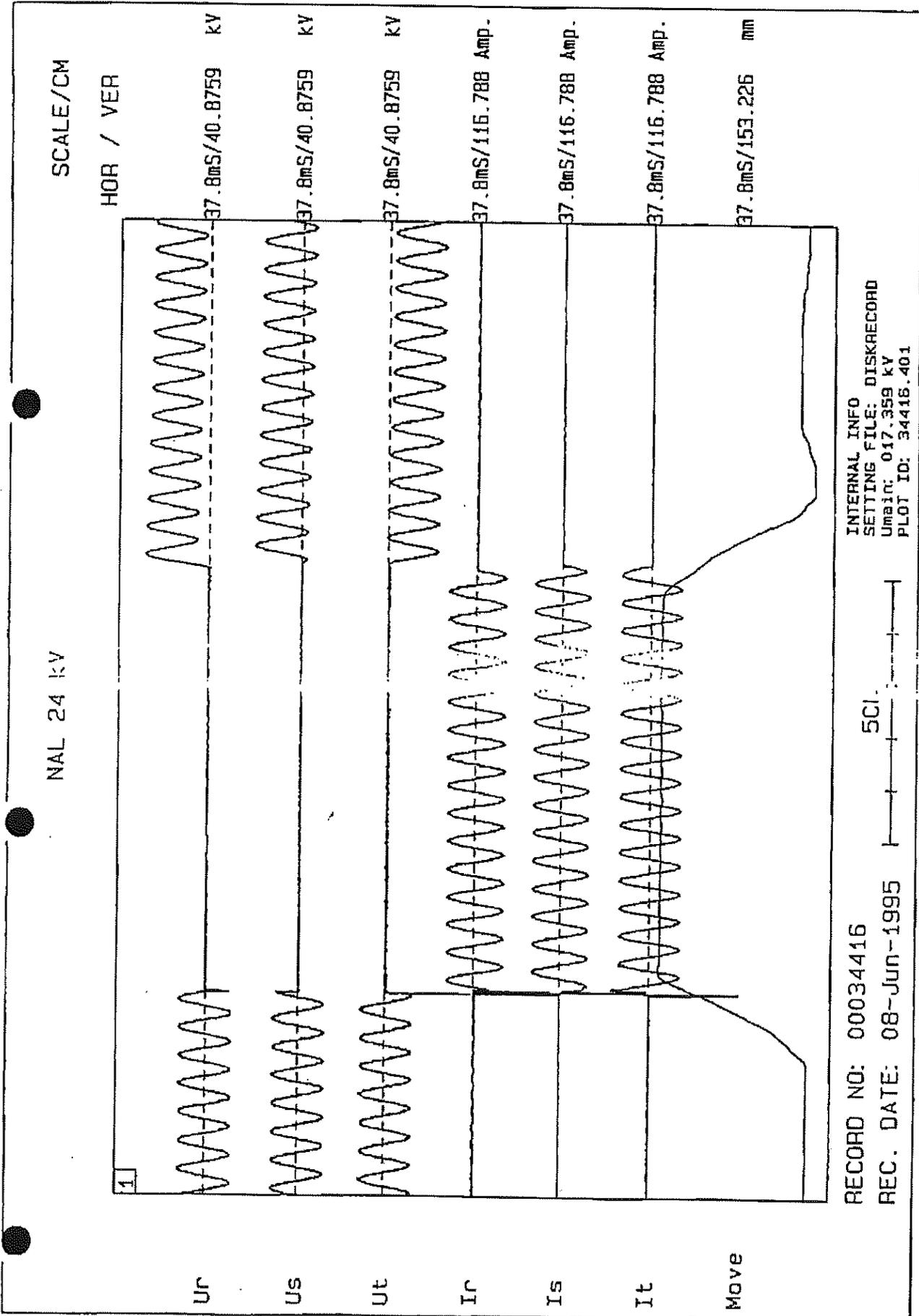
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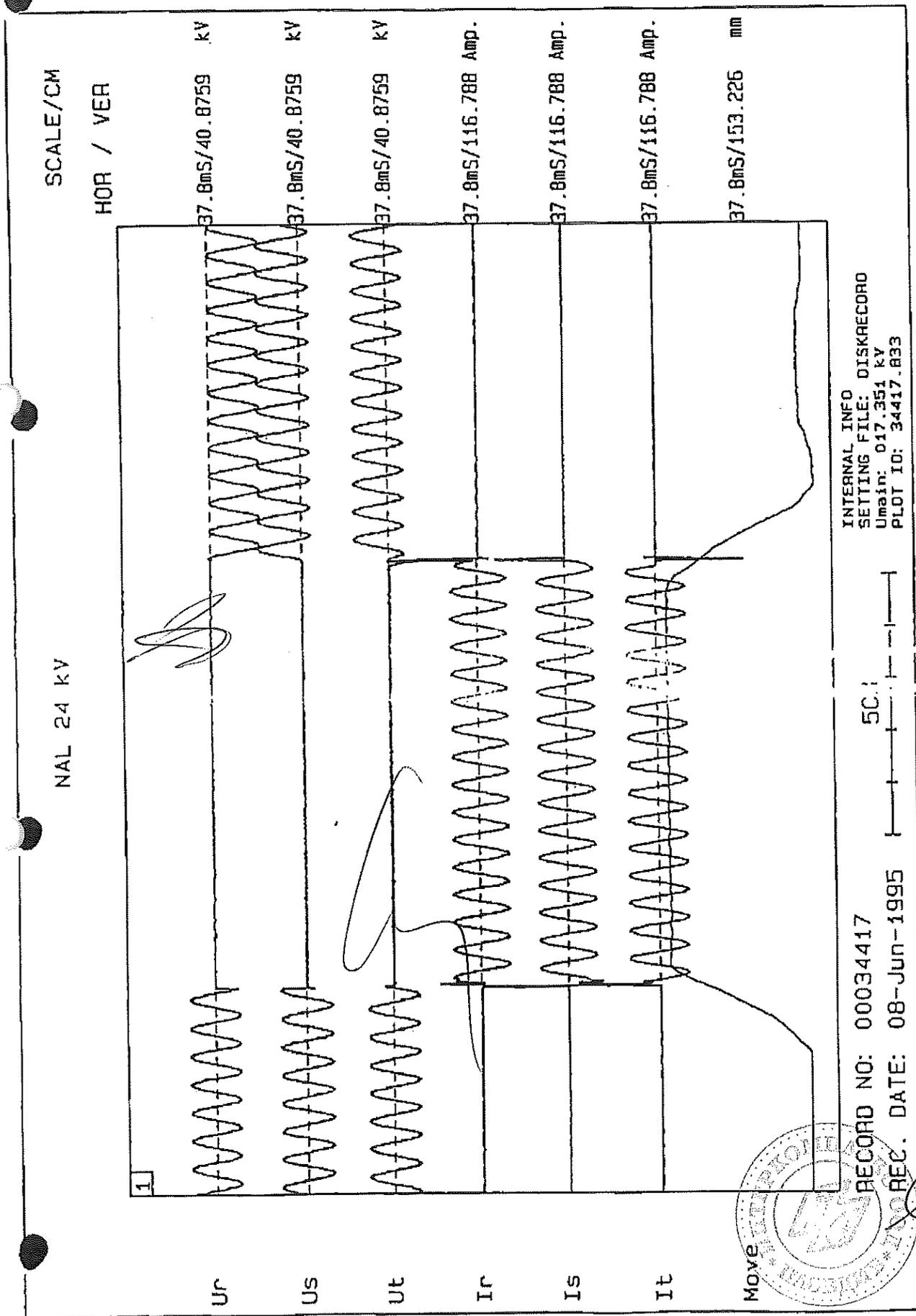
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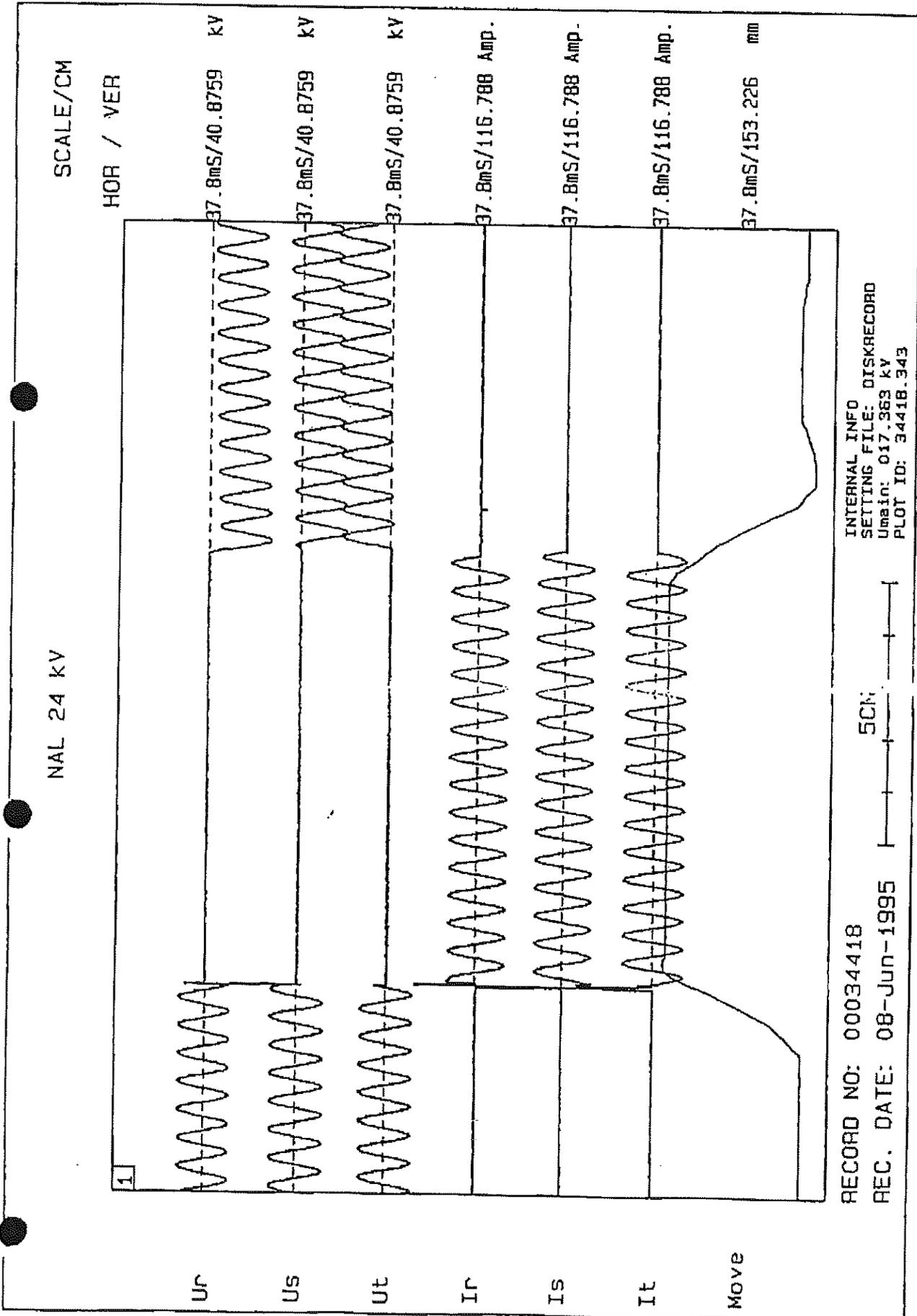


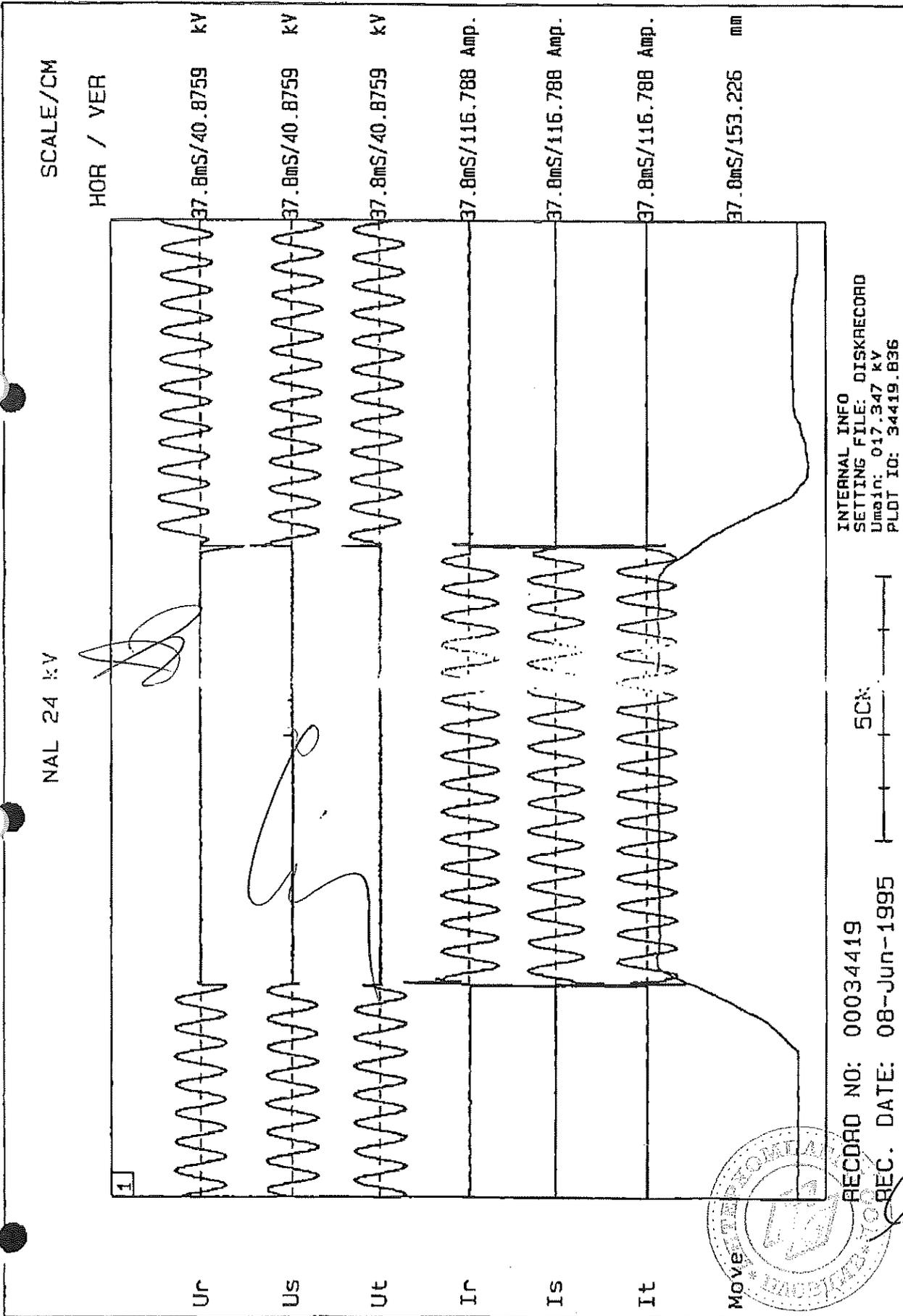
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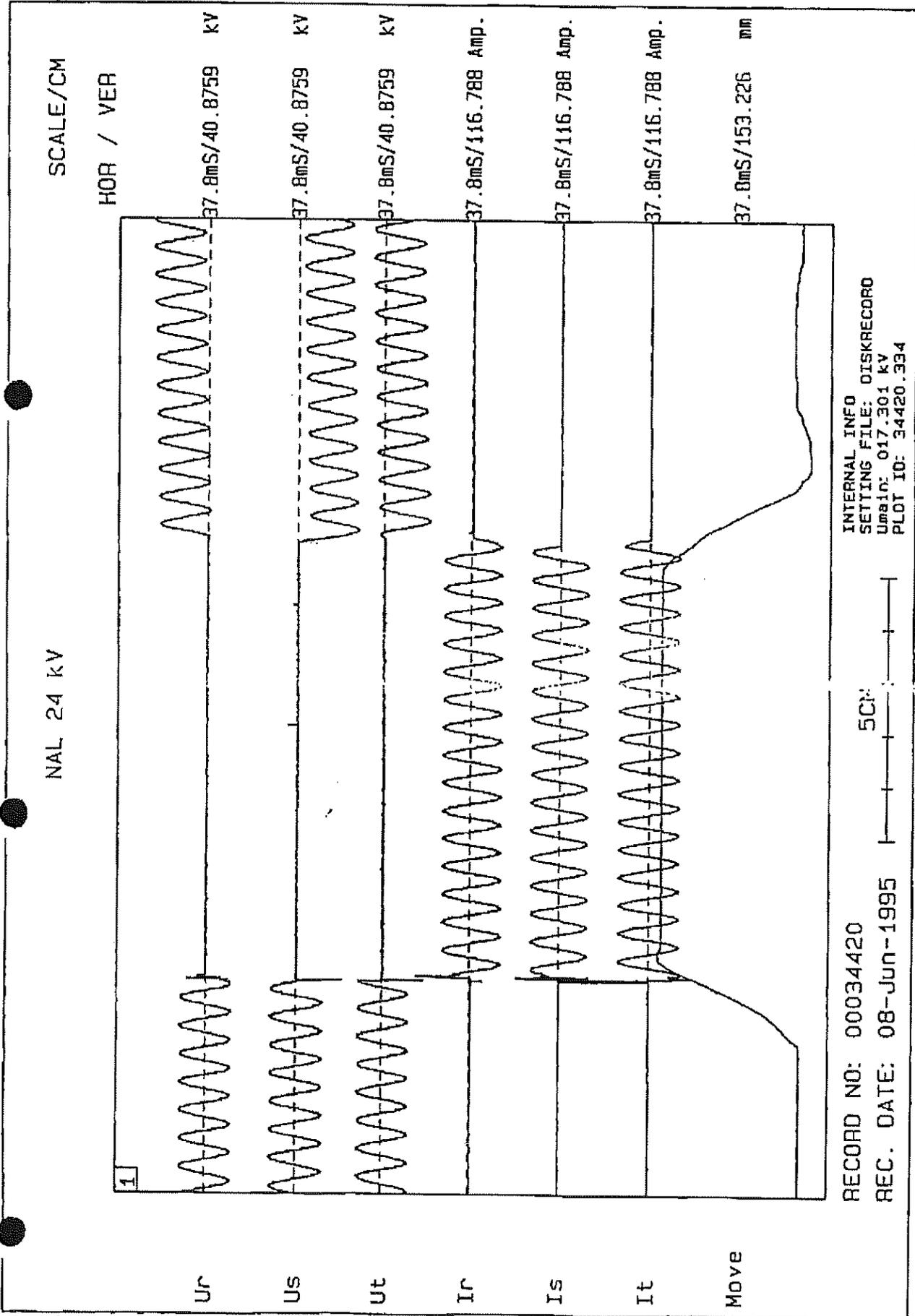


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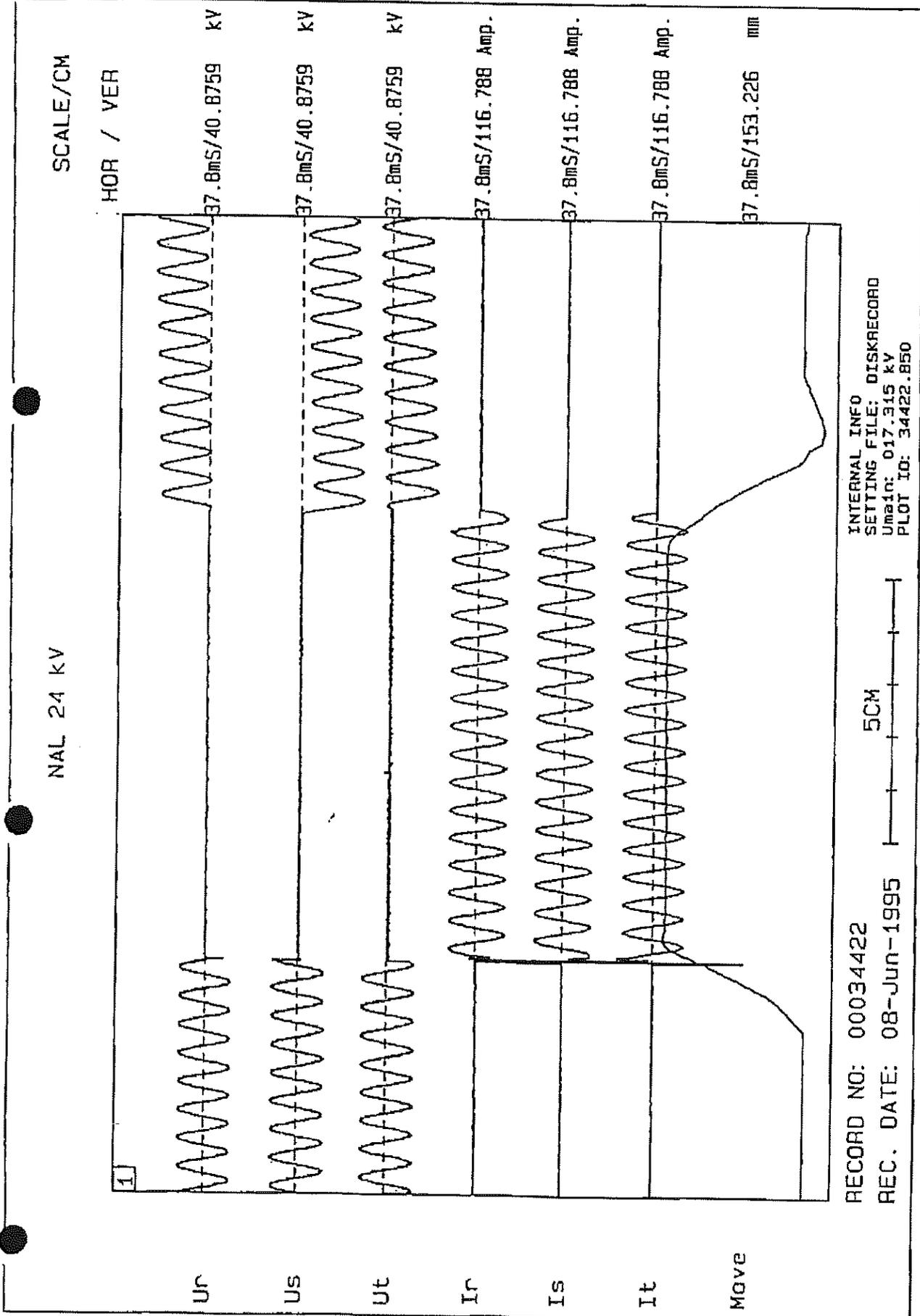


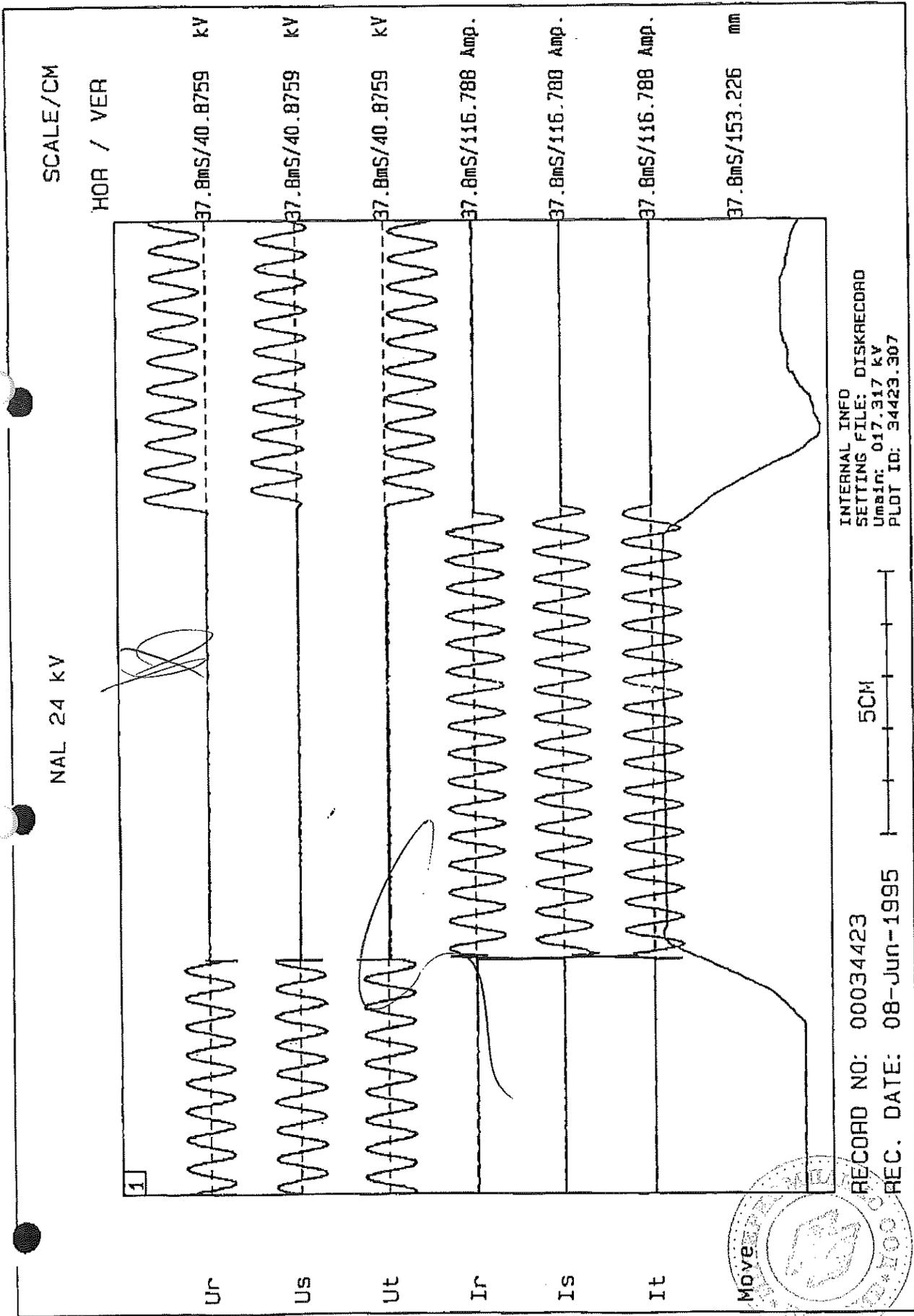


809



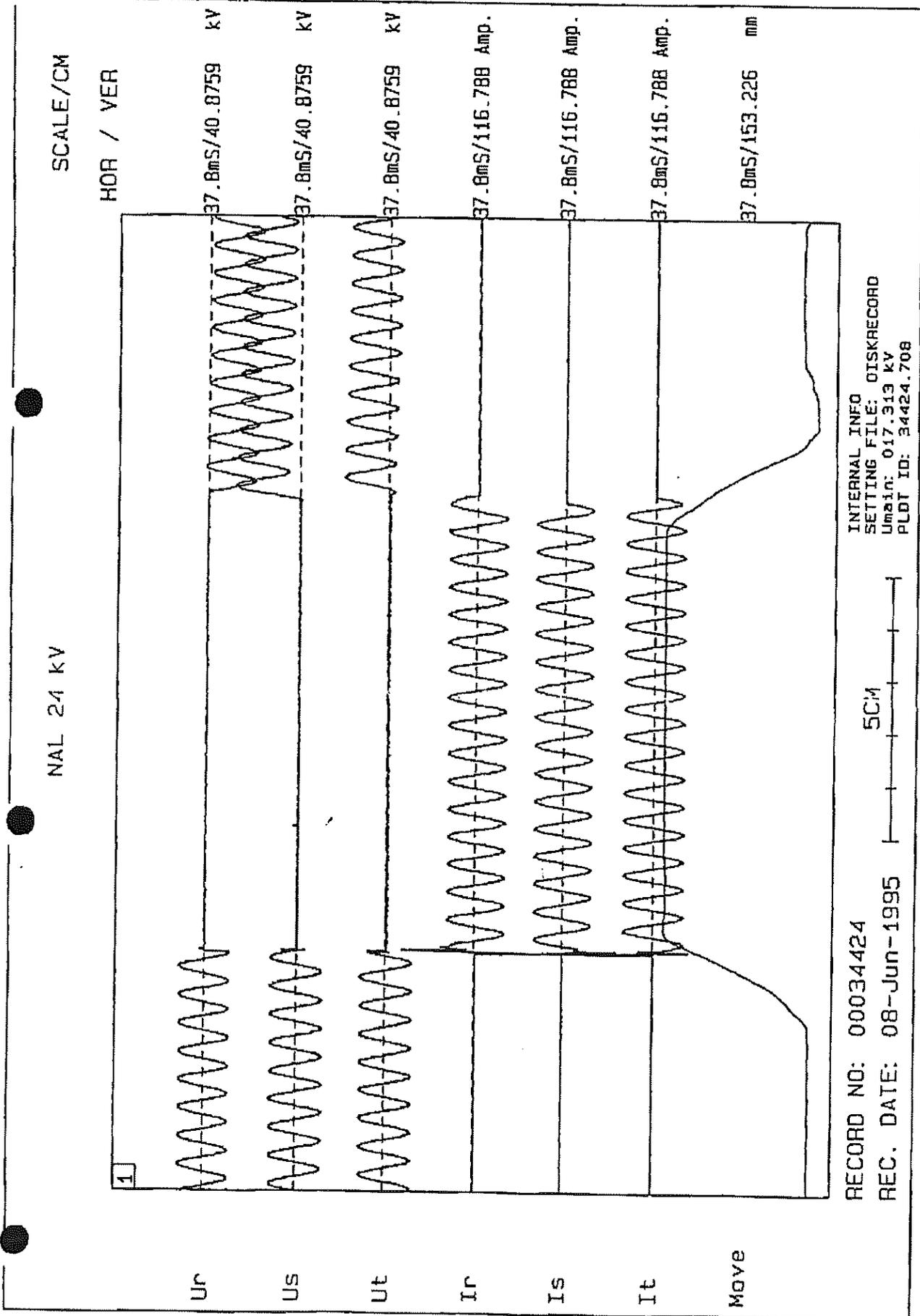




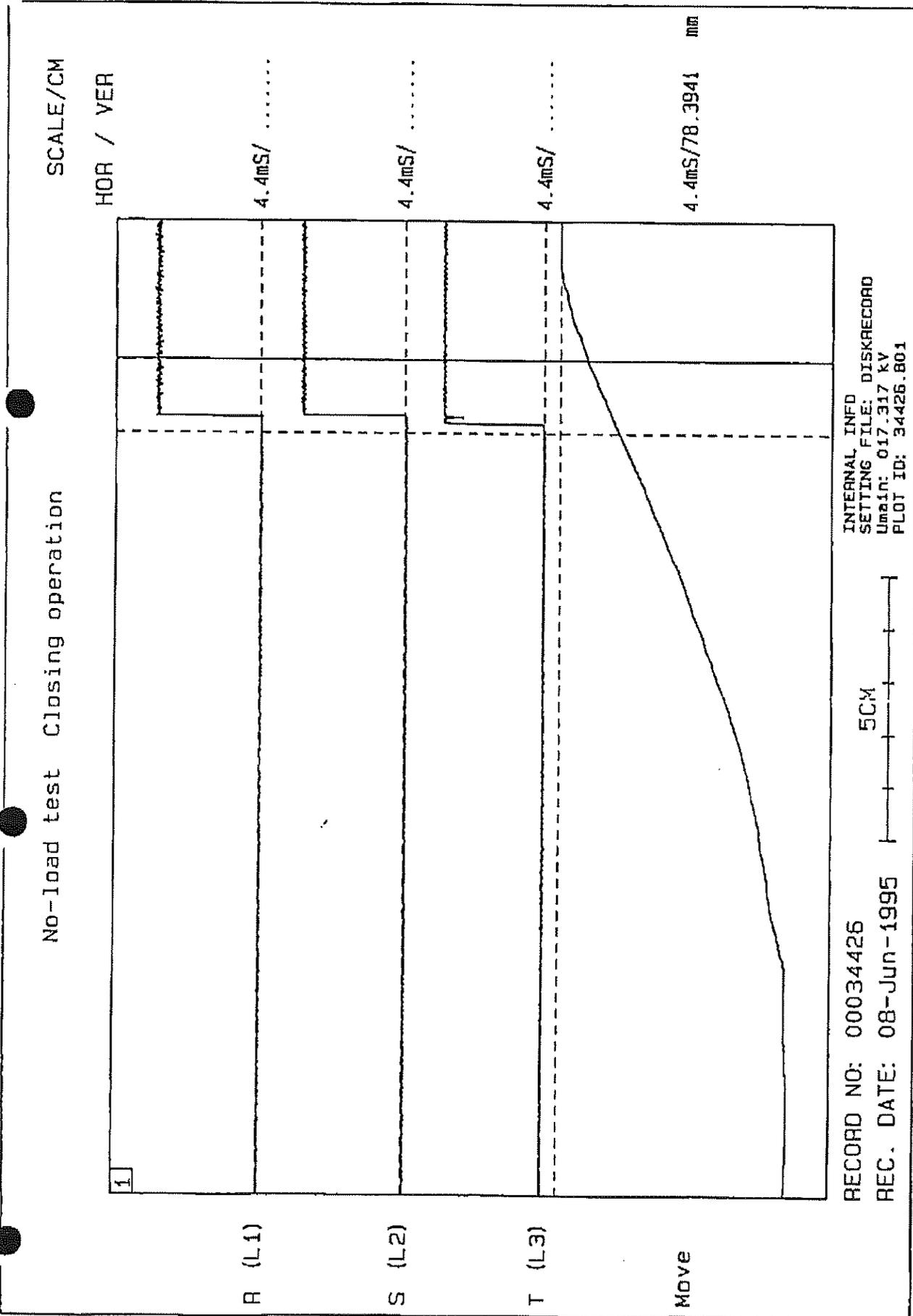


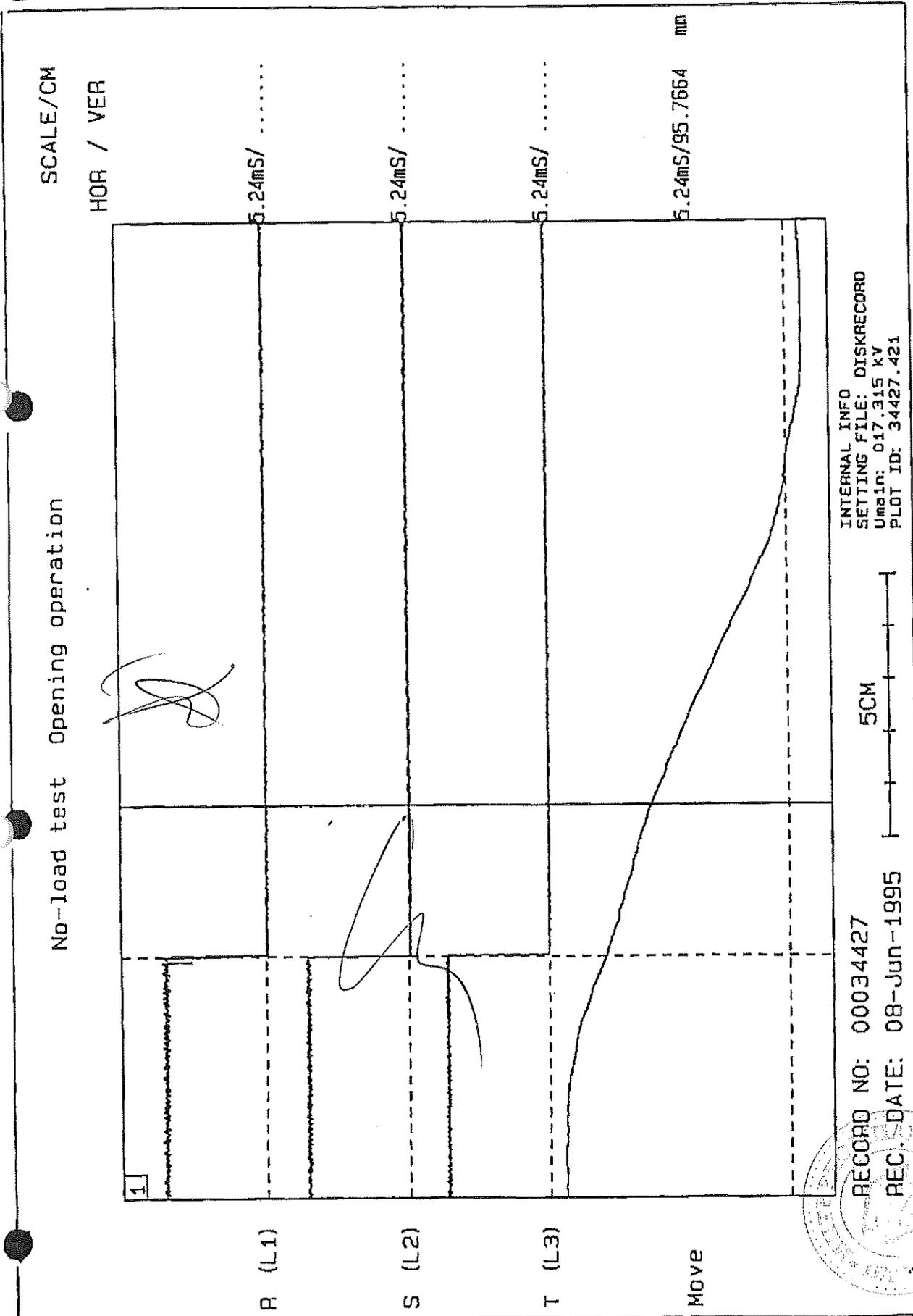
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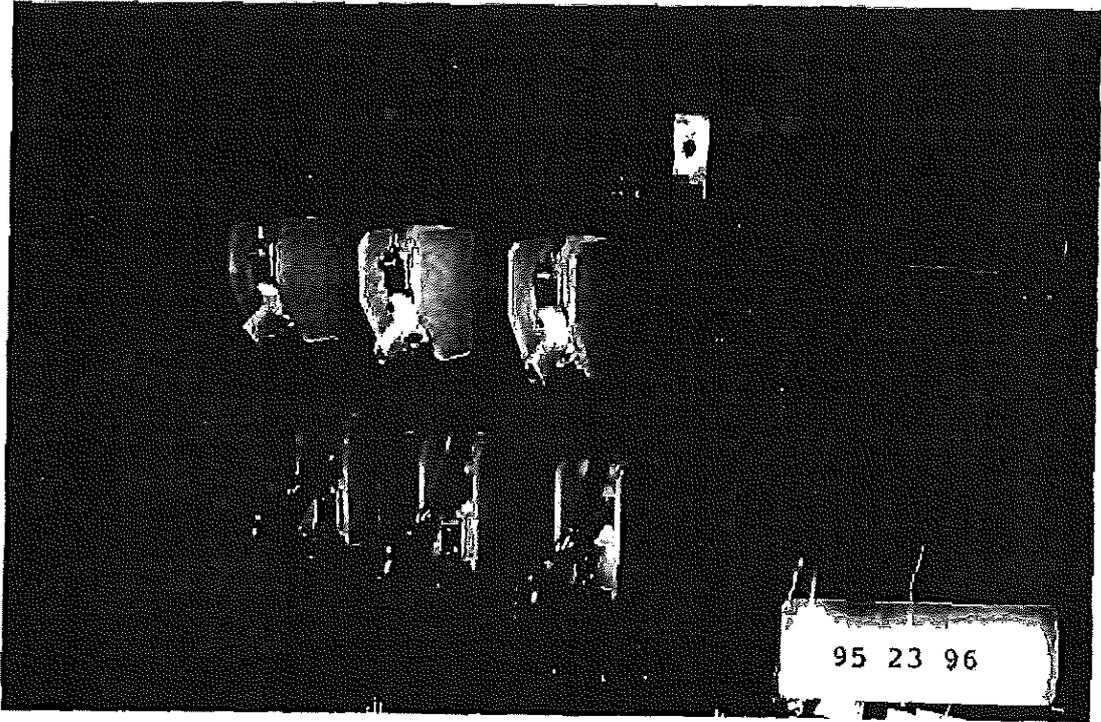


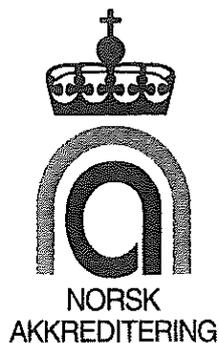




213

Test object





## ACCREDITATION DOCUMENT

Accreditation no PROD 016

SINTEF Energi AS, SATS Certification

Sem Sælands vei 11

7465 Trondheim

The accreditation includes certification of products within the scope specified on the following page(s) in this document.

Accreditation in accordance with NS-EN ISO/IEC 17065 (2012) is granted with the reference to Parliamentary Proposition no. 106 (1989/90) and Norwegian Accreditation's statutes laid down in Royal Decree of 7 october 1993. The accreditation was initially granted 05.11.2004.

The accreditation requires regular surveillance, and is valid until 27.10.2019.

The decision of accreditation made by Norwegian Accreditation implies that the organisation fulfils the requirements for accreditation within the scope. The certification body itself is responsible for certifications performed.

NORWEGIAN ACCREDITATION

на основании чл. 36а, ал. 3 от ЗОП

29.09.2016

Date

Norwegian Accreditation

314





**Accreditation document**  
**Accreditation no. PROD 016**  
**Scope of accreditation**

The administrative/geographic unit:

**SINTEF Energy AS**  
**Sem Sælands vei 11**  
**7465 Trondheim**

is accredited for certification of the following products:

Products/ Normative doc.	Area of competence / description	Sert system ISO Guide 67	Remarks
STL General Guide	High voltage electrical power transmission and distribution equipment		QA SATS-011 Certification Procedure for Type Test Certificates and Reports of Performance QA SATS-030 Type Conformity Certification Procedure

29.09.2016  
Date

на основании чл. 36а, ал. 3 от ЗОП

Norwegian Accreditation

315



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## Laboratoria badawcze



AB 007

Akredytacja: AB 007

Data ważności certyfikatu: 15-04-2019

Akredytacja od: 31-12-1993

Dane organizacji:

Instytut Elektrotechniki

ul. Pożaryskiego 28; 04-703 Warszawa

Dane laboratorium:

Laboratorium Badawcze

ul. Narwicka 1; 80-557 Gdańsk

Kontakt:

Telefon: 58 343-12-91 wew.: brak

Komórka: brak

Fax: 58 343-12-95

Email: [laboratorium@iel.gda.pl](mailto:laboratorium@iel.gda.pl)

www: [laboratorium.iel.gda.pl](http://laboratorium.iel.gda.pl)

Dziedziny badań:

- Badania elektryczne i elektroniczne (E)
- Badania kompatybilności elektromagnetycznej (EMC) (F)
- Badania ogniowe (H)
- Badania mechaniczne, badania metalograficzne (J)
- Badania właściwości fizycznych (N)

Obiekty:

- Wyroby i wyposażenie elektryczne, telekomunikacyjne i elektroniczne



Zakres akredytacji:



AB 007

318



# NEFI High Power Laboratory

## Quality

NEFI High Power Laboratory is accredited by Norwegian Accreditation (<http://www.akkreditert.no/en/akkrediterte-organisasjoner/akkrediteringsomfang/?AkkId=119>) according to NS-EN ISO/IEC 17025.

The scope of accreditation is P05 Electrical testing in accordance with the specifications in the Accreditation Document for TEST 040.

The different parts of the quality system is described in the quality-manual for NEFI High Power Laboratory.  
The measurement system is calibrated by external calibration laboratories with traceability to International standards.

Uncertainty of measurement is calculated in accordance with publication EA-4/02.

The accreditation requires regular surveillance.

This guarantees the optimal quality of the laboratory including strict regulations for integrity issues and procedures for calibration and traceability of measurements.

Check out our client reference list: Reference list1 – NEFI (002) (<https://nefilab.com/wp-content/uploads/2018/11/Reference-list1-NEFI-002-3.pdf>)



(<http://www.akkreditert.no/en/akkrediterte->

**SATS**

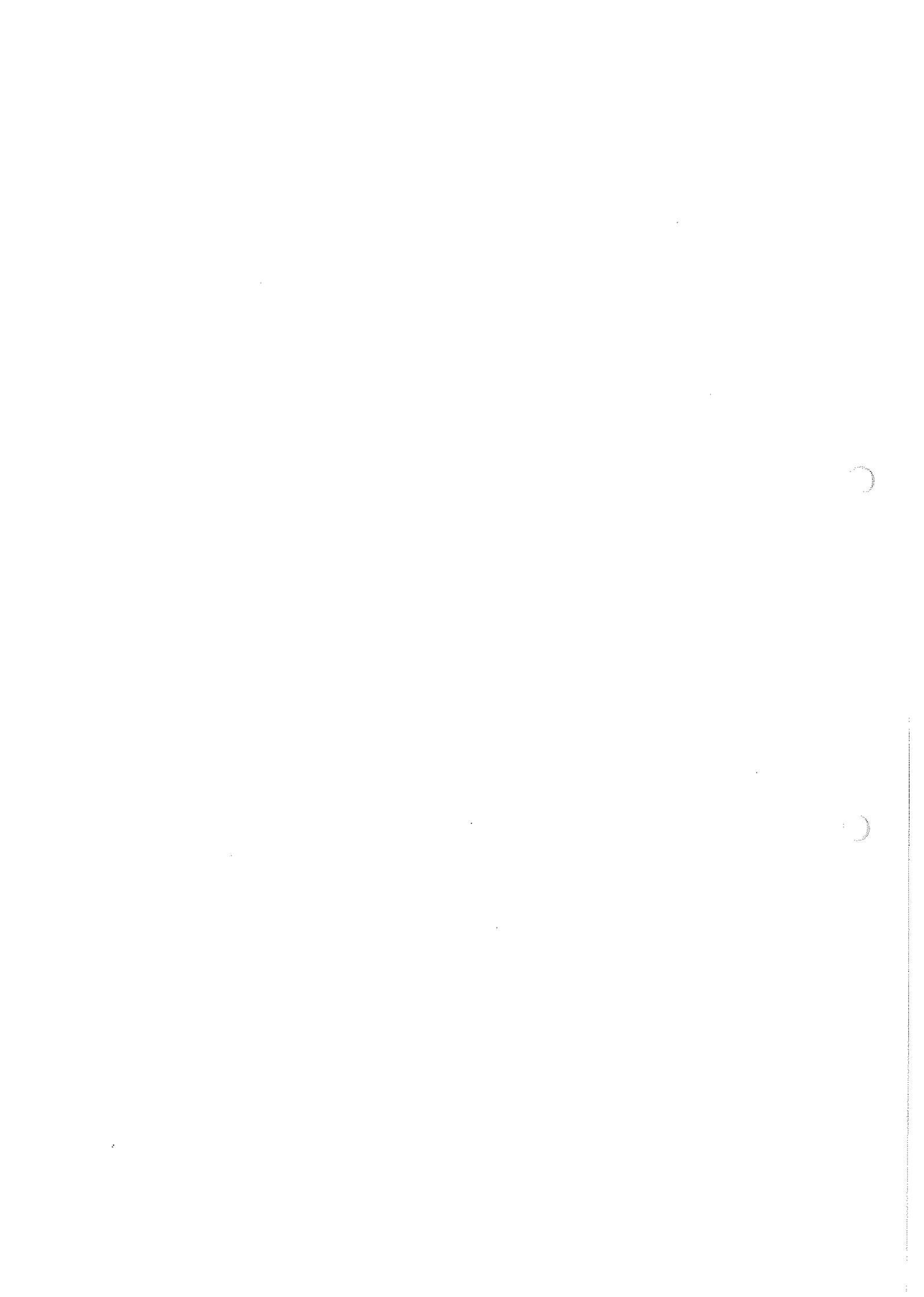


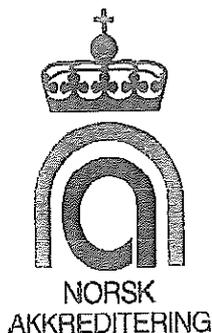
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## ACCREDITATION DOCUMENT

### TEST 040

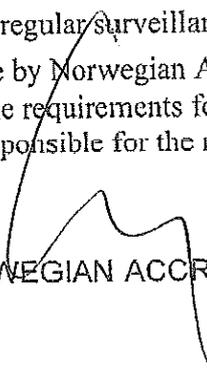
**ABB Laboratories, Skien, ABB AS, NEFI High Power Laboratory**  
**Stulenvegen 71**  
**N-3721 SKIEN**  
**Norway**

The scope of accreditation is in accordance with the specifications on the following pages in this document.

The accreditation was initially granted 10.07.1995. The accreditation is given according to "Law on the free exchange of goods in the European Economic Area" of 14.04.2013.  
The organisation complies with the requirements in NS-EN ISO/IEC 17025 (2005)

 The accreditation requires regular surveillance, and is valid until 01.03.2017.

The decision of accreditation made by Norwegian Accreditation implies that the organisation has been found to fulfil the requirements for accreditation within the scope.  
The organisation itself is responsible for the results of performed measurements.

  
NORWEGIAN ACCREDITATION



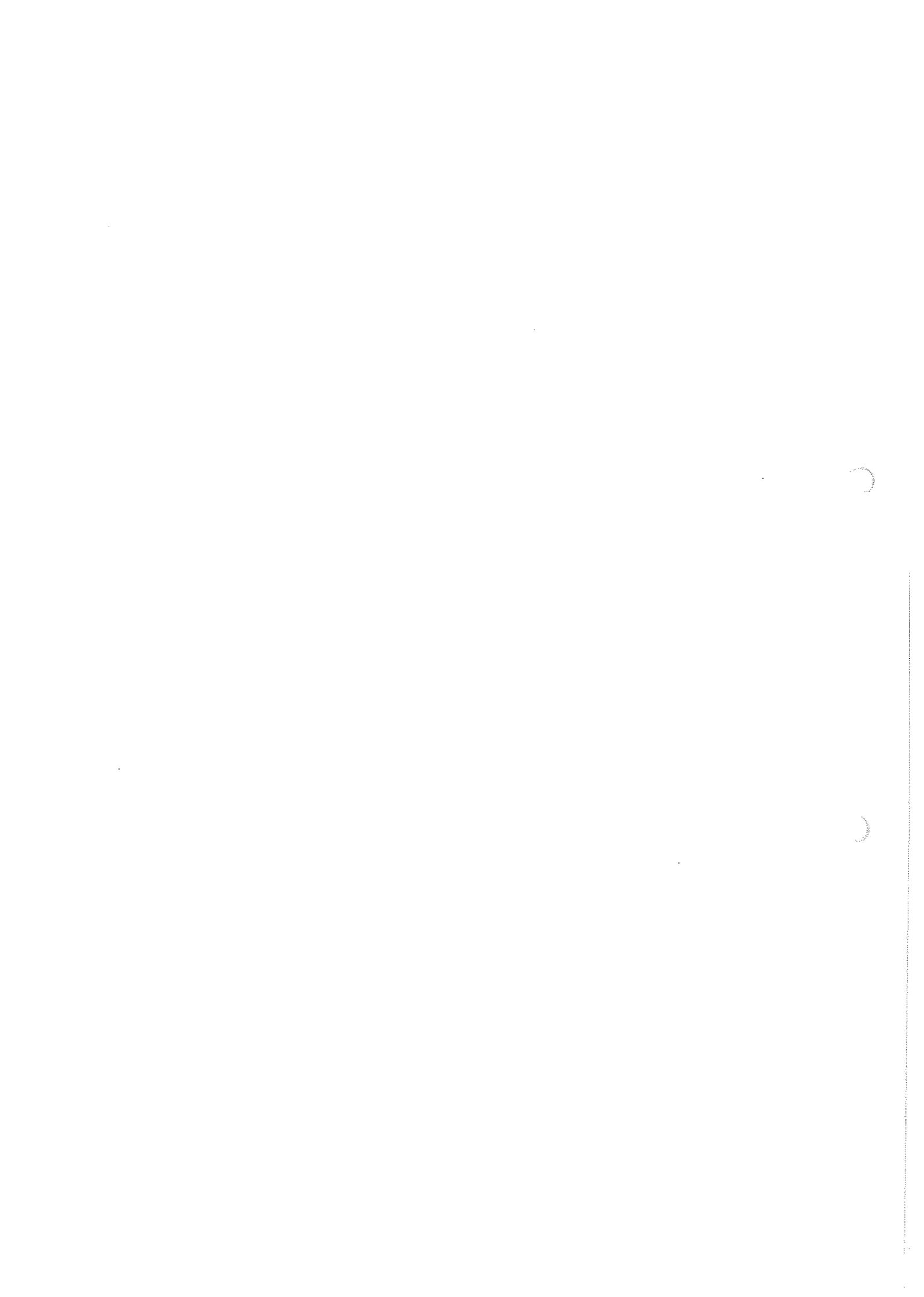
на основании чл. 36а, ал. 3 от ЗОП

16.01.2015

Date

Norwegian Accreditation

319





Administrative/geographical unit:  
NEFI High Power Laboratory  
Stulenvegen 71  
N-3721 SKIEN; Norway

Permanent facility

P05 Electrical testing

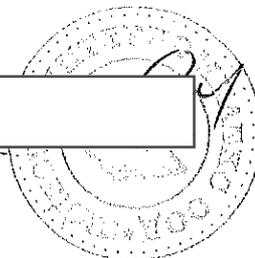
Object	Parameter	Reference standard	Identity of internal method	Comments
Electrical equipment	Current-measurement RMS: 1A - 100kA Peak: 2,5A - 300 kA	Internal method	NEFI Dok. 8-21	
Electrical equipment	Voltage measurement AC: 10V-100kV peak DC: 10V-100kV	Internal method	NEFI Dok. 8-22	
High-voltages fuses: Current limiting fuses	Breaking tests	IEC 60282-1	NEFI Dok. 8-61	§ 6.6
Low-voltage switchgear and controlgear: General rules	General rules for IEC 60947 series. See IEC 60947-3 for testing parameters.	IEC 60947-1	NEFI Dok. 8-62	
Low-voltage switchgear and controlgear: Switches, disconnectors, switch- disconnectors and fuse-combination units	Testing of dielectric properties. Making and breaking capacities Dielectric verification. Leakage current. Operational performance test. Short-time withstand current test. Short-circuit making capacity test. Fuse protected short- circuit withstand.	IEC 60947-3	NEFI Dok. 8-63	8.3.3.2, 8.3.3.3, 8.3.3.4, 8.3.3.5, 8.3.4.1, 8.3.5.1, 8.3.5.2, 8.3.6.2
Low-voltage switchgear and controlgear assemblies: General rules	General rules for IEC 61439 series. Power-frequency withstand voltage. Testing of main circuit. Testing of the protective circuit	IEC 61439-1	NEFI Dok. 8-64	§10.9.2, §10.11.5.3, §10.11.5.6
Low-voltage switchgear and controlgear assemblies: Power switchgear and controlgear assemblies	See IEC 61439-1 for testing parameters.	IEC 61439-2	NEFI Dok. 8-65	

16.01.2015

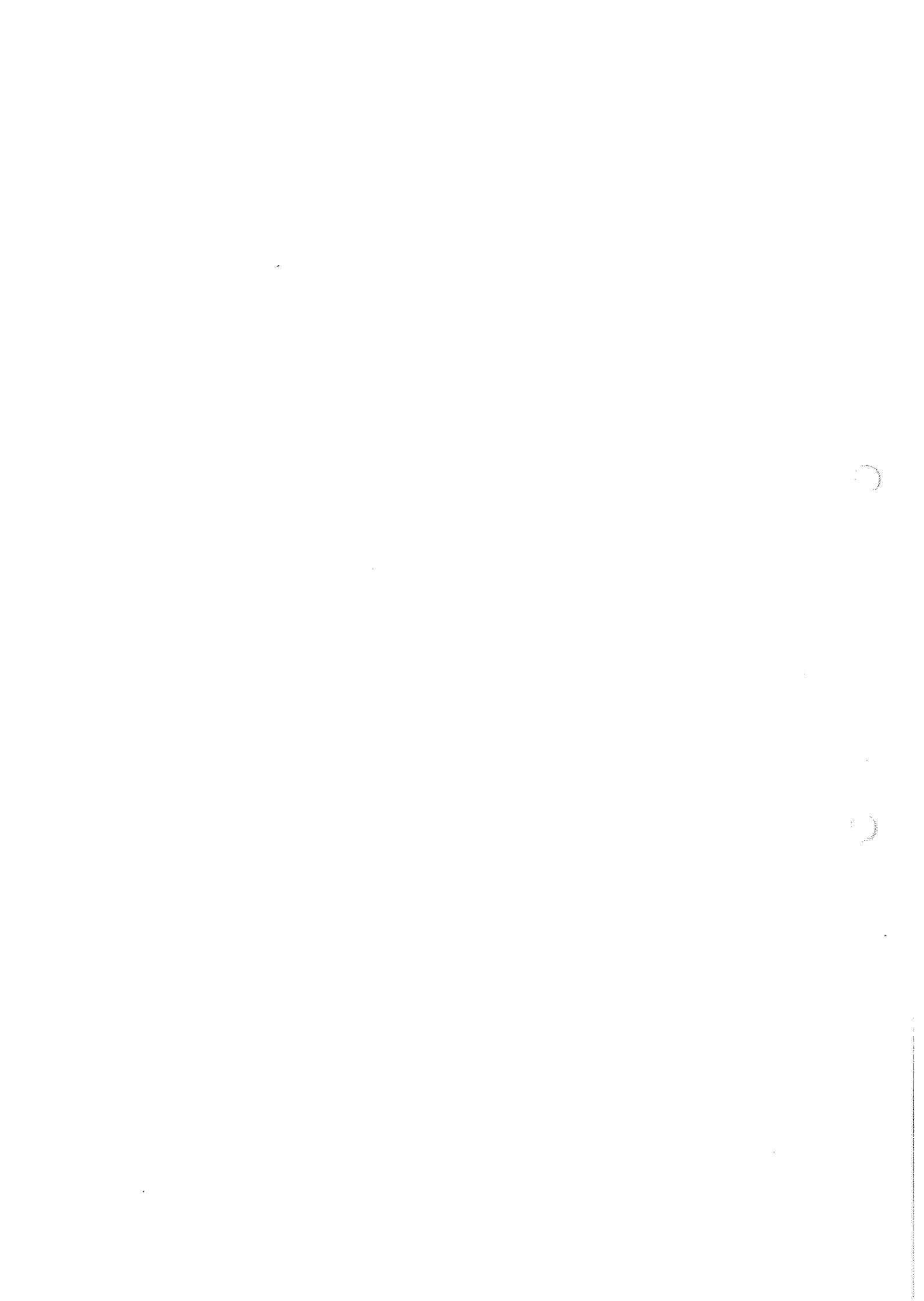
Date

на основании чл. 36а, ал. 3 от ЗОП

Norwegian Accreditation



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Accreditation document  
Accreditation no. TEST 040

Administrative/geographical unit:  
NEFI High Power Laboratory  
Stulenvegen 71  
N-3721 SKIEN; Norway

Permanent facility

P05 Electrical testing

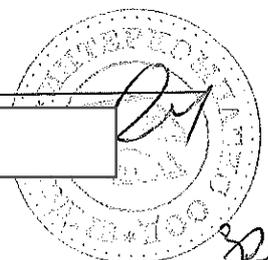
Object	Parameter	Reference standard	Identity of internal method	Comments
High-voltage switchgear and controlgear: Common specifications	Common specifications for IEC 62271 series. Power-frequency voltage tests. Voltage test as condition check. Measuring of the resistance of circuits. Short-time withstand current and peak withstand current tests.	IEC 62271-1	NEFI Dok. 8-67	§6.2.6.1 §6.2.11 §6.4 §6.6
High-voltage switchgear and controlgear: High-voltage alternating-current circuit-breakers	Dielectric tests. (See IEC 62271-1 for testing parameters). Measurement of the resistance of the main circuit. Short-time withstand current and peak withstand current tests.	IEC 62271-100	NEFI Dok. 8-68	§6.2 §6.4 §6.6
High-voltage switchgear and controlgear: Alternating current disconnectors and earthing switches	Dielectric tests. (See IEC 62271-1 for testing parameters). Measurement of the resistance of circuits. Short-time withstand current and peak withstand current tests. Tests to prove the short-circuit making performance of earthing switches. (Limited to 250 MVA)	IEC 62271-102	NEFI Dok. 8-69	§6.2 §6.4 §6.6 §6.101
High-voltage switchgear and controlgear: Switches for rated voltages above 1 kV up to and including 52 kV	Dielectric tests. (See IEC 62271-1 for testing parameters). Measurement of the resistance of circuits. Short-time withstand current and peak withstand current tests. Making and breaking tests.	IEC 62271-103	NEFI Dok. 8-70	§6.2 §6.4 §6.6 §6.101

16.01.2015

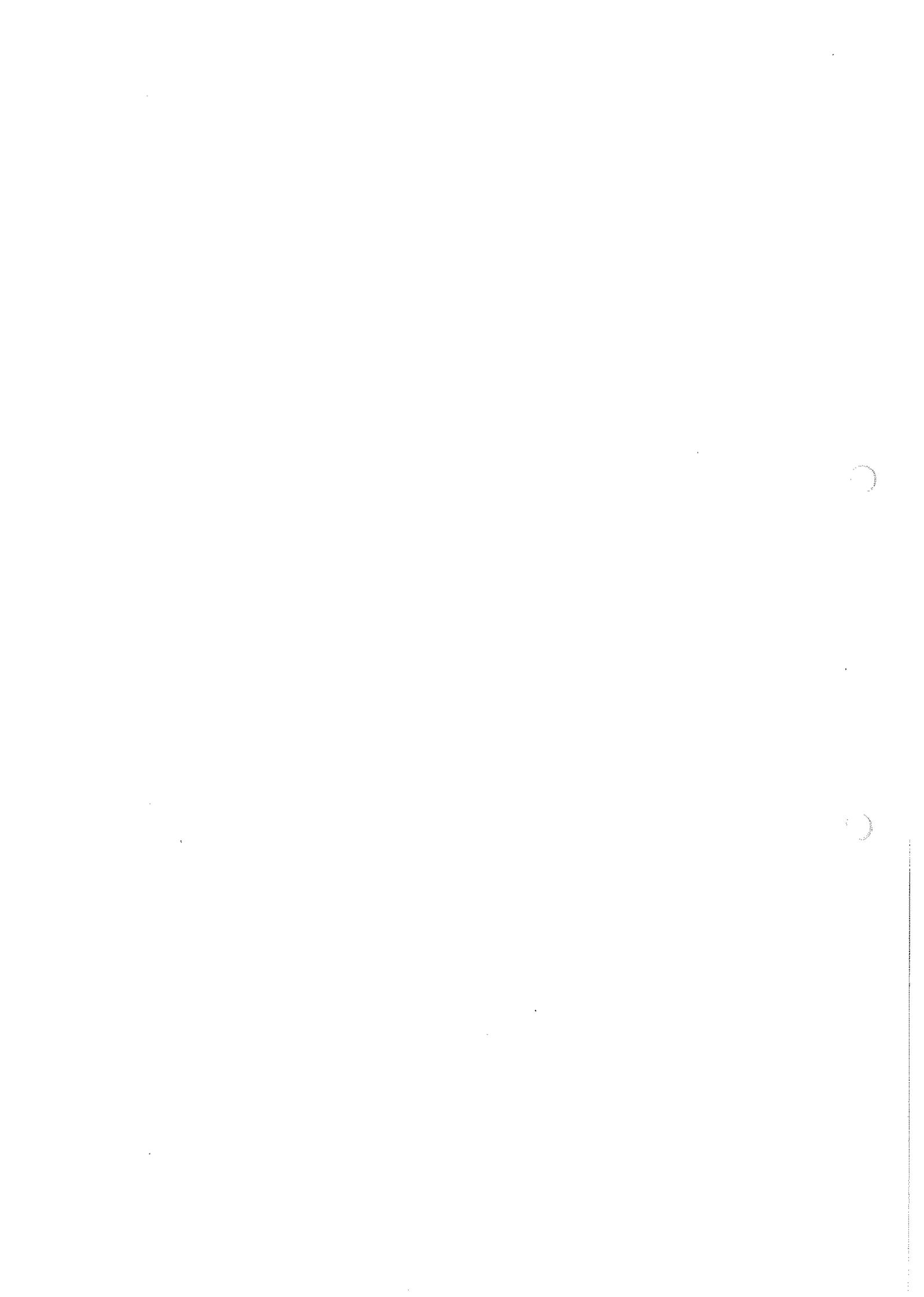
Date

на основании чл. 36а, ал. 3 от ЗОП

Norwegian Accreditation



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Administrative/geographical unit:  
NEFI High Power Laboratory  
Stulenvegen 71  
N-3721 SKIEN; Norway

Permanent facility

P05 Electrical testing

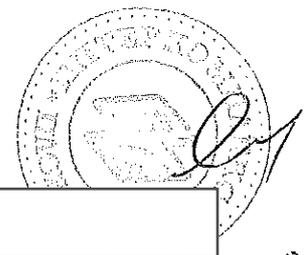
Object	Parameter	Reference standard	Identity of internal method	Comments
High-voltage switchgear and controlgear: High-voltage alternating current switch-fuse combinations for rated voltages above 1kV and up to and including 52kV	Dielectric tests. (See IEC 62271-1 for testing parameters). Measurement of the resistance of circuits. Making and breaking tests. Thermal test with long prearcing time of fuse	IEC 62271-105	NEFI Dok. 8-71	§6.2 §6.4, §6.101, §6.104
High-voltage switchgear and controlgear: AC metal-enclosed switchgear and controlgear for rated voltage above 1 kV and up to and including 52 kV	Dielectric tests. (See IEC 62271-1 for testing parameters). Measuring of the resistance of circuits. Short-time withstand current and peak withstand current tests. Verification of making and breaking capacities Internal arcing test Annex AA: Method for verify the internal arc classification	IEC 62271-200	NEFI Dok. 8-72	§6.2 §6.4, §6.6, §6.101, §6.106
High-voltage switchgear and controlgear: High-voltage / low-voltage prefabricated substations	Short-time withstand current and peak withstand current tests. Internal arcing test Annex AA: Internal arc fault - Method to verify the internal arc classification (IAC)	IEC 62271-202	NEFI Dok. 8-73	§6.6 §6.102

16.01.2015

Date

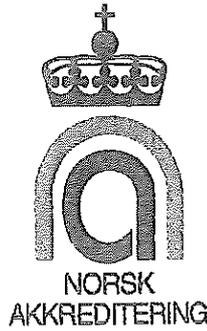
на основании чл. 36а, ал. 3 от ЗОП

Norwegian Accreditation



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# ACCREDITATION DOCUMENT

Accreditation no PROD 016

SINTEF Energi AS, SATS Certification

Sem Sælands vei 11

7465 Trondheim

The accreditation includes certification of products within the scope specified on the following page(s) in this document.

Accreditation in accordance with NS-EN ISO/IEC 17065 (2012) is granted with the reference to Parliamentary Proposition no. 106 (1989/90) and Norwegian Accreditation's status laid down in Royal Decree of 7 October 1993. The accreditation was initially granted 05.11.2004.

The accreditation requires regular surveillance, and is valid until 27.10.2019.

The decision of accreditation made by Norwegian Accreditation implies that the organisation fulfils the requirements for accreditation within the scope. The certification body itself is responsible for certifications performed.

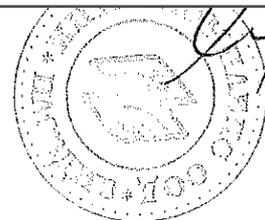
NORWEGIAN ACCREDITATION

на основание чл. 36а, ал. 3 от ЗОП

27/10-169

Date

Norwegian Accreditation



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Accreditation document  
Accreditation no. PROD 016  
Scope of accreditation

The administrative/geographic unit:

SINTEF Energy AS  
Sem Sælands vei 11  
7465 Trondheim

is accredited for certification of the following products.

Product	Area of competence / description	Test system / ISO Guide 88	Remarks
Normative doc. STL General Guide	Short-Circuit Testing Liaison General Guide		QA SATS 011 Type Test Certification Procedure, QA SATS 030 Type Conformity Certification Procedure. Accreditation scope: Version 7 of the STL-Guide regarding performing reports and certificates listed in paragraph 5.

The accreditation is limited to product certification of high voltage electrical transmission and distribution power equipment.  
SATS Certification is a member of STL (Short-Circuit Testing Liaison)

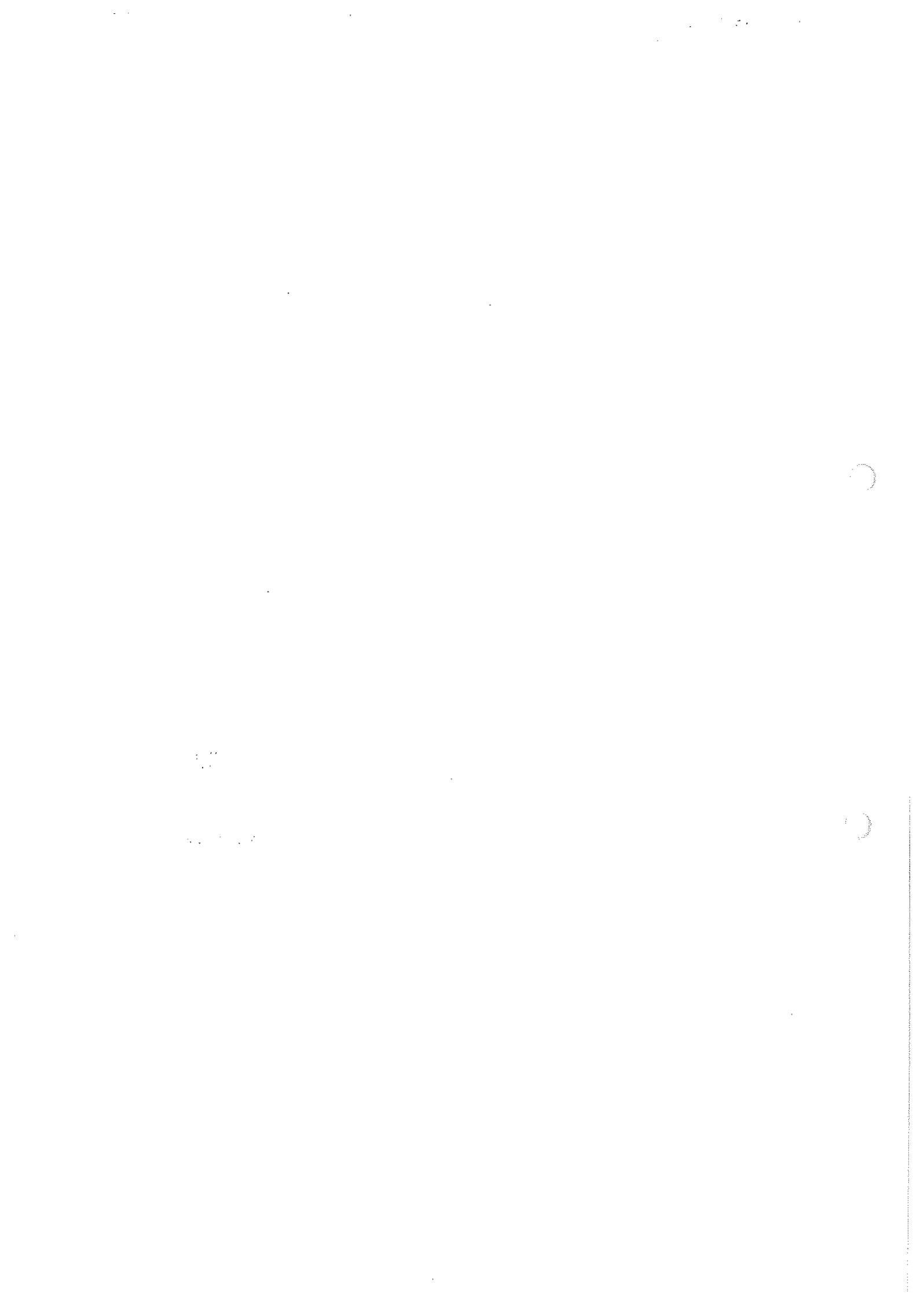
27/10-19  
Date

на основании чл. 36а, ал. 3 от ЗОП

Norwegian Accreditation



823



Приложение ТС 16  
към Технически спецификации  
от процедура PPD 18-118

## ДЕКЛАРАЦИЯ за доставка на резервни части

Долуподписаният **Ехиязар Гарабед Узунян**, в качеството ми на **управител** на **ИНТЕРКОМПЛЕКС ООД**, със седалище и адрес на управление: **гр. Пловдив бул. Пещерско шосе 201**, вписано в Търговския регистър към Агенцията по вписванията с ЕИК **115096057**, във връзка с обявената от **ЧЕЗ РАЗПРЕДЕЛЕНИЕ БЪЛГАРИЯ АД** процедура от вида „договаряне без предварителна покана за участие“, за сключване на рамково споразумение с предмет: **„Доставка на триполюсни товари прекъсвачи за монтиране на закрито“**, реф. № **18-118**

### ДЕКЛАРИРАМ:

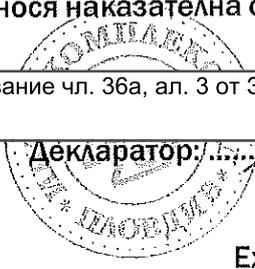
1. Производителят, „АВВ“ – Полша, гарантира, че ще осигурява резервни части за товарите прекъсвачи, съгласно приложения списък за период не по-малък от 20 години.
2. Правя настоящата декларация на основание предоставените ми документи от производителя - „АВВ“ – Полша, приложени към настоящата документация.

Известно ми е, че при деклариране на неверни данни, нося наказателна отговорност по чл. 313 от НК.

08.03.2019 година

на основание чл. 36а, ал. 3 от ЗОП

Декларатор: 

  
Ехиязар Узунян



### Декларация на производител

Дата: 12.02.2019

До АББ България

бул. Христофор Колумб № 8, ет. 3

Ние, АBB Sp. z. o. o. , разположени на ул. Зеганска № 1, 04-713 Варшава, производител на товари прекъсвачи за вътрешен монтаж тип NAL(F), с настоящото декларираме доставката на резервни части за период от 20 години.

Adam Durski

Подпис: не се чете

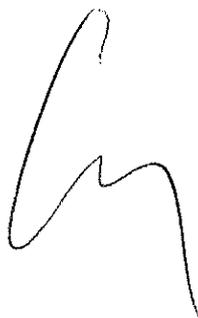
Специалист производство



Artur Cwalina

Подпис: не се чете

Регионален производствен управител







## Manufacturer's Declaration

Date: 12.02.2019

To: **ABB Bulgaria EOOD**  
**9 Christofor Columbus Blvd. fl.3**  
**1592, Sofia, Bulgaria**

We, ABB Sp. z o. o., located in Zegaska Str. 04-713 Warszawa, producer of indoor switch disconnecter NAL(F) type do hereby confirm guaranteed delivery of the spare parts for period of 20 years.

**Adam Durski**

на основание чл. 36а, ал. 3 от ЗОП

Product specialist

**Artur Cwalina**

на основание чл. 36а, ал. 3 от ЗОП

Local Product Group Manager



**25 years in Poland**

[www.abb.pl](http://www.abb.pl)

ABB Sp. z o.o.  
Headquarters  
1 Żegańska Str.  
04-713 Warszawa  
tel.: + 48 22 22 37 000  
fax: +48 22 22 37 222

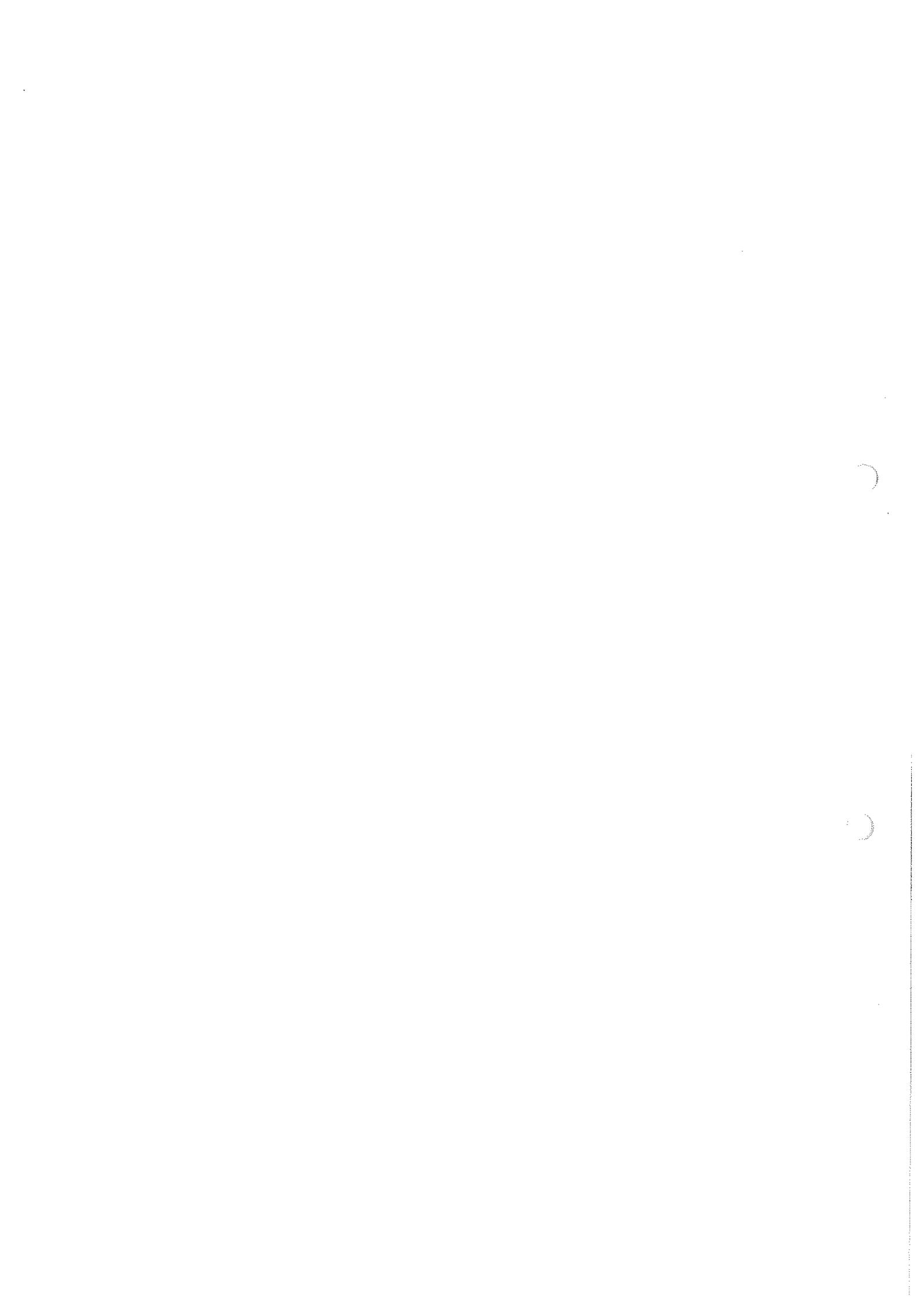
Branch Office  
in Przasnysz  
59 Leszno Str.  
06-300 Przasnysz, Poland  
tel.: +48 22 22 38 900  
fax: +48 22 22 38 953

District Court for the Capital City  
of Warsaw, XIII Economic  
Department, Polish Court Register  
under the KRS No. 0000004745

NIP (taxpayer identification no.):  
526-030-44-84, PL 5260304484  
GIOS (environmental identification no.):  
E0008536WBW  
Share capital: 350 655 734,00 PLN

ABB Contact Center: +48 2222 3 7777

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### СРОКОВЕ ЗА ДОСТАВКА

№	Наименование	Мярка	Количество със срок на доставка до 7 кал. дни	Количество със срок на доставка до 30 кал. дни
1	2	3	4	5
1	Триполюсен товаров прекъсвач за монтиране на закрито, комбиниран със заземителни ножове 12kV/16кА за 630А	бр.	5	20
2	Триполюсен товаров прекъсвач за монтиране на закрито, комбиниран със заземителни ножове 24kV/16кА за 630А	бр.	10	30
3	Триполюсен товаров прекъсвач за монтиране на закрито, комбиниран с предпазители и заземителни ножове 12kV/16кА за 400А	бр.	5	20
4	Триполюсен товаров прекъсвач за монтиране на закрито, комбиниран с предпазители и заземителни ножове 24kV/16кА за 400А	бр.	5	20

**Забележки:**

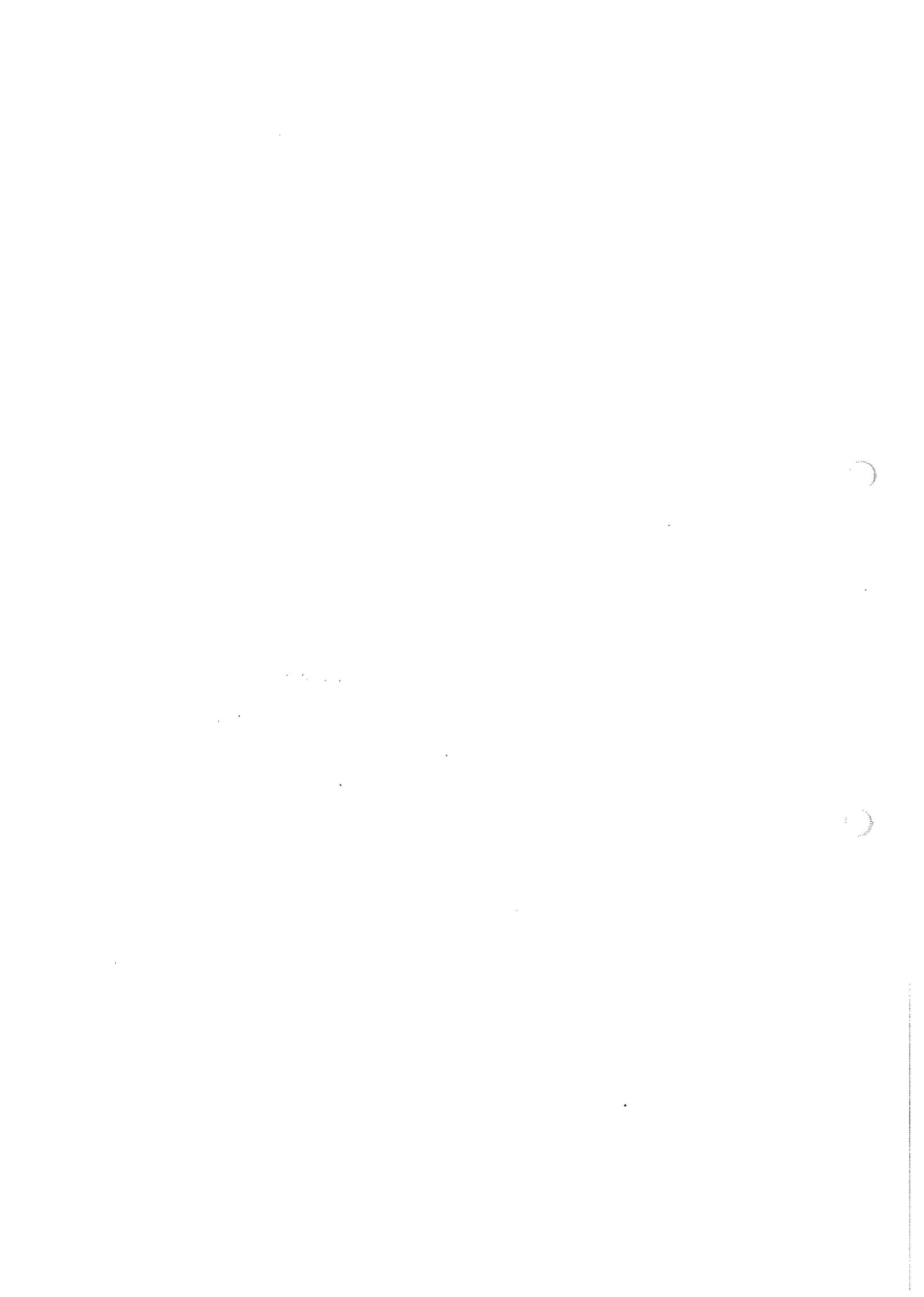
- 1/ Срокът на доставките започва да тече от датата на изпращане на поръчката.
- 2/ Количествата в колона 4, със срок на доставка до 7 /седем/ календарни дни, се доставят след SAP поръчка до посочените в обявлението складове на Възложителя за покриване на спешни нужди на Възложителя.  
Възложителят може да поръчва посоченото спешно количество веднъж месечно.
- 3/ В случай, че крайният срок на доставката съвпада с празничен или неработен ден, то доставката се извършва не по-късно от първия работен ден след изтичането на срока.
- 4/ При поръчки на Възложителя на количества в рамките на потвърдените от Изпълнителя и недоставени в посочените срокове, ще бъдат налагани неустойки, съгласно условията на договора.
- 5/ Възложителят може да поръча количества по-малки от посочените в колони 4 и 5.
- 6/ Възложителят може да поръчва количества по-високи от посочените в колони 4 и 5, като това обстоятелство ще бъде посочено текстово в съответната поръчка изпратена към Изпълнителя. С потвърждението на поръчката, Изпълнителят вписва в същата очаквана дата за доставка на количествата надвишаващи посочените в колони 4 и 5.
- 7/ Количествата за доставка в колони 4 и 5 са отделни и независими едно от друго.
- 8/ Количествата за доставка в колона 5 не включват в себе си количествата за доставка в колона 4.
- 9/ Възложителят има право да направи едновременно поръчки за доставка на количества от колони 4 и 5.

08.03.2019 г.

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Участник: ИНТЕРКОМПЛЕКС ООД

на основание чл. 36а, ал. 3 от ЗОП

Ехиязар Узунян - управител



## ДЕКЛАРАЦИЯ

за приемане на условията в проекта на рамково споразумение и проекта на конкретен договор, неразделна част от рамковото споразумение

Долуподписаният **Ехиязар Гарабед Узунян**, в качеството ми на **управител** представляващ **ИНТЕРКОМПЛЕКС ООД**, участник в процедура от вида „договаряне без предварителна покана за участие“, за сключване на рамково споразумение, с предмет „Доставка на триполюсни товари прекъсвачи за монтиране на закрито“, реф. № PPD 18-118

### ДЕКЛАРИРАМ, ЧЕ:

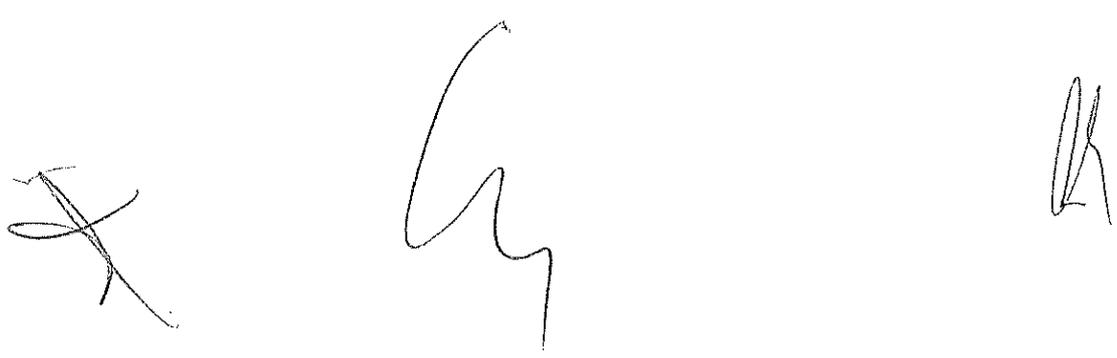
1. Приемам условията в проекта на рамково споразумение, приложен в документацията за участие.
2. Приемам условията в проекта на конкретен договор, неразделна част от рамковото споразумение, приложен в документацията за участие.

на основание чл. 36а, ал. 3 от ЗОП

08.03.2019 г.

Декларатор: \_\_\_\_\_

Ехиязар Гарабед Узунян





## ДЕКЛАРАЦИЯ

за срока на валидност на офертата

Долуподписаният **Ехиязар Гарабед Узунян**, притежаващ лична на основание чл. 36а, ал. 3 от ЗОП  
на на основание чл. 36а, ал. 3 от ЗОП  
управител на **"ИНТЕРКОМПЛЕКС ООД"**, участник в процедура от вида "договаряне без предварителна покана за участие", за сключване на рамково споразумение, "Доставка на триполюсни товари прекъсвачи за монтиране на закрито", реф. № PPD 18-118

### ДЕКЛАРИРАМ, ЧЕ:

С подаване на настоящата оферта, направените от нас предложения и поети ангажименти са валидни за срок от **6 (шест) месеца**, считано от крайния срок за подаване на офертите.

на основание чл. 36а, ал. 3 от ЗОП

08.03.2019 г.

Декларатор: .....

  
Ехиязар Гарабед Узунян

